

28 Volt Input, 7 Amp MIL COTS EMI Filter for V•I Chip™

Description:

The MQPI-18 attenuates conducted common-mode (CM) and differential mode (DM) noise for 28 V input MIL PRMs to comply with MIL-STD-461F EMI requirements for conducted noise measurements. The filter operates within the full input operating range of a 28 V MIL PRM and supports 7 A loads up to 85°C (T_A) without de-rating.



Figure 1 - MQPI-18LP (~1/2 in² area)

Features:

- **28 V input, compatible with MIL PRM**
- **MIL-STD-461F compliant* CE101, CE102, CS101, CS106, CS114, CS115, and CS116**
- **100 Vdc surge, 100 ms**
- **1500 Vdc hi-pot hold off to shield plane**
- **7 A rating**
- **12.9 x 25.3 x 5.0 mm Lidded SiP (System-in-Package)**
- **12.4 x 24.9 x 3.4 mm Open-frame SiP**
- **Low profile LGA package**
- **-55° to +125°C PCB temperature (see Figure 5)**
- **Efficiency >99%**
- **Pb solder construction**

**When combined with MP028 PRMs, and MV036 VTMs.*

Assembly Process Compatibility

- Designed for Pb solder SMT assembly
- Compatible with typical aqueous cleaning processes (MQPI-18LP-01, open-frame only)
- Compatible with most conformal coating compounds (MQPI-18LP-01, open-frame only, after re-flow)

Applications

- **Military mobile and fixed communications**
- **Radar and Targeting**
- **Missile and Launch systems**
- **Airborne flight management systems**

Typical Applications:

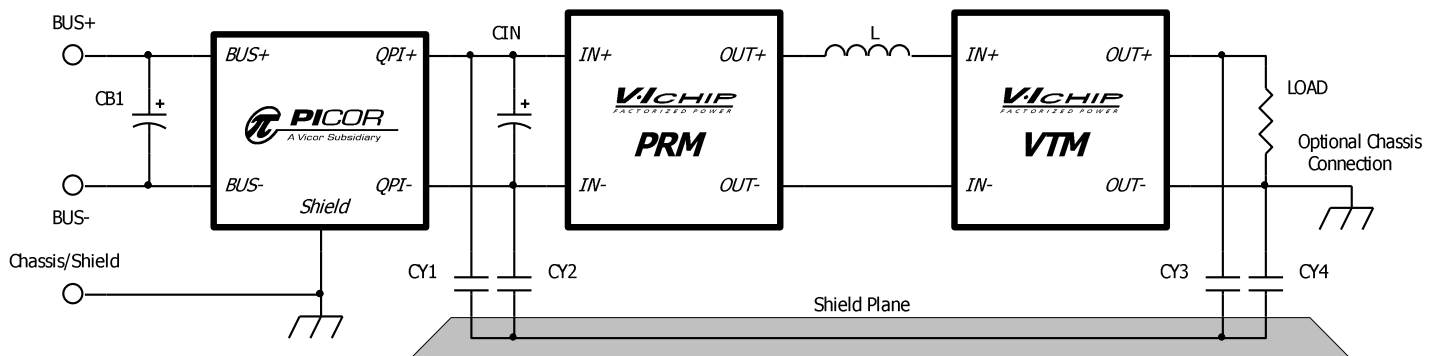


Figure 2 – Typical MQPI-18 application schematic with Vicor’s MP028 PRM and MV036 VTM modules.⁽¹⁾

Note 1: CB1 capacitor, referenced in all schematics, is a 47uF electrolytic; United Chemi-Con EMVE101ARA470MKE0S or equivalent.
CY1 to CY4, referenced in all schematics, are 4.7nF hi-voltage safety capacitors; Vishay VY1472M63Y5UQ63V0 or equivalent.

Absolute Maximum Ratings – Exceeding these parameters may result in permanent damage to the product.

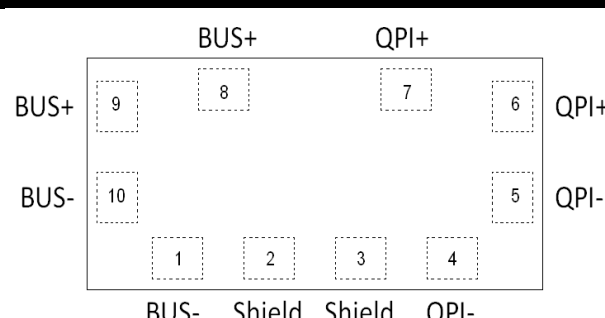
| | |
|--|-------------------|
| Input Voltage, BUS+ to BUS-, continuous | -50 to 50 Vdc |
| Input Voltage, BUS+ to BUS-, 100ms transient | -100 to 100 Vdc |
| BUS+/ BUS- to Shield pads, hi-pot | -1500 to 1500 Vdc |
| Input to output current, continuous @ 25°C T _A | 7 Adc |
| Power dissipation, @ 85°C T _A , 7A ⁽²⁾ | 1.85 W |
| Operating temperature - T _A | -55 to 125 °C |
| Thermal resistance ⁽²⁾ - R _{θJA} , using PCB layout in Figure 13 | 30 °C/W |
| Thermal resistance ⁽²⁾ - R _{θJ-PCB} | 18 °C/W |
| Storage temperature, JEDEC Standard J-STD-033B | -65 to 125 °C |
| Reflow temperature, 20 s exposure | 225 °C |
| ESD, Human body model (HBM) | -2000 to 2000 V |

Electrical Characteristics – Parameter limits apply over the operating temp. range, unless otherwise noted.

| Parameter | Notes | Min | Typ | Max | Units |
|-------------------------------|--|-----|-----|-----|-------|
| BUS+ to BUS- input range | Measured at 7 A, 85°C ambient temperature ⁽²⁾ | | | 50 | Vdc |
| BUS+ to QPI+ voltage drop | Measured at 7 A, 85°C ambient temperature ⁽²⁾ | | | 130 | mVdc |
| BUS- to QPI- voltage drop | Measured at 7 A, 85°C ambient temperature ⁽²⁾ | | | 130 | mVdc |
| Common mode attenuation | VBUS = 28 V, Frequency = 1.0 MHz, line impedance = 50Ω | | 45 | | dB |
| Differential mode attenuation | VBUS = 28 V, Frequency = 1.0 MHz, line impedance = 50Ω | | 75 | | dB |
| Input bias current at 50 V | Input current from BUS+ to BUS- | | | 10 | uA |

Note 2: See Figure 5 for the current de-rating curve.

Pad Descriptions

| Pad Number | Name | Description | LGA Pattern (Top View) |
|------------|--------|--|--|
| 8, 9 | BUS+ | Positive bus potential |  |
| 1, 10 | BUS- | Negative bus potential | |
| 6, 7 | QPI+ | Positive input to the converter | |
| 4, 5 | QPI- | Negative input to the converter | |
| 2, 3 | Shield | Shield connects to the system chassis or to a safety ground. | |

Ordering Information

| Part Number | Description |
|--------------------------|---|
| MQPI-18LP ⁽³⁾ | MQPI-18 LGA Package |
| MQPI-18LP-01 | MQPI-18 LGA Package, Open Frame Package |

Note 3: MQPI-18LP is a non-hermetically sealed package. Please read the "Post Solder Cleaning" section on page 8.

MQPI-18 Evaluation Boards

| Part # | Description: |
|-------------|--|
| MQPI-18-CB1 | A MQPI-18LP mounted on a carrier board that can hold a paired MP028 PRM/ MV036 VTM evaluation boards available from Vicor. |

Applications Information

The MQPI-18 was designed specifically to work with Vicor's MIL PRM (MP028) and VTM (MV036) series of V•IChip™ Factorized Power Architecture™ (FPA™) converters to achieve compliance with the MIL-STD 461F standard.

The MQPI-18 is not designed to be paralleled with another MQPI-18 to achieve a higher current rating.

MIL-STD 461F Test Results:

| | | |
|-------|---|-----------------------------|
| CS101 | Conducted Susceptibility, Power Leads | Passed |
| CS106 | Conducted Susceptibility, Transients, Power Leads | Passed |
| CS114 | Bulk Cable Injection, Radio Frequency | Passed, 100% load (Curve 4) |
| CS114 | Bulk Cable Injection, Radio Frequency | Passed, 78% load (Curve 5) |
| CS115 | Damped Sinusoid Transients | Passed |
| CS116 | Damped Sinusoid Transients | Passed |

CE101 EMI Plots: 108 Watt Load

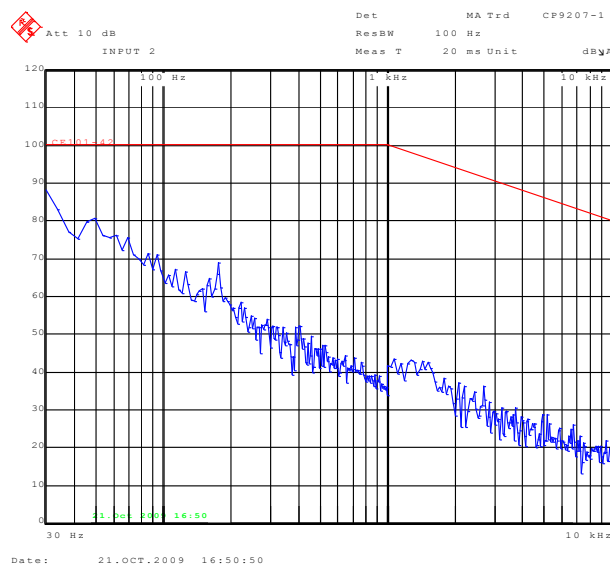
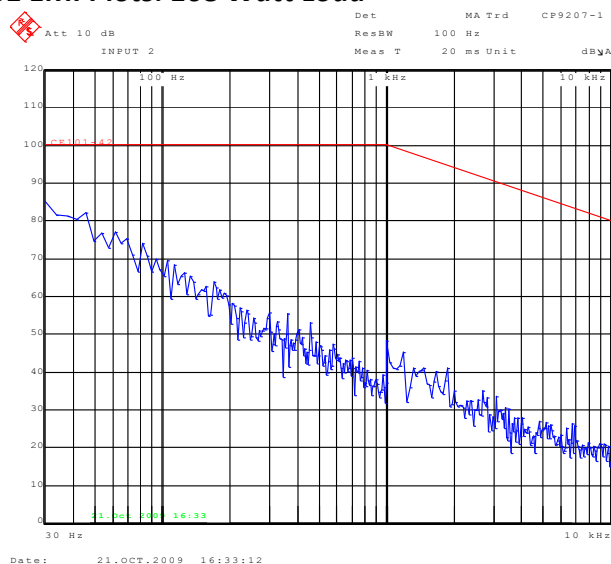


Figure 3 - CE101 EMI plots of the filtered MP028F036M12AL and MV036F120M010, shown in Figure 2, + (RED) and – (BLK) leads.

CE102 EMI Plots: 108 Watt Load

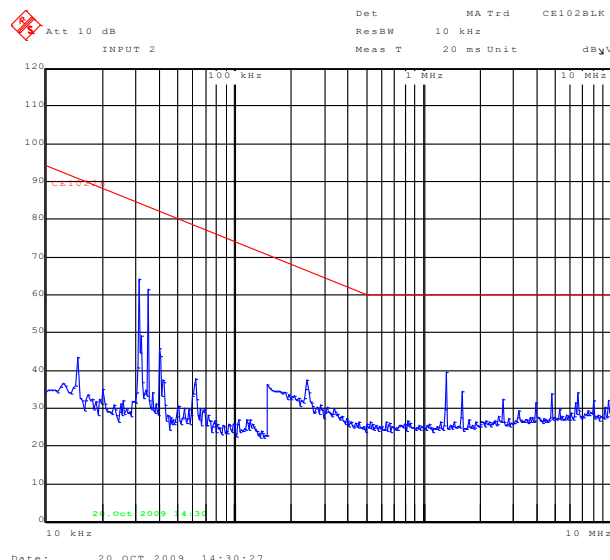
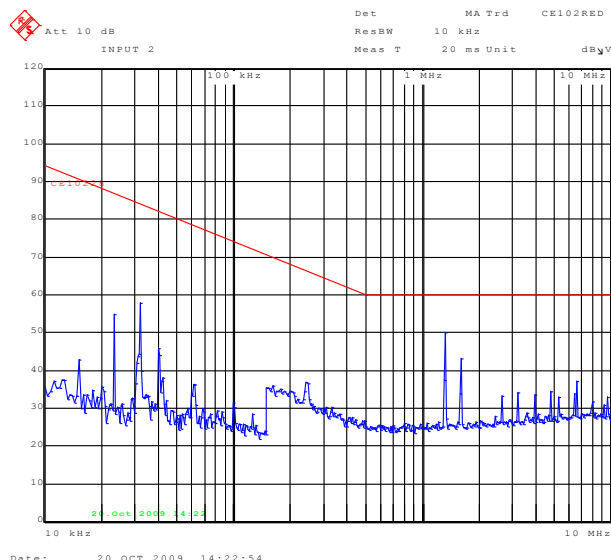


Figure 4 - CE102 EMI plots of the filtered MP028F036M12AL and MV036F120M010, shown in Figure 2, + (RED) and – (BLK) leads.

Current De-Rating: mounted to MQPI-18-CB1 evaluation board.

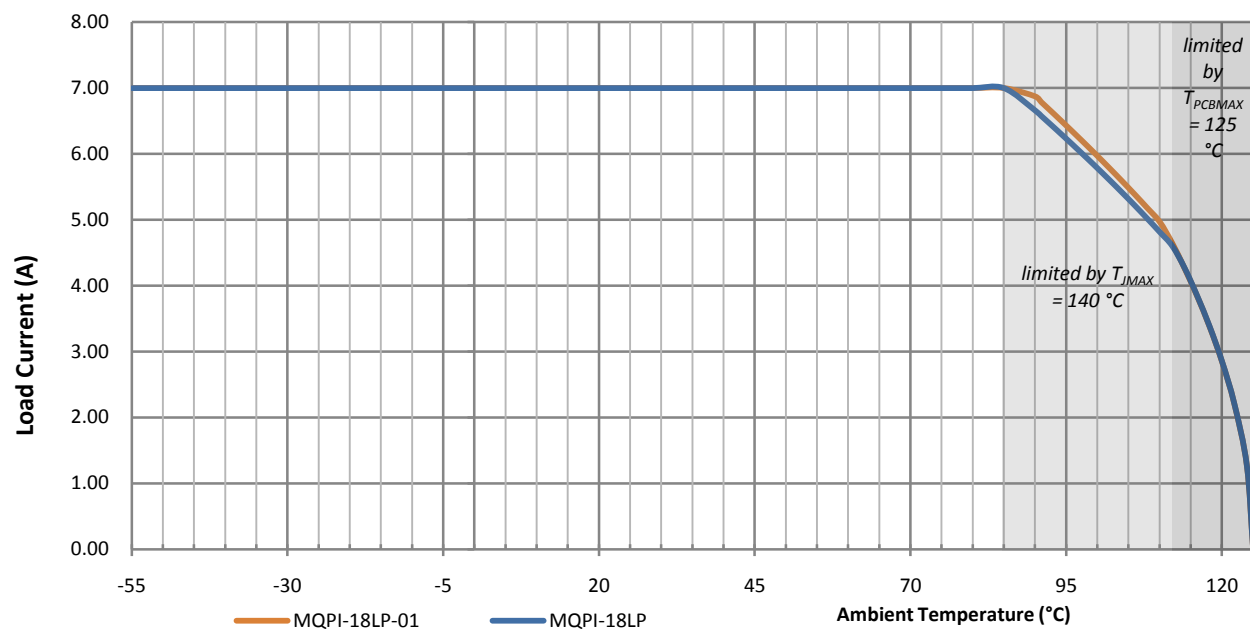
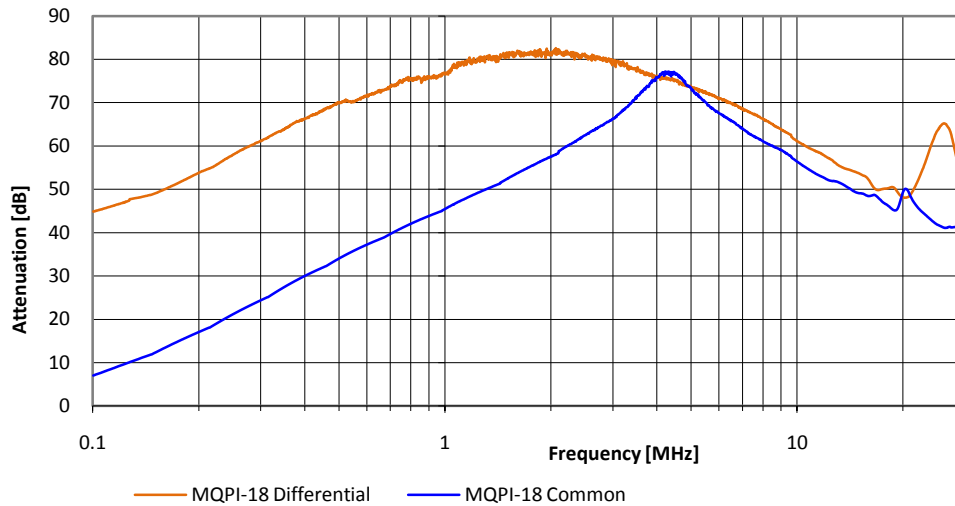


Figure 5 - Current de-rating over ambient temperature range.

MQPI-18 Insertion Loss Measurements



MQPI Insertion Loss Equation:

$$\text{Insertion Loss} = 20 * \log * \left[\frac{I_{INA}}{I_{INB}} \right]$$

Figure 6 – Typical Attenuation curves into a 50Ω line impedance at VBUS = 28V.

MQPI Insertion Loss Test Circuits

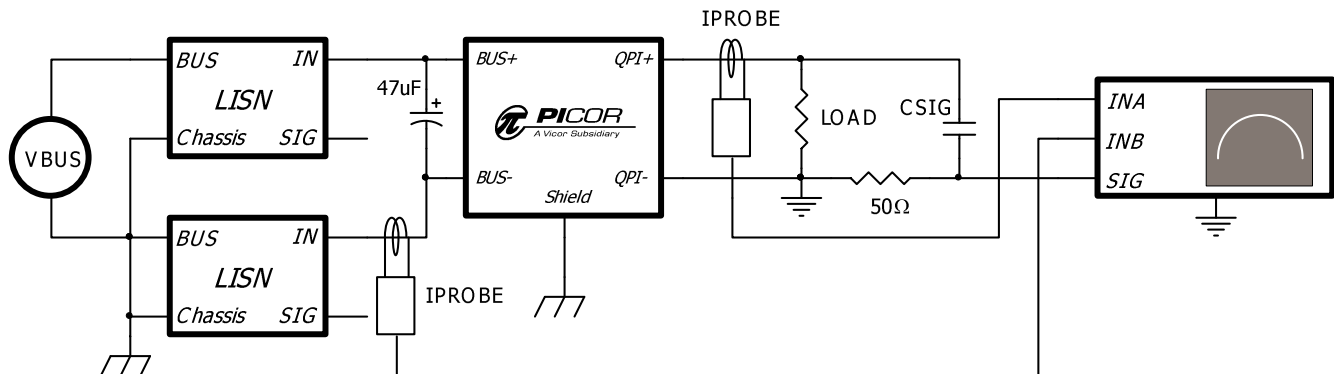


Figure 7 – Test Set-up to measure Differential Mode EMI currents in Figure 6.

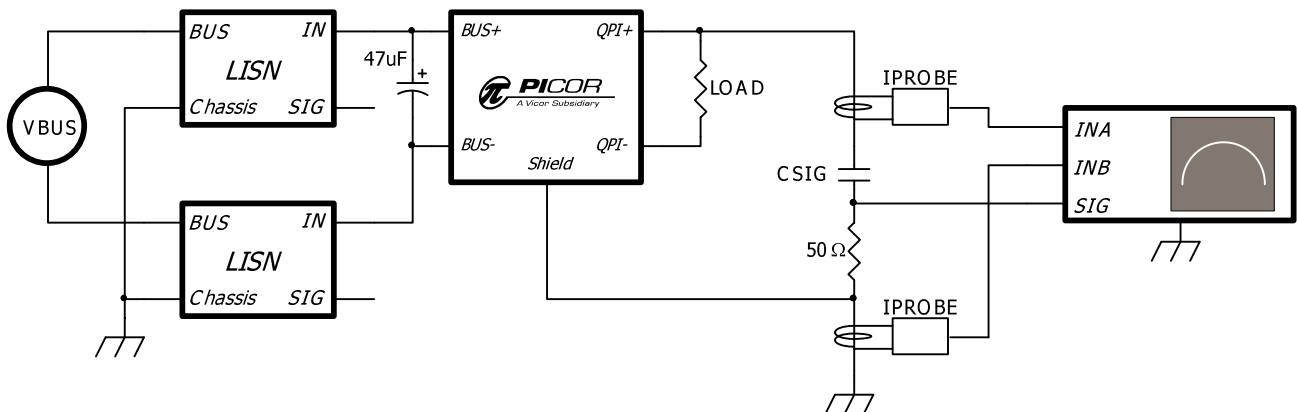


Figure 8 - Test Set-up to measure Common Mode EMI currents in Figure 6.

Mechanicals

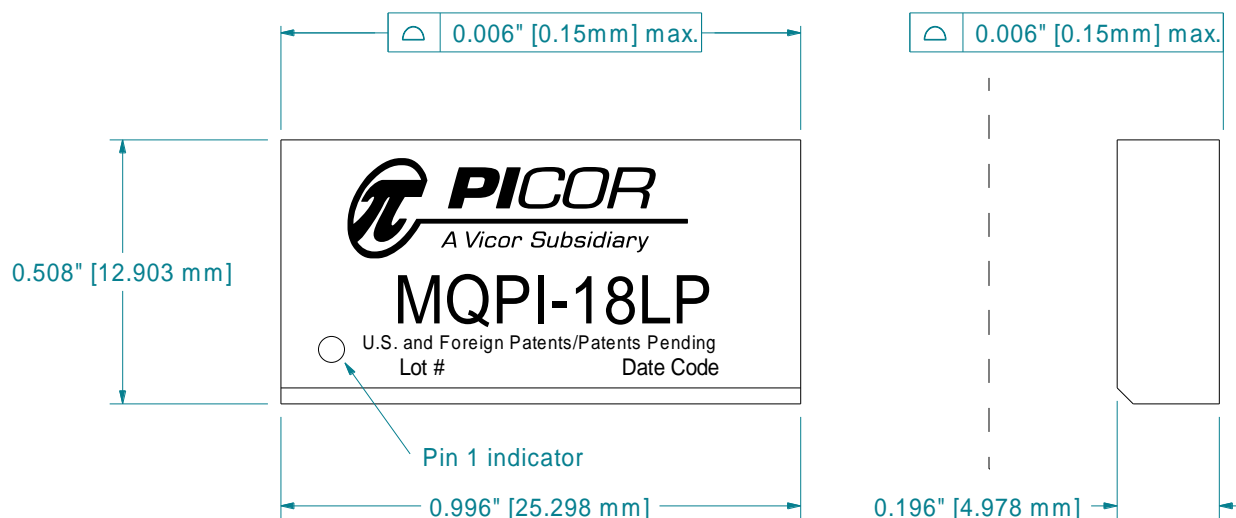


Figure 9 - Lidded Package Dimensions, tolerance of ± 0.004 "

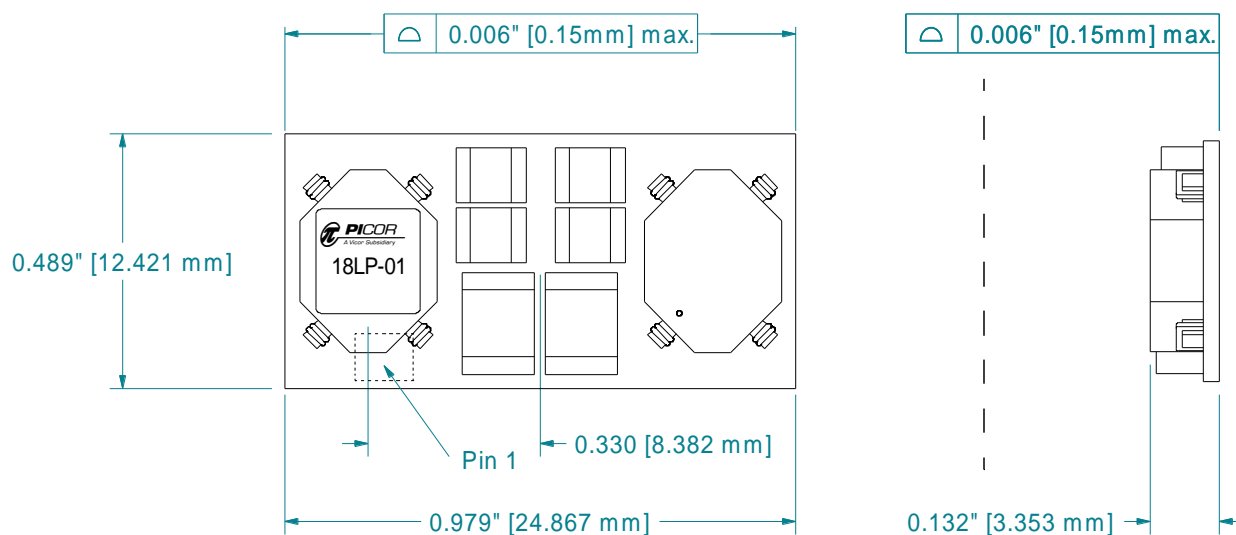


Figure 10 - Open-frame Package dimensions, tolerance of ± 0.004 ". Pick and Place from label center.

MQPI-18 Mechanical Data

| Datum | Units | MQPI-18LP | MQPI-18LP-01 | Notes |
|-------------------------|----------------------|-----------|--------------|---|
| FITS | Failure/Billion Hrs. | 16 | 16 | FITS based on the BellCore Standard TR-332 |
| MTBF | Million Hrs. | 62.5 | 62.5 | MTBFs based on the BellCore Standard TR-332 |
| Weight | grams | 2.4 | 2.075 | |
| MSL | | 3 | 3 | |
| Peak reflow Temperature | °C/20 seconds | 225 | 225 | IPC/JEDEC J-STD-020D |

Pad and Stencil Definitions:

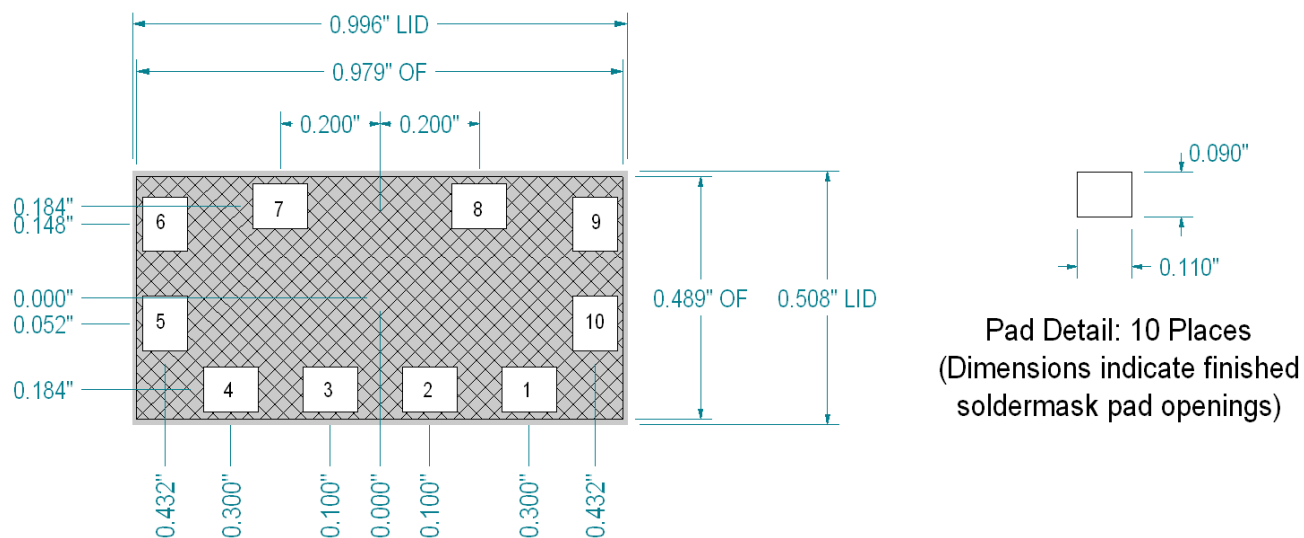


Figure 11 - Bottom view of open-frame (OF) and lidded (LID) products. (All dimensions are in inches.)

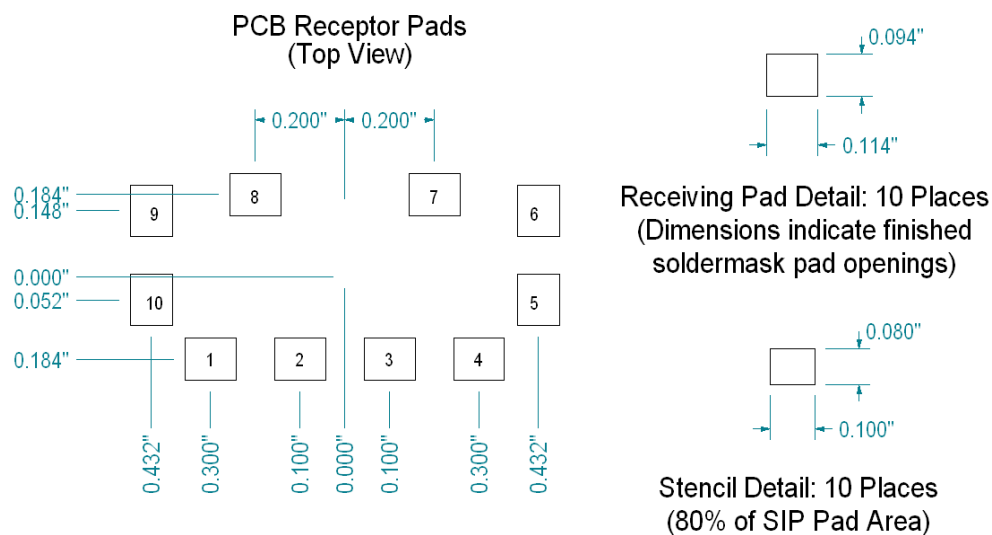


Figure 12 - Recommended receptor and stencil patterns. (All dimensions are in inches.)

Stencil definition is based on a 6mil stencil thickness, 80% of LGA pad area coverage. LGA Package dimensions are for both the Open-Frame and Lidded versions of the MQPI-18.

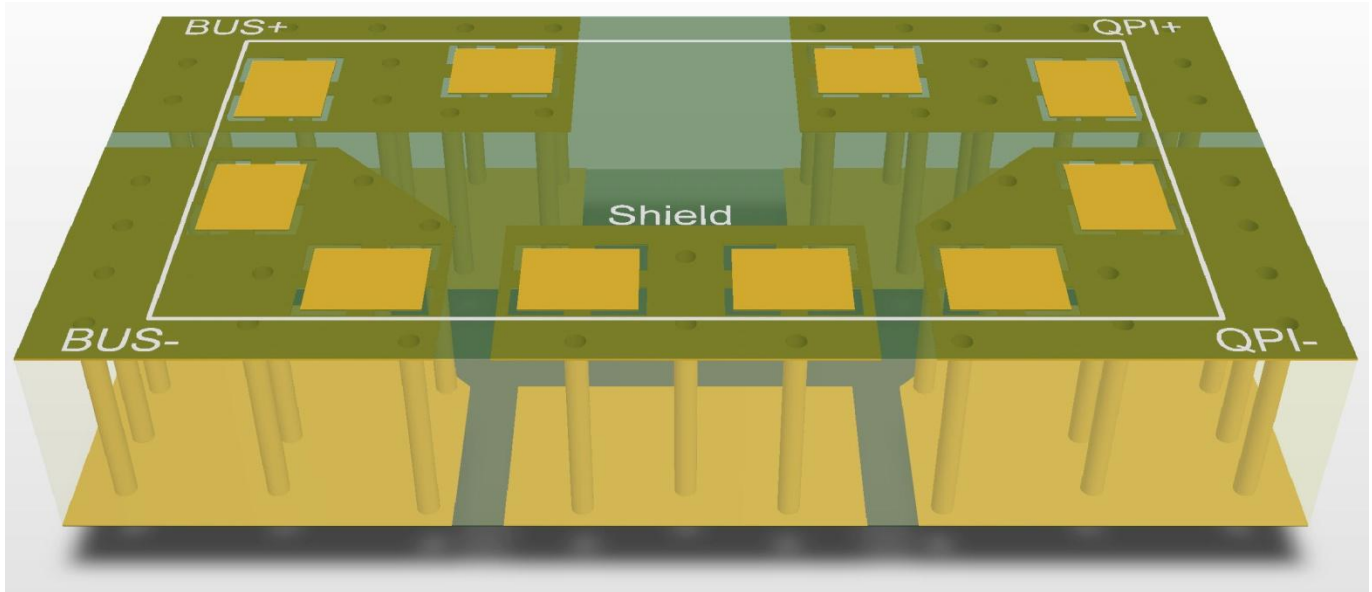
MQPI-18 PCB Layout Recommendations:

Figure 13 - 3D view of paralleling planes underneath the MQPI-18.

The filtering performance of the MQPI-18 is sensitive to capacitive coupling between its input and output pins. Parasitic plane capacitance must be kept below 1 pico-Farad between inputs and outputs using the layout shown above and the recommendations described below to achieve maximum conducted EMI performance.

To avoid capacitive coupling between input and output pins, there should not be any planes or large traces that run under both input and output pins, such as a ground plane or power plane. For example, if there are two signal planes or large traces where one trace runs under the input pins, and the other under the output pins, and both planes overlap in another area, they will cause capacitive coupling between input and output pins. Also, planes that run under both input and outputs pins, but do not cross, can cause capacitive coupling if they are capacitively by-passed together. Figure 13

shows the recommended pcb layout on a 2 layer board. Here, the top layer planes are duplicated on the bottom layer so that there can be no overlapping of input and output planes. This method can be used for boards of greater layer count.

Post Solder Cleaning

Picor's MQPI-18LP SIPs are not hermetically sealed and must not be exposed to liquid, including but not limited to cleaning solvents, aqueous washing solutions or pressurized sprays. When soldering, it is recommended that no-clean flux solder be used, as this will ensure that potentially corrosive mobile ions will not remain on, around, or under the module following the soldering process. For applications where the end product must be cleaned in a liquid solvent, Picor recommends using the MQPI-18LP-01, open-frame version of the EMI filter.

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Vicor Corporation
25 Frontage Road
Andover, MA 01810
USA

Picor Corporation
51 Industrial Drive
North Smithfield, RI 02896
USA

Customer Service: custserv@vicorpower.com
Technical Support: apps@vicorpower.com
Tel: 800-735-6200
Fax: 978-475-6715

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9