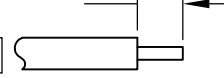
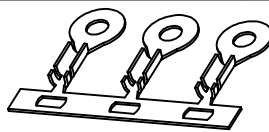
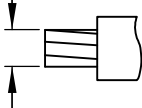
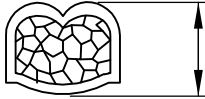
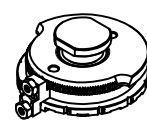


THIS DRAWING IS A CONTROLLED DOCUMENT.

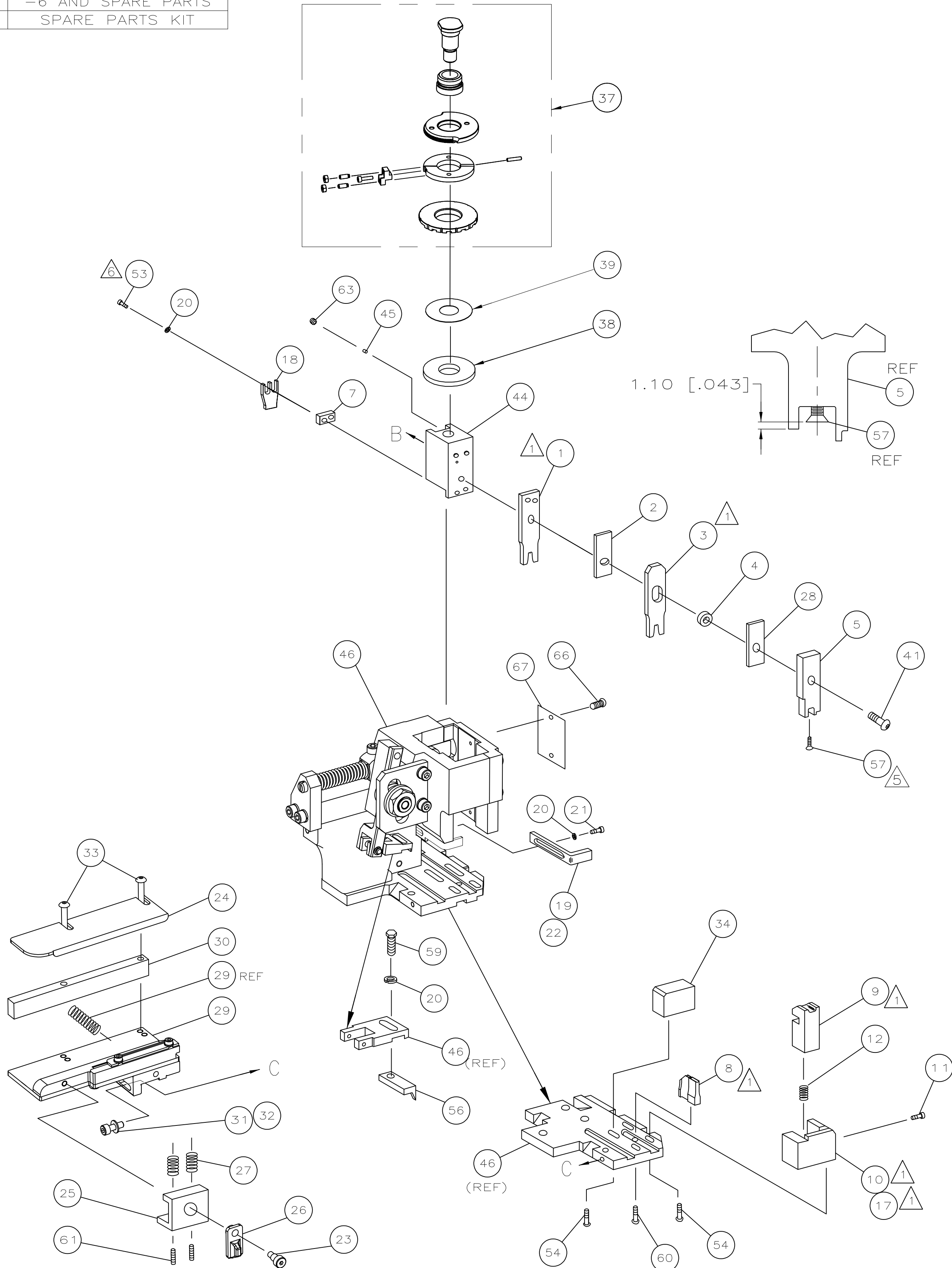
THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO TYCO ELECTRONICS CORPORATION AND ITS WORLDWIDE SUBSIDIARIES AND AFFILIATES. IT MAY NOT BE DISCLOSED TO ANY OTHER PARTY WITHOUT THE WRITTEN AUTHORIZATION OF TYCO ELECTRONICS CORPORATION, HARRISBURG, PENNSYLVANIA, U.S.A.

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528323-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528323-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528323-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528323-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528323-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528323-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528323-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: SOCKET CONTACT 0.63x1.5mm, SWS 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [.055 IN]	F	0.35–0.50mm ²	
INSUL	3.18 [.125 IN]	0	2.60 MAX [.102 IN MAX]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
3.30–3.90 [.130–.154 IN] 		408–8322 & 408–8490		
TERMINAL	–	–		FEED
APPL SPEC	114–18286	–	–	7.00 [.276 IN]
TERMINALS APPLIED				
TERMINAL	SEAL	–	–	–
1241603	967067	–	–	–
	963142	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
WIRE SIZE mm ² AWG	CRIMP HEIGHT *		REF SETTING	
 				
0.50mm ²	1.01 ±0.05 [.040 ±.002 IN]		B4	
0.35mm ²	0.92 ±0.05 [.036 ±.002 IN]		C1	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–		–	
–	–			

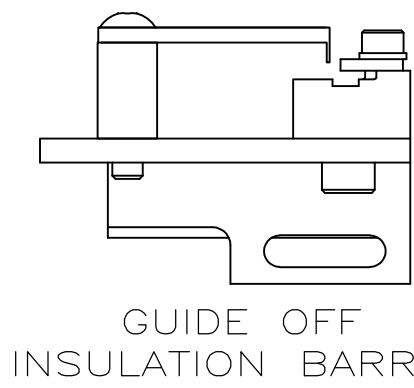
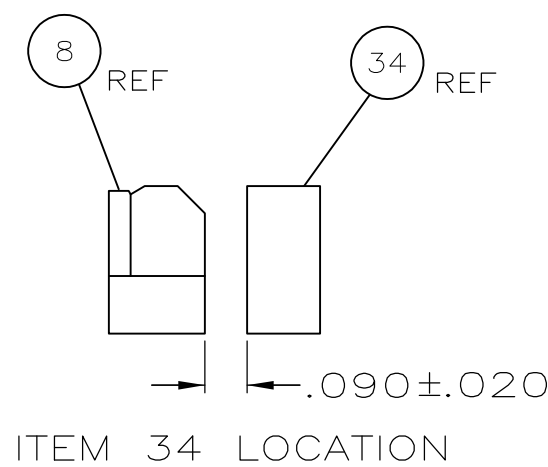
- 📖 △1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △4 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. REFER TO APPL. SPEC. FOR TERMINAL INS. RANGE DETAILS.
- △5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- △6 CUT TO LENGTH AT ASSY.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



P	LTR	REVISION RECORD	DATE	DWN	APVD	TE	ANGLS#	SURFACE TEXTURE
B	ECR-10-016633		8-2010	MY				

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES	0 PLC ±.001
	1 PLC ±.002
	2 PLC ±.003
	3 PLC ±.004
	4 PLC ±.005

DWN	29JUL03	MATERIAL	-	HEAT TREAT	-
CHK	-				
APVD	29JUL03				
F.BACKHURST					
NAME					
SCALE	SIZE	DRAWING NO	SHEET	OF	REV
-	A1	1528323	1	of 1	B

QTY REQD PER ASSY	PARTS LIST	ITEM NO
-	1	73
-	1	72
-	1	71
-		70
-		69
-		68
-	1	67
-	2	66
-		65
-		64
-	1	63
-		62
-	2	61
-	1	60
-	1	59
-		58
-	1	57
-	1	56
-		55
-	4	54
-	2	53
-		52
-		51
-		50
-	1	49
-	-	48
-	1	47
-	1	46
-	1	45
-	1	44
-		43
-		42
-	1	41
-		40
-	1	39
-	1	38
-	1	37
-		36
-		35
-	1	34
-	2	33
-	1	32
-	1	31
-	1	30
-	1	29
-	1	28
-	2	27
-	1	26
-	1	25
-	1	24
-	1	23
-	1	22
-	1	21
-	4	20
-	-	19
-	1	18
-	1	17
-		16
-		15
-		14
-		13
-	1	12
-	1	11
-	-	10
-	1	9
1	2	8
-	1	7
-		6
-	1	5
-	1	4
1	2	3
-	1	2
1	2	1
-77	-76	-72
-71	-6	-2
-1		
PART NO		DESCRIPTION
1528323		PRINT, APPLICATOR LOG SHEET
1338705-3		DOCUMENTATION PACKAGE
461264-5		PLATE, IDENTIFICATION
21017-2		SCR,DRIVE(#2x.19)ID PLATE
3-18031-0		SCR,SKT SET(M6X6)RAM
2-18032-5		SCR,SET(M5X20)DRAG
18024-7		SCR,BHC(M4X10)ANVIL
5-18022-2		SCR,HEX(M4X8)FEED FINGER
985575-3		SCR,FHC(M3X10)DEP
1338685-1		PAWL, FEED
18024-8		SCR,BHC(M4x12)SHEAR HOLDER
1-18023-1		SCR,SHC(M4x10)TERM HLD DWN
18024-3		SCR,BHC(M3X10)CAM
1338675-1		CAM, PRE FEED 30 & 40 mm ST
1338676-1		CAM, POST FEED 30 & 40 mm ST
1320999-3		APPLICATOR BASIC SUBASSY
690191-1		PLUG, NYLON
1338660-1		RAM
2-18024-6		SCR,BHC(M8X25)RAM
690125-1		SHIM SUBASSY
469367-8		SPACER, FINE ADJUST
879103-3		FINE ADJUST HEAD SUBASSY
1320934-6		SUPPORT, TERMINAL
1-18024-0		SCR,BHC(M4X20)STRIP GUIDE
18027-2		WASHER, FLAT(M4)
1-18023-2		SCR,SKT CAP(M4X12)MOUNT BLOCK
1320908-1		SPACER, STRIP GUIDE
1633073-1		STRIP GUIDE PLATE ASSY
455888-6		SPACER, FRONT SHEAR DEP
1-22284-0		SPRING, DRAG
356835-1		LEVER, DRAG RELEASE
240792-1		DRAG, TERMINAL
1320928-1		PLATE, STRIP GUIDE
980371-4		SCR,SHC SHLD
690472-2		STRIPPER
1-18023-1		SCR,SHC(M4X10)STRIPPER
18025-2		WASHER,LOCK(M4)STRIPPER
690472-1		STRIPPER
879657-2		HOLDER, TERMINAL
1338684-2		HOLDER, SHEAR, FRONT (NO-CUT)
3-22280-3		SPRING, SHEAR
356885-5		STOP, SHEAR
1-1320921-0		HOLDER, SHEAR, FRONT (CUT)
318707-1		SHEAR, FLOAT (FRONT)
5-1333201-1		ANVIL
2-240641-4		SPACER, DEPRESSOR (REAR)
1338680-1		DEPRESSOR, SHEAR (FRONT)
238011-2		SPACER, BLOCK CRIMPER
1-562244-3		CRIMPER, INSULATION
455888-6		SPACER, CRIMPER
456402-1		CRIMPER, WIRE

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9