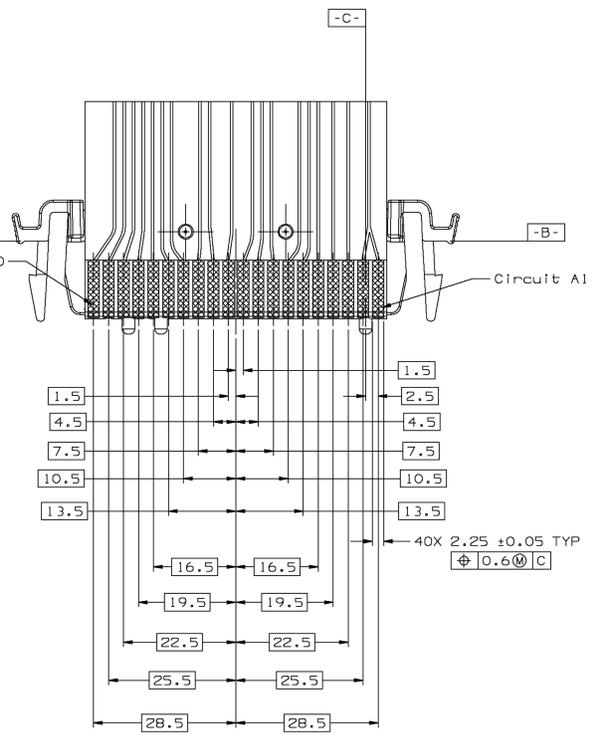
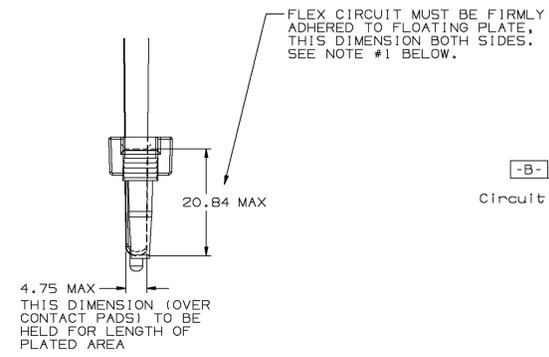
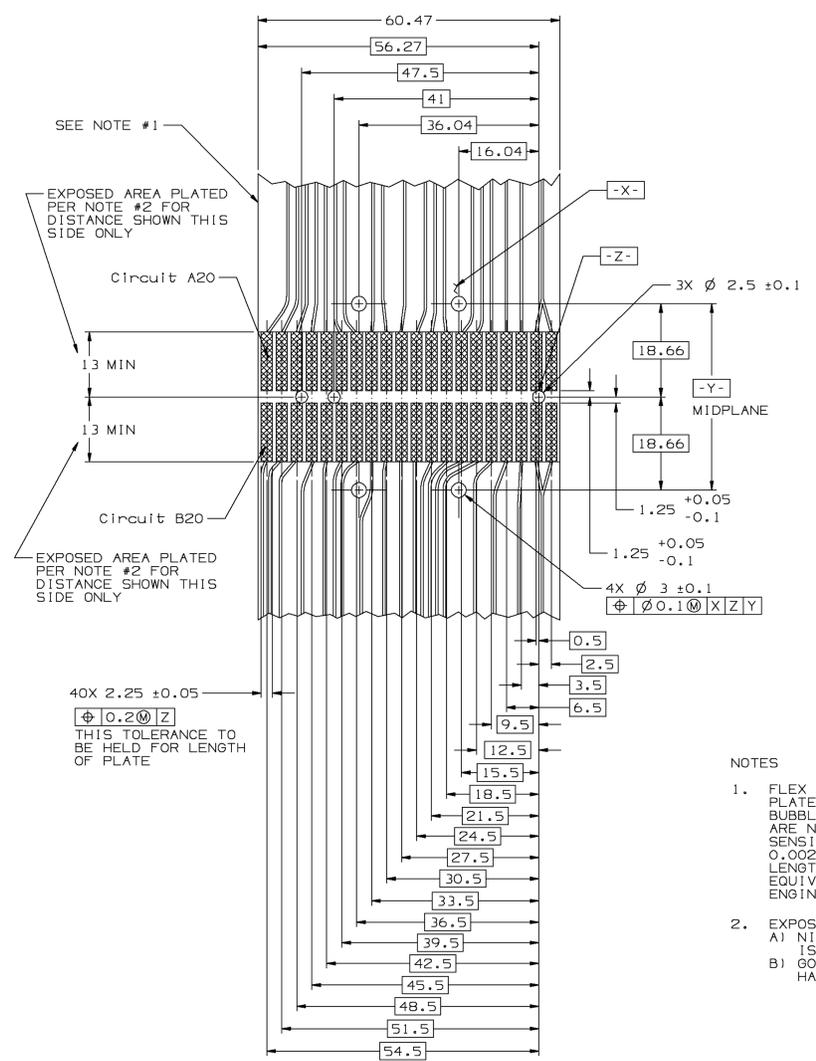
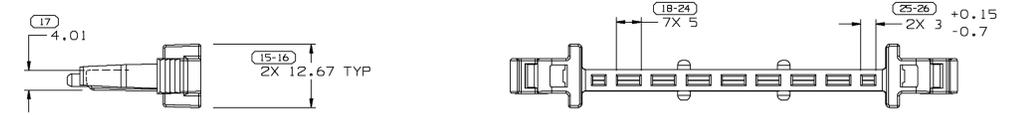
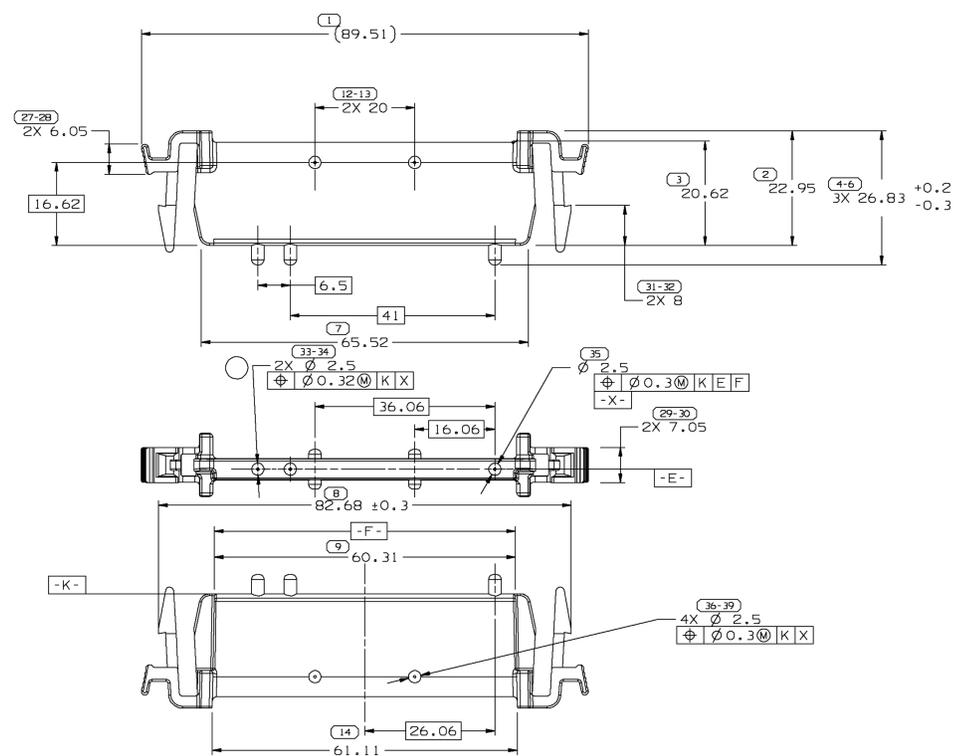


| SYMBOL DEFINITION | | MISSING NUMBERS | | DWG STATUS | | | | REVISION HISTORY | | | | AUTH | | DR | | APVD | |
|--|---------------------------------|-----------------|--------|------------|-----|-----|-----|------------------|------|--|--------|------|------|-----|------|------|-----|
| THE NUMBER INSIDE THE SYMBOL CORRESPONDS TO THE NUMBER ON THE INSPECTION REPORT FOR THIS DRAWING/PART NUMBER | TOTAL NO. OF SYMBOLS ON DRAWING | 19 | 10-11, | DATE | STG | REV | W/P | CHG | ZONE | MODEL REVISED | 195708 | R,JP | R,JP | DL | DL | DL | DL |
| | LAST NO. USED | 39 | | 16DE99 | R | 003 | - | - | - | WAS PEOB1104 AND REVISED | 198862 | MAC | MAC | DL | MAC | DL | MAC |
| | | | | 04MY00 | R | 003 | AA | - | - | REVISED | 200815 | C,JP | C,JP | JDS | C,JP | C,JP | JDS |
| | | | | 17MY00 | R | 003 | AB | - | - | 18.66 WAS 17.91 12 PLCS1 | 201497 | KBD | KBD | JDS | KBD | KBD | JDS |
| | | | | 28AU00 | R | 003 | AC | - | - | ADDED GEOMETRIC TOLERANCE | 202961 | MAC | MAC | JDS | MAC | MAC | JDS |
| | | | | 27OC00 | R | 003 | AD | - | - | UPDATED PDM ATTRIBUTES | 204248 | TLP | TLP | JDS | TLP | TLP | JDS |
| | | | | 14AU02 | R | 03 | AE | - | - | REVISED TOLERANCE ON DIM 33-34, MAT'L SPEC WAS R0071713 AND PROCESS SENSITIVE DIM WAS 10 | 229178 | TLD | TLD | J5 | TLD | TLD | J5 |

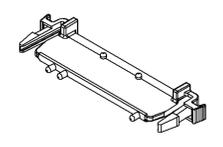


- NOTES
- FLEX CIRCUIT MUST BE COMPLETELY ADHERED TO THE FLOATING PLATE TO THE DIMENSIONS SHOWN. GAPS, AIR BUBBLES OR SEPARATION BETWEEN THE FLEX AND FLOATING PLATE ARE NOT ALLOWED. THE ADHESIVE MUST BE ACRYLIC PRESSURE SENSITIVE, HIGH TEMPERATURE, SOLVENT RESISTANT MATERIAL 0.002IN (0.05mm) THICK. MIN REQUIREMENTS FOR 67.00 mm LENGTH, AND MUST HAVE 47.75 mm WIDTH. 3M A-30 467MP OR EQUIVALENT. CONTACT DELPHI-PACKARD ELECTRIC FLATWIRE ENGINEERING BEFORE MAKING ANY SUBSTITUTIONS.
 - EXPOSED CONTACT AREA TO BE PLATED AS FOLLOWS:
 A) NICKEL PER PED Q0-N-290A. MINIMUM THICKNESS 15.000050IN (0.0013mm).
 B) GOLD PER MIL 6 45204-C TYPE II GRADE C 130-200 KNOOP HARDNESS. MINIMUM THICKNESS 15.000020IN (0.0005mm).

MATING DETAIL



- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - MATING COMPONENTS OR EQUIVALENT:
 CONNECTOR ASSEMBLY: 15354796
 CONNECTOR POSITION ASSURANCE: 15354798



| | | | |
|--|-----------|------------------------|--------------|
| (14) PROCESS SENSITIVE DIMENSION | REFERENCE | THIRD ANGLE PROJECTION | DO NOT SCALE |
| DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED | OO1, 701 | USE MATH DATA | UNIGRAPHICS |
| DIMENSIONAL RANGE (MM) | CHART E | | |
| FROM 0 TO 20 | > 30 | > 70 | > 100 |
| TO 20 | 30 | 70 | 100 |
| TOLERANCE UNLESS OTHERWISE SPECIFIED | | | |
| ±0.15 ±0.2 ±0.3 ±0.4 ±0.5 | | | |
| ANGULAR TOLERANCE 12° | | | |

| | | | |
|---|--------|--|-----------|
| PART DRAWING | | DATE | |
| STYLE | | DR R PETRUS | 14 JUL 98 |
| VOLUME (OMP) | 5, 336 | APVD1 R PETRUS | 14 JUL 98 |
| ROUTING | 6901 | APVD2 C PAPAS | 23NOV98 |
| | | APVD3 V KUMAR | 24NOV98 |
| | | APVD4 | |
| | | APVD5 | |
| UNLESS OTHERWISE SPECIFIED | | SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001 | |
| THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GW GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL DIMENSIONAL TOLERANCES AND RELATED DATUMS APPLY UNLESS OTHERWISE SPECIFIED FROM AT WHICH DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE ISSUED SEPARATELY, REGARDLESS OF DATUM REFERENCE. | | MATERIAL M2279001 PA66 GF14 HS 1M-BLK | |
| DRAWING NAME | | DRAWING NUMBER | |
| CONN 40 M FLEX CIRC HEADER | | 15354797 | |
| SHEET NO | SCALE | FRAME NO | SHEET NO |
| A0 | 2:1 | 1 OF 1 | 1 OF 1 |
| | | REV | W/P |
| | | 03 | AE |

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

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