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LOC

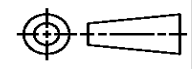
DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-014891	10OCT2014	GK	HMR

THIS PART NUMBER IS OBSOLETE (NO LONGER ACTIVE OR PRODUCED).
THE CUSTOMER SHOULD CONTACT THEIR SALES REPRESENTATIVE OR TAC
TO IDENTIFY THE APPLICATOR THAT WILL PROCESS THE TERMINAL TO BE APPLIED.
IF ONE DOES NOT EXIST, A REQUEST TO QUOTE A NEW APPLICATOR WILL NEED TO
BE PROCESSED.

FOR REPLACEMENT PARTS FOR APPLICATOR 1911155
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED SYSTEM III APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
2 PLC ±		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
3 PLC ±		WEIGHT		A3 C- 1911155	
4 PLC ±		CUSTOMER DRAWING		SCALE SHEET 1 OF 2 REV A1	
ANGLES ±					
FINISH					
MATERIAL					

8

7

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911155-1	A	CUTS CARRIER	8-1911155-1
1911155-6	A	CONTINUOUS CARRIER	8-1911155-6
7-1911155-1	A	-1 AND SPARE PARTS	9-1911155-1
7-1911155-6	A	-6 AND SPARE PARTS	9-1911155-6
7-1911155-7	A	SPARE PARTS KIT	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.40mm [.055]	F
INSUL	3.18mm [.125]	O

APPL INSTRUCTIONS
408-10135

TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC

TERMINAL NAME: SOCKET CONTACT 0.63 x 1.5mm, SWS

WIRE STRIP LENGTH
3.3-3.9 mm [.129-.153 IN]

INSULATION DIAMETER RANGE
1.40-2.10mm [.055-.082 IN]

TERMINAL APPL SPEC 114-18286

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
1241603-1	-	967067-1	963142

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

0.5mm²

1.01±.03 - [1.040±.001]

0.35mm²

.92±.03 - [1.036±.001]

FEED FINGER
1901694-1

SET UP GAGE
1901067-1

LOC
A

DIST
66

REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
A	RELEASED		11MAR2008	DWN	GB

38

64

62

40

39

6

44

177

1

2

3

4

28

5

41

176

175

174

52

51

50

178

62

8

135

2

33

24

30

29

32

31

46

34

54

60

8

57

5

66

67

60

20

22

19

REF

9

12

11

10

13

54

5

REF

29

REF

30

REF

8

REF

34

REF

177

REF

576

[14.63]

.078

[1.98]

5

REF

57

5

SHEAR DEPRESSOR DETAIL

FEED TRACK POSITION

TERMINAL SUPPORT LOCATION

HOLDDOWN SET-UP

1

RECOMMENDED SPARE PARTS.

2

GREASE BEARING SURFACES LIGHTLY.

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.

5

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

6

APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

7

ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.

8

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.

1976053-8

LOCATER BLOCK, TERMINAL

178

1-993111-6

PIN, SLOTTED SPRING 3.0 X 30.0

177

3-22280-7

SPRING, COMPRESSION

176

1752353-1

GUIDE PIN, HOLDDOWN

175

1901680-1

GUIDE PIN, HOLDDOWN

174

SEE TABLE

MEMORY CHIP, PROGRAMMED

135

1633565-1

DOCUMENTATION PACKAGE

71

1901048-1

TAG, IDENTIFICATION

67

21017-1

SCREW, DRIVE

66

18028-1

WASHER, FLAT, REG M3

64

1655785-9

SCR, BTN SKT HD CAP (M3 X 6)

62

1655785-1

SCR, BTN SKT HD CAP (M4 X 8)

60

985575-3

SCR, FLT SKT HD CAP M3 X 10.0

57

1655783-3

SCR, CAP, SOC HD, LOW HEAD, M4 X 12

54

1-18030-0

NUT, HEX, REG M3.5

52

1901681-4

HOLDDOWN, TERMINAL

51

2-1752354-0

STANDOFF, HOLD-DOWN

50

1752300-1

SF SYSTEM III APPLICATOR

46

1752308-1

RAM

44

2-1655785-3

SCR, BTN SKT HD CAP (M8 X 25)

41

993002-4

SCREW, SET, SFT TIP

40

1962043-1

PLUNGER, BALL, METRIC

39

1752309-3

RING, INSULATION CRIMP

38

1752356-3

SUPPORT, TERMINAL

34

3-1655785-3

SCR, BTN SKT HD CAP (M4 X 20)

33

18028-3

WASHER, FLAT, REG M5

32

5-1655316-3

SCR, SKT HD CAP, M5 X 10.0

31

1320908-1

SPACER, STRIP GUIDE

30

1901087-1

ASSEMBLY, STRIP GUIDE

29

1-455888-8

SPACER, CRIMPER

28

1320928-1

PLATE, STRIP GUIDE

24

1976045-1

STRIPPER

22

18028-2

WASHER, FLAT, REG M4

20

1752311-1

STRIPPER

19

1338684-2

SHEAR HOLDER, FRONT

13

3-22280-3

SPRING, COMPRESSION

12

356885-5

STOP, SHEAR

11

1-1320921-0

SHEAR HOLDER, FRONT, CUT

10

318707-1

FLOATING SHEAR, FRONT

9

5-1333201-1

ANVIL, COMBINATION

8

1338680-2

DEPRESSOR, SHEAR

5

238011-2

BLOCK, CRIMPER SPACER

4

1-562244-3

CRIMPER, INSULATION

3

1-455888-0

SPACER, CRIMPER

2

1-456402-0

CRIMPER, WIRE PREMIUM

1

-77

-76

-71

-6

-1

PART NO

DESCRIPTION

ITEM NO

0

PLC

±

1

PLC

±

2

PLC

±

3

PLC

±

4

PLC

±

ANGLES

±

FINISH

±

OWNER

27DEC2007

CHK

27DEC2007

APVD

27DEC2007

PRODUCT SPEC

SEE TABLE

APPLICATION SPEC

SEE TABLE

WEIGHT

-

CUSTOMER DRAWING

SCALE 3:5

SHEET 1 OF 1

REV A

AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING

CUSTOMER DRAWING

DRAWING NUMBER - 1911155 SHEET 2 OF 2 REV. A1

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