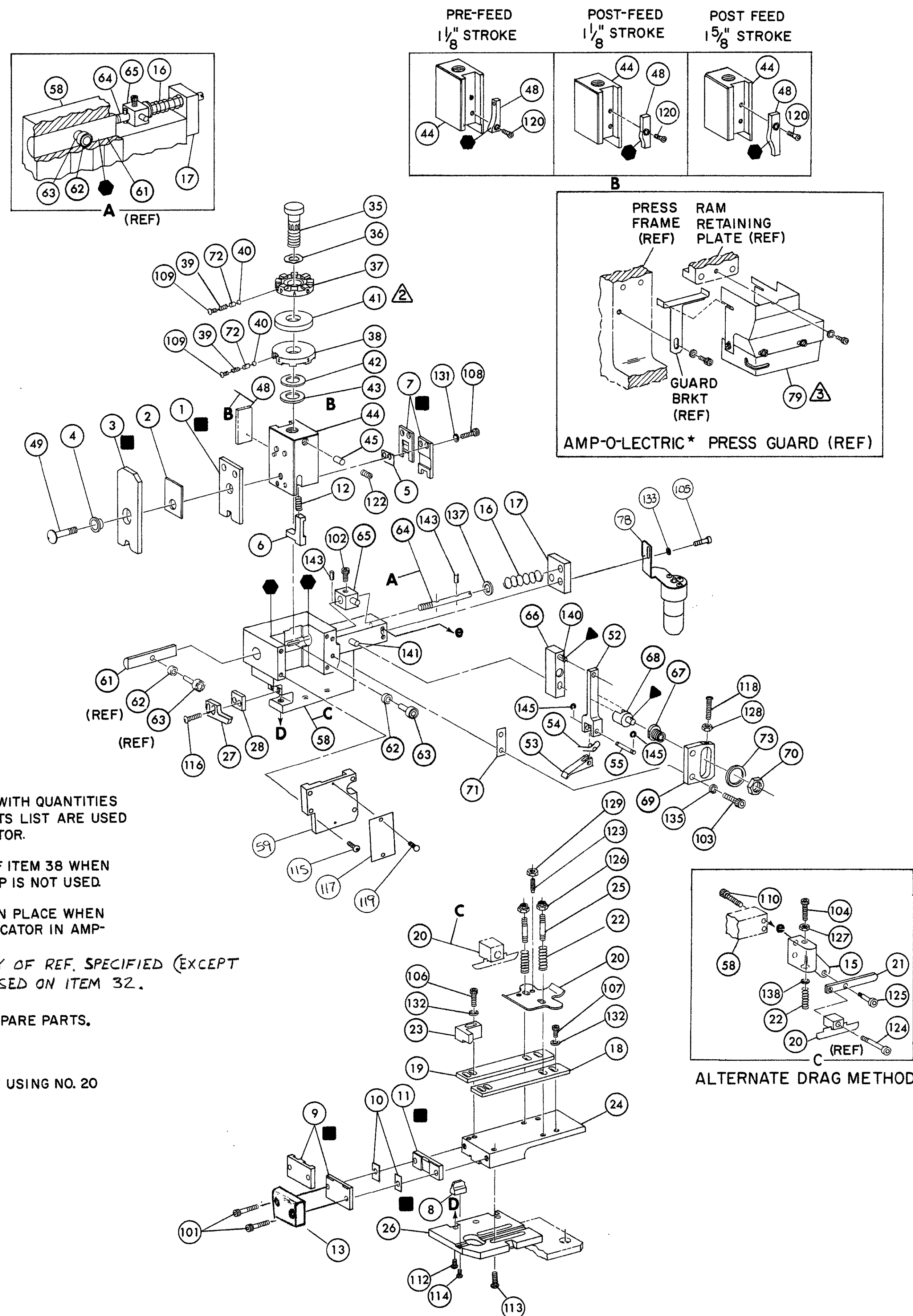




## NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

## KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

|              |                    |                                                  |     |     |            |                              |    |
|--------------|--------------------|--------------------------------------------------|-----|-----|------------|------------------------------|----|
| REF          | 21045-3            | RING, RETAINING 'C' (.187 DIA) FEED PIN          | 145 | REF | 454220-1   | CAP, RAM                     | 59 |
| REF          | 5-21028-1          | PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD         | 144 | REF | 453736-1   | HOUSING                      | 58 |
| REF          | 1-21030-7          | PIN, DOWEL (.187 DIA X 1.50) HOUSING             | 143 |     |            |                              | 57 |
| REF          | 1-21030-1          | PIN, DOWEL (.187 DIA X .50) LEVER                | 142 |     |            |                              | 56 |
|              | 22260-5            | WASHER, FLAT (NO 6) DRAG SPRING                  | 141 | REF | 240624-1   | PIN, FEED FINGER             | 55 |
| REF          | 21899-4            | WASHER, FLAT (5/16 DIA) SCR ADJ                  | 140 | REF | 691499-1   | SPRING, FEED FINGER          | 54 |
|              |                    |                                                  | 139 | REF | 240635-1   | FINGER, FEED                 | 53 |
|              |                    |                                                  | 138 | REF | 240634-3   | LEVER, TERMINAL              | 52 |
|              |                    |                                                  | 137 |     |            |                              | 51 |
|              |                    |                                                  | 136 |     |            |                              | 50 |
| REF          | 21024-5            | WASHER, LOCK (NO 10) FEED ADJ PLATE              | 135 | 1   | 7-21002-9  | BOLT, CRIMPER                | 49 |
| <del>2</del> | <del>21024-5</del> | <del>WASHER, LOCK (NO 10) SHEAR PLATES</del>     | 134 | 1   | 690501-3   | CAM, POST-FEED 1/8 STROKE    | 48 |
| REF          | 21024-5            | WASHER, LOCK (NO 10) FEED ROD GUIDE              | 133 |     |            |                              | 47 |
| 5            | 21024-4            | WASHER, LOCK (NO 8) STRIP GUIDE                  | 132 |     |            |                              | 46 |
| 2            | 21024-4            | WASHER, LOCK (NO 8) SHEAR BLADE                  | 131 | 1   | 690191-1   | PLUG, NYLON                  | 45 |
|              |                    |                                                  | 130 | 1   | 455674-1   | RAM                          | 44 |
| 2            | 21018-4            | NUT, HEX MACH (4-40) DRAG                        | 129 | 1   | 690125-1   | WASHER, LAMINATED            | 43 |
| REF          | 21068-5            | NUT, HEX MACH (6-32) FD ADJ PLATE                | 128 | 1   | 690124-1   | WASHER, RAM                  | 42 |
|              | 21018-7            | NUT, HEX MACH (10-32) DRAG SPRING                | 127 |     |            | SPACER, DISC                 | 41 |
| 2            | 21022-2            | NUT, HEX SELF-LKG (8-32) DRAG STUD               | 126 | 2   | 23241-6    | BALL, STEEL                  | 40 |
|              | 5-21004-7          | SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM        | 125 | 2   | 690170-1   | SPRING, COMPRESSION          | 39 |
|              | 21004-5            | SCR, SKT HD SHLD (250 DIA X 1.00) DRAG           | 124 | 1   | 690142-1   | DISC, INSULATION             | 38 |
| 2            | 2-21006-6          | SCR, SKT SET CUP POINT (4-40 X .62) DRAG         | 123 | 1   | 690141-8   | DISC, WIRE                   | 37 |
| 1            | 21009-2            | SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM         | 122 | 1   | 22480-5    | WASHER, SPRING               | 36 |
|              |                    |                                                  | 121 | 1   | 690212-1   | POST, RAM                    | 35 |
| 1            | 1-21002-7          | SCR, BTN HD SKT CAP (6-32 X .38) CAM             | 120 |     |            |                              | 34 |
| 2            | 21017-2            | SCR, DRIVE (#2 X .19) ID PLATE                   | 119 |     |            |                              | 33 |
| REF          | 3-21064-2          | SCR, RD HD MACH (6-32 X 1.50) FEED ADJ           | 118 | 1   | 458980-2   | APPLICATOR, BASIC (SUB ASSY) | 32 |
| 1            | 461264-1           | PLATE, IDENTIFICATION                            | 117 |     |            |                              | 31 |
| 2            | 2-21002-2          | SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER        | 116 |     |            |                              | 30 |
| REF          | 2-21002-9          | SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP        | 115 |     |            |                              | 29 |
| 1            | 22733-8            | SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL | 114 | 1   | 3-690451-2 | SPACER, STRIPPER             | 28 |
| 4            | 3-21002-3          | SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL    | 113 | 1   | 455566-1   | STRIPPER                     | 27 |
| REF          | 2-22733-9          | SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL       | 112 | REF | 455676-1   | PLATE, BASE                  | 26 |
|              |                    |                                                  | 111 | 2   | 22354-8    | DRAG, STUD                   | 25 |
|              | 2-21000-4          | SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR       | 110 | 1   | 455678-9   | PLATE, STRIP GUIDE           | 24 |
| 2            | 23030-1            | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC   | 109 | 1   | 240825-2   | PLATE, STRIP HOLD            | 23 |
| 2            | 2-21000-7          | SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE         | 108 | 2   | 4-22281-1  | SPRING, DRAG                 | 22 |
| 3            | 7-21000-4          | SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE         | 107 |     | 240636-1   | LEVER, DRAG                  | 21 |
| 2            | 2-21000-9          | SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE         | 106 | 1   | 454177-1   | DRAG, STOCK                  | 20 |
| REF          | 3-21000-7          | SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE       | 105 | 1   | 454204-3   | GUIDE, STRIP (REAR)          | 19 |
|              | 3-21000-9          | SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING       | 104 | 1   | 454204-3   | GUIDE, STRIP (FRONT)         | 18 |
| REF          | 3-21000-6          | SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE       | 103 | REF | 454178-1   | GUIDE, FEED ROD              | 17 |
| REF          | 3-21000-4          | SCR, SKT HD CAP (10-32 X .38) PIVOT BLK          | 102 | REF | 4-22284-9  | SPRING, FEED RETURN          | 16 |
| 2            | 3-21002-0          | SCR, BTN HD CAP (10-32 X .88) SHEAR PLATE        | 101 |     |            | ADAPTER, DRAG                | 15 |
| REF          | 455745-1           | GUARD, WINDOW                                    | 79  |     |            |                              | 14 |
|              | 465184-9           | LUBRICATOR ASSY                                  | 78  | 1   | 683187-1   | BEND PLATE                   | 13 |
|              | 455985-1           | OIL, LUBRICATING                                 | 77  |     |            | SPRING, HOLD DOWN            | 12 |
|              | 454406-1           | SPACER, LUB BRACKET                              | 76  | 1   | 1-240644-4 | PLATE, REAR SHEAR            | 11 |
|              |                    |                                                  | 75  |     |            | SPACER, SHEAR PLATE          | 10 |
|              |                    |                                                  | 74  | 1   | 3-690482-0 | PLATE, FRONT SHEAR           | 9  |
| REF          | 458109-1           | WASHER, FLAT (SPECIAL)                           | 73  | 1   | 238005-1   | ANVIL                        | 8  |
| 2            | 690603-1           | SPRING, ASSIST                                   | 72  | 1   | 690474-3   | BLADE, SLUG                  | 7  |
| REF          | 690517-1           | SPACER                                           | 71  |     |            | HOLD DOWN, TERMINAL          | 6  |
|              | 22594-8            | NUT, HEX                                         | 70  | 1   | 1-240641-0 | SPACER, SHEAR BLADE          | 5  |
|              | 240628-1           | PLATE, ADJ                                       | 69  | 1   | 238009-1   | SPACER, TUBULAR              | 4  |
|              | 240626-1           | SHAFT, PIVOT                                     | 68  | 1   | 456134-6   | CRIMPER, INSULATION          | 3  |
|              | 240633-1           | BUSHING                                          | 67  | 1   | 1-455888-1 | SPACER, INSULATION           | 2  |
|              | 455680-1           | LEVER, INTERMEDIATE                              | 66  | 1   | 456422-2   | CRIMPER, WIRE                | 1  |
|              | 240629-1           | BLOCK, PIVOT                                     | 65  |     |            |                              |    |
|              | 240632-2           | SCREW, ADJ                                       | 64  |     |            |                              |    |
|              | 240659-3           | PIN, CAM ROLLER                                  | 63  |     |            |                              |    |
|              | 240658-1           | CAM, ROLLER                                      | 62  |     |            |                              |    |
| REF          | 454398-1           | ROD, FEED                                        | 61  |     |            |                              |    |

|                              |                |                                 |
|------------------------------|----------------|---------------------------------|
| REMARKS                      | NO             | REV                             |
| APPL USED ON MACHINE PART NO | MACH SERIAL NO | TO APPLY TERMINAL SPEC 114-2036 |
| CUSTOMER NAME                | APPL SERIAL NO | DISTRIBUTION                    |
| ADDRESS                      | PURCHASE ORDER | ORIGINAL                        |
| CITY                         | ENG APP        | CUSTOMER COPY                   |
|                              |                | FIELD ENG COPY                  |

| CRIMPING DATA             |              |                    |              |           | APPLICATOR WILL APPLY |  |
|---------------------------|--------------|--------------------|--------------|-----------|-----------------------|--|
| PAD LTR                   | CRIMP HEIGHT | WIRE SIZE          | STRIP LENGTH |           | 42660-F               |  |
| A                         | .073         | #14 OR (#18 + #16) |              |           |                       |  |
| B                         | .068         | 2#18               |              |           |                       |  |
| C                         | .064         | #16                |              |           |                       |  |
| D                         | .058         | #18                |              |           |                       |  |
| CRIMP                     | SIZE         | TYPE               | FEED         | APPL INST |                       |  |
| WIRE                      | .110         | F                  | .843         | A1 8039   |                       |  |
| INSUL                     | .180         | F                  |              |           |                       |  |
| WIRE RANGE                | 18-14        | INSULATION RANGE   | 120-170      | PRESS NO  | 565435-5              |  |
| REMARKS                   |              |                    |              |           |                       |  |
| AMP-O-LECTRIC POST-FEED   |              |                    |              |           |                       |  |
| RECT. BENT UP 30°         |              |                    |              |           |                       |  |
| I.D. PLATE (REF) 461264-1 |              |                    |              |           |                       |  |

|                  |          |           |           |           |          |             |          |
|------------------|----------|-----------|-----------|-----------|----------|-------------|----------|
| ECN 0150-1194-04 | MYH 9-04 | DR 3-2179 | APPL 6147 | REL 11/17 | LOC A    | NO 466649-3 | REV E    |
| ECN 0150-8725-98 | 8-98     | DR 3-2179 | APPL 6147 | REL 11/17 |          |             |          |
| ECN 0150-5961-95 | 8-95     | DR 3-2179 | APPL 6147 | REL 11/17 |          |             |          |
| ECN 4153588      | 11-18    | DR 3-2179 | APPL 6147 | REL 11/17 |          |             |          |
| REV 7-8-80       | 8-80     | DR 3-2179 | APPL 6147 | REL 11/17 |          |             |          |
| APPL DATE        | REV DATE | APPL DATE | REV DATE  | APPL DATE | REV DATE | APPL DATE   | REV DATE |

## Данный компонент на территории Российской Федерации

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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