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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852353-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852353-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852353-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852353-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852353-7	A	-	-	-	SPARE PARTS

RECOMMENDED SPARE PARTS

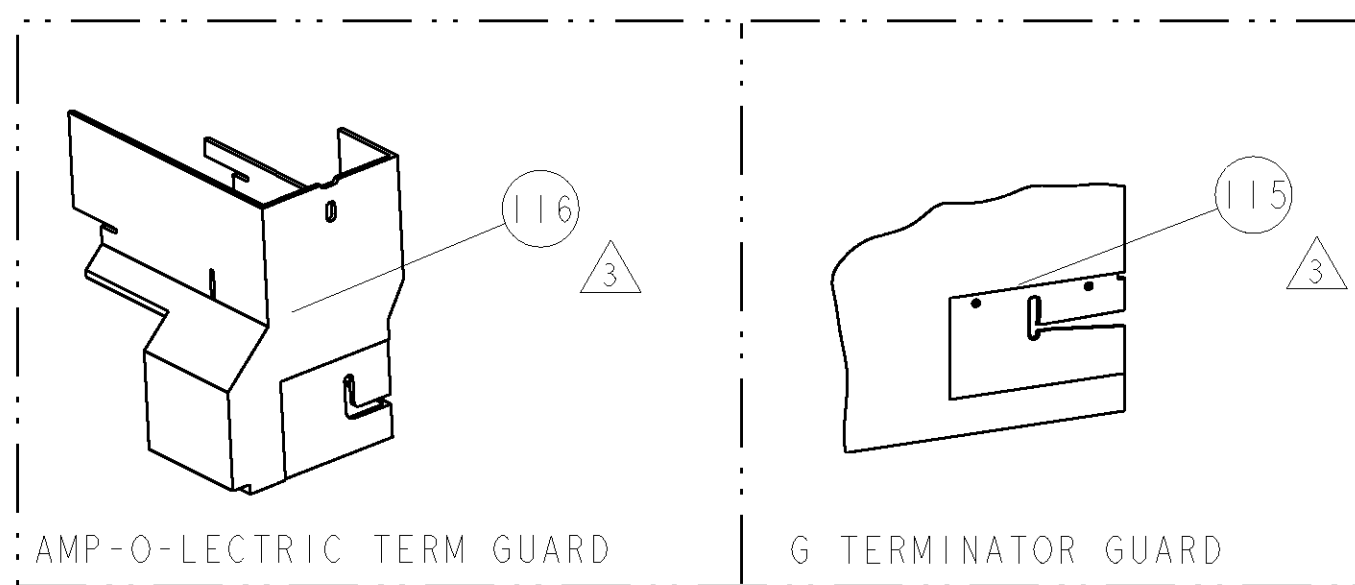
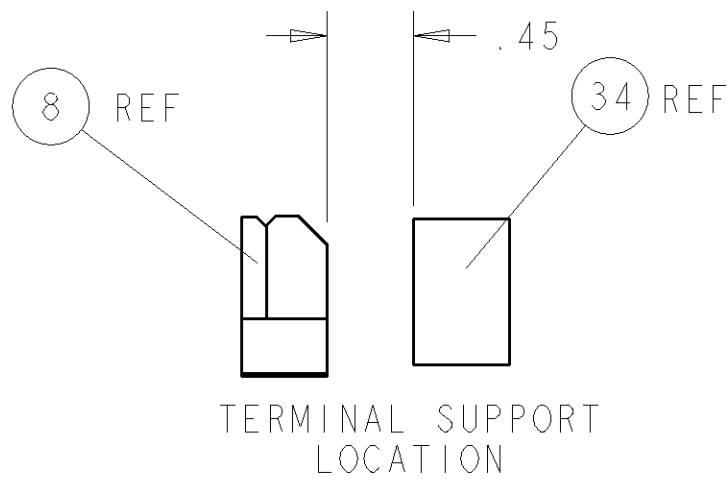
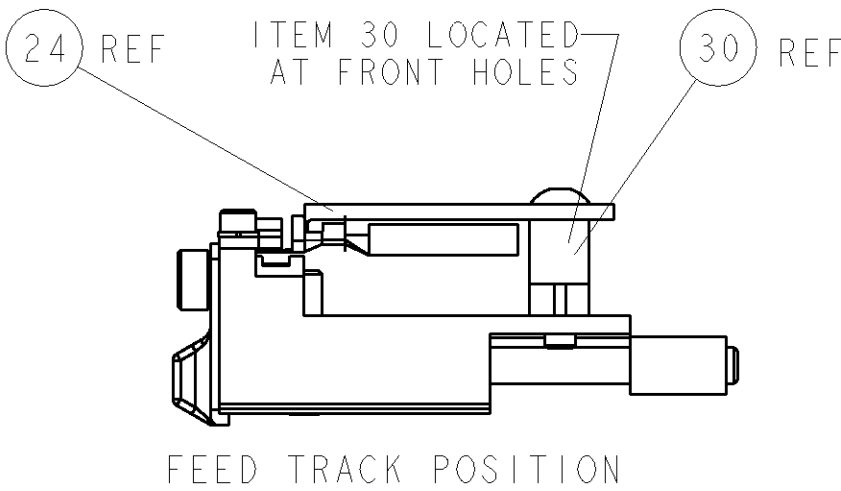
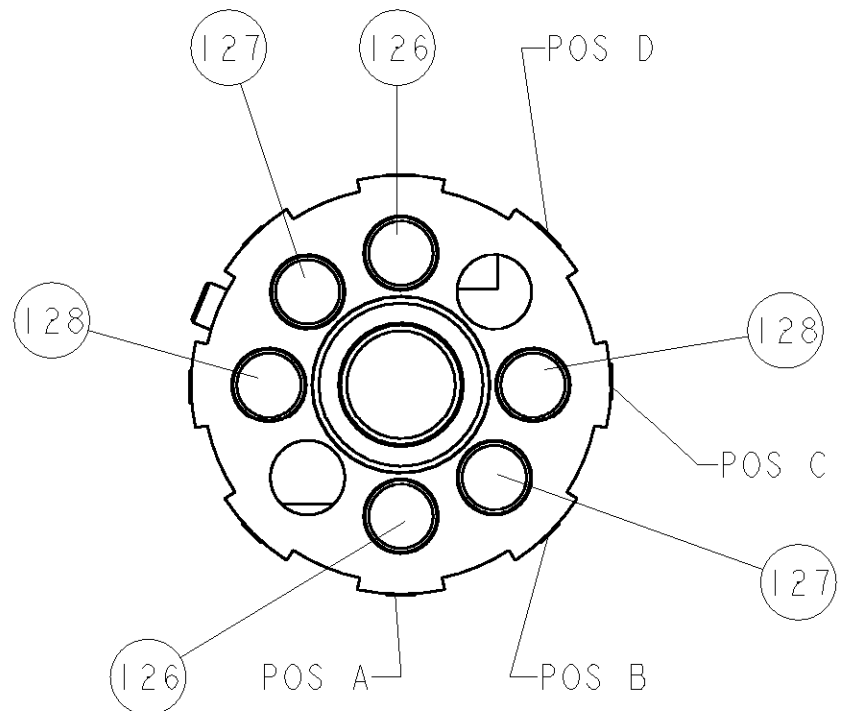
GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

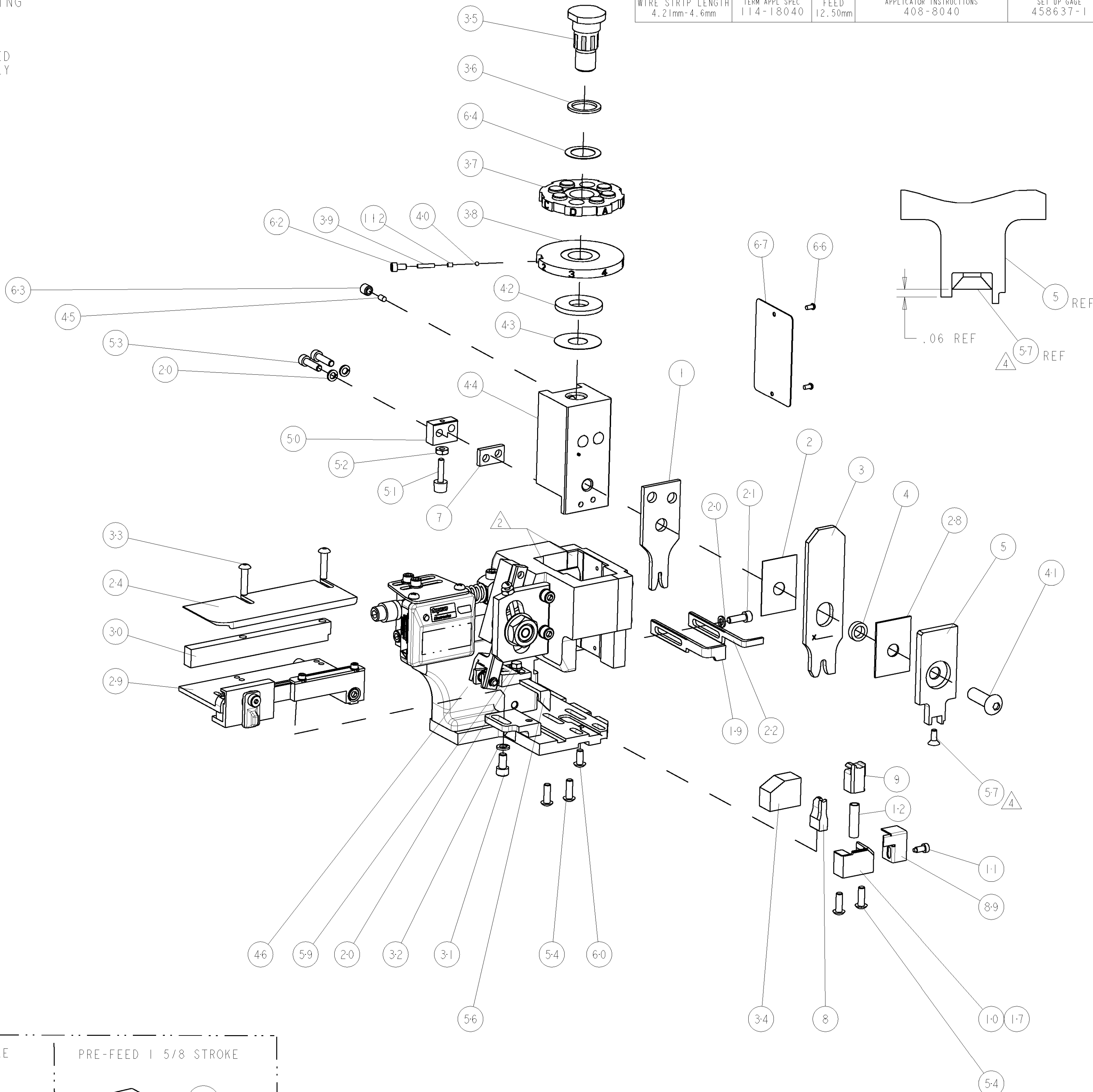
APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

*WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: 1.5mm CONTACT-PIN FOR SINGLE WIRE SEAL					
TERMINAL	-	AMP TERMINAL - AMP CRIMP SPECS			
1703049-1	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.45±0.05mm [.057±.002]		1mm2
-	-	B	1.36±0.05mm [.054±.002]		0.75mm2
-	-	C	1.27±0.05mm [.050±.002]		0.5mm2
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL	-	WIRE	2.03mm [.080]	F	0.50-1.00mm2
828904-1	-	INSUL	4.06mm [.160]	O	Ø 1.2mm-2.1mm
-	-	FEED	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1
WIRE STRIP LENGTH 4.21mm-4.6mm	TERM APPL SPEC 114-18040	FEED 12.50mm			



-	2	2	2	2	-	3-354779-0	PIN, WIRE DISC, .3140	128
-	2	2	2	2	-	2-354779-1	PIN, WIRE DISC, .3095	127
-	2	2	2	2	-	1-354779-3	PIN, WIRE DISC, .3055	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-0	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633109-0	ANVIL, COMBINATION .080	8
-	1	1	1	1	-	240641-5	SPACER	7
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	5-683454-2	CRIMPER, INSULATION O	3
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456405-5	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS: INCHES							0 PLC ±.01	TYPICAL DIMENSIONS		
							1 PLC ±.01	TYPICAL DIMENSIONS		
							2 PLC ±.01	TYPICAL DIMENSIONS		
							3 PLC ±.01	TYPICAL DIMENSIONS		
							4 PLC ±.0001	TYPICAL DIMENSIONS		
							5 PLC ±.0001	TYPICAL DIMENSIONS		
							6 PLC ±.0001	TYPICAL DIMENSIONS		
							7 PLC ±.0001	TYPICAL DIMENSIONS		
							8 PLC ±.0001	TYPICAL DIMENSIONS		
							9 PLC ±.0001	TYPICAL DIMENSIONS		
							10 PLC ±.0001	TYPICAL DIMENSIONS		
							11 PLC ±.0001	TYPICAL DIMENSIONS		
							12 PLC ±.0001	TYPICAL DIMENSIONS		
							13 PLC ±.0001	TYPICAL DIMENSIONS		
							14 PLC ±.0001	TYPICAL DIMENSIONS		
							15 PLC ±.0001	TYPICAL DIMENSIONS		
							16 PLC ±.0001	TYPICAL DIMENSIONS		
							17 PLC ±.0001	TYPICAL DIMENSIONS		
							18 PLC ±.0001	TYPICAL DIMENSIONS		
							19 PLC ±.0001	TYPICAL DIMENSIONS		
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							23 PLC ±.0001	TYPICAL DIMENSIONS		
							24 PLC ±.0001	TYPICAL DIMENSIONS		
							25 PLC ±.0001	TYPICAL DIMENSIONS		
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							27 PLC ±.0001	TYPICAL DIMENSIONS		
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							43 PLC ±.0001	TYPICAL DIMENSIONS		
							44 PLC ±.0001	TYPICAL DIMENSIONS		
							45 PLC ±.0001	TYPICAL DIMENSIONS		
							46 PLC ±.0001	TYPICAL DIMENSIONS		
							47 PLC ±.0001	TYPICAL DIMENSIONS		
							48 PLC ±.0001	TYPICAL DIMENSIONS		

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