

8

7

THIS DRAWING IS UNPUBLISHED.

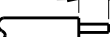
RELEASED FOR PUBLICATION

20

© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151082-1	G	FINE CRIMP HEIGHT ADJUST
	2151082-2	G	FINE CRIMP HEIGHT ADJUST
	2151082-5	G	FINE CRIMP HEIGHT ADJUST
	2151082-6	G	NON-CRIMP HEIGHT ADJUST
	2151082-7	G	FINE CRIMP HEIGHT ADJUST
	7-2151082-7	E	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.16 mm [.046]	F
INSUL	1.35 mm [.053]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: DYNAMIC D1000-M CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
1.70-2.30 mm [.067-.091 IN]			Ø1.08-1.60 mm [.043-.063 IN]
TERMINAL APPLICATION SPECIFICATION 		114-5377	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1827570-2	1871303-1	1903112-2	1903120-1
1939991-2			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.80+/-0.03 [.031+/- .001]	4.6
24 AWG	0.73+/-0.03 [.029+/- .001]	5.3
26 AWG	0.67+/-0.03 [.026+/- .001]	6.0
28 AWG	0.64+/-0.03 [.025+/- .001]	6.3



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151082-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151082-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151082-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151082-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

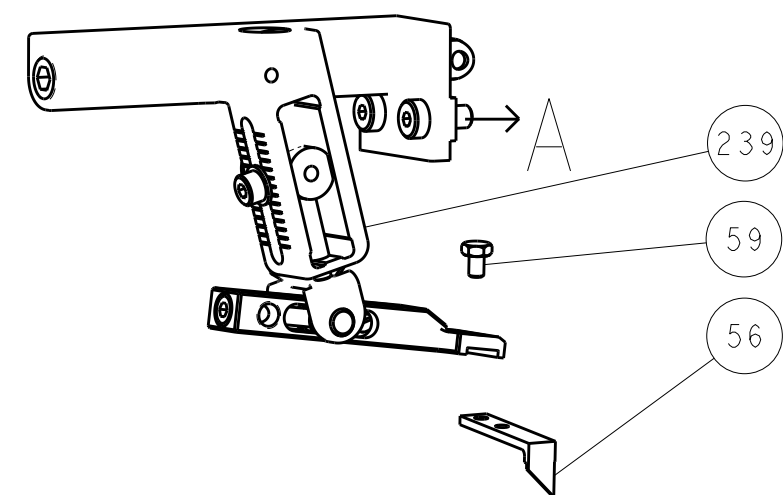
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	E1	ECR-14-008393		04JUN2014	RK	GB	
	F	ECR-14-018268		08DEC2014	JH	TE	
	G	ECR-15-001068		22JAN2015	JH	JT	

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-6	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	2168083-5	SCR, SKT HD CAP, RoHS, M4 X 6.0	53
-	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1463053-3	HOLD DOWN, TERMINAL	18
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	1-1729372-0	ANVIL, HD-C	8
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	5-238011-6	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	3-1803017-1	CRIMPER, INSULATION F	3
-	1	1	1	1	1	234156-6	CRIMPER, WIRE	1

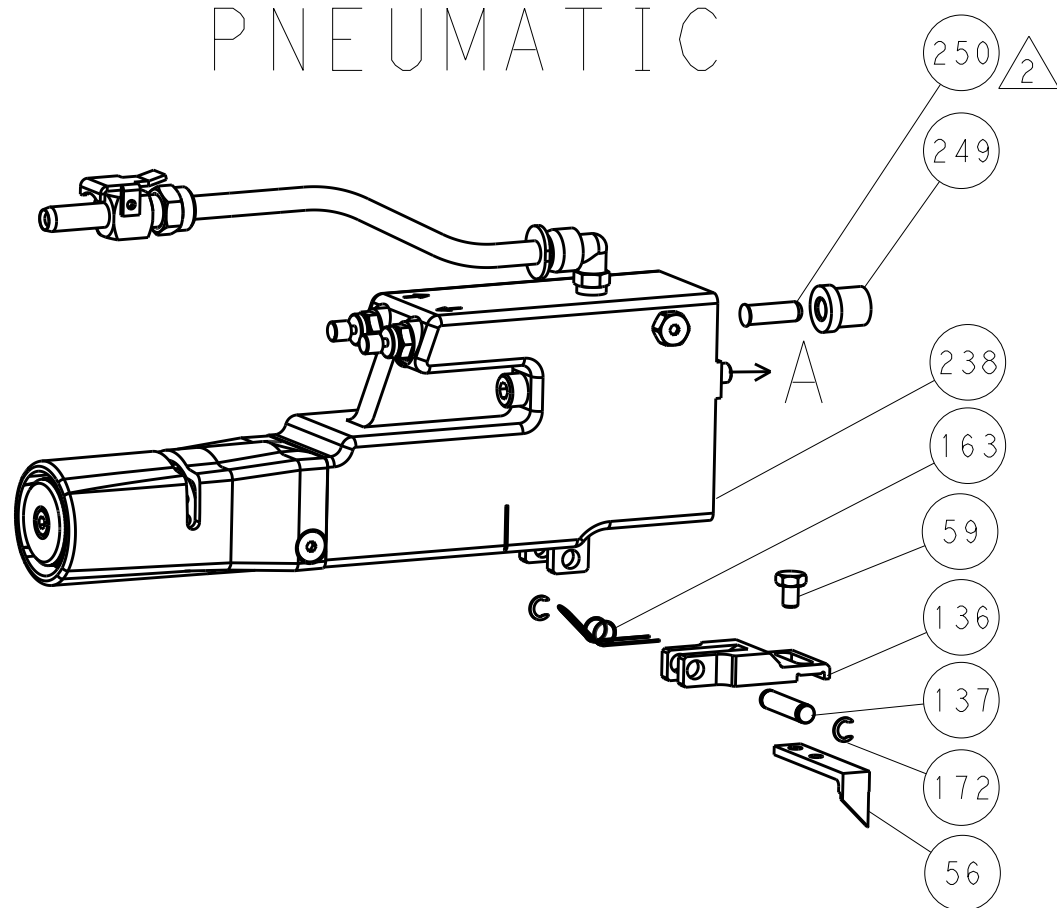
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE USED ONLY FOR THE SPECIFIC APPLICATION FOR WHICH IT WAS DESIGNED. IT IS NOT TO BE USED FOR ANY OTHER APPLICATION WITHOUT THE WRITTEN PERMISSION OF THE ORGANIZATION THAT DESIGNED IT. ANY OTHER ORGANIZATION USING THIS DRAWING WITHOUT THE WRITTEN PERMISSION OF THE ORGANIZATION THAT DESIGNED IT SHALL BE CONSIDERED TO BE IN VIOLATION OF THE PATENT RIGHTS OF THE ORGANIZATION THAT DESIGNED IT.		DWN T.YIN 31AUG2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G.BAILEY 31AUG2011	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5 FINISH		APVD S.XI 31AUG2011	PRODUCT SPEC	
MATERIAL			APPLICATION SPEC	
			SIZE CASE CODE DRAWING NO	
			RESTRICTED TO	
			A1 00779 ©=2151082	
			Customer Accessible Production Drawing	
			SCALE 1:2 SHEET 1 OF 4 REV G	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



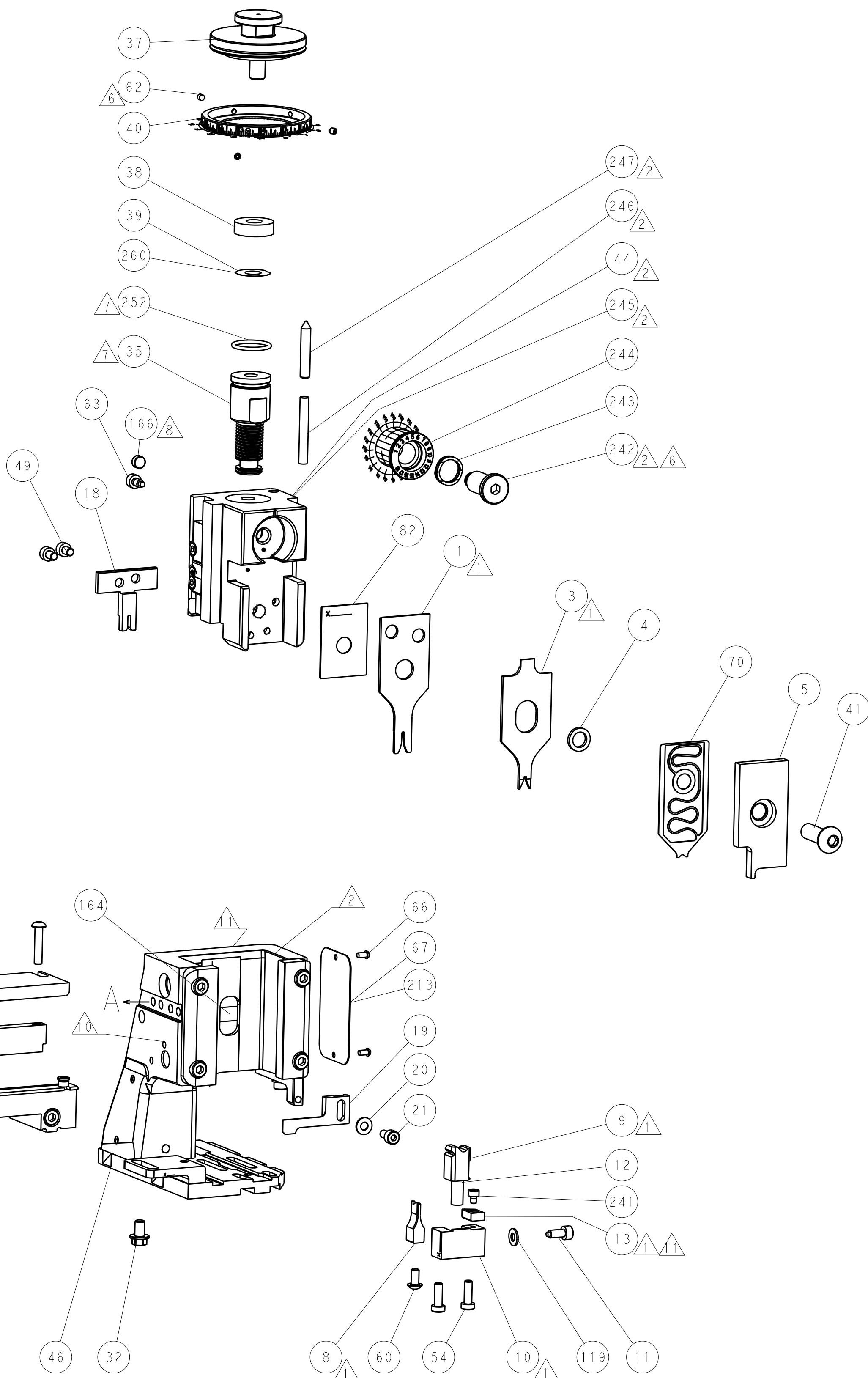
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



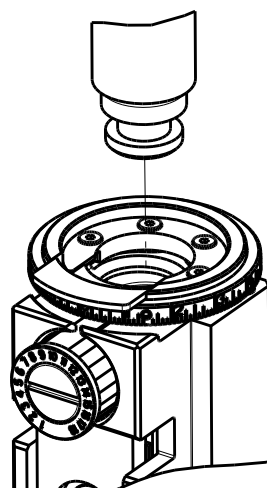
ITEM 30 LOCATED AT
FRONT HOLES

FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN Y. YIN 31AUG2011		TE Connectivity Harrisburg, PA 17105-3608	
0 PLC ±.5		1 PLC ±0.5		CHK G. BAILEY 31AUG2011		NAME Ocean Side Feed Applicator	
2 PLC ±0.13		3 PLC ±0.13		APVD S. XI 31AUG2011		SIZE A1	
4 PLC ±0.001		ANGLES ±.001		PRODUCT SPEC		CAGE CODE 00779	
MATERIAL		FINISH		APPLICATION SPEC		DRAWING NO C=2151082	
				WEIGHT		RESTRICTED TO	
				Customer Accessible Production Drawing		SCALE 1:2	
						SHEET 2 of 4	
						REV G	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

8		7		6		5		4		3	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20							
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.									
PACIFIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151082-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151082-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151082-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151082-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
				NONE	-	-	-	-	-	-	-
				-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.16 mm [.046]	F
INSUL	1.35 mm [.053]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: DYNAMIC D1000-M CONTACT			
WIRE STRIP LENGTH 1.70-2.30 mm [.067-.091 [N]]		INSULATION DIAMETER RANGE Ø1.08-1.60 mm [.043-.063 [N]]	
TERMINAL APPLICATION SPECIFICATION		114-5377	
TERMINAL SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1827570-2	1871303-1	1903112-2	1903120-1
1939991-2			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG		0.80+/-0.03 [.031+/- .001]		4.6
24 AWG		0.73+/-0.03 [.029+/- .001]		5.3
26 AWG		0.67+/-0.03 [.026+/- .001]		6.0
28 AWG		0.64+/-0.03 [.025+/- .001]		6.3

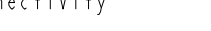


1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151082-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151082-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151082-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

				2		1			
SET UP GAUGE		LOC	DIST			REVISIONS			
2119599-1		A	66	P	LTR	DESCRIPTION	DATE	OWN	APPROV
					-	SEE SHEET 1	-	-	-
1	1	1	1		2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251		
-	-	1	-		2119640-1	PUSH ROD, AIR FEED	250		
-	-	1	-		2079988-1	BUSHING, LCH5-12, MISUMI	249		
1	1	1	1		1-22279-3	SPRING, COMPRESSION	246		
1	1	1	1		2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244		
1	1	1	1		2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243		
1	1	1	1		2119083-1	RETAINER, INSULATION DIAL	242		
1	1	1	1		7-18023-7	SCR, SKT HD CAP M3 X 4.0	241		
-	2	-	-		2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240		
-	-	-	1		2119580-1	MECHANICAL FEED ASSEMBLY	239		
-	-	1	-		2063440-1	AIR FEED MODULE	238		
-	1	-	-		2119740-2	TAG, IDENTIFICATION	213		
-	1	-	-		1901094-3	SPACER, FEEDER	198		
-	-	2	-		21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172		
1	1	1	1		994969-1	MAGNET, RARE EARTH HIGH ENERGY	166		
REF	REF	REF	REF		994970-2	COUNTER, MAGNETIC	164		
-	-	1	-		240638-1	SPRING, FEED FINGER	163		
1	1	1	1		8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152		
-	-	1	-		2119641-2	FEED CAM, AIR FEED	151		
1	1	1	1		2119798-2	DETENT PIN	145		
1	1	1	1		2079383-8	SCR, BHSC, RoHS (M4 X 16)	144		
2	2	2	2		2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143		
-	-	-	1		2119653-2	FEED CAM, POST FEED	142		
1	1	1	1		1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141		
1	1	1	1		2119650-1	RAM, ASIAN STYLE, SIDE FEED	140		
1	1	1	1		2119092-2	BOLT, ADJUSTMENT	139		
-	-	1	-		3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137		
-	-	1	-		2119799-1	HOLDER, FEED FINGER, AF	136		
-	REF	-	-		SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135		
-	1	-	-		1633743-1	SERVO FEED LATCH ASM	133		
1	1	1	1		1-18028-2	WASHER, FLAT, REG M4	119		
-	REF	-	-		2119944-1	FEED FINGER ASSEMBLY, SF	117		
1	1	1	1		455888-6	SPACER, CRIMPER	82		
1	1	1	1		2119956-1	DOCUMENTATION PACKAGE	71		
1	1	1	1		2119791-5	DEPRESSOR, WIRE	70		
1	-	1	1		2119740-1	TAG, IDENTIFICATION	67		
2	2	2	2		2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66		
1	1	1	1		2119793-1	LIMITER, ADJUSTMENT BOLT	63		
3	3	3	3		992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62		
-	-	1	1		5-18022-5	SCR, HEX HD CAP, M4 x 6.0	59		
-	-	1	1		1338685-1	PAWL, FEED	56		
2	2	2	2		2168083-5	SCR, SKT HD CAP, RoHS, M4 X 6.0	53		
-	-	1	2		18023-9	SCR, SKT HD CAP M4 X 6.0	49		
-	-	-	1		2119652-1	FEED CAM, PRE FEED	48		
1	1	1	1		2079383-7	SCR, BHSC, RoHS (M8 X 25)	41		
1	1	1	1		2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40		
1	1	1	1		2119957-1	APPLICATOR SHIM PACK	39		
1	1	1	1		1-2119644-4	RAM WASHER, PRECISION	38		
2	2	2	2		2079383-5	SCR, BHSC, RoHS (M4 X 20)	33		
1	1	1	1		2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32		
1	1	1	1		1320908-3	SPACER, STRIP GUIDE	30		
1	1	1	1		2119959-1	ASSEMBLY, STRIP GUIDE	29		
1	1	1	1		1320928-2	STRIP GUIDE	24		
1	1	1	1		2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21		
1	1	1	1		1-18028-2	WASHER, FLAT, REG M4	20		
1	1	1	1		2119533-3	STRIPPER, SIDE FEED	19		
1	1	1	1		1463053-3	HOLD DOWN, TERMINAL	18		
1	1	1	1		2119806-1	INSERT, SHEAR	13		
1	1	1	1		3-22280-3	SPRING, COMPRESSION	12		
1	1	1	1		1-356885-4	STOP, SHEAR	11		
1	1	1	1		2119805-1	SHEAR HOLDER, FRONT	10		
1	1	1	1		1803095-1	FLOATING SHEAR, FRONT	9		
1	1	1	1		1-1729372-0	ANVIL, HD-C	8		
1	1	1	1		2119757-8	DEPRESSOR, SHEAR	5		
1	1	1	1		5-238011-6	BLOCK, CRIMPER SPACER	4		
1	1	1	1		3-1803017-1	CRIMPER, INSULATION F	3		
1	1	1	1		234156-6	CRIMPER, WIRE	1		
-27	-25	-22	-21		PART NO	DESCRIPTION			ITEM NO

THIS DRAWING IS THE COMPLETE DOCUMENT FOR ALL ELECTRICAL CONNECTIONS. NO CHANGES OR ADDITIONS WILL BE MADE WITHOUT A REVISION ORDER ISSUED BY THE PROJECT ENGINEER.						DWG TYN 31AUG2011		 TE Connectivity	
						CHK G.BAILEY 31AUG2011		Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:				APPROVED S.W.I. 31AUG2011		NAME Ocean Side Feed Applicator	
mm		0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±°				PRODUCT SPEC		SIZE CASE CODE DRAWING NO A 00779 C=2151082	
						APPLICATION SPEC			
MATERIAL	FINISH	WEIGHT				RESTRICTED TO			
-	-	-				-		-	
Customer Accessible Port Drawing						SCALE 1:2		SHEET 3 OF 4 REV G	

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

D

C

B

A

D

C

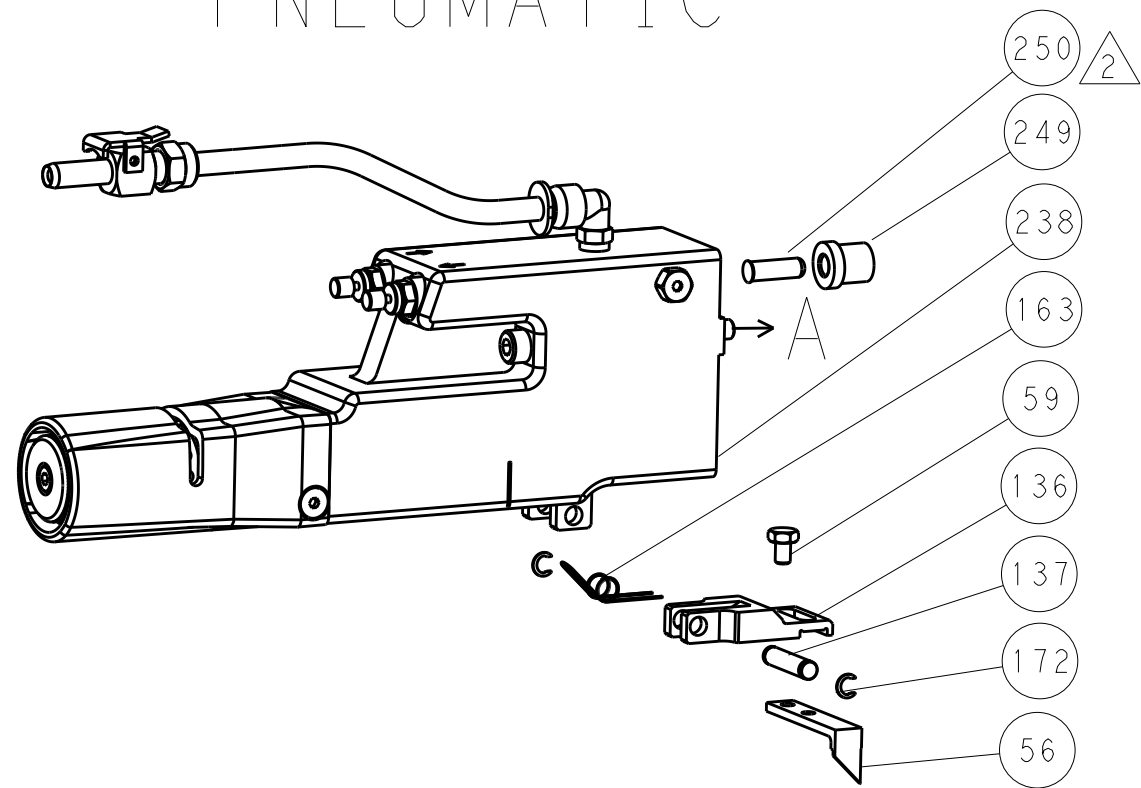
B

A

FEED TYPE MECHANICAL



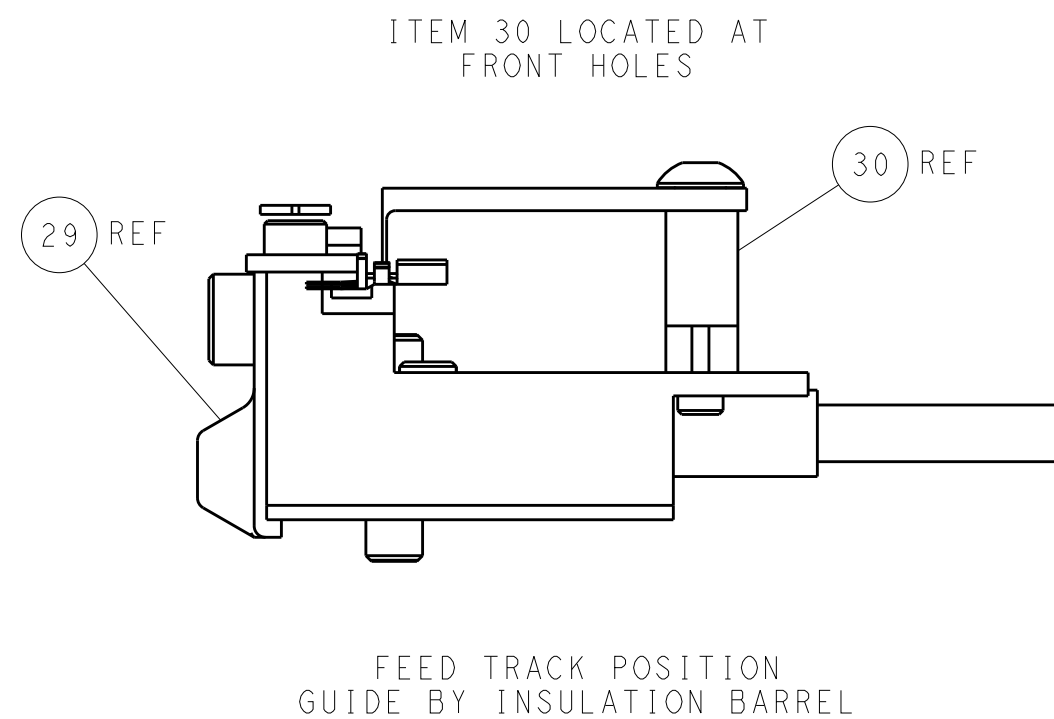
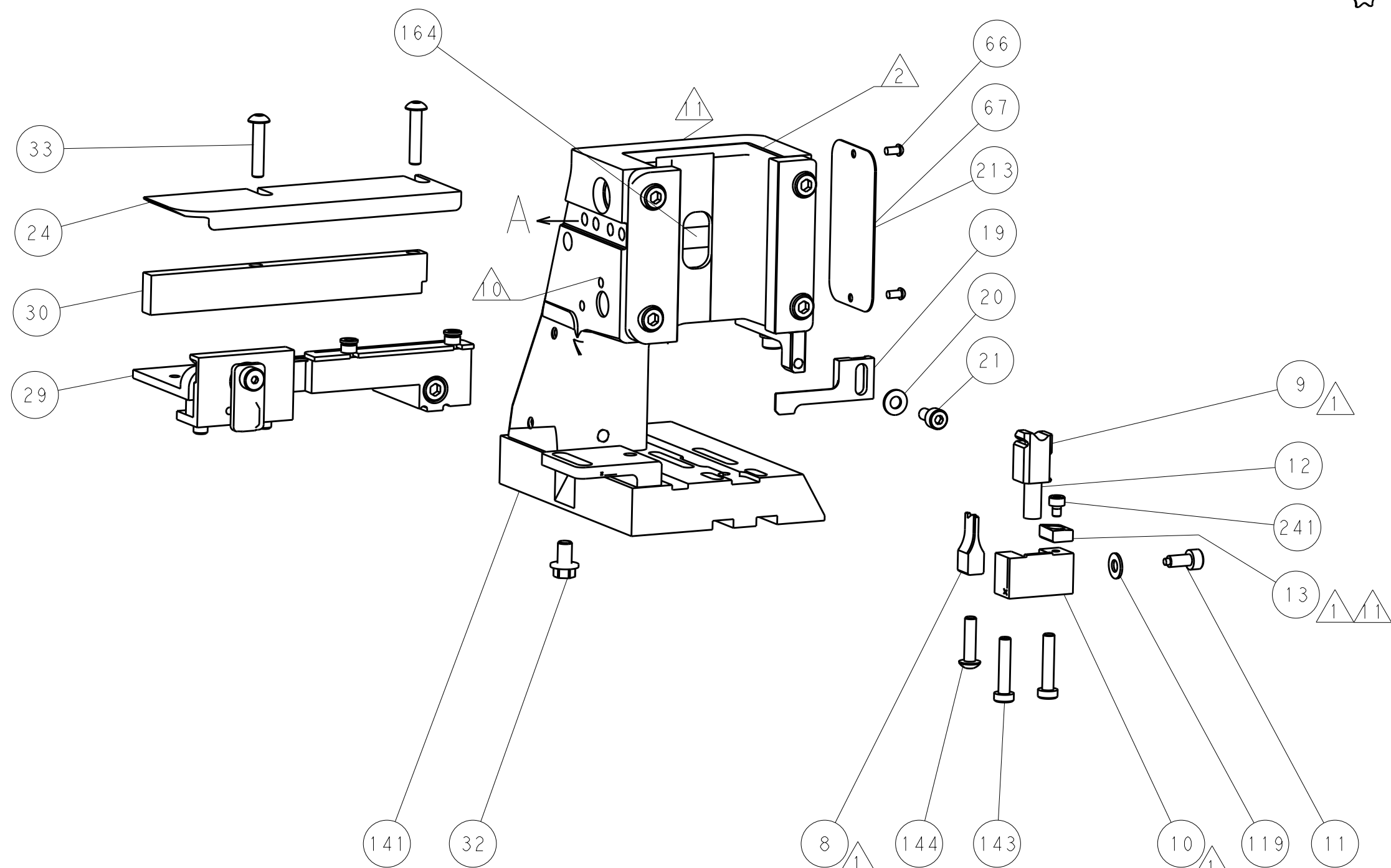
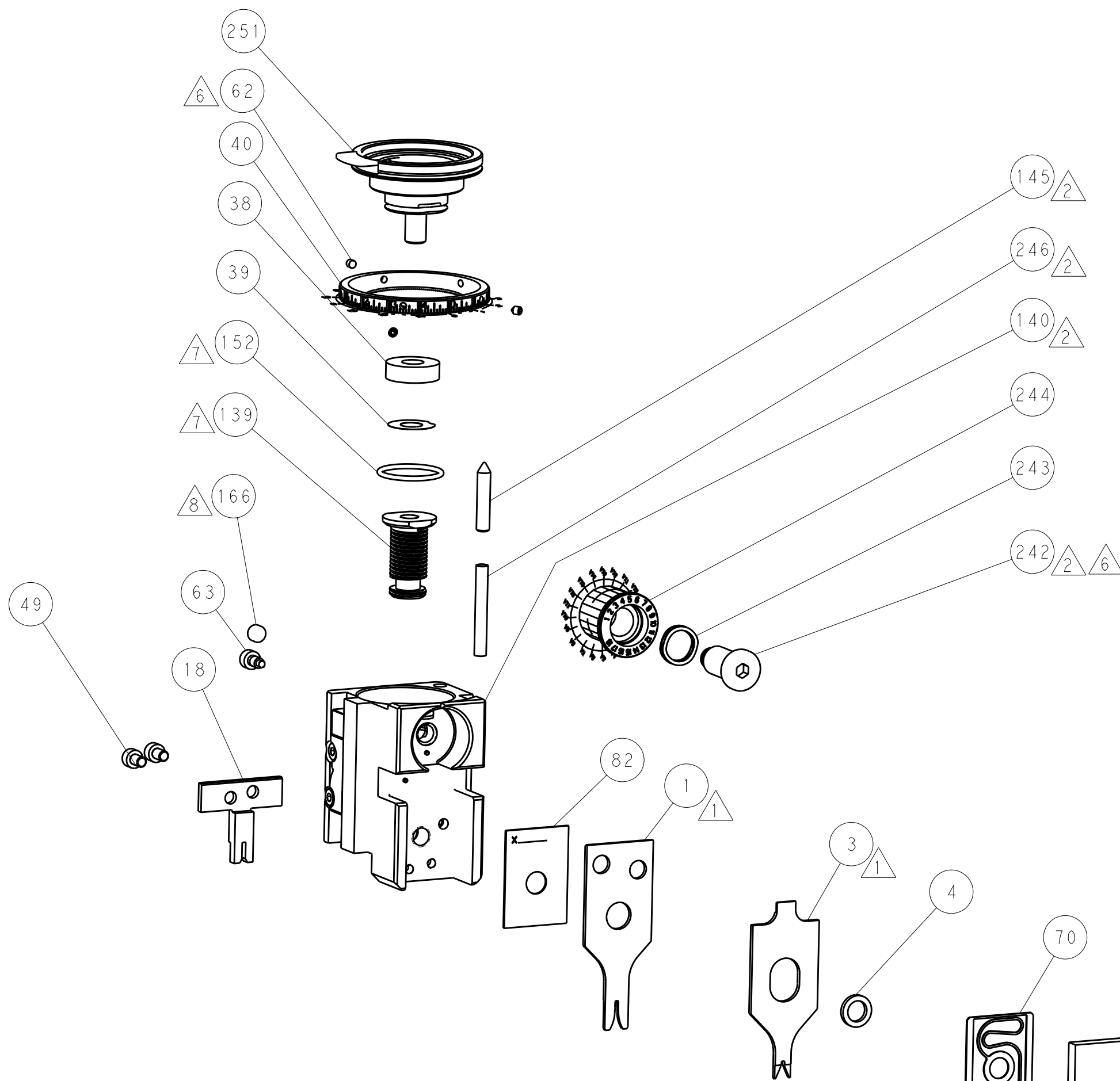
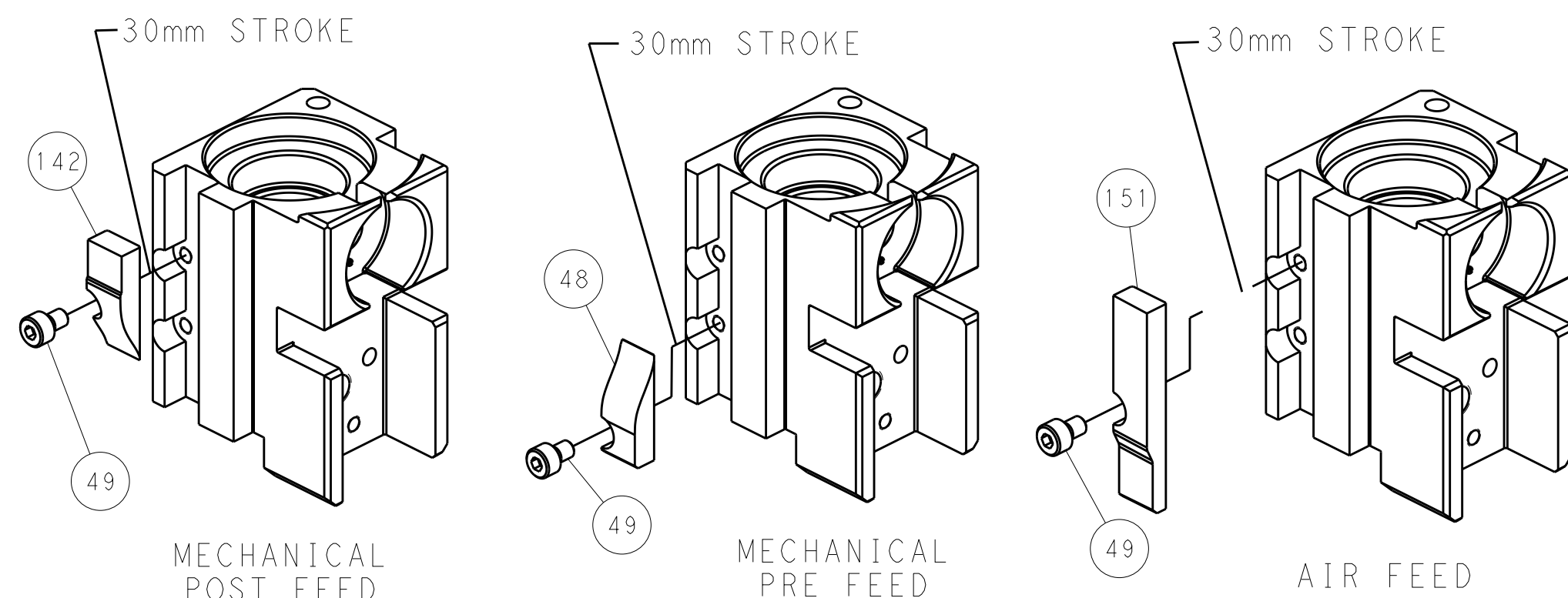
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR THE LATEST VERSION.		OWN	Y. YIN	31AUG2011	STE Connectivity Harrisburg, PA 17105-3608	
		CHK	G. BAILEY	31AUG2011		
		APVD	S. XI	31AUG2011	NAME	
		PRODUCT SPEC			Ocean Side Feed Applicator	
		APPLICATION SPEC			SIZE	
		WEIGHT			CAGE CODE	
		Customer Accessible Production Drawing			DRAWING NO	
		SCALE			REV	
		1:2			G	
		SHEET			OF	
		4			4	
		REV			G	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9