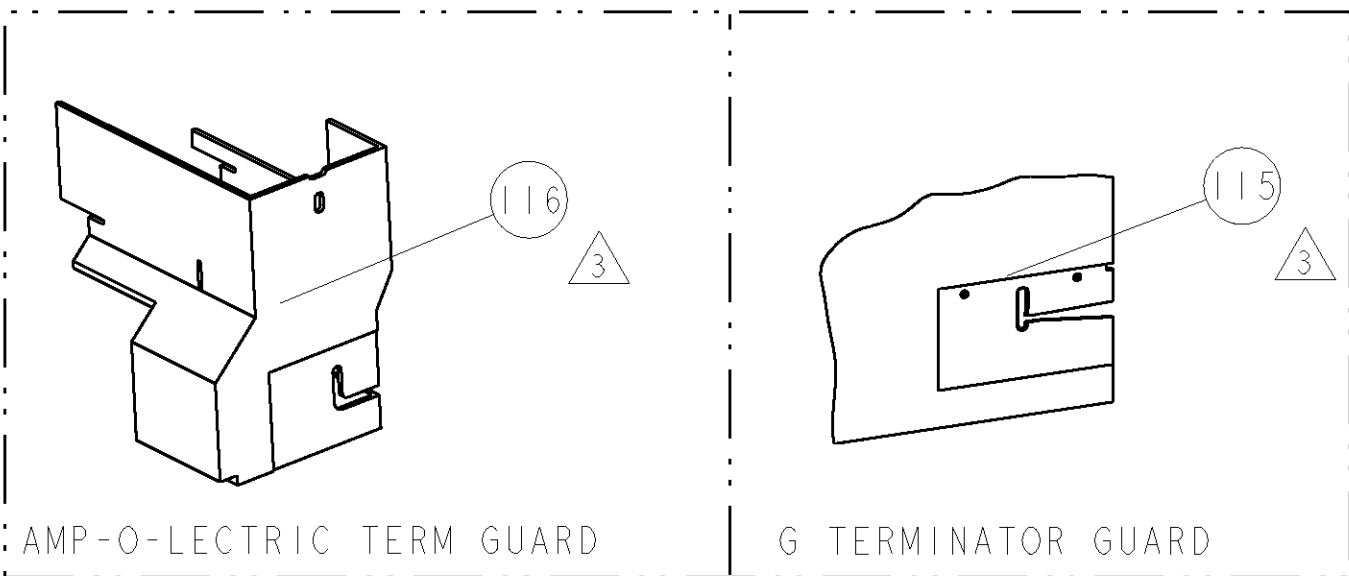
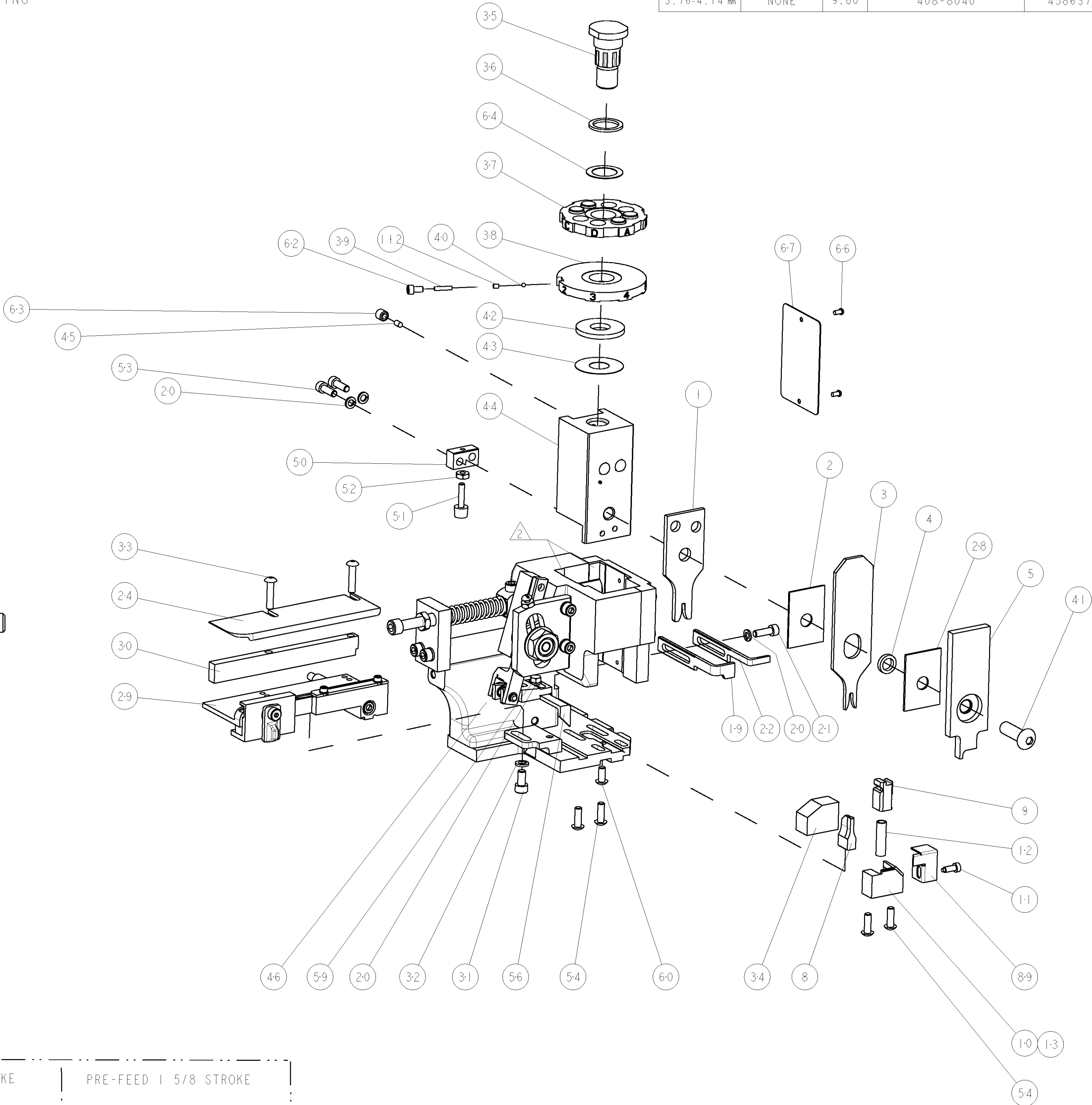
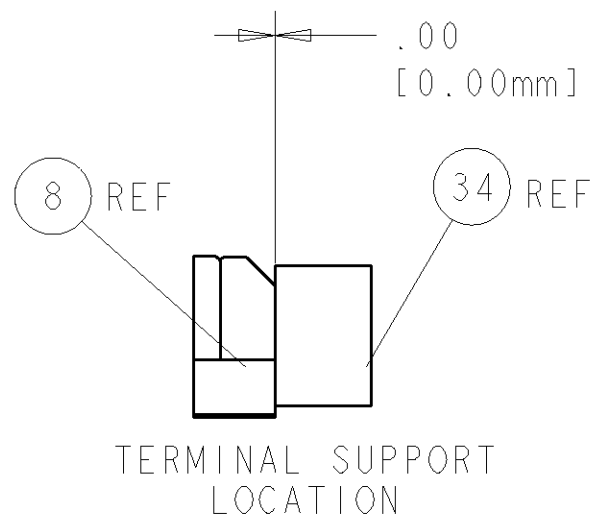
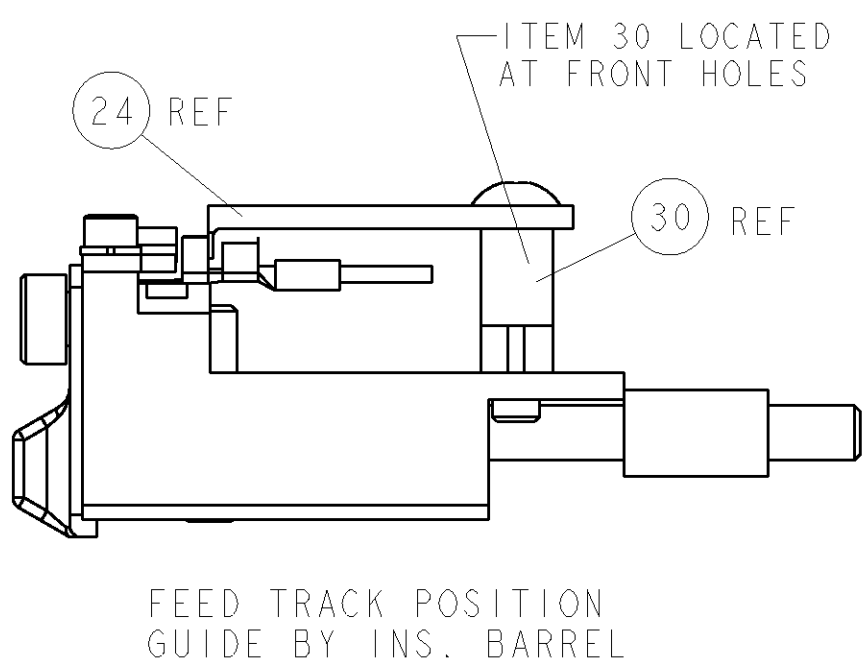
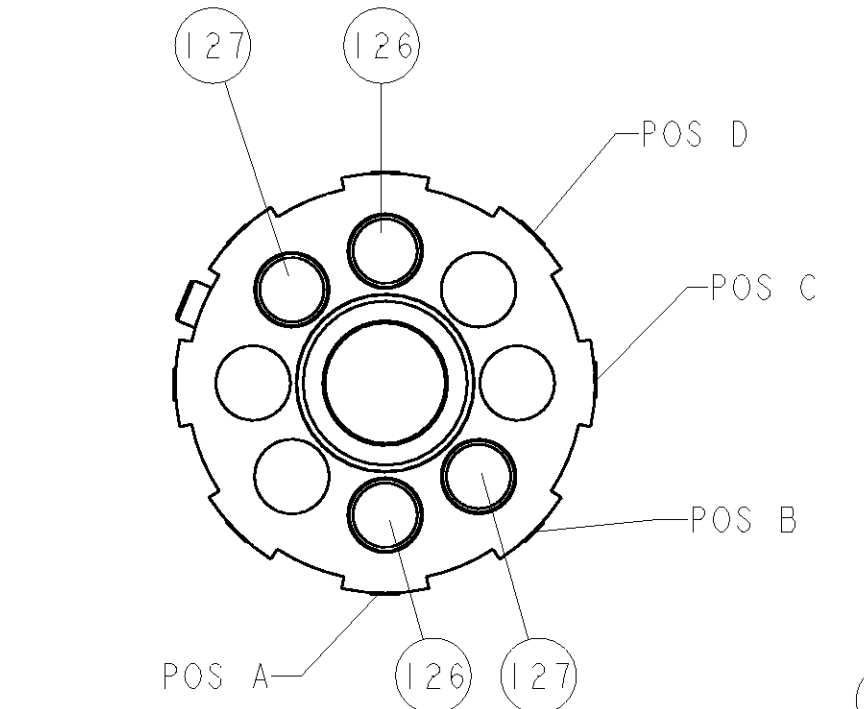


|                              |  |     |            |                                                       |           |                    |  |
|------------------------------|--|-----|------------|-------------------------------------------------------|-----------|--------------------|--|
| 8                            |  |     |            | 7                                                     |           |                    |  |
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| PART NUMBER                  |  | REV | FIRST USED | POWER UNIT                                            | FEED TYPE | DESCRIPTION        |  |
| 1852835-1                    |  | A   | 122500-1   | LEADMAKER                                             | POST FEED | CUTS CARRIER       |  |
| 1852835-2                    |  | A   | 565435-5   | BENCH MODEL K                                         | PRE FEED  | CUTS CARRIER       |  |
| 1852835-3                    |  | A   | 354500-1   | BENCH MODEL G                                         | PRE FEED  | CUTS CARRIER       |  |
| 1852835-6                    |  | A   | 122500-1   | LEADMAKER                                             | POST FEED | CONTINUOUS CARRIER |  |
| 7-1852835-7                  |  | A   | -          | -                                                     | -         | SPARE PARTS        |  |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



| TERMINAL NAME: TERMINAL |                |                                          |                                         |
|-------------------------|----------------|------------------------------------------|-----------------------------------------|
| TE PN                   | MFR PN         | Delphi Packard TERMINAL - TE CRIMP SPECS |                                         |
| 1949951                 | 15482337       |                                          |                                         |
| -                       | -              | PAD LTR                                  | CRIMP HEIGHT                            |
| -                       | -              | A                                        | 1.55mm+ .05/- .05 [ .061+ .002/- .002 ] |
| -                       | -              | B                                        | 1.35mm+ .05/- .05 [ .053+ .002/- .002 ] |
| -                       | -              | C                                        | -                                       |
| -                       | -              | D                                        | -                                       |
| -                       | -              | CRIMP                                    | SIZE                                    |
| -                       | -              | WIRE                                     | 2.03mm [ .080 ]                         |
| -                       | -              | INSUL                                    | 2.54mm [ .100 ]                         |
| WIRE STRIP LENGTH       | TERM APPL SPEC | FEED                                     | APPLICATOR INSTRUCTIONS                 |
| 3.76-4.14 mm            | NONE           | 9.80                                     | 408-8040                                |
|                         |                | SET UP GAGE                              | 458637-1                                |



|     |    |     |     |    |     |             |                                       |         |
|-----|----|-----|-----|----|-----|-------------|---------------------------------------|---------|
| -   | 2  | 2   | 2   | 2  | -   | 1-354779-6  | PIN, WIRE DISC, .3070                 | 127     |
| -   | 2  | 2   | 2   | 2  | -   | 354779-1    | PIN, WIRE DISC, .2995                 | 126     |
| -   | -  | -   | REF | -  | ..  | 455749-1    | GUARD WINDOW                          | 116     |
| -   | -  | REF | -   | -  | ..  | 679532-1    | INSERT, GUARD                         | 115     |
| -   | 1  | 1   | 1   | 1  | -   | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR  | 112     |
| -   | 1  | 1   | 1   | 1  | -   | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 91      |
| -   | 1  | 1   | 1   | 1  | -   | 318563-1    | GUARD, FRONT CHIP                     | 89      |
| -   | 1  | 1   | 1   | 1  | -   | 4088040     | SF APPL INST 408-8040                 | 72      |
| -   | 1  | 1   | 1   | 1  | -   | 217238-1    | GENERAL INSTRUCTION PKG               | 71      |
| -   | 1  | 1   | 1   | 1  | -   | 461264-1    | PLATE, IDENTIFICATION                 | 67      |
| -   | 2  | 2   | 2   | 2  | -   | 21017-2     | SCREW, DRIVE                          | 66      |
| -   | 1  | 1   | 1   | 1  | -   | 986950-1    | WASHER, FLAT PRECISION                | 64      |
| -   | 1  | 1   | 1   | 1  | -   | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63      |
| -   | 1  | 1   | 1   | 1  | -   | 23030-1     | SCR, SKT HD CAP 6-32 x .25            | 62      |
| -   | 1  | 1   | 1   | 1  | -   | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60      |
| -   | 1  | 1   | 1   | 1  | -   | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312           | 59      |
| -   | 1  | 1   | 1   | 1  | -   | 458537-2    | PAWL, FEED                            | 56      |
| -   | 4  | 4   | 4   | 4  | -   | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 54      |
| -   | 2  | 2   | 2   | 2  | -   | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 53      |
| -   | 1  | 1   | 1   | 1  | -   | 21018-5     | NUT, HEX, REG 6-32                    | 52      |
| -   | 1  | 1   | 1   | 1  | -   | 811242-2    | BUMPER, HOLD DOWN                     | 51      |
| -   | 1  | 1   | 1   | 1  | -   | 690753-1    | SPACER, TONKER                        | 50      |
| -   | -  | -   | -   | -  | ..  | 690602-6    | CAM, PRE FEED, 1 5/8                  | 49      |
| -   | -  | -   | -   | -  | ..  | 690602-5    | CAM, PRE FEED, 1 1/8                  | 48      |
| -   | 1  | -   | -   | 1  | -   | 690501-4    | CAM, POST-FEED 1 5/8                  | 47      |
| -   | 1  | 1   | 1   | 1  | -   | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MOCA) | 46      |
| -   | 1  | 1   | 1   | 1  | -   | 690191-1    | PLUG,NYLON                            | 45      |
| -   | 1  | 1   | 1   | 1  | -   | 455673-1    | RAM, SIDE FEED                        | 44      |
| -   | 1  | 1   | 1   | 1  | -   | 690125-1    | SHIM SUB-ASSY                         | 43      |
| -   | 1  | 1   | 1   | 1  | -   | 690124-1    | WASHER, RAM (.115)                    | 42      |
| -   | 1  | 1   | 1   | 1  | -   | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41      |
| -   | 1  | 1   | 1   | 1  | -   | 23241-6     | BALL, STEEL                           | 40      |
| -   | 1  | 1   | 1   | 1  | -   | 690170-1    | SPRING, COMPRESSION                   | 39      |
| -   | 1  | 1   | 1   | 1  | -   | 690142-1    | DISC, INSULATION                      | 38      |
| -   | 1  | 1   | 1   | 1  | -   | 354777-1    | WIRE DISC, ASSEMBLY                   | 37      |
| -   | 1  | 1   | 1   | 1  | -   | 22480-5     | SPRING, COMPRESSION                   | 36      |
| -   | 1  | 1   | 1   | 1  | -   | 690212-1    | POST, RAM                             | 35      |
| -   | 1  | 1   | 1   | 1  | -   | 3-690786-5  | TERMINAL SUPPORT                      | 34      |
| -   | 2  | 2   | 2   | 2  | -   | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750       | 33      |
| -   | 1  | 1   | 1   | 1  | -   | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 32      |
| -   | 1  | 1   | 1   | 1  | -   | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 31      |
| -   | 1  | 1   | 1   | 1  | -   | 1320908-1   | SPACER, STRIP GUIDE                   | 30      |
| -   | 1  | 1   | 1   | 1  | -   | 1633091-1   | ASSEMBLY, STRIP GUIDE                 | 29      |
| -   | 1  | 1   | 1   | 1  | -   | 1-455888-0  | SPACER, CRIMPER                       | 28      |
| -   | 1  | 1   | 1   | 1  | -   | 1320928-1   | PLATE, STRIP GUIDE                    | 24      |
| -   | 1  | -   | -   | -  | -   | 690472-2    | STRIPPER                              | 22      |
| -   | 1  | 1   | 1   | 1  | -   | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 21      |
| -   | 4  | 4   | 4   | 4  | -   | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 20      |
| -   | -  | 1   | 1   | -  | -   | 691353-1    | STRIPPER                              | 19      |
| -   | 1  | -   | -   | -  | -   | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)          | 13      |
| -   | 1  | 1   | 1   | 1  | -   | 3-22280-3   | SPRING, COMPRESSION                   | 12      |
| -   | 1  | 1   | 1   | 1  | -   | 690461-1    | STOP, SHEAR                           | 11      |
| -   | -  | -   | 1   | 1  | -   | 690459-1    | SHEAR HOLDER, FRONT                   | 10      |
| -   | 1  | 1   | 1   | 1  | -   | 454276-1    | FLOATING SHEAR, FRONT                 | 9       |
| 1   | 1  | 1   | 1   | 1  | -   | 4-1633109-8 | ANVIL, COMBINATION .080               | 8       |
| -   | -  | -   | -   | -  | ..  | -           | -                                     | 7       |
| -   | -  | -   | -   | -  | ..  | -           | -                                     | 6       |
| -   | 1  | 1   | 1   | 1  | -   | 1-455889-4  | DEPRESSOR, SHEAR                      | 5       |
| -   | 1  | 1   | 1   | 1  | -   | 238011-4    | BLOCK, CRIMPER SPACER                 | 4       |
| 1   | 1  | 1   | 1   | 1  | -   | 9-456135-6  | CRIMPER, INSULATION O PREMIUM         | 3       |
| -   | 1  | 1   | 1   | 1  | -   | 455888-8    | SPACER, CRIMPER                       | 2       |
| 1   | 1  | 1   | 1   | 1  | -   | 1-456405-5  | CRIMPER, WIRE PREMIUM                 | 1       |
| -77 | -6 | -3  | -2  | -1 | U/M | PART NO     | DESCRIPTION                           | ITEM NO |

|                                                                                                                        |  |        |  |                                        |         |              |                                               |      |  |           |            |               |     |   |
|------------------------------------------------------------------------------------------------------------------------|--|--------|--|----------------------------------------|---------|--------------|-----------------------------------------------|------|--|-----------|------------|---------------|-----|---|
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| DIMENSIONS:                                                                                                            |  |        |  | CHK                                    | S. ZOU  | 10APR2009    | NAME                                          |      |  |           |            |               |     |   |
| INCHES                                                                                                                 |  |        |  | APVD                                   | S. XI   | 10APR2009    | SIDE FEED HDM APPLICATOR                      |      |  |           |            |               |     |   |
|                                   |  |        |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |         | PRODUCT SPEC |                                               | SIZE |  | CAGE CODE | DRAWING NO | RESTRICTED TO |     |   |
|                                                                                                                        |  |        |  | 0 PLC ±.01                             |         | -            |                                               | A    |  | 00779     |            | C=1852835     |     | - |
|                                                                                                                        |  |        |  | 1 PLC ±0.1                             |         | -            |                                               | -    |  | -         |            | -             |     | - |
|                                                                                                                        |  |        |  | 2 PLC ±0.01                            |         | -            |                                               | -    |  | -         |            | -             |     | - |
| 3 PLC ±0.001                                                                                                           |  |        |  | APPLICATION SPEC                       |         | -            |                                               | -    |  | -         |            | -             |     |   |
| 4 PLC ±0.0001                                                                                                          |  |        |  | -                                      |         | -            |                                               | -    |  | -         |            | -             |     |   |
| ANGLES ±.01                                                                                                            |  |        |  | -                                      |         | -            |                                               | -    |  | -         |            | -             |     |   |
| MATERIAL                                                                                                               |  | FINISH |  | WEIGHT                                 |         | -            |                                               | -    |  | -         |            | -             |     |   |
| -                                                                                                                      |  | -      |  | -                                      |         | -            |                                               | -    |  | -         |            | -             |     |   |
| CUSTOMER DRAWING                                                                                                       |  |        |  |                                        |         | SCALE        |                                               | 3:5  |  | SHEET     |            | OF            | REV | A |

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