# **PCA8886**

Dual channel capacitive proximity switch with auto-calibration and large voltage operating range

Rev. 2 — 20 September 2012

**Product data sheet** 

## 1. General description

The PCA8886 is a low power dual channel capacitive proximity switch that uses a patented (EDISEN) digital method to detect a change in capacitance on remote sensing plates. Changes in the static capacitance (as opposed to dynamic capacitance changes) are automatically compensated using continuous auto-calibration. Remote sensing plates (for example, conductive foil) can be connected directly to the IC<sup>1</sup> or remotely using a coaxial cable.

## 2. Features and benefits

- Dynamic proximity switch
- Digital processing method
- Automatic calibration
- Adjustable sensitivity, can be made very high
- Adjustable response time
- Wide input capacitance range (10 pF to 60 pF)
- A large distance (several meters) between the sensing plate and the IC is possible
- Open-drain output (P-type MOSFET, external load between pin and ground)
- Output configurable as push-button, toggle, or pulse
- Wide voltage operating range (V<sub>DD</sub> = 3 V to 9 V)
- Designed for battery powered applications (I<sub>DD</sub> = 6 μA, typical)
- Large temperature operating range ( $T_{amb} = -40 \, ^{\circ}\text{C}$  to +85  $^{\circ}\text{C}$ )
- AEC-Q100 compliant for automotive applications
- Available in TSSOP16

<sup>1.</sup> The definition of the abbreviations and acronyms used in this data sheet can be found in Section 19.



#### Dual channel capacitive proximity switch with auto-calibration

# 3. Applications

- Proximity detection
- Proximity sensing in
  - Door locks and grips
  - ◆ Portable entertainment units
  - Computing tablets
- Switch for medical applications
- Dashboard: switch to toggle menus and resetting trip counter
- Switch for use in explosive environments
- Vandal proof switches
- Transportation: Switches in or under upholstery, leather, handles, mats, and glass
- Buildings: switch in or under carpets, glass, or tiles
- Sanitary applications: use of standard metal sanitary parts (for example, tap) as switch
- Hermetically sealed keys on a keyboard

# 4. Ordering information

Table 1. Ordering information

Type number	Package	ıckage					
	Name	Description	Version				
PCA8886TS	TSSOP16	plastic thin shrink small outline package; 16 leads; body width 4.4 mm	PCA8886				

## 4.1 Ordering options

Table 2. Ordering options

• .			
Type number	IC revision	Sales item (12NC)	Delivery form
PCA8886TS/Q900/1	1	935297325118	tape and reel, 13 inch

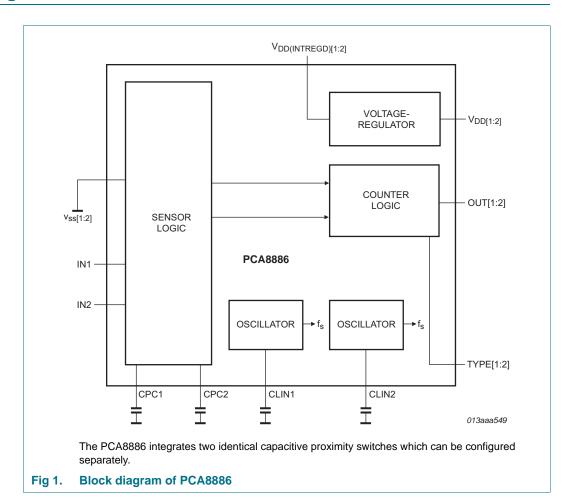
# 5. Marking

Table 3. Marking codes

Type number	Marking code
PCA8886TS/Q900/1	PCA8886

## Dual channel capacitive proximity switch with auto-calibration

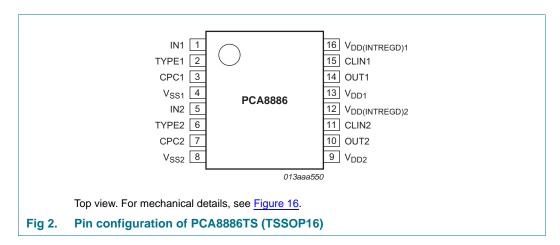
# 6. Block diagram



## Dual channel capacitive proximity switch with auto-calibration

# 7. Pinning information

## 7.1 Pinning



# 7.2 Pin description

Table 4. Pin description

Symbol	Pin TSSOP16 (PCA8886TS)	Type	Description
IN1	1	analog input/output	sensor input 1
TYPE1	2	input	select output configuration of pin OUT1
CPC1	3	analog input/output	sensitivity setting 1
$V_{SS1}$	4	supply	ground supply voltage 1
IN2	5	analog input/output	sensor input 2
TYPE2	6	input	select output configuration of pin OUT2
CPC2	7	analog input/output	sensitivity setting 2
V <sub>SS2</sub>	8	supply	ground supply voltage 2
$V_{DD2}$	9	supply	supply voltage 2
OUT2	10	output	switch output 2
CLIN2	11	analog input/output	sampling rate setting 2
V <sub>DD(INTREGD)2</sub> [1]	12	supply	internal regulated supply voltage output 2
$V_{DD1}$	13	supply	supply voltage 1
OUT1	14	output	switch output 1
CLIN1	15	analog input/output	sampling rate setting 1
V <sub>DD(INTREGD)1</sub> [1]	16	supply	internal regulated supply voltage output 1

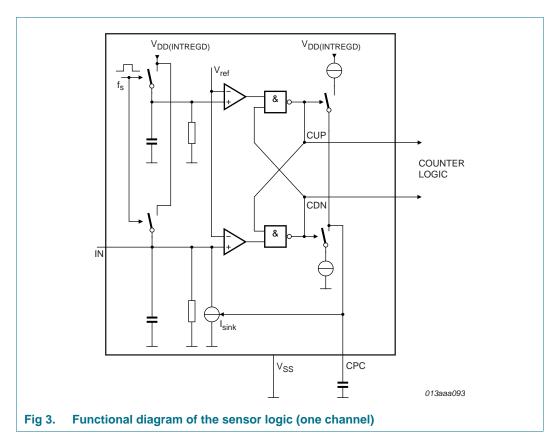
 $<sup>[1] \</sup>quad \text{The internal regulated supply voltage outputs must be decoupled with a decoupling capacitor to $V_{SS[1:2]}$.}$ 

#### Dual channel capacitive proximity switch with auto-calibration

# 8. Functional description

Figure 3 and Figure 4 show the functional principle of one channel of the PCA8886.

The discharge time ( $t_{dch}$ ) of a chip-internal RC timing circuit, to which the external sensing plates are connected via pins IN[1:2], is compared to the discharge time ( $t_{dch(ref)}$ ) of a second chip-internal reference RC timing circuit. Both RC timing circuits are periodically charged from  $V_{DD(INTREGD)[1:2]}$  via identical switches and then discharged via a resistor to ground ( $V_{SS}$ ). Both switches are synchronized.



The charge-discharge cycle is governed by the sampling rate ( $f_s$ ). If the voltage of one of the RC timing circuits falls below the internal reference voltage  $V_{ref}$ , the respective comparator output will become LOW. The logic following the comparators determines which comparator switches first. If the upper (reference) comparator switches, then a pulse is given on CUP. If the lower (input) comparator switches first, then a pulse is given on CDN (see Figure 3).

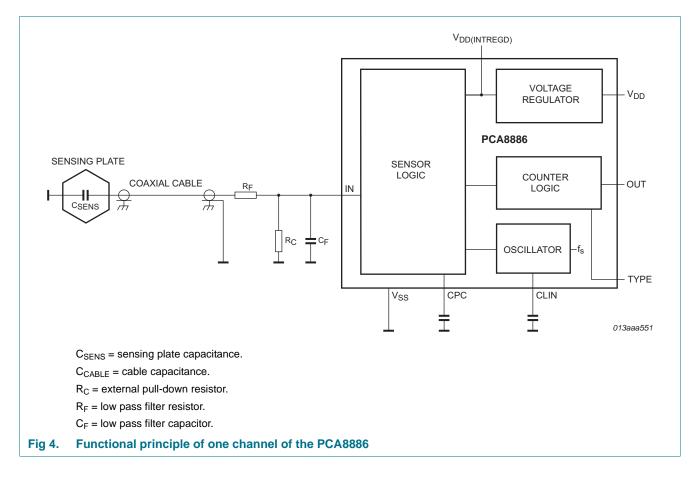
The pulses control the charge on the external capacitor  $C_{CPC}$  on pins CPC[1:2]. Every time a pulse is given on CUP, capacitor  $C_{CPC}$  is charged from  $V_{DD(INTREGD)}$  for a fixed time causing the voltage on  $C_{CPC}$  to rise. Likewise when a pulse occurs on CDN, capacitor  $C_{CPC}$  is connected to a current sink to ground for a fixed time causing the voltage on  $C_{CPC}$  to fall.

#### Dual channel capacitive proximity switch with auto-calibration

If the capacitance on pins IN[1:2] increases, the discharge time  $t_{dch}$  increases too. Therefore it will take longer for the voltage on the corresponding comparator to drop below  $V_{ref}$ . Only once this happens, the comparator output will become LOW and this results in a pulse on CDN discharging the external capacitor  $C_{CPC}$  slightly. Thus most pulses will now be given by CUP. Without further action, capacitor  $C_{CPC}$  would then fully charge.

However, a chip-internal automatic calibration mechanism that is based on a voltage controlled sink current ( $I_{sink}$ ) connected to pins IN[1:2] attempts to equalize the discharge time  $t_{dch}$  with the internal reference discharge time  $t_{dch(ref)}$ . The current source is controlled by the voltage on  $C_{CPC}$  which causes the capacitance on pins IN[1:2] to be discharged more quickly in the case that the voltage on  $C_{CPC}$  is rising, thereby compensating for the increase in capacitance on input pins IN[1:2]. This arrangement constitutes a closed-loop control system that constantly attempts to equalize the discharge time  $t_{dch}$  with  $t_{dch(ref)}$ . This allows compensating for slow changes in capacitance on input pins IN[1:2]. Fast changes due to an approaching hand for example will not be compensated. In the equilibrium state, the discharge times are equal and the pulses alternate between CUP and CDN.

From this also follows, that an increase in capacitor value  $C_{CPC}$  results in a smaller voltage change per pulse CUP or CDN. Thus the compensation due to internal current sink source  $I_{sink}$  is slower and therefore the sensitivity of the sensor will increase. Likewise a decrease in capacitor  $C_{CPC}$  will result in a lower sensitivity. (For further information see Section 13.)



#### Dual channel capacitive proximity switch with auto-calibration

The counter, following the sensor logic depicted in Figure 3, counts the pulses of CUP or CDN respectively. The counter is reset every time the pulse sequence changes from CUP to CDN or the other way around. Pins OUT[1:2] will only be activated when enough consecutive CUP or CDN pulses occur. Low-level interference or slow changes in the input capacitance do not cause the output to switch.

Various measures, such as asymmetrical charge and discharge steps, are taken to ensure that the output switches off correctly. A special start-up circuit ensures that the device reaches equilibrium quickly when the supply is attached.

Pins OUT[1:2] are open-drain outputs capable of pulling an external load R<sub>ext</sub> (at maximum current of 20 mA) up to V<sub>DD</sub>. The load resistor must be dimensioned appropriately, taking the maximum expected V<sub>DD</sub> voltage into account. The output will be automatically deactivated (short circuit protection) for loads in excess of 30 mA. Pins OUT[1:2] can also drive CMOS inputs without connection of the external load.

A small internal 150 nA current sink  $I_{sink}$  enables a full voltage swing to take place on pins OUT[1:2], even if no load resistor is connected. This is useful for driving purely capacitive CMOS inputs. The falling slope can be fairly slow in this mode, depending on load capacitance.

The sampling rate ( $f_s$ ) corresponds to half of the frequency used in the RC timing circuit. The sampling rate can be adjusted within a specified range by selecting the value of  $C_{CLIN}$ . The oscillator frequency is internally modulated by 4 % using a pseudo random signal. This prevents interference caused by local AC-fields.

## 8.1 Output switching modes

The output switching behavior can be selected using pins TYPE[1:2] (see Figure 5)

- Push-button (TYPE[1:2] connected to V<sub>SS[1:2]</sub>): The output OUT is active as long as the capacitive event<sup>2</sup> lasts.
- Toggle (TYPE[1:2] connected to V<sub>DD(INTREGD)[1:2]</sub>): The output OUT is activated by the first capacitive event and deactivated by a following capacitive event.
- Pulse (C<sub>TYPE</sub> connected between TYPE[1:2] and V<sub>SS[1:2]</sub>): The output OUT is activated for a defined time at each capacitive event. The pulse duration is determined by the value of C<sub>TYPE</sub> and is approximately 2.5 ms/nF.

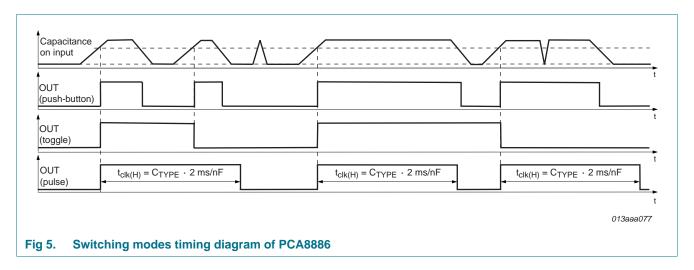
A typical value for  $C_{\mathsf{TYPE}}$  is 4.7 nF which results in an output pulse duration of about 10 ms. The maximum value of  $C_{\mathsf{TYPE}}$  is 470 nF which results in a pulse duration of about 1 s. Capacitive events are ignored that occur during the time the output is active.

<u>Figure 5</u> illustrates the switching behavior for the output switching modes. Additionally the graph illustrates, that short-term disturbances on the sensor are suppressed by the circuit.

PCA8886

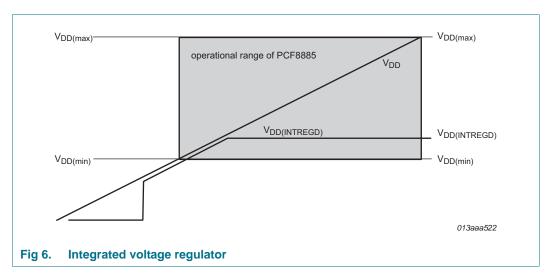
<sup>2.</sup> A capacitive event is a dynamic increase of capacitance at the sensor input pins IN[1:2].

#### Dual channel capacitive proximity switch with auto-calibration



## 8.2 Voltage regulator

The PCA8886 implements a chip-internal voltage regulator supplied by pins  $V_{DD[1:2]}$  that provides an internal supply ( $V_{DD(INTREGD)}$ ), limited to a maximum of 4.6 V. <u>Figure 6</u> shows the relationship between  $V_{DD[1:2]}$  and  $V_{DD(INTREGD)[1:2]}$ .



#### Dual channel capacitive proximity switch with auto-calibration

# 9. Limiting values

Table 5. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
$V_{DD}$	supply voltage		-0.5	+9	V
VI	input voltage	on pins IN[1:2], TYPE[1:2], CPC[1:2]	-0.5	$V_{DD(INTREGD)} + 0.5$	V
Io	output current	on pins OUT[1:2]	-10	+50	mA
I <sub>SS</sub>	ground supply current		-10	+50	mA
I	input current	on any other pin	-10	+10	mA
P <sub>tot</sub>	total power dissipation		-	100	mW
$V_{ESD}$	electrostatic discharge	HBM	[1] -	±2500	V
	voltage	CDM	[2] -	±1000	V
I <sub>lu</sub>	latch-up current		<u>[3]</u> _	100	mA
T <sub>stg</sub>	storage temperature		<u>[4]</u> –60	+125	°C
T <sub>amb</sub>	ambient temperature	operating device	-40	+85	°C

<sup>[1]</sup> Pass level; Human Body Model (HBM) according to Ref. 7 "JESD22-A114".

<sup>[2]</sup> Pass level; Charged-Device Model (CDM), according to Ref. 8 "JESD22-C101".

<sup>[3]</sup> Pass level; latch-up testing, according to Ref. 9 "JESD78" at maximum ambient temperature ( $T_{amb(max)} = +85$  °C).

<sup>[4]</sup> According to the store and transport requirements (see Ref. 12 "UM10569") the devices have to be stored at a temperature of +8 °C to +45 °C and a humidity of 25 % to 75 %.

#### Dual channel capacitive proximity switch with auto-calibration

## 10. Static characteristics

Table 6. Static characteristics

 $V_{DD} = 5 \text{ V}$ ,  $T_{amb} = +25 \text{ °C}$ ; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
$V_{DD}$	supply voltage		[1]	3.0	-	9.0	V
V <sub>DD(INTREGD)</sub>	internal regulated supply voltage			3.0	4.0	4.6	V
$\Delta V_{DD(INTREGD)}$	internal regulated supply voltage variation	regulator voltage drop		-	10	50	mV
I <sub>DD</sub>	supply current	idle state; f <sub>s</sub> = 1 kHz	[2]	-	6	10	μΑ
		idle state; $f_s = 1 \text{ kHz};$ $V_{DD} = 3.0 \text{ V}$	<u>[2]</u>	-	4.4	7	μА
I <sub>sink</sub>	sink current	internal constant current to V <sub>SS[1:2]</sub>		-	150	-	nA
Vo	output voltage	on pins OUT[1:2]; pull-up voltage		0	$V_{DD}$	9.0	V
Io	output current	P-MOS	[3]	0	10	20	mΑ
		short circuit protection $V_O \ge 0.6 \text{ V}$		20	30	50	mA
V <sub>sat</sub>	saturation voltage	on pins OUT[1:2]; $I_O = +10 \text{ mA}$		0.1	0.2	0.4	V
		on pins OUT[1:2]; $I_0 = +10 \text{ mA};$ $V_{DD} = 3.0 \text{ V}$		0.1	0.3	0.5	V
C <sub>dec</sub>	decoupling capacitance	on pins V <sub>DD(INTREGD)[1:2]</sub>	[4]	100	-	220	nF
VI	input voltage	on pins CPC[1:2]		0.6	-	$V_{DD(INTREGD)} - 0.5$	V

<sup>[1]</sup> When the input capacitance range is limited to 10 pF  $\leq$  C<sub>i</sub>  $\leq$  40 pF or an external pull-down resistor R<sub>C</sub> is used, the device can be operated down to V<sub>DD</sub> = 3.0 V over the full temperature range.

<sup>[2]</sup> Idle state is the steady state after completed power-on without any activity on the sensor plate and the voltage on the reservoir capacitor C<sub>CPC</sub> settled.

<sup>[3]</sup> For reliability reasons, the average output current must be limited to 4.6 mA at 70 °C and 3.0 mA at 85 °C.

<sup>[4]</sup> External ceramic chip capacitor recommended (see Figure 15).

# Dual channel capacitive proximity switch with auto-calibration

# 11. Dynamic characteristics

Table 7. Dynamic characteristics

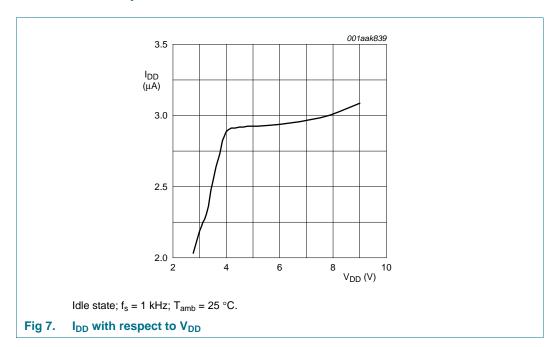
 $V_{DD} = 5V$ ,  $C_{CLIN} = 22$  pF,  $C_{CPC} = 470$  nF,  $T_{amb} = +25$  °C; unless otherwise specified.

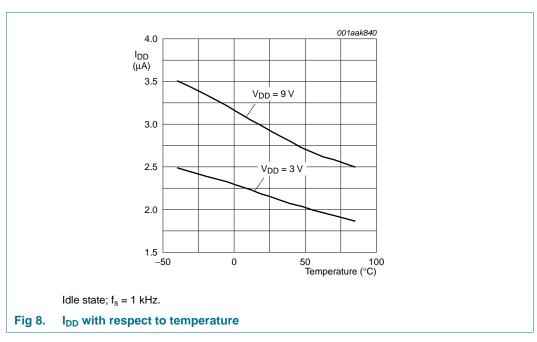
Parameter	Conditions	Min	Тур	Max	Unit
capacitance on pin CLIN		0	22	100	pF
capacitance on pin CPC	X7R ceramic chip capacitor	90	470	2500	nF
equivalent digital resolution		-	14	-	bit
capacitance on pin TYPE		0.1	-	470	nF
input capacitance	sensing plate and connecting cable	10	-	60	pF
	sensing plate and connecting cable; $T_{amb} = -40  ^{\circ}\text{C}$ to +85 $^{\circ}\text{C}$ ; $V_{DD} = 3.0  \text{V}$	10	-	40	pF
start-up time	until normal operation is established	-	0.5	-	S
pulse duration	on pins OUT[1:2]; in pulse mode; $C_{TYPE} \ge 10 \text{ nF}$	-	2.5	-	ms/nF
sampling frequency	C <sub>CLIN</sub> = 0 pF	-	3.3	-	kHz
	C <sub>CLIN</sub> = 22 pF (typical value)	-	1	-	kHz
	C <sub>CLIN</sub> = 100 pF	-	275	-	Hz
switching time	at f <sub>s</sub> = 1 kHz	-	64	-	ms
	capacitance on pin CLIN capacitance on pin CPC equivalent digital resolution capacitance on pin TYPE input capacitance  start-up time pulse duration  sampling frequency	$ \begin{array}{c} \text{capacitance on pin CLIN} \\ \text{capacitance on pin CPC} & X7R \text{ ceramic chip capacitor} \\ \text{equivalent digital resolution} \\ \text{capacitance on pin TYPE} \\ \text{input capacitance} & \text{sensing plate and connecting cable} \\ \text{sensing plate and connecting cable}; \\ T_{amb} = -40  ^{\circ}\text{C to } +85  ^{\circ}\text{C}; \\ V_{DD} = 3.0  \text{V} \\ \text{start-up time} & \text{until normal operation is established} \\ \text{pulse duration} & \text{on pins OUT[1:2];} \\ \text{in pulse mode;} \\ C_{TYPE} \geq 10  \text{nF} \\ \text{sampling frequency} & C_{CLIN} = 0  \text{pF} \\ C_{CLIN} = 22  \text{pF (typical value)} \\ C_{CLIN} = 100  \text{pF} \\ \end{array} $	$ \begin{array}{c} \text{capacitance on pin CLIN} & 0 \\ \text{capacitance on pin CPC} & X7R \text{ ceramic chip capacitor} & 90 \\ \text{equivalent digital resolution} & - \\ \text{capacitance on pin TYPE} & 0.1 \\ \text{input capacitance} & \text{sensing plate and connecting cable} & 10 \\ \text{sensing plate and connecting cable}; & 10 \\ \text{sensing plate and connecting cable}; & 10 \\ T_{amb} = -40  ^{\circ}\text{C to } +85  ^{\circ}\text{C}; \\ V_{DD} = 3.0  \text{V} \\ \text{start-up time} & \text{until normal operation is established} & - \\ \text{pulse duration} & \text{on pins OUT[1:2];} \\ \text{in pulse mode;} \\ C_{TYPE} \geq 10  \text{nF} \\ \text{sampling frequency} & C_{CLIN} = 0  \text{pF} \\ \hline C_{CLIN} = 22  \text{pF (typical value)} & - \\ \hline C_{CLIN} = 100  \text{pF} & - \\ \hline C_{CLIN} = 100  \text{pF} & - \\ \hline \end{array} $	capacitance on pin CLIN $X7R$ ceramic chip capacitor $90$ $470$ equivalent digital resolution $-14$ capacitance on pin TYPE $-14$ capacitance on pin TYPE $-14$ input capacitance $-14$ sensing plate and connecting cable $-14$ sensing plate and connecting cable; $-14$ $-14$ capacitance $-14$ $-14$ sensing plate and connecting cable; $-14$ $-$	capacitance on pin CLIN $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

## Dual channel capacitive proximity switch with auto-calibration

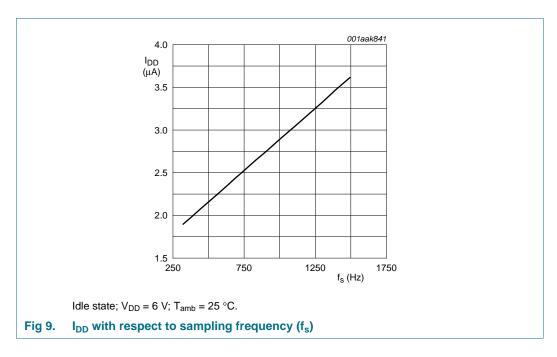
# 12. Characteristic curves

## 12.1 Power consumption

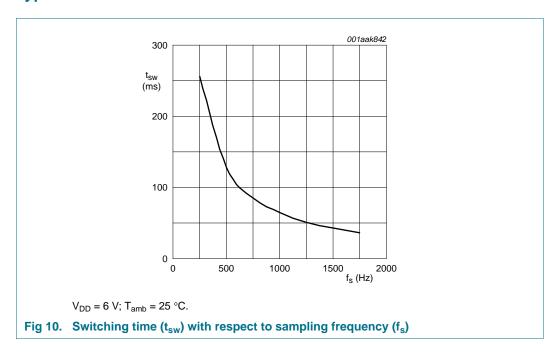




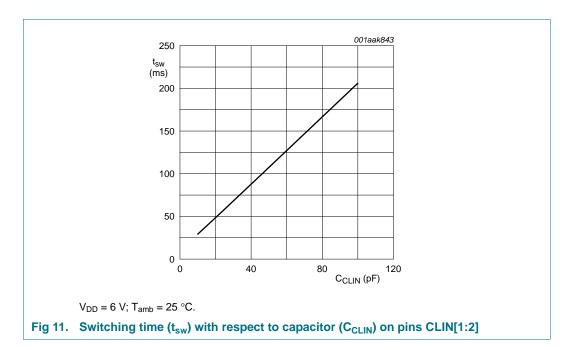
## Dual channel capacitive proximity switch with auto-calibration

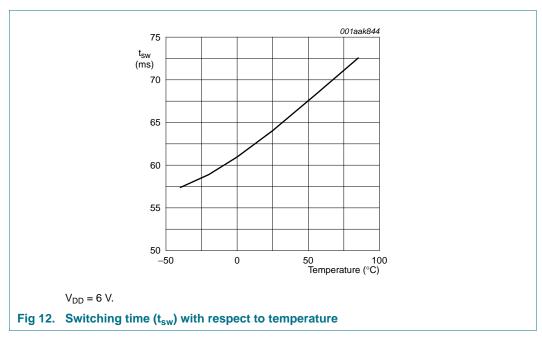


# 12.2 Typical reaction time



## Dual channel capacitive proximity switch with auto-calibration





#### Dual channel capacitive proximity switch with auto-calibration

# 12.3 Reservoir capacitor voltage

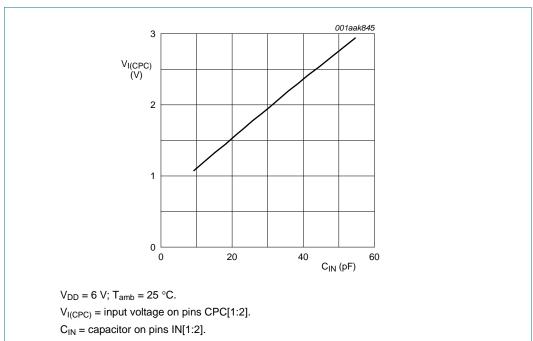
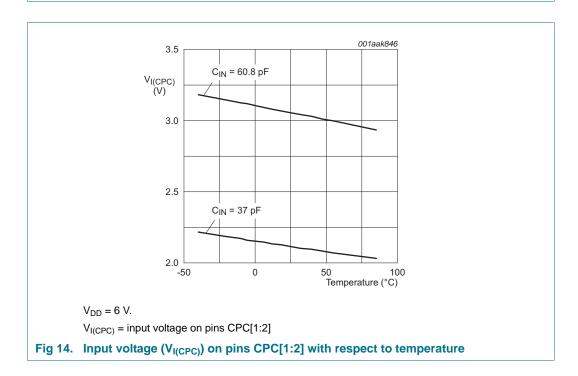


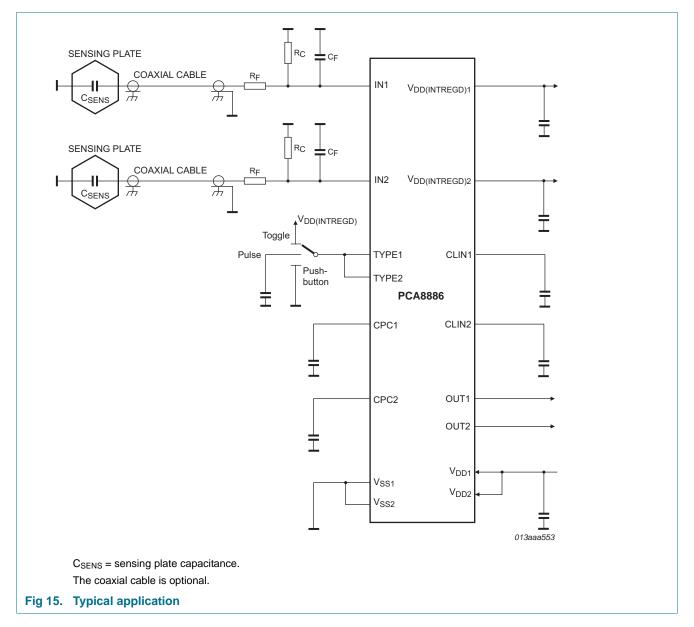
Fig 13. Input voltage on pins CPC[1:2] ( $V_{I(CPC)}$ ) with respect to capacitor ( $C_{IN}$ ) on pins IN[1:2]



#### Dual channel capacitive proximity switch with auto-calibration

# 13. Application information

<u>Figure 15</u> shows the typical connections for a general application<sup>3</sup>. The positive supply is connected to pins  $V_{DD[1:2]}$ . It is recommended to connect smoothing capacitors to ground to both  $V_{DD[1:2]}$  and  $V_{DD(INTREGD)[1:2]}$  (values for  $C_{dec}$ , see <u>Table 6</u>).



The sampling rate is determined by the capacitance  $C_{CLIN}$  on pins CLIN[1:2]. A higher sampling rate reduces the reaction time and increases the current consumption.

The sensing plate capacitance  $C_{SENS}$  may consist of a small metal area, for example behind an isolating layer. The sensing plate can be connected to a coaxial cable ( $C_{CABLE}$ ) which in turn is connected to the input pins IN[1:2]. Alternatively, the sensing plate can be

PCA8886

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<sup>3.</sup> For further information, see Ref. 2 "AN10832". Information about the appropriate evaluation board can be found in Ref. 11 "UM10505".

#### Dual channel capacitive proximity switch with auto-calibration

directly connected to the input pins IN[1:2]. An internal low pass filter is used to reduce RF interference. An additional low pass filter consisting of a resistor  $R_F$  and capacitor  $C_F$  can be added to the input to further improve RF immunity as required. For good performance, the total amount of capacitance on the input ( $C_{SENS} + C_{CABLE} + C_F$ ) should be in the proper range, the optimum point being around 30 pF. These conditions allow the control loop to adapt to the static capacitance on  $C_{SENS}$  and to compensate for slow changes in the sensing plate capacitance. A higher capacitive input loading is possible if an additional discharge resistor  $R_C$  is placed as shown in Figure 15. Resistor  $R_C$  simply reduces the discharge time such that the internal timing requirements are fulfilled.

The sensitivity of the sensor can be influenced by the sensing plate area and capacitor  $C_{CPC}$ . The sensitivity is significantly reduced when  $C_{CPC}$  is reduced. When maximum sensitivity is desired  $C_{CPC}$  can be increased, but this also increases sensitivity to interference. Pins CPC[1:2] has high-impedance and is sensitive to leakage currents. Therefore  $C_{CPC}$  should be a high-quality foil or ceramic capacitor, for example an X7R type.

For the choice of proper component values for a given application, the component specifications in <u>Table 6</u> and <u>Table 7</u> must be followed.

#### 14. Test information

## 14.1 Quality information

This product has been qualified in accordance with the Automotive Electronics Council (AEC) standard *Q100 - Failure mechanism based stress test qualification for integrated circuits*, and is suitable for use in automotive applications.

**PCA8886 NXP Semiconductors** 

## Dual channel capacitive proximity switch with auto-calibration

# 15. Package outline

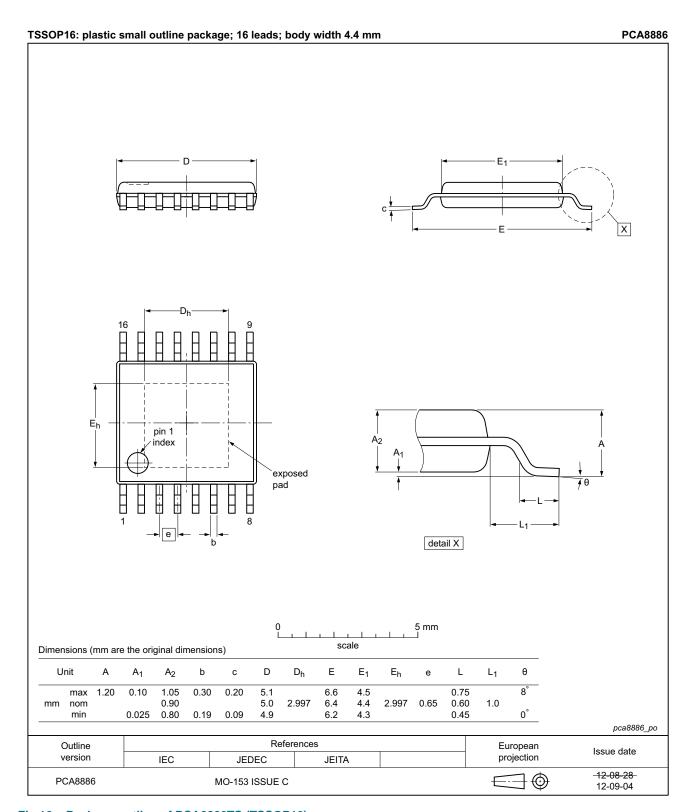


Fig 16. Package outline of PCA8886TS (TSSOP16)

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## Dual channel capacitive proximity switch with auto-calibration

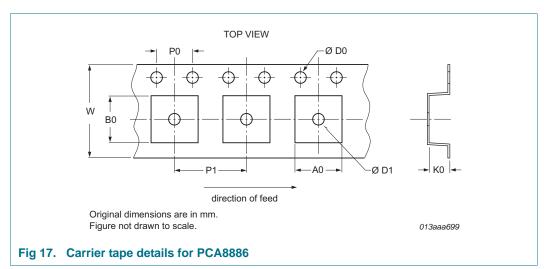
# 16. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling Metal-Oxide Semiconductor (MOS) devices ensure that all normal precautions are taken as described in *JESD625-A*, *IEC 61340-5* or equivalent standards.

## Dual channel capacitive proximity switch with auto-calibration

# 17. Packing information

# 17.1 Tape and reel information



**Carrier tape dimensions of PCA8886** 

Table 8.

Symbol         Description         Value         Unit           Compartments:           A0         pocket width in x direction         6.9         mm           B0         pocket width in y direction         5.6         mm           K0         pocket depth         1.5 to 1.6         mm           P1         pocket hole pitch         8         mm           D1         pocket hole diameter         1.5 to 1.6         mm           Overall dimensions           W         tape width         12         mm           D0         sprocket hole diameter         1.5 to 1.55         mm           P0         sprocket hole pitch         4         mm		•		
A0 pocket width in x direction 6.9 mm  B0 pocket width in y direction 5.6 mm  K0 pocket depth 1.5 to 1.6 mm  P1 pocket hole pitch 8 mm  D1 pocket hole diameter 1.5 to 1.6 mm  Overall dimensions  W tape width 12 mm  D0 sprocket hole diameter 1.5 to 1.55 mm	Symbol	Description	Value	Unit
B0 pocket width in y direction 5.6 mm  K0 pocket depth 1.5 to 1.6 mm  P1 pocket hole pitch 8 mm  D1 pocket hole diameter 1.5 to 1.6 mm  Overall dimensions  W tape width 12 mm  D0 sprocket hole diameter 1.5 to 1.55 mm	Compartments	i e		
K0 pocket depth 1.5 to 1.6 mm P1 pocket hole pitch 8 mm D1 pocket hole diameter 1.5 to 1.6 mm  Overall dimensions  W tape width 12 mm D0 sprocket hole diameter 1.5 to 1.55 mm	A0	pocket width in x direction	6.9	mm
P1         pocket hole pitch         8         mm           D1         pocket hole diameter         1.5 to 1.6         mm           Overall dimensions           W         tape width         12         mm           D0         sprocket hole diameter         1.5 to 1.55         mm	B0	pocket width in y direction	5.6	mm
D1 pocket hole diameter 1.5 to 1.6 mm  Overall dimensions  W tape width 12 mm  D0 sprocket hole diameter 1.5 to 1.55 mm	K0	pocket depth	1.5 to 1.6	mm
Overall dimensions           W         tape width         12         mm           D0         sprocket hole diameter         1.5 to 1.55         mm	P1	pocket hole pitch	8	mm
W tape width 12 mm  D0 sprocket hole diameter 1.5 to 1.55 mm	D1	pocket hole diameter	1.5 to 1.6	mm
D0 sprocket hole diameter 1.5 to 1.55 mm	Overall dimens	sions		
·	W	tape width	12	mm
P0 sprocket hole pitch 4 mm	D0	sprocket hole diameter	1.5 to 1.55	mm
	P0	sprocket hole pitch	4	mm

#### Dual channel capacitive proximity switch with auto-calibration

# 18. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365* "Surface mount reflow soldering description".

## 18.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

#### 18.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- · Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

#### 18.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

PCA8886

#### Dual channel capacitive proximity switch with auto-calibration

## 18.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 18</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 9 and 10

Table 9. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)		
	Volume (mm <sup>3</sup> )		
	< 350	≥ 350	
< 2.5	235	220	
≥ 2.5	220	220	

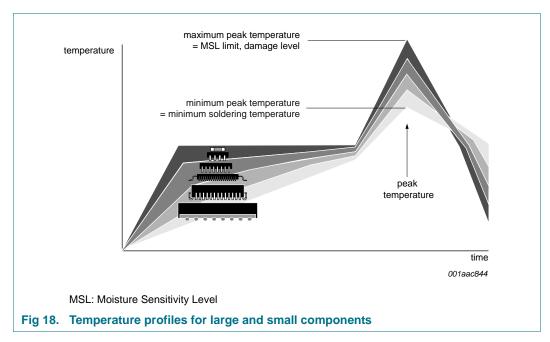
Table 10. Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)  Volume (mm³)  < 350				
< 1.6	260	260	260		
1.6 to 2.5	260	250	245		
> 2.5	250	245	245		

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 18.

## Dual channel capacitive proximity switch with auto-calibration



For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

# Dual channel capacitive proximity switch with auto-calibration

# 19. Abbreviations

Table 11. Abbreviations

Acronym	Description
CMOS	Complementary Metal Oxide Semiconductor
НВМ	Human Body Model
IC	Integrated Circuit
MM	Machine Model
MOS	Metal Oxide Semiconductor
MOSFET	Metal-Oxide-Semiconductor Field-Effect Transistor
MSL	Moisture Sensitivity Level
PCB	Printed-Circuit Board
RC	Resistance-Capacitance
RF	Radio Frequency
SMD	Surface Mount Device

#### Dual channel capacitive proximity switch with auto-calibration

#### 20. References

- [1] AN10365 Surface mount reflow soldering description
- [2] AN10832 PCF8883 capacitive proximity switch with auto-calibration
- [3] AN11122 Water and condensation safe touch sensing with the NXP capacitive touch sensors
- [4] IEC 60134 Rating systems for electronic tubes and valves and analogous semiconductor devices
- [5] IEC 61340-5 Protection of electronic devices from electrostatic phenomena
- [6] IPC/JEDEC J-STD-020D Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices
- [7] JESD22-A114 Electrostatic Discharge (ESD) Sensitivity Testing Human Body Model (HBM)
- [8] **JESD22-C101** Field-Induced Charged-Device Model Test Method for Electrostatic-Discharge-Withstand Thresholds of Microelectronic Components
- [9] JESD78 IC Latch-Up Test
- [10] JESD625-A Requirements for Handling Electrostatic-Discharge-Sensitive (ESDS) Devices
- [11] **UM10505** OM11057 quick start guide
- [12] UM10569 Store and transport requirements

# 21. Revision history

#### Table 12. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
PCA8886 v.2	20120920	Product data sheet	-	PCA8886 v.1
PCA8886 v.1	20111123	Objective data sheet	-	-

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# 22. Legal information

#### 22.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

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PCA8886

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# Dual channel capacitive proximity switch with auto-calibration

# 24. Tables

Table 1.	Ordering information2
	<u> </u>
Table 2.	Ordering options
Table 3.	Marking codes2
Table 4.	Pin description
Table 5.	Limiting values
Table 6.	Static characteristics10
Table 7.	Dynamic characteristics
Table 8.	Carrier tape dimensions of PCA888620
Table 9.	SnPb eutectic process (from J-STD-020C)22
Table 10.	Lead-free process (from J-STD-020C)22
Table 11.	Abbreviations
Table 12.	Revision history

# Dual channel capacitive proximity switch with auto-calibration

# 25. Figures

Fig 1.	Block diagram of PCA8886
Fig 2.	Pin configuration of PCA8886TS (TSSOP16) 4
Fig 3.	Functional diagram of the sensor logic (one
	channel)5
Fig 4.	Functional principle of one channel
	of the PCA8886
Fig 5.	Switching modes timing diagram of PCA88868
Fig 6.	Integrated voltage regulator8
Fig 7.	I <sub>DD</sub> with respect to V <sub>DD</sub> 12
Fig 8.	I <sub>DD</sub> with respect to temperature
Fig 9.	$I_{DD}$ with respect to sampling frequency $(f_s)$ 13
Fig 10.	Switching time (t <sub>sw</sub> ) with respect to sampling
	frequency (f <sub>s</sub> )
Fig 11.	Switching time (t <sub>sw</sub> ) with respect to capacitor
	(C <sub>CLIN</sub> ) on pins CLIN[1:2]14
Fig 12.	Switching time (t <sub>sw</sub> ) with respect to temperature .14
Fig 13.	Input voltage on pins CPC[1:2] (V <sub>I(CPC)</sub> )
	with respect to capacitor $(C_{IN})$ on pins $IN[1:2]$ 15
Fig 14.	
	with respect to temperature
Fig 15.	Typical application
Fig 16.	Package outline of PCA8886TS (TSSOP16)18
Fig 17.	Carrier tape details for PCA888620
Fig 18.	Temperature profiles for large and small
	components

25

26

## Dual channel capacitive proximity switch with auto-calibration

# 26. Contents

4	Constal description 4
1	General description
2	Features and benefits
3	Applications
4	Ordering information
4.1	Ordering options 2
5	Marking 2
6	Block diagram 3
7	Pinning information 4
7.1	Pinning
7.2	Pin description 4
8	Functional description 5
8.1	Output switching modes
8.2	Voltage regulator
9	Limiting values 9
10	Static characteristics
11	Dynamic characteristics
12	Characteristic curves 12
12.1	Power consumption
12.2	Typical reaction time
12.3	Reservoir capacitor voltage 15
13	Application information
14	Test information
14.1	Quality information
15	Package outline
16	Handling information 19
17	Packing information 20
17.1	Tape and reel information 20
18	Soldering of SMD packages
18.1	Introduction to soldering 21
18.2	Wave and reflow soldering 21
18.3	Wave soldering
18.4	Reflow soldering
19	Abbreviations
20	References
21	Revision history
22	Legal information
22.1	Data sheet status
22.2	Definitions
22.3	Disclaimers
22.4 22.5	Licenses
23	Contact information
24	Tables

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