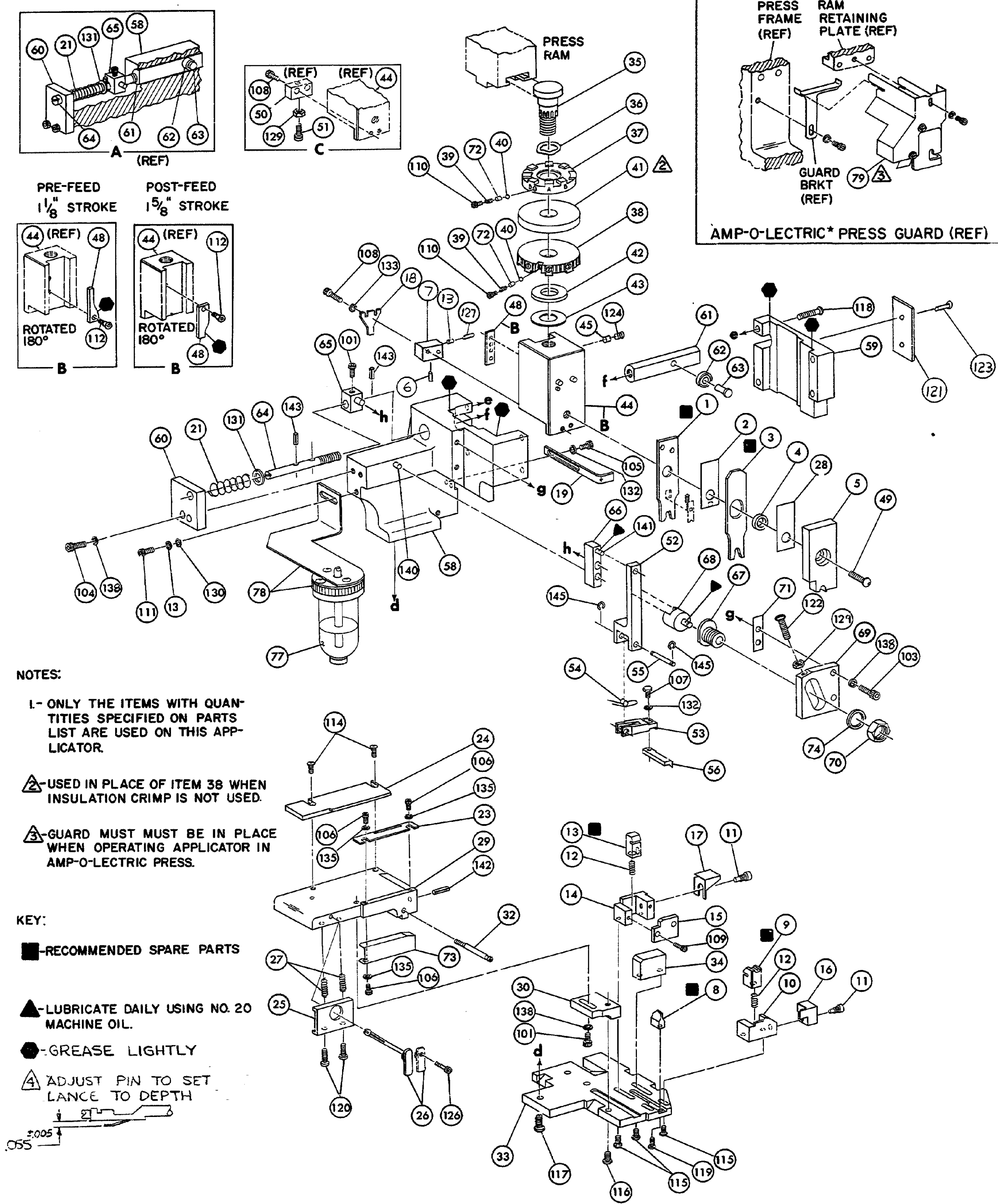


THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE INFORMATION OF THE USER. IT IS THE USER'S RESPONSIBILITY TO OBTAIN THE LATEST REVISION.



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

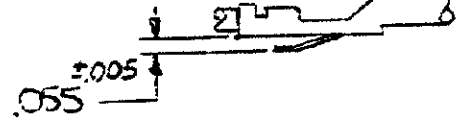
KEY:

■- RECOMMENDED SPARE PARTS

▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.

●- GREASE LIGHTLY

△- ADJUST PIN TO SET LANCE TO DEPTH



|      |            |                                                  |         |                            |              |                               |                   |
|------|------------|--------------------------------------------------|---------|----------------------------|--------------|-------------------------------|-------------------|
| 2    | 21045-3    | RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN   | 145     | 1                          | 454220-1     | CAP, HOUSING                  | 59                |
| 2    | 5-21028-1  | PIN, SLOT SPR (.125 DIA X .50) ADJ ROD           | 143     | 1                          | 454485-1     | HOUSING                       | 58                |
| 1    | 4-21028-0  | PIN, SLOT SPR (.093 DIA X .75) STR G PLATE       | 142     | 1                          | 458537-1     | PAWL, FEED                    | 56                |
| 1    | 1-21030-1  | PIN, DOWEL (.187 DIA X .50) LEVER                | 141     | 1                          | 240624-1     | PIN, FEED FINGER              | 55                |
| 1    | 1-21030-6  | PIN, DOWEL (.187 DIA X 1.25) HOUSING             | 140     | 1                          | 691499-1     | SPRING, FEED FINGER           | 54                |
| 1    | 21024-5    | WASHER, LOCK (NO 10) LUB ASSY                    | 139     | 1                          | 690541-1     | FINGER, FEED                  | 53                |
| 5    | 21024-5    | WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK       | 138     | 1                          | 455679-2     | LEVER, TERMINAL FEED ARM      | 52                |
| 2    | 21024-5    | WASHER, LOCK (NO 10) ADJ PLATE                   | 137     | 1                          |              | BUMPER, HOLDDOWN              | 51                |
| 2    | 21024-5    | WASHER, LOCK (NO 10) FEED GUIDE ROD              | 136     | 1                          |              | SPACER, TONKER                | 50                |
| 2    | 21024-2    | WASHER, LOCK (NO 4) FRONT STRIP GUIDE            | 135     | 1                          | 7-21002-9    | BOLT, CRIMPER                 | 49                |
| 1    | 21024-4    | WASHER, LOCK (NO 8) FEED FINGER                  | 134     | 1                          | 690501-4     | CAM, POST FEED                | 48                |
| 2    | 21024-4    | WASHER, LOCK (NO 8) DEPRESSOR                    | 133     | 1                          |              |                               | 47                |
| 4    | 21024-4    | WASHER, LOCK (NO 8) STRIPPER                     | 132     | 1                          | 459456-1     | APPLICATOR, BASIC (SUB ASSY)  | 46                |
| 1    | 21899-4    | WASHER, FLAT (5/16 DIA) SCREW ADJ                | 131     | 1                          | 690191-1     | PLUG, NYLON                   | 45                |
| 1    | 21899-2    | WASHER, FLAT (NO 10) LUB ASSY                    | 130     | 1                          | 455673-1     | RAM                           | 44                |
| 2    | 21018-5    | NUT, HEX MACH (6-32) HOLDDOWN                    | 129     | 1                          | 690125-1     | WASHER, LAMINATED             | 43                |
| 1    | 21068-5    | NUT, HEX MACH (6-32) FEED ADJ                    | 128     | 1                          | 690124-1     | WASHER, RAM                   | 42                |
| 1    | 2-21008-1  | SCR, SKT SET (4-40 X .25) PIN HOLDER             | 127     | 1                          |              | DISC, SPACER                  | 41                |
| 1    | 22353-8    | SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER       | 126     | 2                          | 23241-6      | BALL, STEEL                   | 40                |
| 1    | 21009-2    | SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM        | 125     | 2                          | 690170-1     | SPRING, COMPRESSION           | 39                |
| 2    | 21017-2    | SCR, DRIVE (2 X .19) I.D. PLATE                  | 124     | 1                          | 690142-5     | DISC, INSULATION              | 38                |
| 1    | 6-23715-5  | SCR, RD HD MACH (6-32 X 1.50) FEED ADJ           | 123     | 1                          | 7-690141-6   | DISC, WIRE                    | 37                |
| 1    | 461264-1   | PLATE, IDENTIFICATION                            | 121     | 1                          | 22480-5      | WASHER, SPRING                | 36                |
| 2    | 2-21002-9  | SCR, BUT HD SKT CAP (10-32 X .75) DRAG           | 120     | 1                          | 690212-1     | POST, RAM                     | 35                |
| 1    | 22733-8    | SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL | 119     | 1                          | 694074-5     | SUPPORT, TERM:NAL             | 34                |
| 4    | 2-21002-9  | SCR, BUT HD SKT CAP (10-32 X .75) CAP            | 118     | 1                          | 455675-1     | PLATE, BASE                   | 33                |
| 3    | 222733-8   | SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING       | 117     | 1                          | 690432-3     | SCREW, ADJUSTMENT             | 32                |
| 1    | 2-21002-7  | SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK   | 116     | 1                          | 455689-1     | BLOCK, STRIP GUIDE ADJ        | 31                |
| 4    | 2-21002-2  | SCR, BUT HD SKT CAP (8-32 X .50) SHEAR           | 115     | 1                          | 458144-9     | PLATE, STRIP GUIDE            | 29                |
| 2    | 2-21002-3  | SCR, BUT HD SKT CAP (8-32 X .42) R STRIP GUIDE   | 114     | 1                          | 1-455888-2   | SPACER, FRONT SHEAR DEPRESSOR | 28                |
| 1    | 1-21002-7  | SCR, BUT HD SKT CAP (6-32 X .38) CAM             | 112     | 1                          | 1-22284-0    | SPRING, DRAG                  | 27                |
| 1    | 3-21000-4  | SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY    | 111     | 1                          | 240793-1     | LEVER, DRAG RELEASE           | 26                |
| 2    | 23030-1    | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC   | 110     | 1                          | 240792-1     | DRAG, STOCK                   | 25                |
| 1    | 2-21000-8  | SCR, SKT HD CAP (8-32 X .42) DEPRESSOR           | 108     | 1                          | 5-690504-8   | GUIDE STRIP (REAR)            | 24                |
| 1    | 2-22603-0  | SCR, HEX HD MACH (8-32 X .31) FEED FINGER        | 107     | 1                          | 690438-1     | GUIDE, STRIP (FRONT)          | 23                |
| 3    | 1-21000-3  | SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE       | 106     | 1                          |              |                               | 22                |
| 1    | 2-21000-7  | SCR, SKT HD CAP (8-32 X .50) STRIPPER            | 105     | 1                          | 4-22284-9    | SPRING, FEED RETURN           | 21                |
| 2    | 3-21000-7  | SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE     | 104     | 1                          | 690472-2     | STRIPPER                      | 20                |
| 2    | 3-21000-6  | SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK     | 103     | 1                          | 469965-1     | HOLDER, TERMINAL              | 19                |
| 1    | 3-21000-4  | SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK       | 102     | 1                          |              | GUARD, CHIP (REAR)            | 18                |
| 2    | 3-21000-4  | SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK        | 101     | 1                          | 691667-3     | GUARD, CHIP (FRONT)           | 17                |
| REF. | 455755-3   | GUARD ASSY                                       | 79      | 1                          |              | PLATE, SHEAR (REAR)           | 15                |
| 1    | 1-465184-0 | LUBRICATOR ASSY                                  | 78      | 1                          |              | HOLDER, SHEAR (REAR)          | 14                |
| 1    |            | OIL, LUBRICATING                                 | 77      | 1                          | 690191-5     | PLUG, NYLON                   | 13                |
| 1    | 458109-1   | WASHER, SPECIAL                                  | 74      | 1                          | 5-22280-0    | SPRING, SHEAR                 | 12                |
| 1    | 454377-3   | PLATE, STRIP GUIDE COVER                         | 73      | 1                          | 690461-1     | STOP, SHEAR                   | 11                |
| 2    | 690603-1   | SPRING, ASSIST                                   | 72      | 1                          | 690459-1     | HOLDER, SHEAR (FRONT)         | 10                |
| 1    | 690517-1   | SPACER                                           | 71      | 1                          | 454276-2     | SHEAR, FLOAT (FRONT)          | 9                 |
| 1    | 22594-8    | NUT, HEX                                         | 70      | 1                          | 3-458834-9   | ANVIL                         | 8                 |
| 1    | 240628-1   | PLATE, ADJUSTMENT                                | 69      | 1                          | 815306-1     | HOLDER, SETTING PIN           | 7                 |
| 1    | 240626-1   | SHAFT, PIVOT                                     | 68      | 1                          | 815307-1     | PIN, LANCE SETTING            | 6                 |
| 1    | 240633-1   | BUSHING                                          | 67      | 1                          | 2-455889-2   | DEPRESSOR, SHEAR (FRONT)      | 5                 |
| 1    | 455680-1   | LEVER, INTERMEDIATE                              | 66      | 1                          | 238011-2     | SPACER, TUBULAR, INS CRIMPER  | 4                 |
| 1    | 240629-1   | BLOCK, PIVOT                                     | 65      | 1                          | 4-456135-9   | CRIMPER, INSULATION           | 3                 |
| 1    | 240632-2   | SCREW, ADJUSTMENT FEED ROD                       | 64      | 1                          | 1-455888-0   | SPACER, CRIMPER               | 2                 |
| 1    | 240659-3   | PIN, CAM ROLLER                                  | 63      | 1                          | 458141-6     | CRIMPER, WIRE                 | 1                 |
| 1    | 240658-1   | ROLLER, CAM                                      | 62      | 1                          |              |                               |                   |
| 1    | 454398-2   | ROD, FEED                                        | 61      | 1                          |              |                               |                   |
| 1    | 454178-1   | GUIDE, FEED ROD                                  | 60      | 1                          |              |                               |                   |
| QTY  | PART NO    | DESCRIPTION                                      | ITEM NO | QTY                        | PART NO      | DESCRIPTION                   | ITEM NO           |
|      |            |                                                  |         | CRIMPING DATA              |              |                               |                   |
|      |            |                                                  |         | APPLICATOR WILL APPLY      |              |                               |                   |
|      |            |                                                  |         | PAD LTR                    | CRIMP HEIGHT | WIRE SIZE                     | WIRE STRIP LENGTH |
|      |            |                                                  |         | A                          | .086         | 14                            |                   |
|      |            |                                                  |         | B                          | .077         | 16                            |                   |
|      |            |                                                  |         | C                          | .072         | 18                            |                   |
|      |            |                                                  |         | D                          | NOT USED     |                               |                   |
|      |            |                                                  |         | CRIMP                      | SIZE         | TYPE                          | FEED              |
|      |            |                                                  |         | WIRE                       | .110         | "F"                           |                   |
|      |            |                                                  |         | INSUL                      | .180         | "O"                           |                   |
|      |            |                                                  |         | WIRE RANGE                 | 18-14        | INSULATION RANGE              | PRESS NO          |
|      |            |                                                  |         |                            |              | .090-.145                     |                   |
|      |            |                                                  |         | REMARKS                    |              |                               |                   |
|      |            |                                                  |         | AMPOMATOR POST FEED        |              |                               |                   |
|      |            |                                                  |         | I.D. PLATE (REF): 461264-1 |              |                               |                   |
|      |            |                                                  |         | SET UP GAGE 10-1           |              |                               |                   |
|      |            |                                                  |         | 458631-840                 |              |                               |                   |
|      |            |                                                  |         | OR 716/75                  |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
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|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
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|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
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|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
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|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
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|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
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|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |
|      |            |                                                  |         | REV PER R-4989             |              |                               |                   |

## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

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