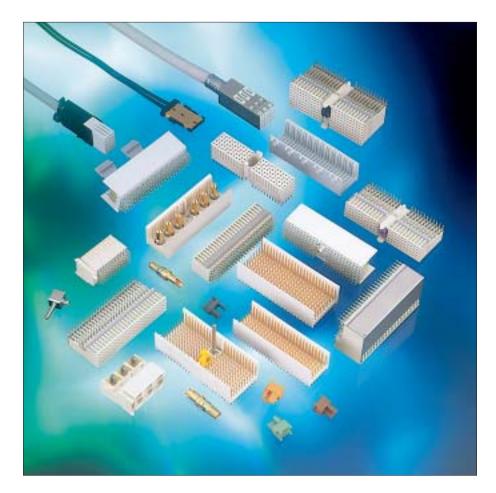
MILLIPACS® HM 2.0 mm Hard Metric Interconnection System





A FCI

Created in 1989, FCI - an Areva Group company - rapidly secured its place among the world's top three manufacturers of connectors and interconnect systems. With a turnover of 1.8 billion dollars in 2001, FCI currently operates in 29 countries where it covers the following markets: communications, data, consumer, industrial, military, aerospace, automotive and electrical power interconnect. The company employs 16,000 staff worldwide.

For more information, visit the website at www.fciconnect.com

FCI reserves the right to make any engineering refinements, alterations or improvements deemed necessary on its products. The dimensions appearing in this catalogue are thus subject to change without notice. When dimensions are critical detailed drawings should be requested.

Content

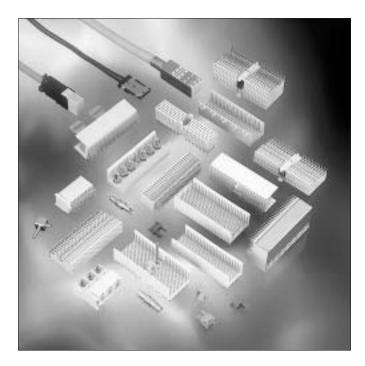
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Male Right angle press-Fit connectors
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Features & benefits

Qualifications

- Designed in accordance with IEC 917 and IEC 61076-4-101.
- Fits DIN 43356 and IEEE 1301 Hard Metric Practice.
- Qualified by Bellcore as defined by GR-1217-CORE, iss. 1, November 1995.
- UL and CSA recognized.



Allowed inclination

Main features

Millipacs[®] is a standard 2.0 mm Interconnection System featuring 5 and 8 contacts rows and 2 rows for shielding and grounding.

Millipacs[®] is a modular system built up by a number of specific types of modules with different functions and features signal modules with up to 200 signal contacts per 50 mm module (in 8 row versions) as well as hybrid modules for power, coax and/or FO contacts.

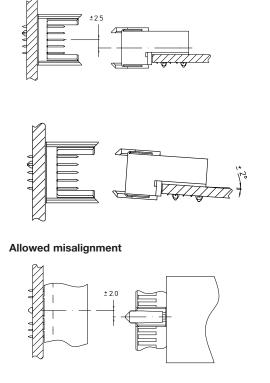
It provides 3 mating levels with 1.5 mm in between and a 2,5 mm wiping length for the shortest contact.

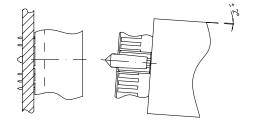
Both headers and receptacles are equipped with the well known FCI "eye of the needle" press-fit section for stable and reliable connections in the boards.

Misalignment of up to 2.5 mm and inclinations of 2° in both directions can be overcome.

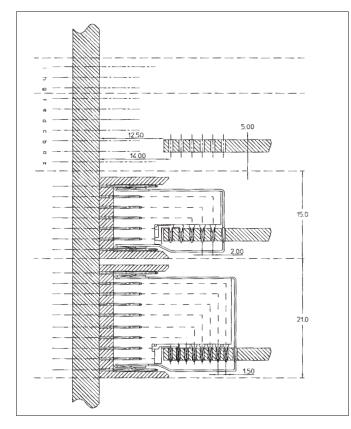
FCI's unique 1 piece female concept offers the most solid and reliable Hard Metric connector to the market. FCI is also offering the most versatile shielding solutions on their female concept: no shielding, top shielding, top and semi-rear shielding* or fully shielded modules are all standard available. Male modules are aligned next to each other without loss of contact positions and integrated edge polarization does guarantee a correct positioning of the different modules on the board. Module types without guiding features (type B and E) are to be used in between modules with the integrated guiding areas only.

Small pin sizes and related small PT hole diameters both at backplane and component board level guarantee that conventional PCB routing, manufacturing and component assembly can still be used. Maximum wiring density (up to 3 tracks in between 2 holes) can be achieved while no additional layers are required.

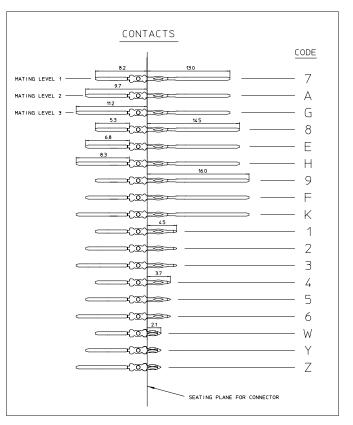




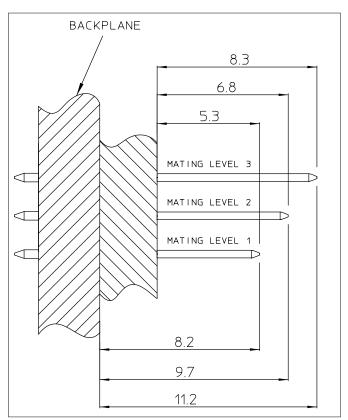
Built-in dimensions



Contacts overview



Signal contacts mating levels

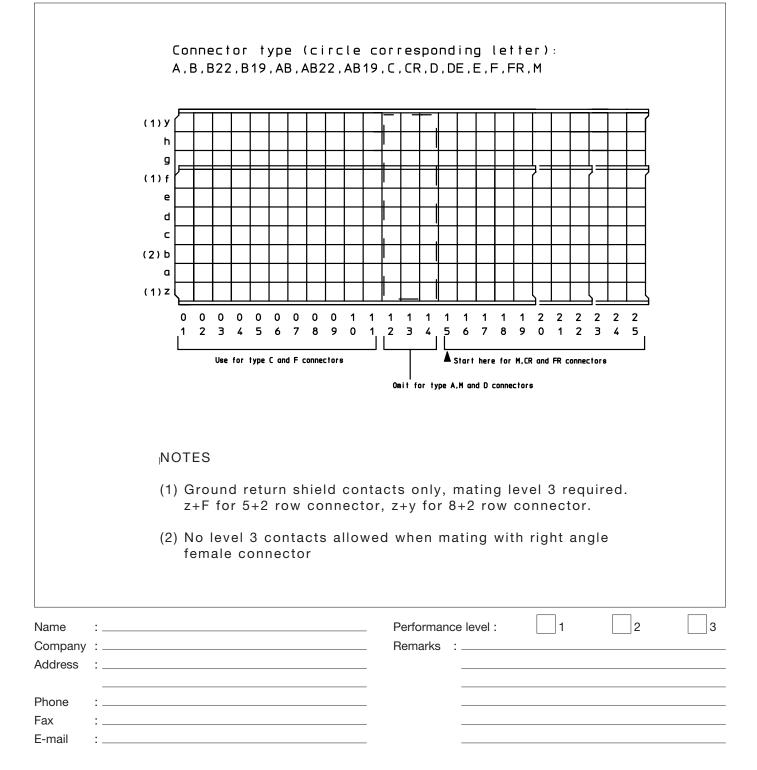


Customer Request Form for special loading

Description

This chart can be used to fill in a specific contact pin configuration for your application. An overview of the existing pins (with the corresponding code to be filled in) is listed on page 4. Please, leave unfilled positions blank.

Note : Check on the FCI website to download the customer request form.



Millipacs[®] HM

Features and benefits

High speed signal transmission

With modern electronic devices, higher bitrates require improved electrical performance of all components in terms of signal transmission. As a consequence, all picosecond-system designers should anticipate the need to control the impedance and cross talk.

In order to accommodate you with a high speed interconnection system, the high frequency characteristics such as reflection, rise time degradation and cross talk (forward and backward) are measured and simulated for different signal-to-ground configurations of the Millipacs[®] system.

A high accuracy is needed to characterize the connectors over a wide bandwidth or over a large range of rise times. The measurement set-up is shown in figure 1.

FCI's R&D specialists are available to help to define the best installed cost solution in terms of your specific High Speed requirements. A complete set of reports is available on request.

As an example, the results for a differential pin configuration on a 5 rows 2 mm grid Millipacs[®] backplane connector (figure 2) are presented.

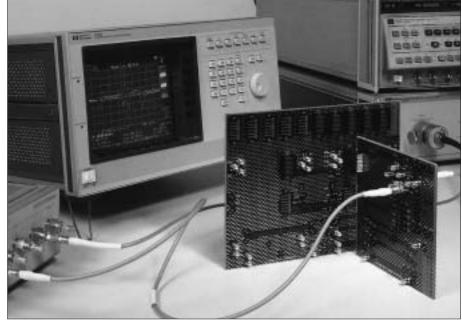


Fig.1 : Test set-up for high-frequency characterization of the Millipacs® backplane connectors

row E row D row C row B	S- G	G S+	S+ S- G S+	S+ S- G S+	S+ S- G S+	
row A	S-	S-	S-	S-	S-	

Fig.2 : Differential pin configuration (G=ground; S=signal)

Figures 3 and 4 respectively show for pin pairs on rows A-B and D-E, the reflection and rise time degradation of the odd mode as a function of rise time. At larger rise times the reflection curves converge to 0%, because the transmission line behavior of the pins disappears at lower frequencies. At the lower rise times, the reflection coefficient still stays below 20%.

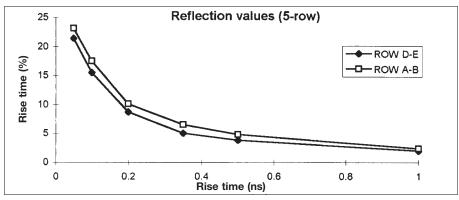


Fig.3 : Reflection values for the odd mode of pin pairs A-B and D-E as function of rise time

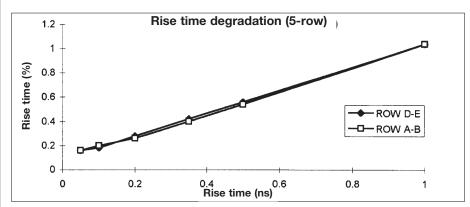
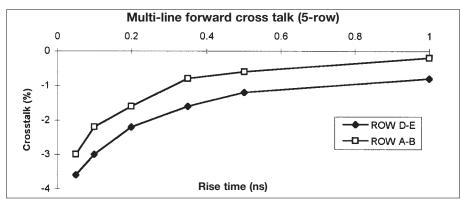
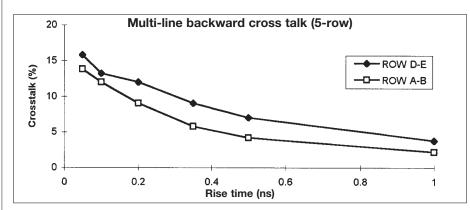


Fig.4 : Rise time degradation for the odd mode of pin pairs A-B and D-E as function of rise time







Figures 5 and 6 show the multi-line forward, respectively backward cross talk on the same pin pairs A-B and D-E i.e. the differential signal at the far- and the near-end of these pairs, when the neighboring pin pairs are excited in phase with differential signals. These worst case results show that for a rise time of 350 ps, the forward crosstalk is less than 2% and the backward crosstalk is about 10%.

Fig.6 : Multi-line backward cross talk on pairs A-B and D-E as function of rise time

Millipacs[®] HM

Features and benefits Shielding performance

With the increasing coverage of the electromagnetic spectra and the constantly increasing use of electronic hardware, the need for control on electromagnetic interference is one of the main issues in modern system design. As a result, the Millipacs[®] connector system is anticipated with a complete range of shielding possibilities.

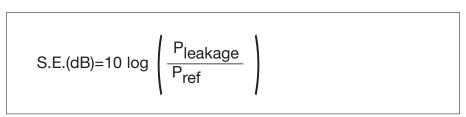
In order to evaluate the shielding performance of the Millipacs[®] connector a measurement set-up was designed based on a triaxial set-up (figure 7), formed by an innerline (the connector with his shield) and an outerline (the shielding with an external conductor). One of these transmission line structures is used to forge a current on the shield, the opposite is a sense line to detect the induced fields.

Shielding effectiveness is a functional method to characterize the shield leakage, since it offers us the relation between the measured power progressing from shielding leakage and the reference power delivered to the test-cel.

Figure 8 displays the shielding effectiveness of the non-shielded Millipacs[®] backpanel connector. As can be noticed, the shielding effectiveness is improved approx. 35 dB at higher frequencies (3 GHz) when shielding is introduced.



Fig.7 : Triaxial test cel



Formula 1 : Shielding effectiveness

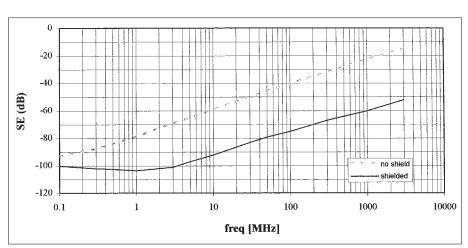


Fig.8 : Shielding effectiveness of the shielded and non-shielded version

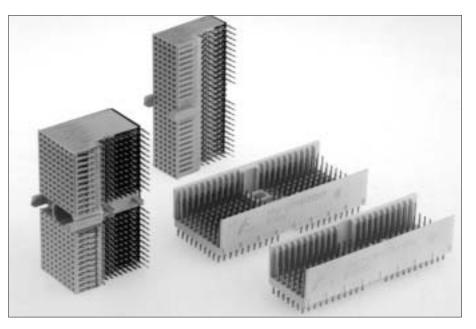
Male and female modules

Description

Connector modules with 5 (+2) or 8 (+2) row contact arrangement on a pitch of 2.0 mm featuring high density, shielding and high speed in a Hard Metric configuration.

Performance characteristics

Operating temperature	ə:
-	-55°C to +125°C
Operating current*	:1.5 A at 20°C
	1.0 A at 70°C
Test voltage*	:750 Vrms
Contact resistance	:20 m Ω max
Insulation resistance	:10⁴ MΩ min
Mating force	:0.75 N max per
	contact pair
Withdrawal force	:0.15 N min
	per contact pair
Hertz stress	:200 Kpsi min
Misalignment	:Longitudinal
	±2.0 mm
	Transversal
	±2.5 mm
Inclination	:±2.0°
	±2.0 mm Transversal ±2.5 mm



3 Contact levels :5.30 mm 6.80 mm 8.30 mm Normal force :0.75 N min (EOL) Creepage and clearance* : 0.6 mm min (free modules) 0.8 mm min (fixed modules)

* Fully loaded

Construction

Insulator material	:high temperature thermoplastic UL94V0
Contact material	:phosphor bronze
Contact plating	:selective Au over
	Ni on mating
	areas
	SnPb over Ni
	on press-fit and
	IDC areas

Performance levels :* Front mating contacts (termination C,D)

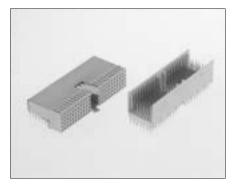
Performance level	Mating cycles	Plating code
3	50	Z1
2	250	N9
1	500	E9

Front + rear mating contacts (termination K,M and N)

Performance level	Mating cycles	Plating code
3	50	GC
2	250	GF
1	500	GL

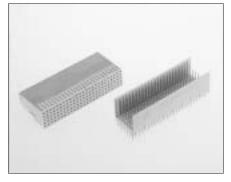
* Bellcore & Telcordia compliant plating and lubrication available. Please contact FCI for details.

Product range overview



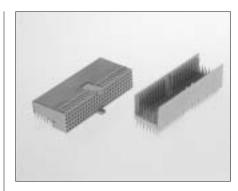
Type A connectors

- 50 mm module.
- 110 signal contacts.
- With "MP" multi-purpose center for polarization, pre-guiding and coding.
- Non-shielded and shielded versions.



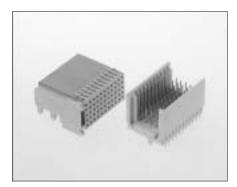
Type B connectors

- 38, 44 or 50 mm module.
- 95, 110 or 125 signal contacts.
- Non-shielded and shielded versions.



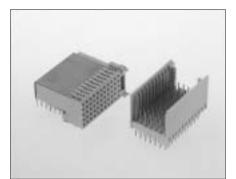
Type AB connectors

- 38, 44 or 50 mm module.
- 95, 110 or 125 signal contacts.
- With extra guiding pegs for polarization and pre-guiding.
- Non-shielded and shielded versions.

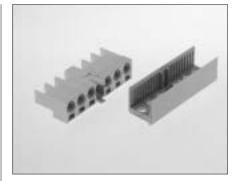


Type C connectors

- 25 mm module.
- 55 signal contacts.
- End position modules .
- With "MP" multi-purpose center for polarization and pre-guiding.
- Non-shielded and shielded versions.

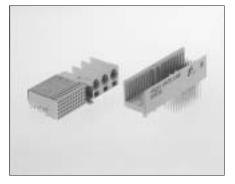


- Type CR connectors
- 25 mm reversed C module.
- 55 signal contacts.
- Begin position modules.
- With "MP" multi-purpose center for polarization and pre-guiding.
- Non-shielded and shielded versions.



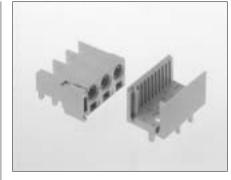
Type L connectors

- 50 mm module.
- 6 special contact cavities.
- With "MP" multi-purpose center for polarization, pre-guiding and coding.



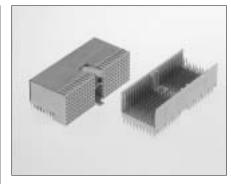
Type M connectors

- 50 mm module.
- 3 special contact cavities and 55 signal contacts.
- With "MP" multi-purpose center for polarization, pre-guiding and coding.
- Non-shielded and shielded versions.



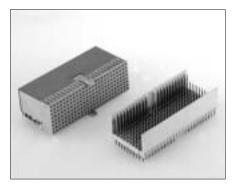
Type N connectors

- 25 mm module.
- 3 special contact cavities.
- End position modules only.
- With "MP" multi-purpose center for polarization and pre-guiding.



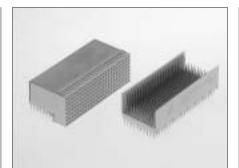
Type D connectors

- 50 mm module.
- 176 signal contacts.
- With "MP" multi-purpose center for polarization, pre-guiding and coding.
- Reduced PCB space.
- Additional guiding area.
- Non-shielded and shielded versions.

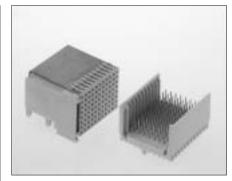


Type DE connectors

- 50 mm module.
- 200 signal contacts.
- Reduced PCB space.
- Non-shielded and shielded versions.
- With extra guiding pegs for polarization and pre-guiding.

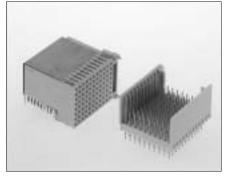


- Type E connectors
- 50 mm module.
- 200 signal contacts.
- Reduced PCB space.
- Non-shielded and shielded versions.



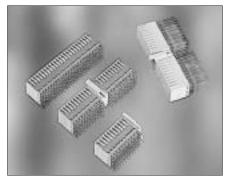
Type F connectors

- 25 mm module.
- 88 signal contacts.
- Reduced PCB space.
- End position modules .
- With "MP" multi-purpose center for polarization and pre-guiding.
- Non-shielded and shielded versions.



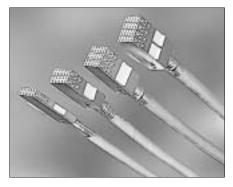
Type FR connectors

- 25 mm reversed F module.
- 88 signal contacts.
- Reduced PCB space.
- Begin position modules.
- With "MP" multi-purpose center for polarization and pre-guiding.
- Non-shielded and shielded versions.



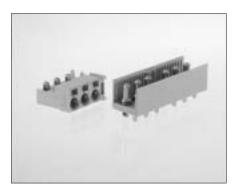
Straight female modules

- Type A, B and C female straight modules.
- To be mated with normal male header modules.
- Non-shielded and shielded versions.



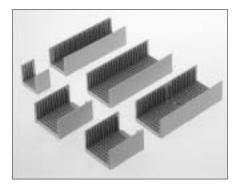
I/O cable connector modules

- To be mated with rear plug-up shrouds.
- Non-shielded and shielded versions.
- LF and HF versions.
- Moulded-in polarization features.



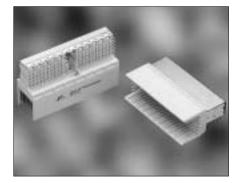
Pre-assembled power press-fit modules

- Type L, M and N modules.
- Non-shielded and shielded versions.
- Standard and advanced power contacts.



Board to Board shrouds, all types
10, 12, 25, 38, 44 and 50 mm modules.

- 5 and 8 row versions.
- Moulded-on spacers.

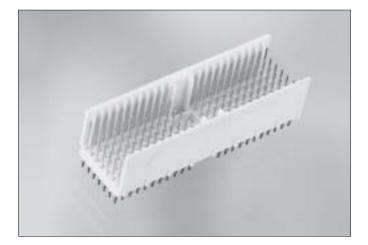


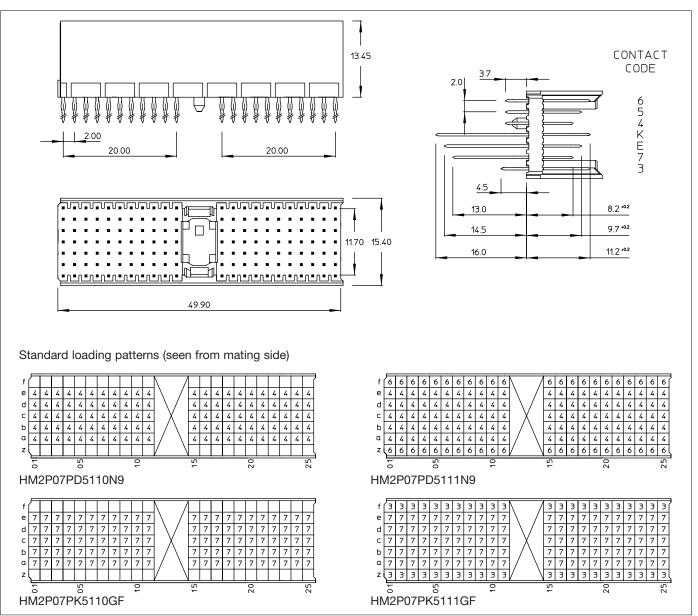
Male right angle modules

- Type A, B and C.
- Non-shielded and top shielded versions.

5+2 Row male signal straight press-fit-to-board connector : TYPE A

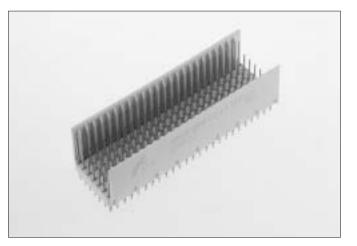
- 5 or 5+2 Row male header with 110 signal contacts.
- Integrated "MP" center for polarization and coding.
- ("MP" = multi purpose center)
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.

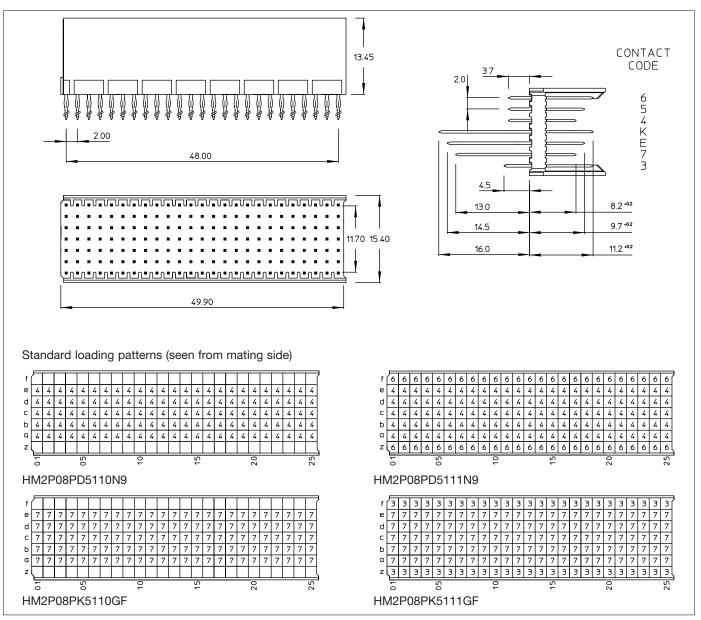




5+2 Row male signal straight press-fit-to-board connector : TYPE B

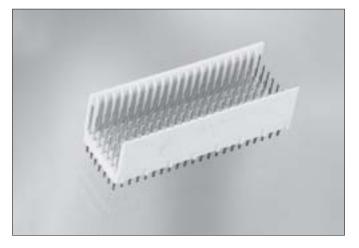
- 5 or 5+2 Row male header with 125 signal contacts.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

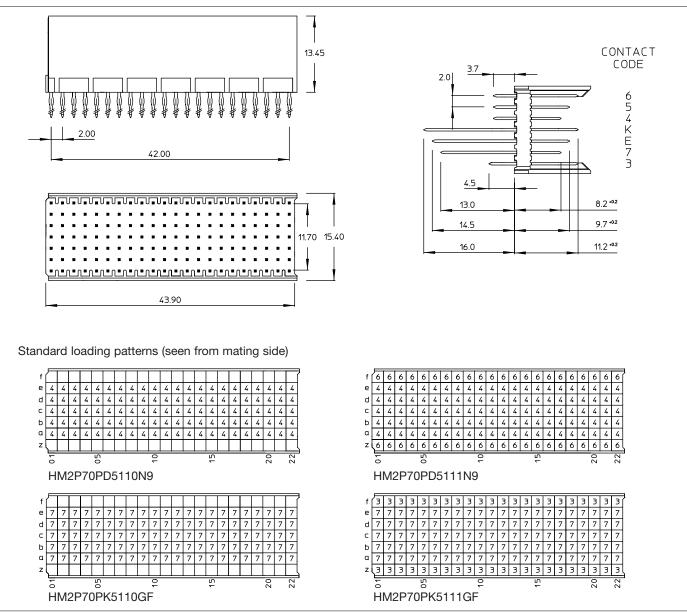




5+2 Row male signal straight press-fit-to-board connector : TYPE B22

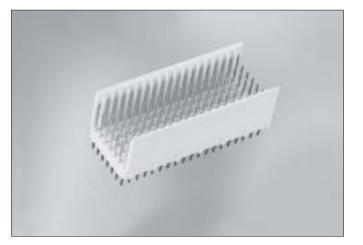
- 5 or 5+2 Row male header with 110 signal contacts.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.

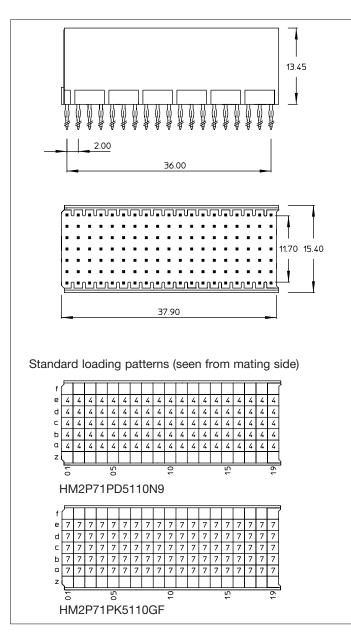


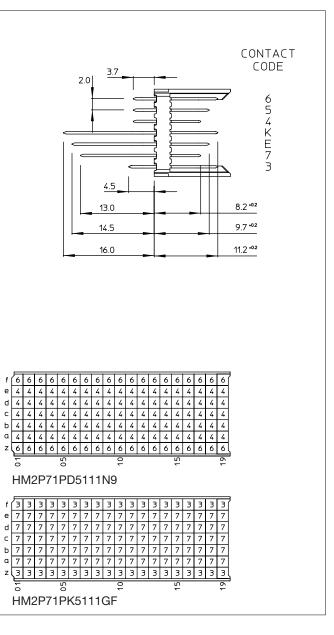


5+2 Row male signal straight press-fit-to-board connector : TYPE B19

- 5 or 5+2 Row male header with 95 signal contacts.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.

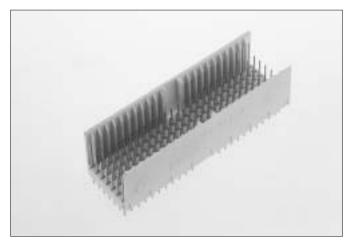


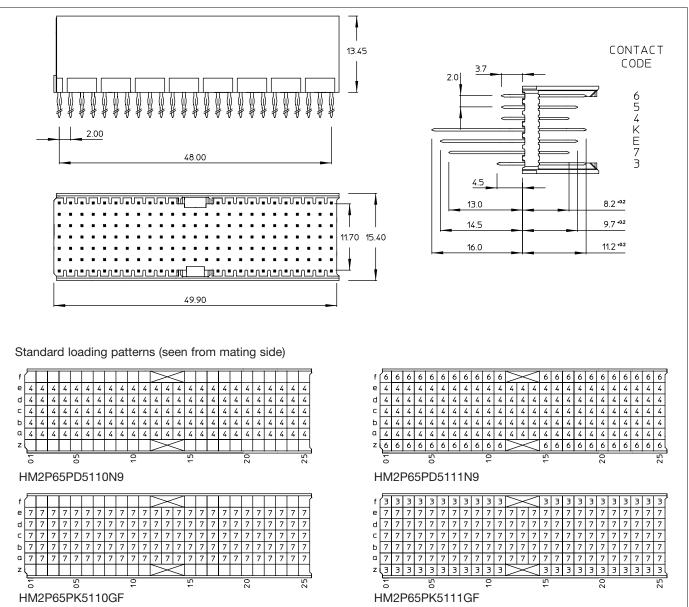




5+2 Row male signal straight press-fit-to-board connector : TYPE AB

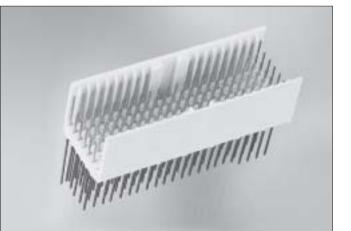
- 5 or 5+2 Row male header with 125 signal contacts.
- Integrated polarization and guiding area without loss of signal contact positions.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

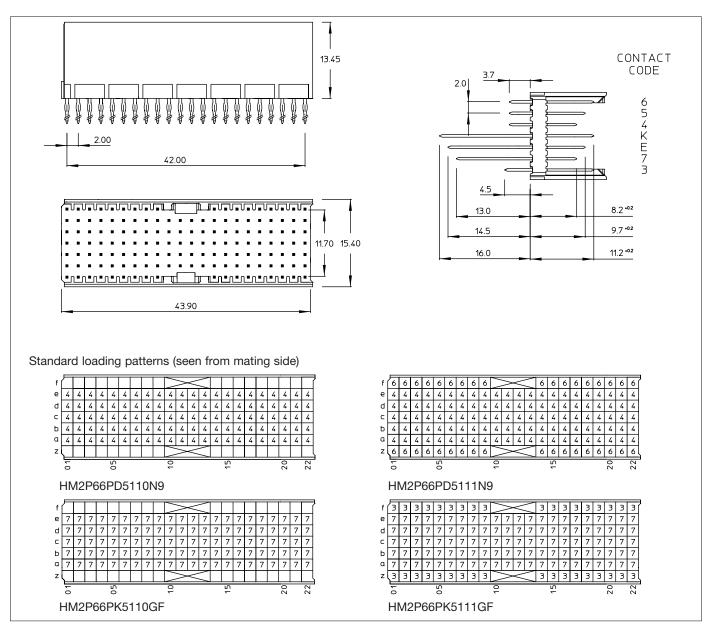




5+2 Row male signal straight press-fit-to-board connector : TYPE AB22

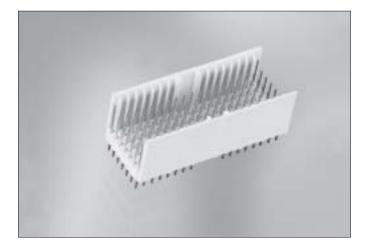
- 5 or 5+2 Row male header with 110 signal contacts.
- Integrated polarization and guiding area without loss of
- signal contact positions.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.

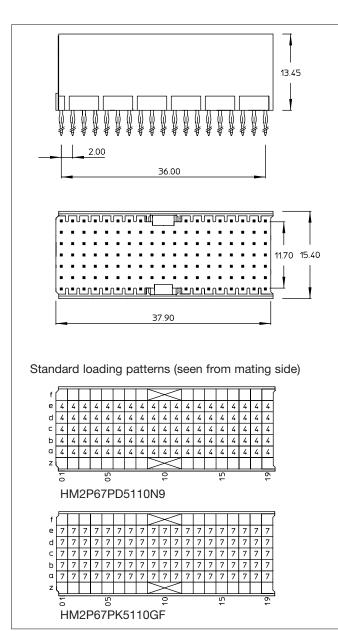


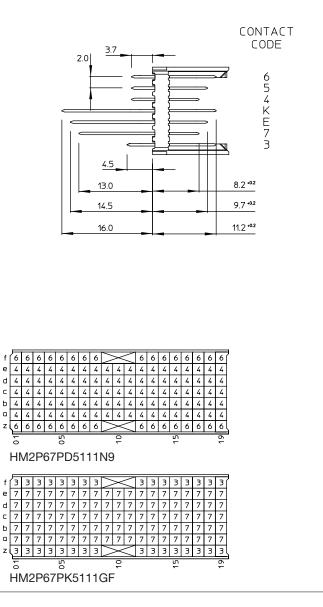


5+2 Row male signal straight press-fit-to-board connector : TYPE AB19

- 5 or 5+2 Row male header with 95 signal contacts.
- Integrated polarization and guiding area without loss of signal contact positions.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.

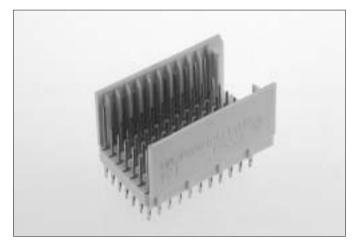


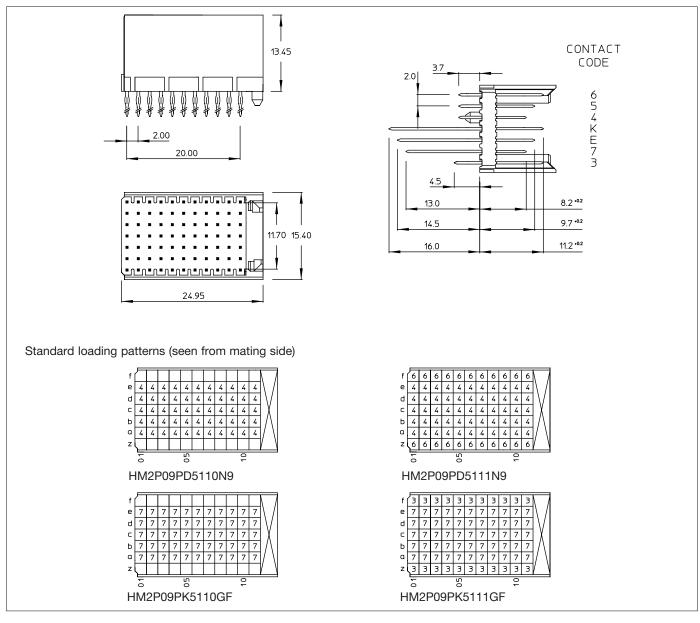




5+2 Row male signal straight press-fit-to-board connector : TYPE C

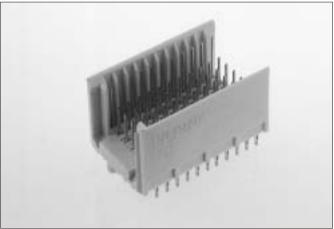
- 5 or 5+2 Row male header with 55 signal contacts.
- Integrated area for guiding & polarization.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

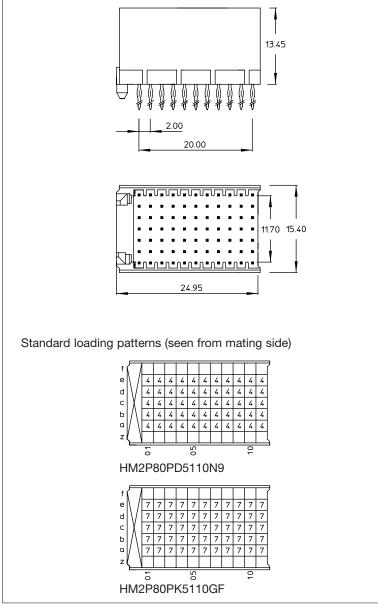


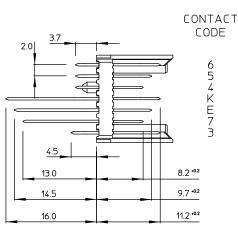


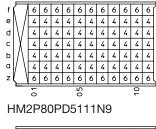
5+2 Row male signal straight press-fit-to-board connector : TYPE CR (C Reversed, FCI terminology)

- 5 or 5+2 Row male header with 55 signal contacts.
- Integrated area for guiding & polarization.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.







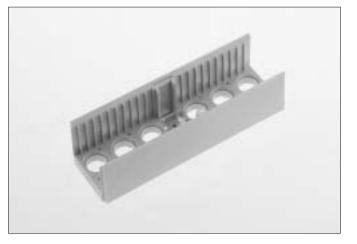


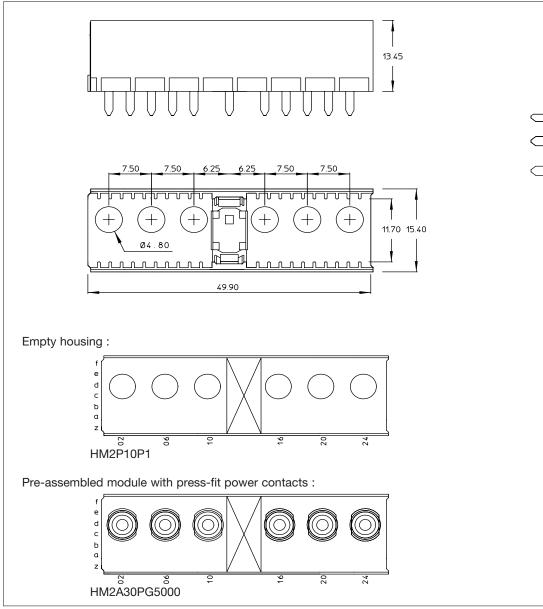


5 Row male hybrid housing for 6 DIN contacts : TYPE L

Description

- 5 Row male housing with 6 special cavities.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center)
- 6 x 4.8 mm diameter cavities for coax, power or FO contacts conforming DIN 41626.
- Pre-assembled modules with press-fit power contacts.
- Board lay-out : see page 80.





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5+2 Row mixed male signal straight press-fit-to-board connector : TYPE M

Description

- 5 or 5+2 Row male header with 55 signal contacts and 3 hybrid DIN cavities.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center)
- Press fit terminations for signal contacts.
- 3 Mating levels.

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- Non shielded and shielded versions.
- 3 x 4.8 mm diameter cavities for coax, power or FO contacts conforming DIN 41626.
- Pre-assembled modules with press-fit power contacts.

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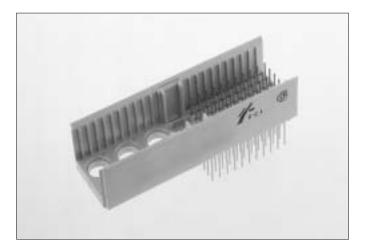
7 7

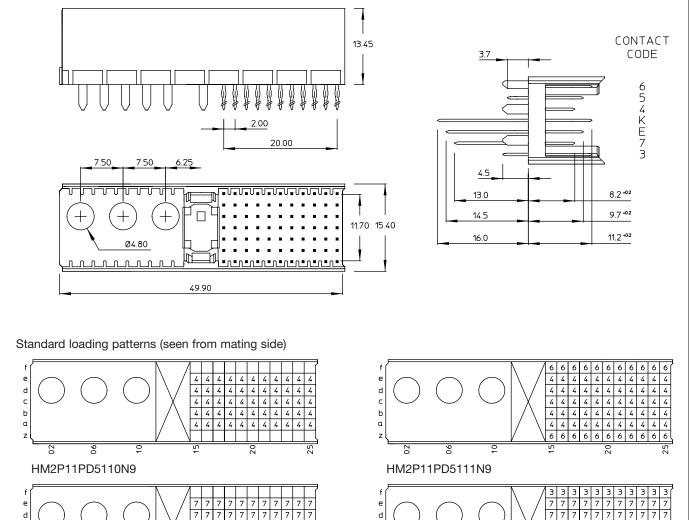
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- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

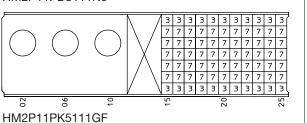




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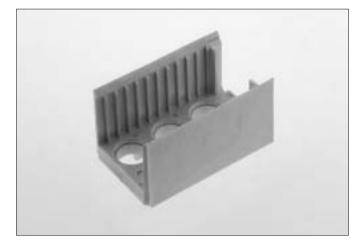


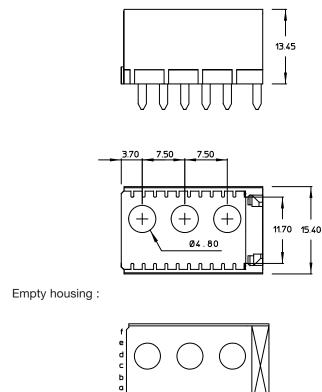


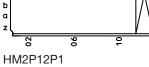
5 Row male hybrid housing for 3 DIN contacts : TYPE N

Description

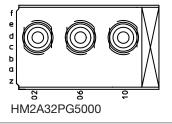
- 5 Row male housing with 3 special cavities.
- Integrated area for guiding & polarization.
- 3 x 4.8 mm diameter cavities for coax, power or FO contacts conforming DIN 41626.
- Pre-assembled modules with press-fit power contacts.
- Board lay-out : see page 80.

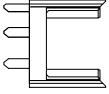






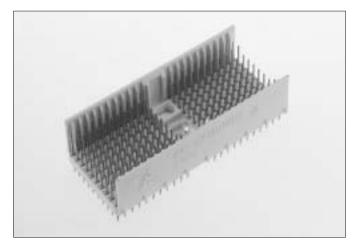
Pre-assembled module with press-fit power contacts :

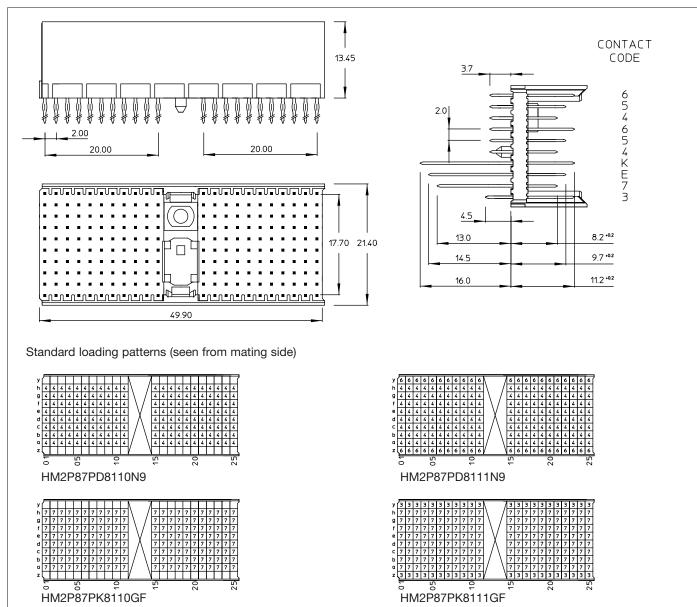




8+2 Row male signal straight press-fit-to-board connector : TYPE D

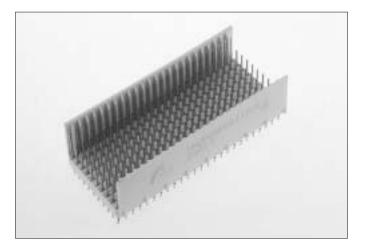
- 8 or 8+2 Row male header with 176 signal contacts.
- Integrated "MP" center for polarization, guiding and coding. ("MP" = multi purpose center)
- Additional guiding area, contact pin optional.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

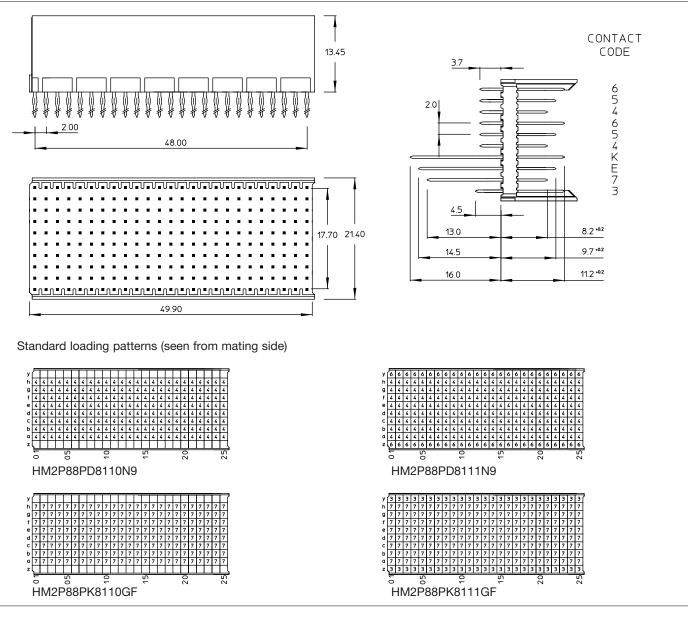




8+2 Row male signal straight press-fit-to-board connector : TYPE E

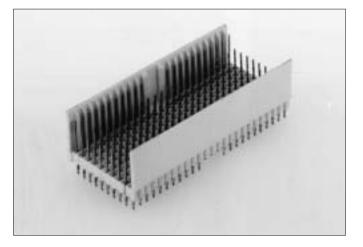
- 8 or 8+2 Row male header with 200 signal contacts.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

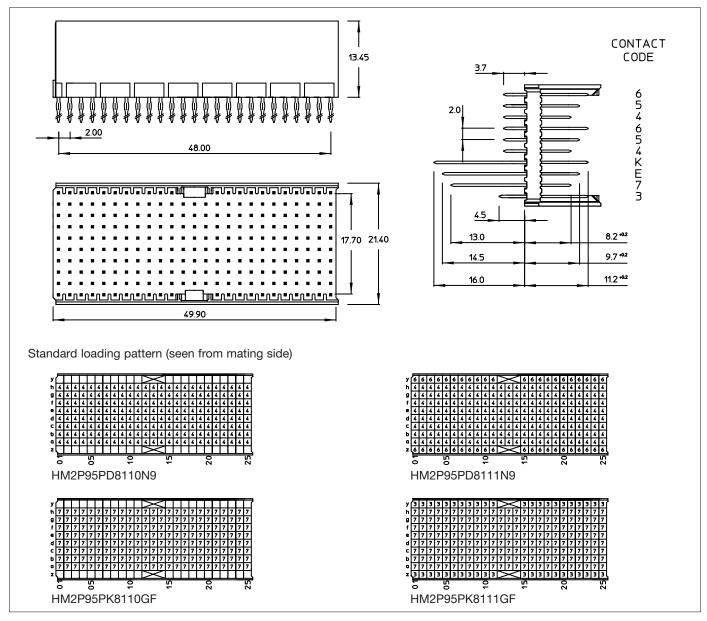




8+2 Row male signal straight press-fit-to-board connector : TYPE DE

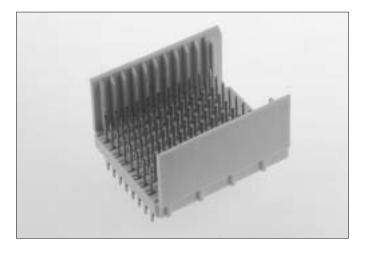
- 8 or 8+2 Row male header with 200 signal contacts.
- Integrated polarization and guiding area without loss of signal contact position
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

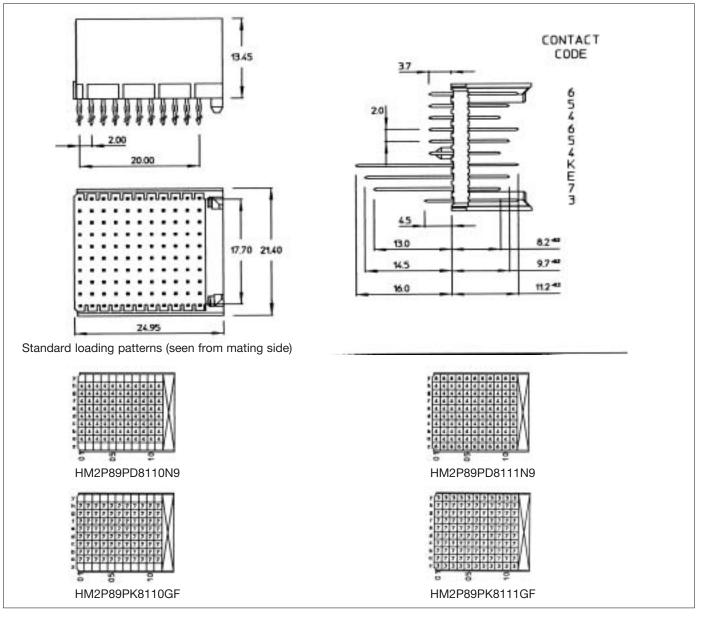




8+2 Row male signal straight press-fit-to-board connector : TYPE F

- 8 or 8+2 Row male header with 88 signal contacts.
- Integrated area for guiding & polarization.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.

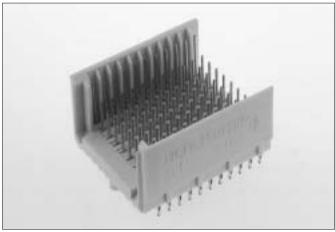


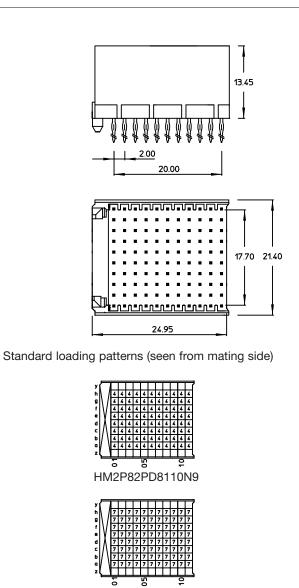


8+2 Row male signal straight press-fit-to-board connector : TYPE FR (F Reversed, FCI terminology)

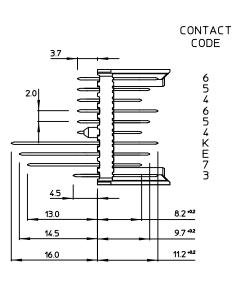
Description

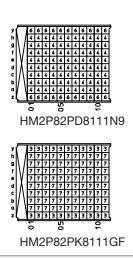
- 8 or 8+2 Row male header with 88 signal contacts.
- Integrated area for guiding & polarization.
- Press fit terminations.
- 3 Mating levels.
- Non shielded and shielded versions.
- Customized loading arrangements : see page 5.
- Board lay-out : see page 80.





HM2P82PK8110GF

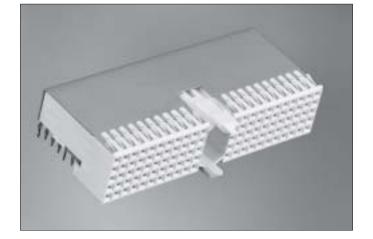




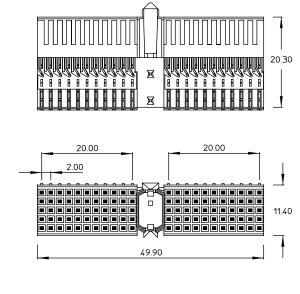
5+2 Row female signal right angle press-fit-to-board connector : TYPE A

Description

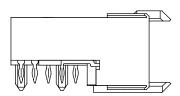
- 5 or 5+2 Row female right angle connector with 110 signal contacts.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center)
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.



12.25

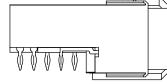


Standard product offer with location pegs :

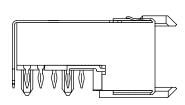


HM2R01PA5100N9 (non shielded)

Standard product offer without location pegs :



HM2R10PA5100N9 (non shielded)



2.00

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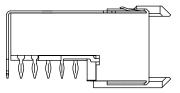
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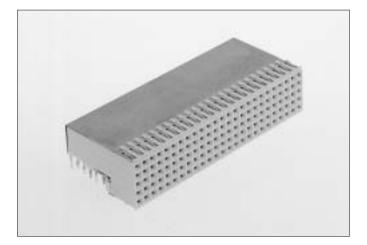
HM2R01PA5108N9 (top shielded only, 4 mm pitch)

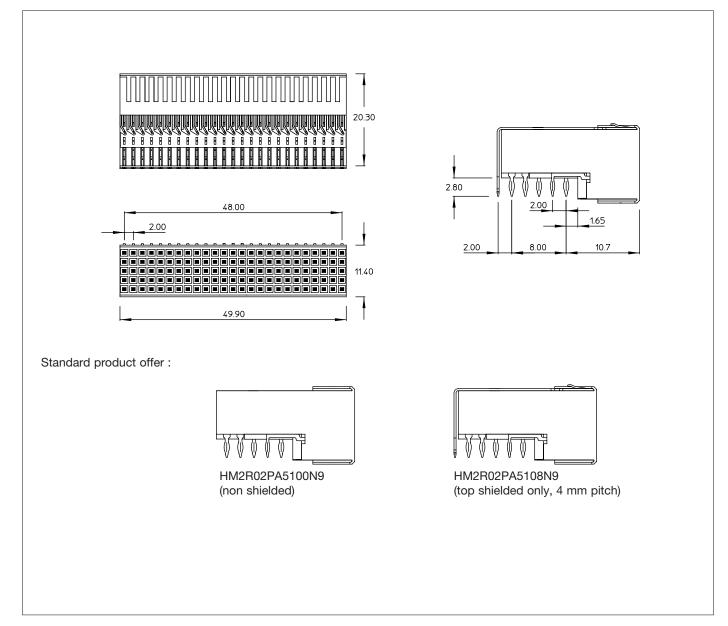


HM2R10PA5108N9 (top shielded only, 4 mm pitch)

5+2 Row female signal right angle press-fit-to-board connector : TYPE B

- 5 or 5+2 Row female right angle connector with 125 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

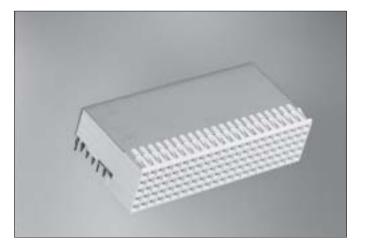




5+2 Row female signal right angle press-fit-to-board connector : TYPE B22

Description

- 5 or 5+2 Row female right angle connector with 110 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.

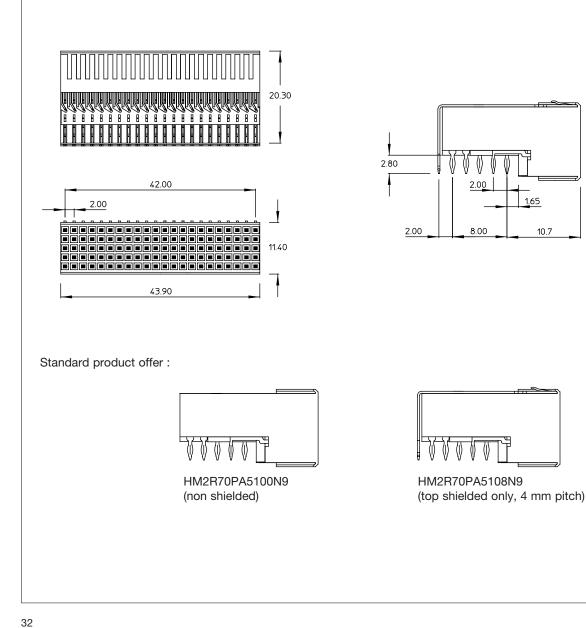


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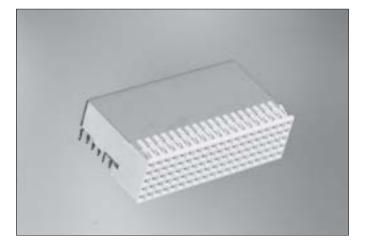
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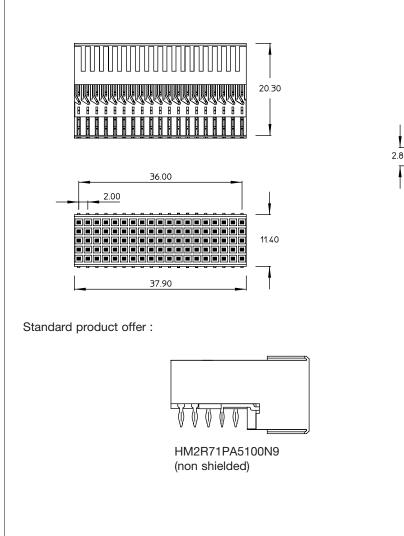
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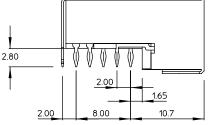


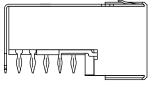
5+2 Row female signal right angle press-fit-to-board connector : TYPE B19

- 5 or 5+2 Row female right angle connector with 95 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.







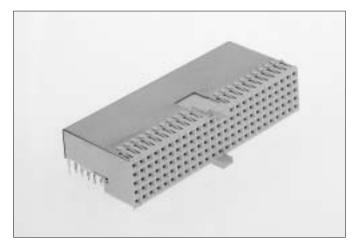


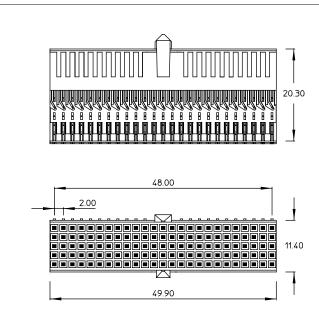
HM2R71PA5108N9 (top shielded only, 4 mm pitch)

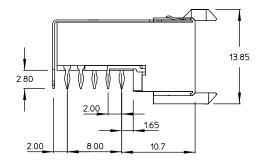
5+2 Row female signal right angle press-fit-to-board connector : TYPE AB

Description

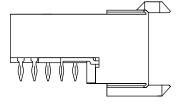
- 5 or 5+2 Row female right angle connector with 125 signal contacts.
- Integrated polarization and guiding center without loss of signal contact positions.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.



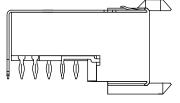




Standard product offer :



HM2R65PA5100N9 (non shielded)

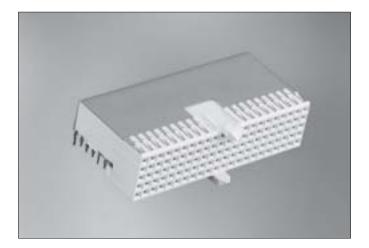


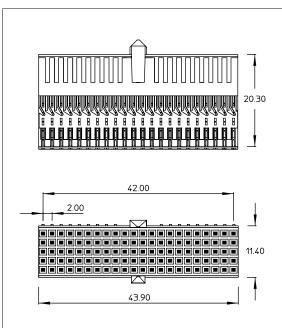
HM2R65PA5108N9 (top shielded only, 4 mm pitch)

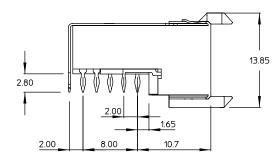
5+2 Row female signal right angle press-fit-to-board connector : TYPE AB22

Description

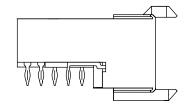
- 5 or 5+2 Row female right angle connector with 110 signal contacts.
- Integrated polarization and guiding center without loss of signal contact positions.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.



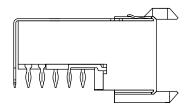




Standard product offer :



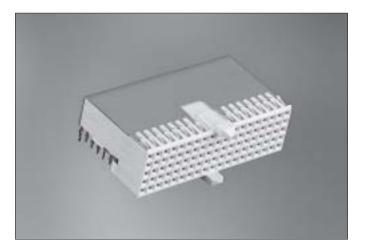
HM2R66PA5100N9 (non shielded)

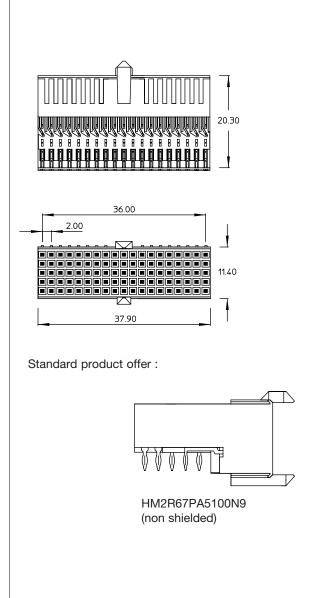


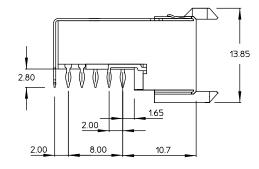
HM2R66PA5108N9 (top shielded only, 4 mm pitch)

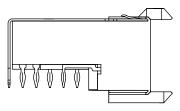
5+2 Row female signal right angle press-fit-to-board connector : TYPE AB19

- 5 or 5+2 Row female right angle connector with 95 signal contacts.
- Integrated polarization and guiding center without loss of signal contact positions.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.
- Module also used in CompactPCI; see CompactPCI catalog.





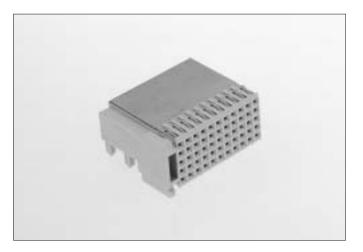


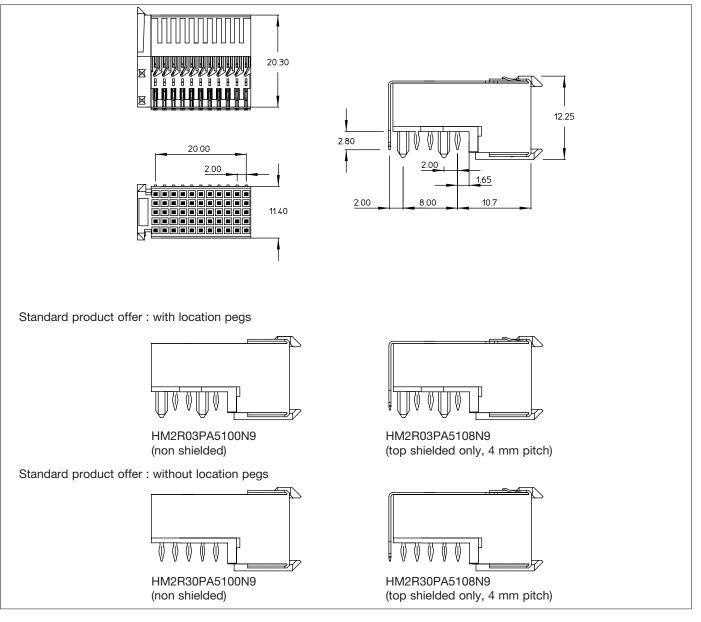


HM2R67PA5108N9 (top shielded only, 4 mm pitch)

5+2 Row female signal right angle press-fit-to-board connector : TYPE C

- 5 or 5+2 Row female right angle connector with 55 signal contacts.
- Integrated pegs for guiding & polarization.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

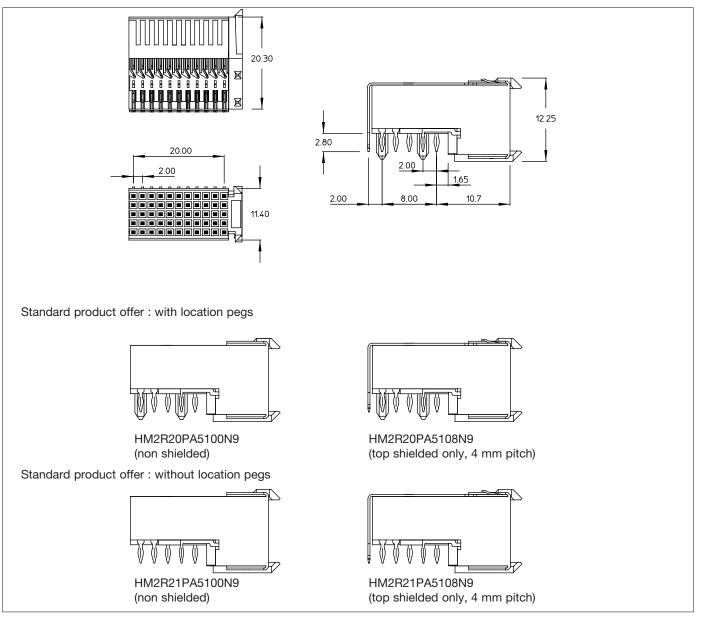




5+2 Row female signal right angle press-fit-to-board connector : TYPE CR (C Reversed, FCI terminology)

- 5 or 5+2 Row female right angle connector with 55 signal contacts.
- Integrated pegs for guiding & polarization.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

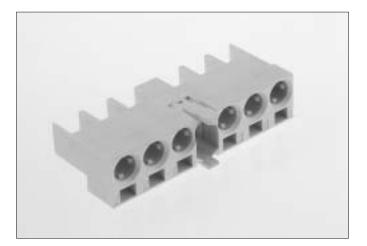


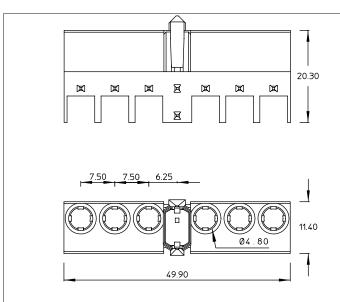


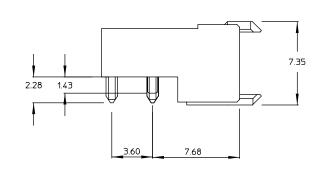
5 Row female hybrid right angle housing for 6 DIN contacts : TYPE L

Description

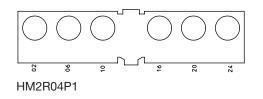
- 5 Row female hybrid right angle housing with 6 special cavities.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center)
- 6 x 4.8 mm diameter cavities for coax, power or FO contacts conforming DIN 41626.
- Pre-assembled modules with press-fit power contacts.
- Board lay-out : see page 80.



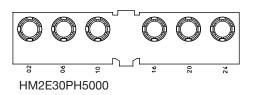




Standard product offer :

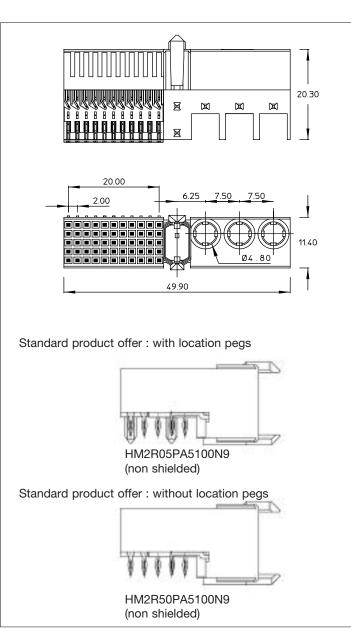


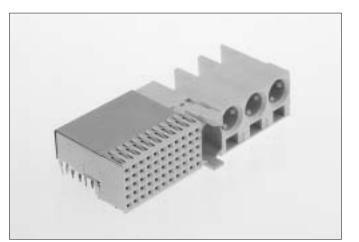
Pre-assembled module with press-fit power contacts :

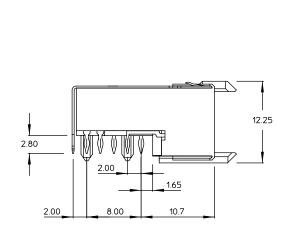


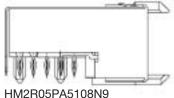
5+2 Row mixed female signal right angle press-fit-to-board connector : TYPE M

- 5 or 5+2 Row female right angle connector with 55 signal contacts and 3 hybrid DIN cavities.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center)
- 3 x 4.8 mm diameter cavities for coax, power or FO contacts conforming DIN 41626.
- Press fit terminations for signal contacts.
- Non shielded and shielded versions.
- Pre-assembled modules with power press-fit contacts on request.
- Customized loading arrangements.
- Additional lower shield: see page 47.
- Board lay-out : see page 80.

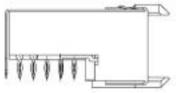








HM2R05PA5108N9 (top shielded only, 4 mm pitch)

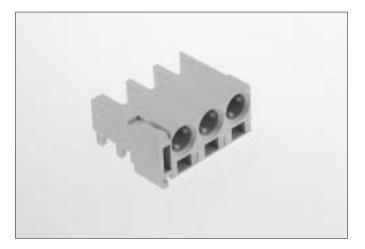


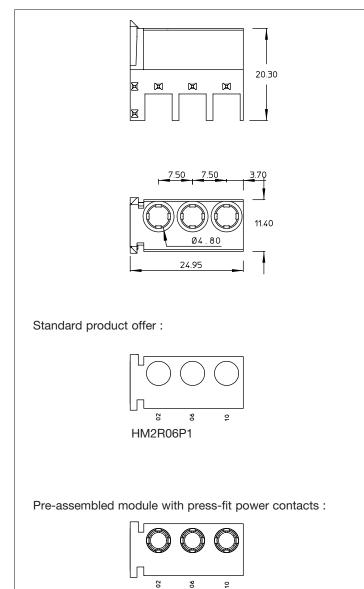
HM2R50PA5108N9 (top shielded only, 4 mm pitch)

5 Row female hybrid right angle housing for 3 DIN contacts : TYPE N

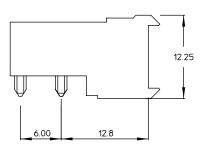
Description

- 5 Row female hybrid right angle housing with 3 special cavities.
- Integrated pegs for guiding & polarization.
- 3 x 4.8 mm diameter cavities for coax, power or FO contacts conforming DIN 41626.
- Pre-assembled modules with press-fit power contacts.
- Board lay-out : see page 80.





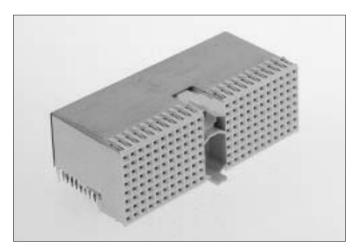
HM2E32PH5000

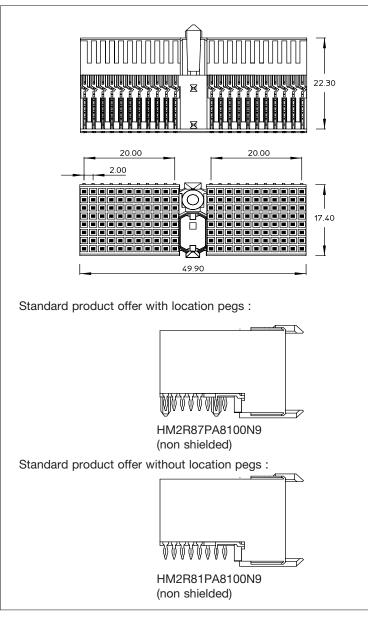


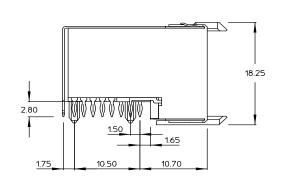
8+2 Row female signal right angle press-fit-to-board connector : TYPE D

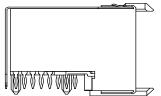
Description

- 8 or 8+2 Row female right angle connector with 176 signal contacts.
- Integrated "MP" center for polarization, guiding and coding. ("MP" = multi purpose center)
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

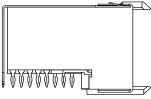








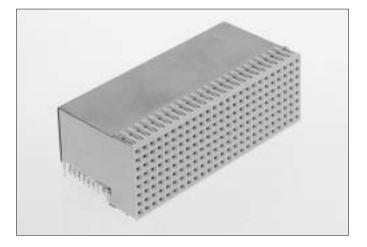
HM2R87PA8108N9 (top shielded only, 4 mm pitch)

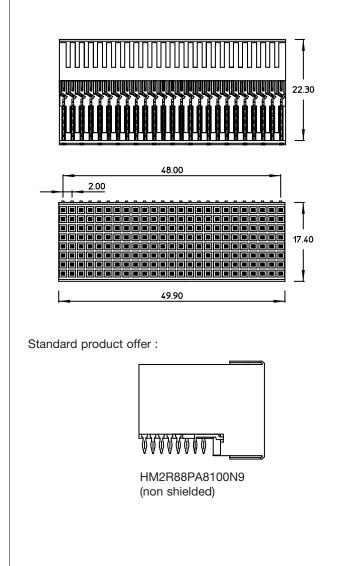


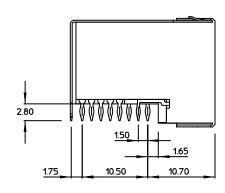
HM2R81PA8108N9 (top shielded only, 4 mm pitch)

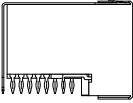
8+2 Row female signal right angle press-fit-to-board connector : TYPE E

- 8 or 8+2 Row female right angle connector with 200 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.









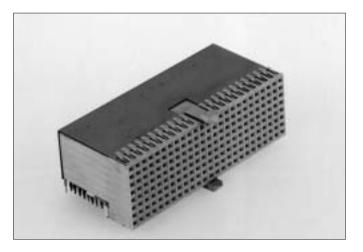
HM2R88PA8108N9 (top shielded only, 4 mm pitch)

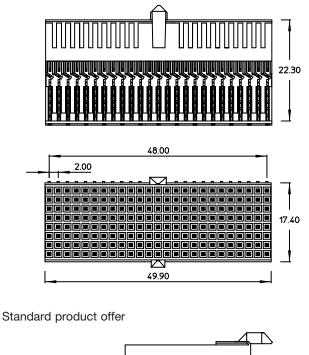
Millipacs[®] HM

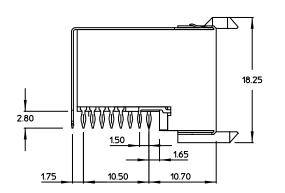
8+2 Row female signal right angle press-fit-to-board connector : TYPE DE

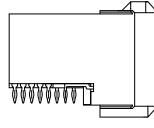
Description

- 8 or 8+2 Row female right angle connector with 200 signal contacts.
- · Integrated polarization and guiding center without loss of signal contact position.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

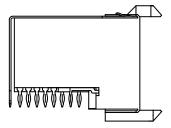








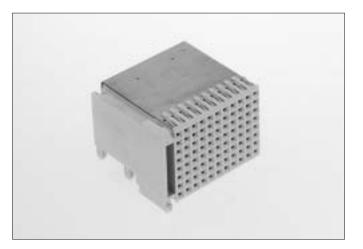
HM2R95PA8100N9 (non shielded)

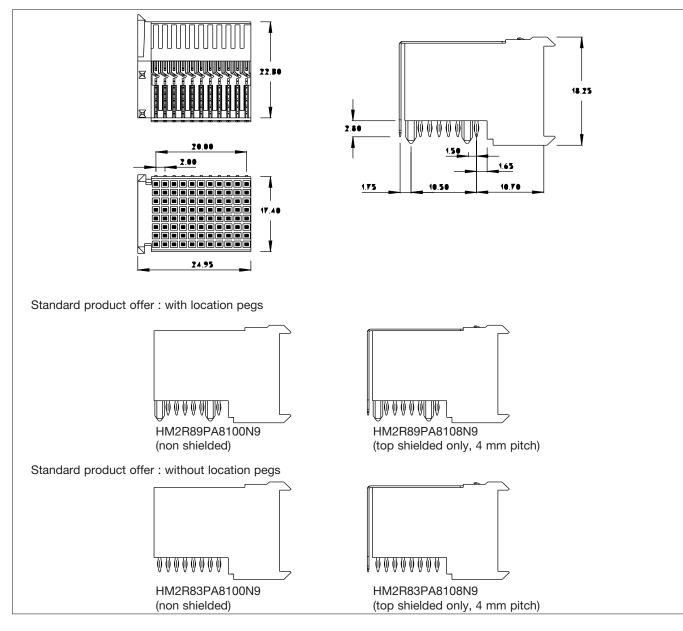


HM2R95PA8108N9 (top shielded only, 4 mm pitch)

8+2 Row female signal right angle press-fit-to-board connector : TYPE F

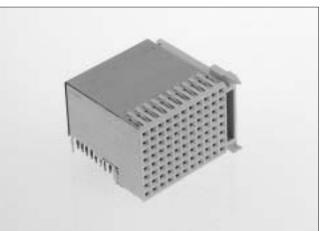
- 8 or 8+2 Row female right angle connector with 88 signal contacts.
- Integrated pegs for guiding & polarization.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

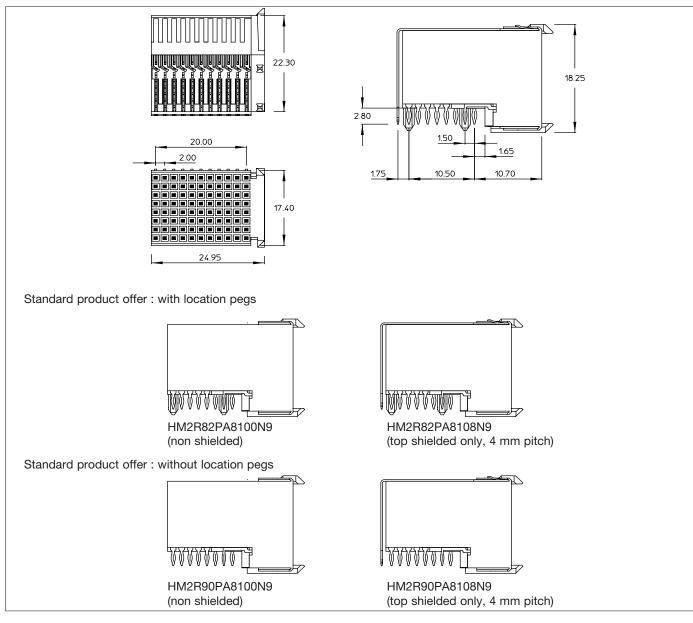




8+2 Row female signal right angle press-fit-to-board connector : TYPE FR (F Reversed, FCI terminology)

- 8 or 8+2 Row female right angle connector with 88 signal contacts.
- Integrated pegs for guiding & polarization.
- Press fit terminations.
- Non shielded and shielded versions.
- Customized loading arrangements on request.
- Additional lower shield : see page 47.
- Board lay-out : see page 80.

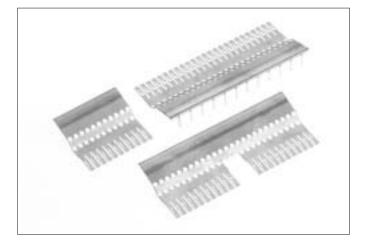




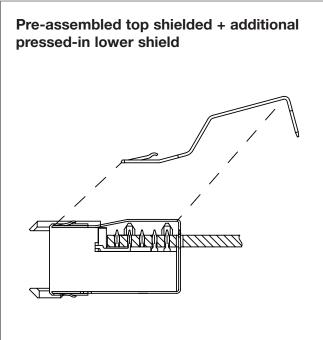
Rear lower shield : press-fit versions

Features

- FCI is offering the widest range in Hard Metric shielded connectors.
- Lower shields have to be ordered separately.
- 1-piece press-fit shields.
- Flat rock press-in operation.



Lower shield ordering information :				
Description	Connector Partnumbers	Lower shield :		
Туре А	HM2R01PA5108N9	HM2LS22A		
	HM2R10PA5108N9	HM2LS22A		
Туре В	HM2R02PA5108N9	HM2LS25A		
Type B22	HM2R70PA5108N9	HM2LS70A		
Type B19	HM2R71PA5108N9	HM2LS71A		
Type AB	HM2R65PA5108N9	HM2LS22A		
Type AB22	HM2R66PA5108N9	HM2LS66A		
Type AB19	HM2R67PA5108N9	HM2LS67A		
Type C	HM2R03PA5108N9	HM2LS11A		
	HM2R30PA5108N9	HM2LS11A		
Type CR	HM2R20PA5108N9	HM2LS11A		
	HM2R21PA5108N9	HM2LS11A		
Туре М	HM2R05PA5108N9	HM2LS11A		
	HM2R50PA5108N9	HM2LS11A		
Type D	HM2R87PA8108N9	HM2LS22A8		
	HM2R81PA8108N9	HM2LS22A8		
Type E	HM2R88PA8108N9	HM2LS25A8		
Type DE	HM2R95PA8108N9	HM2LS22A8		
Type F	HM2R89PA8108N9	HM2LS11A8		
	HM2R83PA8108N9	HM2LS11A8		
Type FR	HM2R82PA8108N9	HM2LS11A8		
	HM2R90PA8108N9	HM2LS11A8		



Features

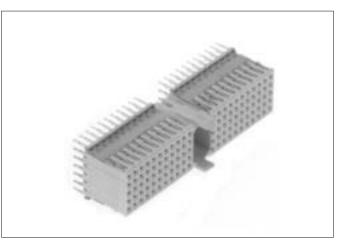
- Pre-assembled top shield with 4.0 mm pitch, odd positioned, short terminations.
- Press-fitted lower shield with 4.0 mm pitch, even positioned, short terminations.
- Press operated.
- PCB thickness range : 1.4 mm 3.2 mm.

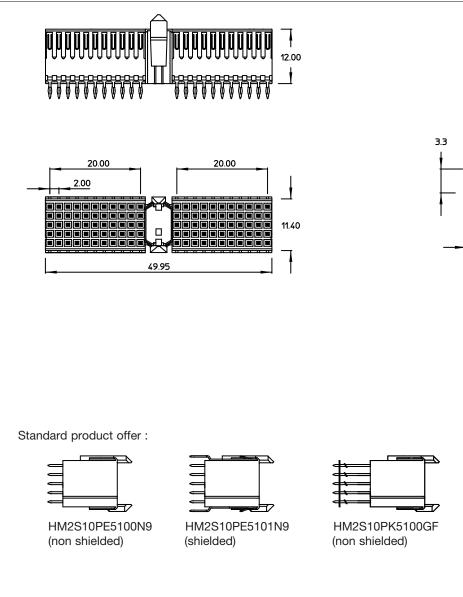
5+2 Row female straight press-fit-to-board connector : TYPE A

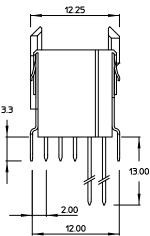
Description

48

- 5 or 5+2 Row female straight connector with 110 signal contacts.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center)
- Press fit terminations.
- Non shielded and shielded versions.
- Short and rear plug-up terminations.
- Customized loading arrangements on request.
- Board lay-out : see page ...





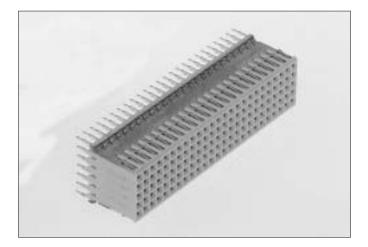


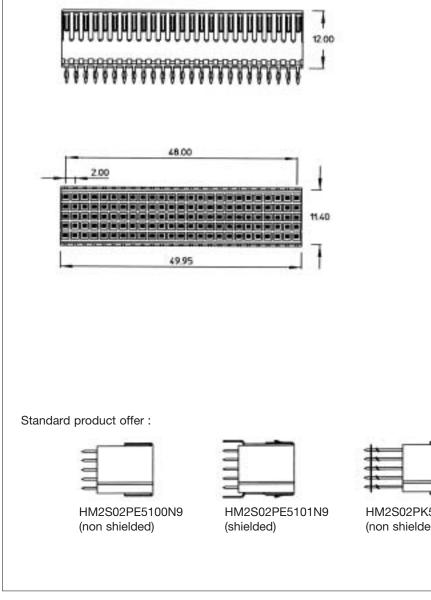
HM2S10PK5101GF

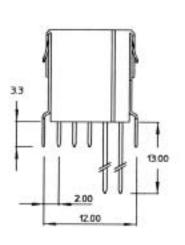
(shielded)

5+2 Row female straight press-fit-to-board connector : TYPE B

- 5 or 5+2 Row female straight connector with 125 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Short and rear plug-up terminations.
- Customized loading arrangements on request.
- Board lay-out : see page 80.







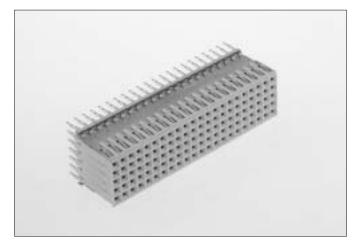
HM2S02PK5101GF (shielded)

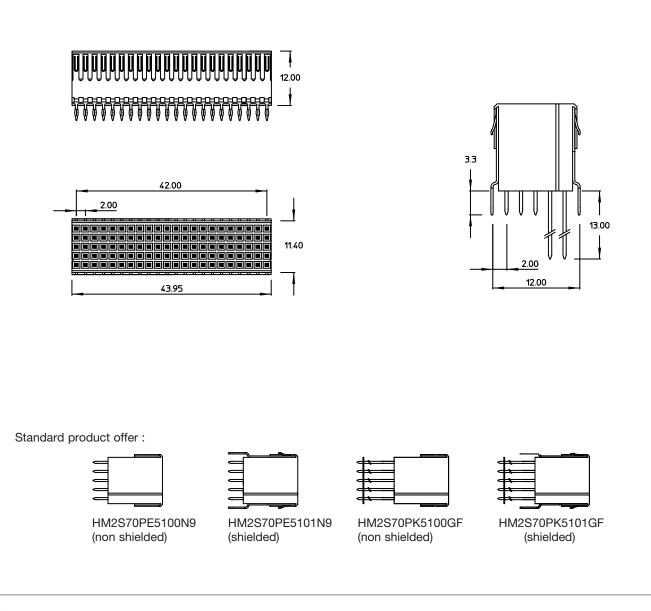
-	
-	1
-	

HM2S02PK5100GF (non shielded)

5+2 Row female straight press-fit-to-board connector : TYPE B22

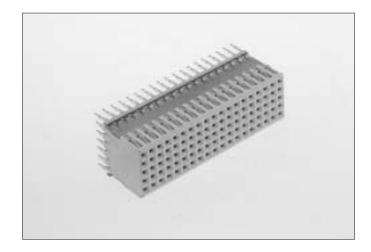
- 5 or 5+2 Row female straight connector with 110 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Short and rear plug-up terminations.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

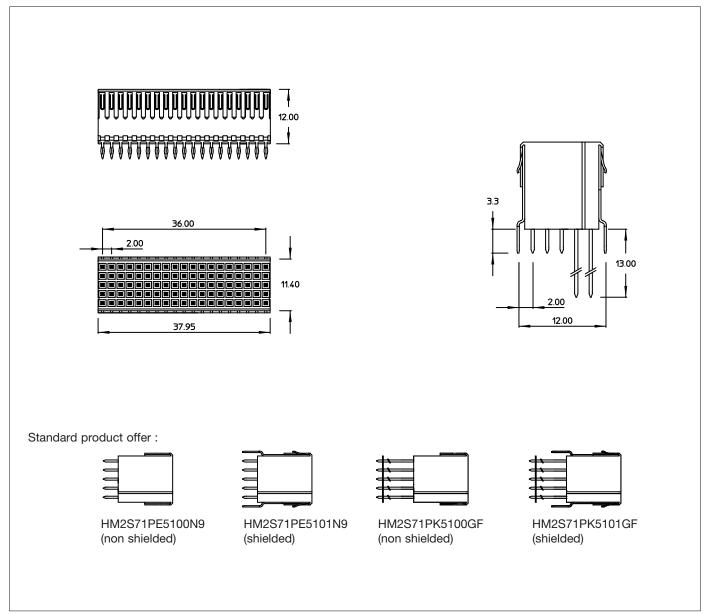




5+2 Row female straight press-fit-to-board connector : TYPE B19

- 5 or 5+2 Row female straight connector with 95 signal contacts.
- Press fit terminations.
- Non shielded and shielded versions.
- Short and rear plug-up terminations.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

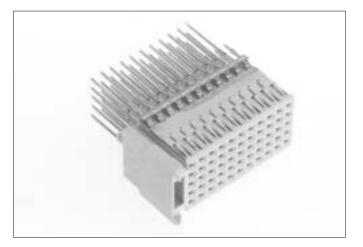


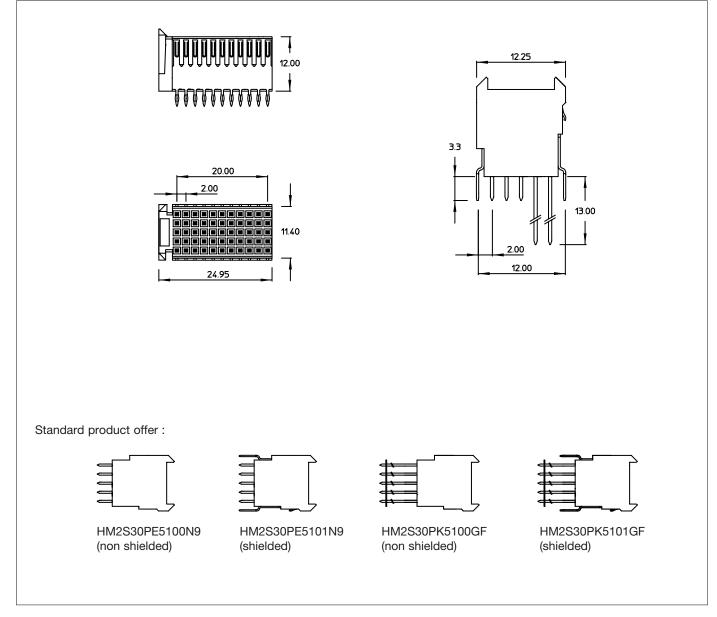




5+2 Row female straight press-fit-to-board connector : TYPE C

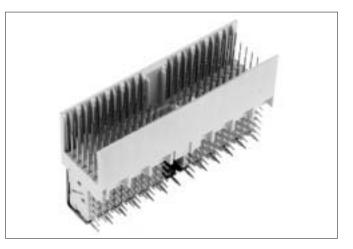
- 5 or 5+2 Row female straight connector with 55 signal contacts.
- Integrated pegs for guiding & polarization.
- Press fit terminations.
- Non shielded and shielded versions.
- Short and rear plug-up terminations.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

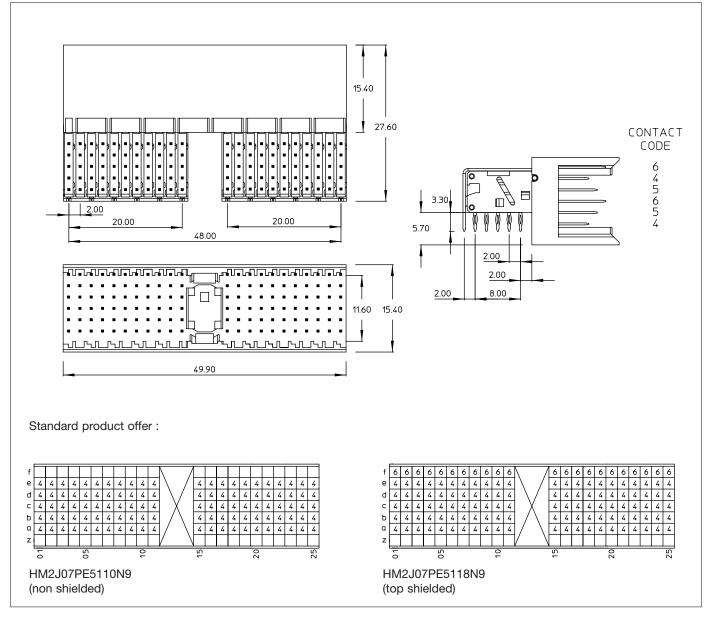




5 Row male right angle press-fit-to-board connector : TYPE A

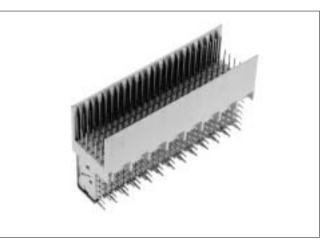
- 5 or 5+1 Row male right angle connector with 110 signal contacts.
- Integrated "MP" center for polarization and coding. ("MP" = multi purpose center).
- Press fit terminations.
- Non shielded and top shielded versions.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

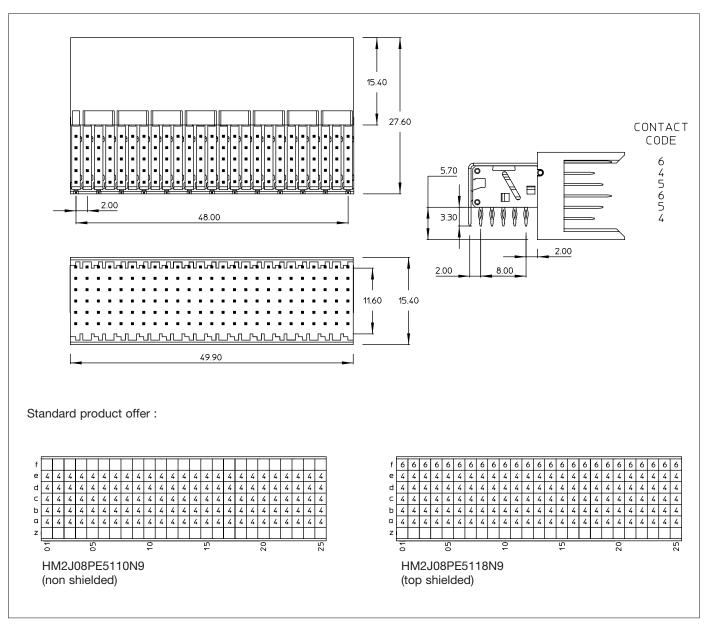




5 Row male right angle press-fit-to-board connector : TYPE B

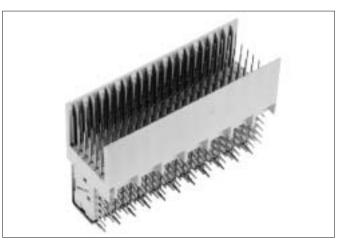
- 5 or 5+1 Row male right angle connector with 125 signal contacts.
- Press fit terminations.
- Non shielded and top shielded versions.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

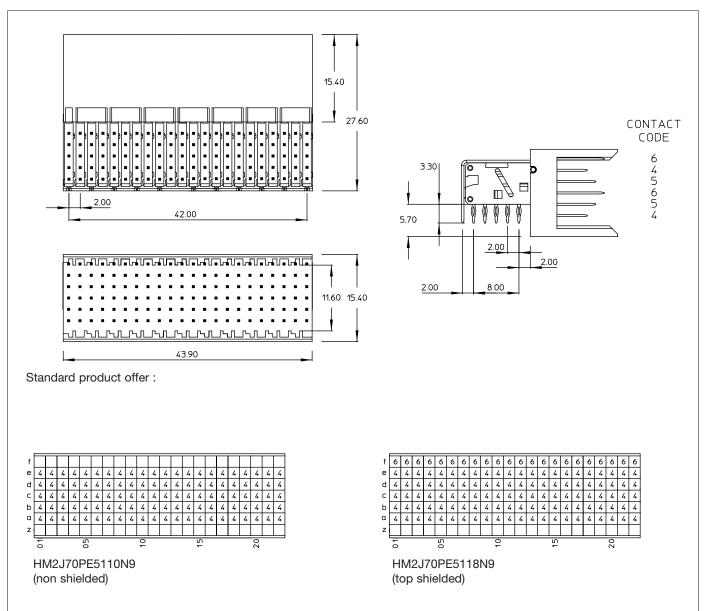




5 Row male right angle press-fit-to-board connector : TYPE B22

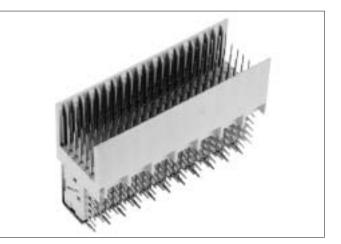
- 5 or 5+1 Row male right angle connector with 110 signal contacts.
- Press fit terminations.
- Non shielded and top shielded versions.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

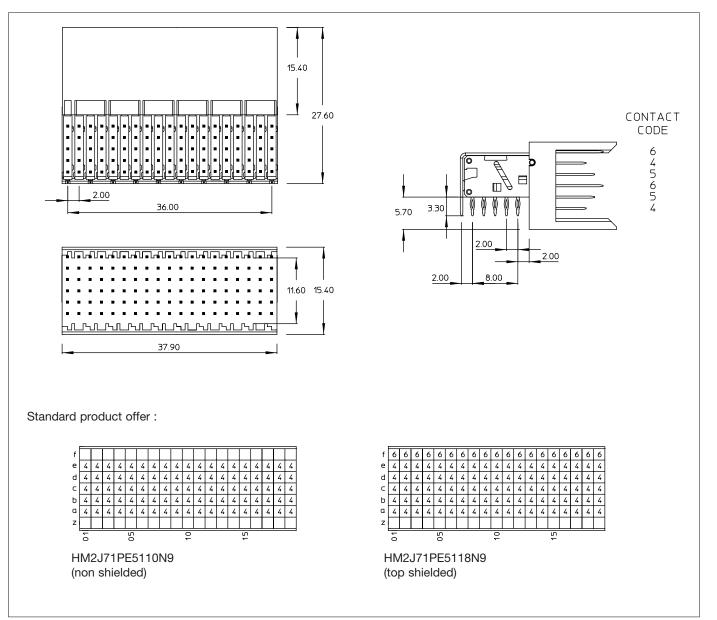




5 Row male right angle press-fit-to-board connector : TYPE B19

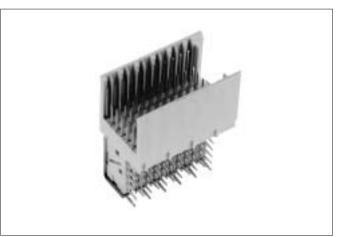
- 5 or 5+1 Row male right angle connector with 95 signal contacts.
- Press fit terminations.
- Non shielded and top shielded versions.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

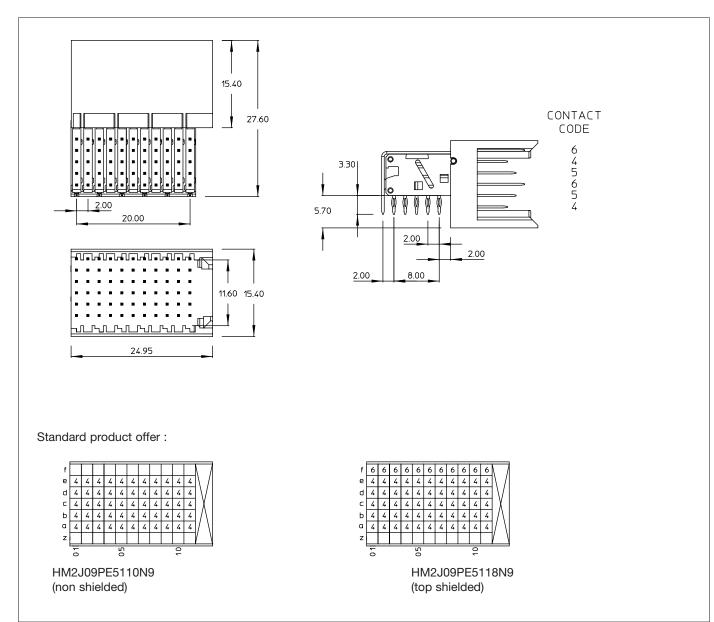




5 Row male right angle press-fit-to-board connector : TYPE C

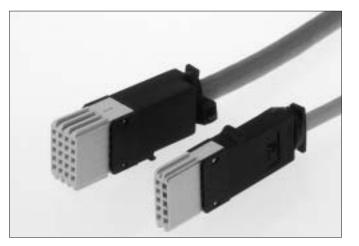
- 5 or 5+1 Row male right angle connector with 55 signal contacts.
- Integrated area for guiding & polarization.
- Press fit terminations.
- Non shielded and top shielded versions.
- Customized loading arrangements on request.
- Board lay-out : see page 80.

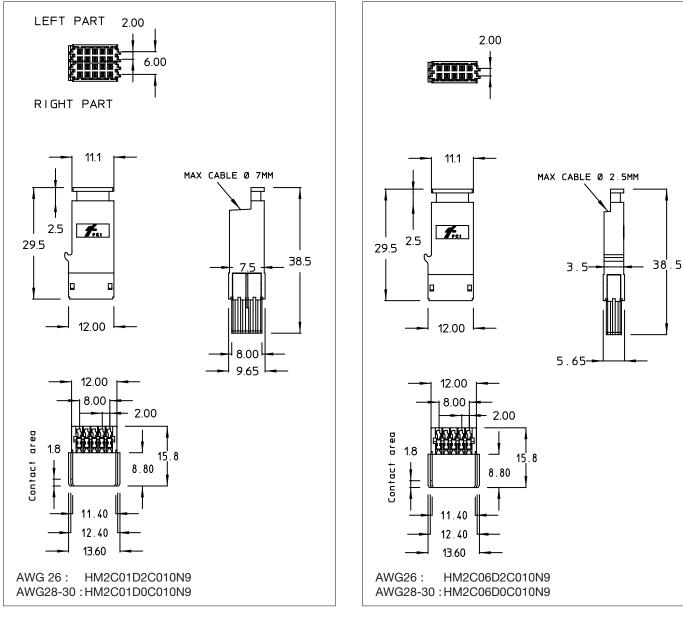




5 Row Input / Output non-shielded cable connectors : LF types

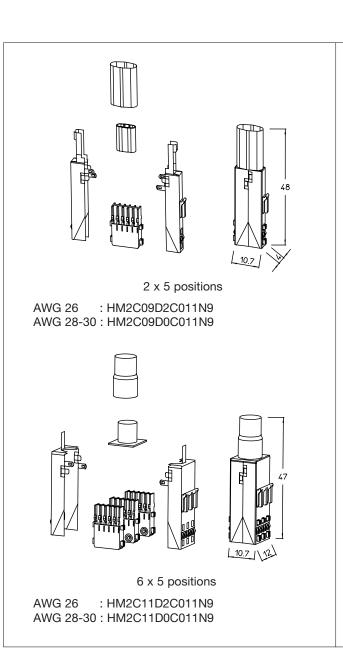
- 5 Row cable connector with 10 or 20 signal contacts.
- Transversal mounting on the pin array.
- 4 Contact point IDC configuration for discrete wires.
- Individual strain relief per contact.
- AWG 26 AWG 30.
- Accommodates solid and stranded wires.
- Integrated polarization.
- Not stackable.
- Field installable and repairable.

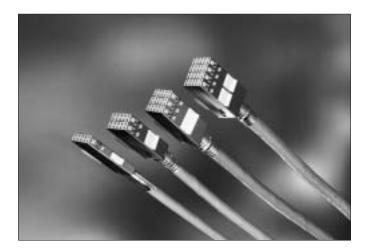


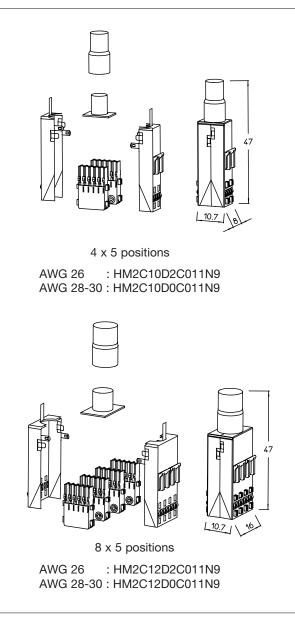


5+2 Row Input / Output shielded cable connectors : LF types

- 5+2 Row shielded cable connector with 10, 20, 30 or 40 signal contacts.
- Transversal mounting on the pin array.
- 4 Contact point IDC configuration for discrete wires.
- Individual strain relief per contact.
- AWG 26 AWG 30.
- Accommodates solid and stranded wires.
- Integrated polarization.
- Cable braid <-> Metal cover : crimp connected.
- Fully stackable.
- Polarized plastic snap-on cover.
- Field installable and repairable.



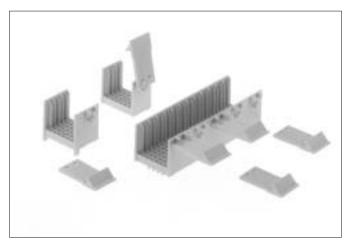




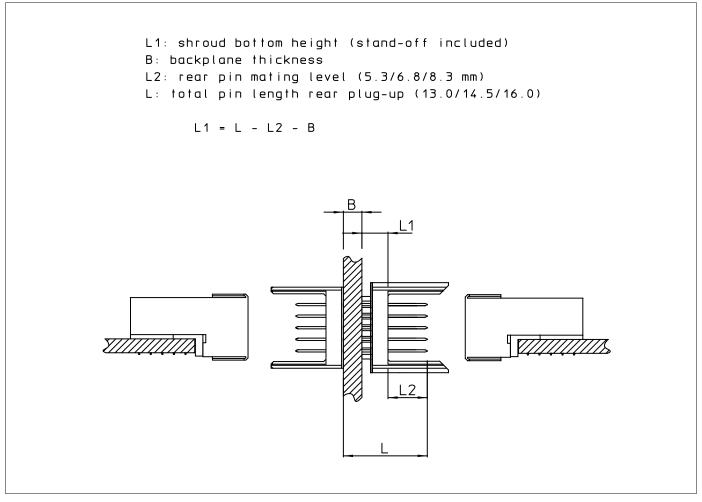
5+2 Row Board to Board shrouds : ALL TYPES

Description

- 5 or 5+2 Row empty rear plug-up shrouds for midplane and/or butterfly applications.
- Integrated "MP" center for polarization and coding or guiding area, except for type B.
- Shroud retention achieved by forced-fit over plug tails.
- No additional mechanical fixation.
- Moulded-on spacers.
- Same mating conditions as for male headers.



How to define the correct shroud height?

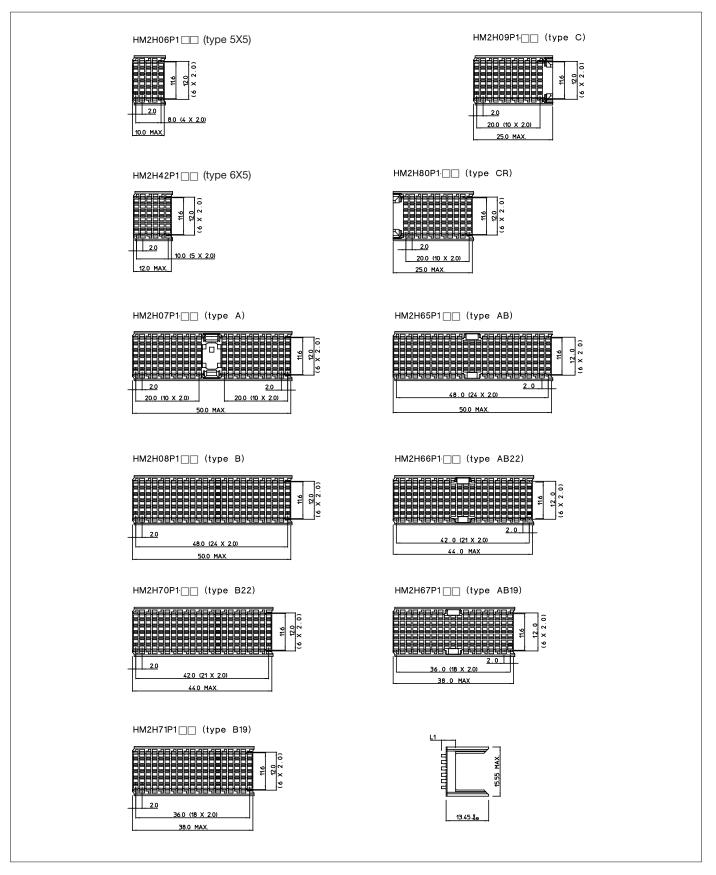


Available shroud heights :

L1	3.0 mm	3.9 mm	4.1 mm	4.3 mm	4.5 mm	4.7 mm	4.9 mm	5.2 mm	6.0 mm
	-	09	11	13	15	17	19	22	30

* Remark : $\Box\Box$ in part number refers to the number code in the table.

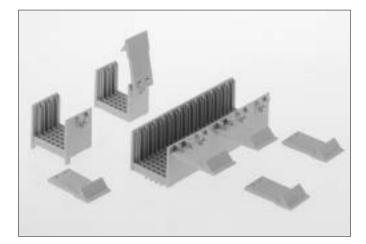
Standard product offer :



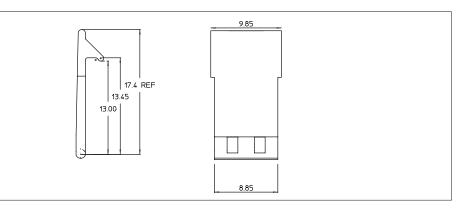
5+2 Row Cable to Board shrouds : ALL TYPES

Description

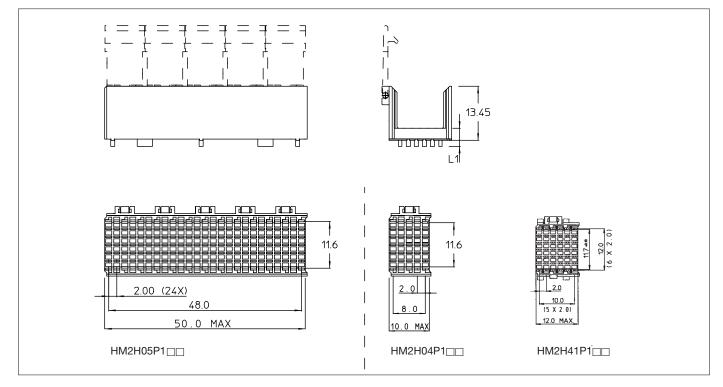
- 5 or 5+2 Row empty rear plug-up shrouds for cable connector applications.
- Integrated polarization ribs.
- Moulded-on locking key features; locking key to be ordered separately.
- Shroud retention achieved by forced-fit over plug tails.
- No additional mechanical fixation.
- Moulded-on spacers.
- Correct spacer height definition : see page 60.
- Available spacer heights : see page 60.



Locking key : HM2LK1



Standard product offer :

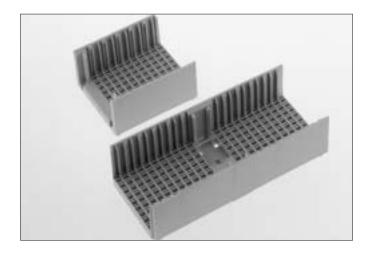


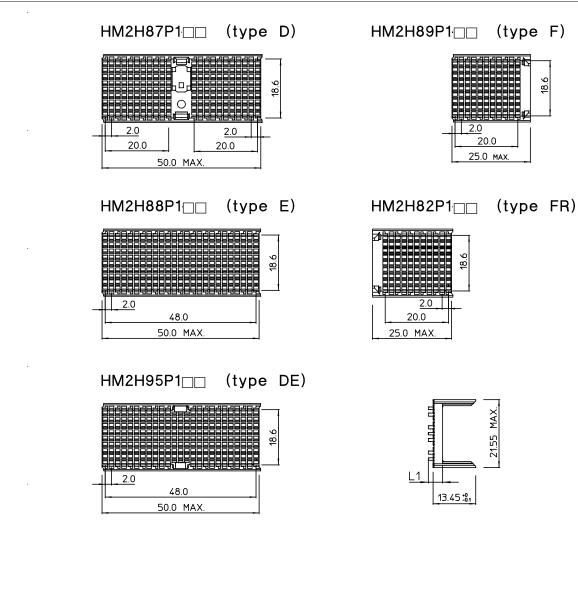
8 and 8+2 Row Board to Board shrouds : ALL TYPES

Description

- 8 or 8+2 Row empty rear plug-up shrouds for midplane and/or butterfly applications.
- Integrated "MP" center for polarization and coding or guiding area, except for type E.
- Shroud retention achieved by forced-fit over plug tails.
- No additional mechanical fixation.
- Moulded-on spacers.
- Same mating conditions as for male headers.
- Additional guiding pin area integrated in type D.
- correct shroud height definition : see page 60.
- Available spacer heights : see page 60.

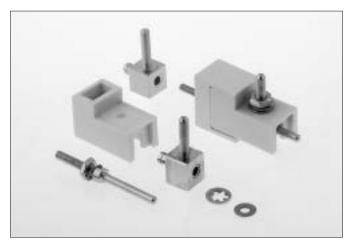
Standard product offer :

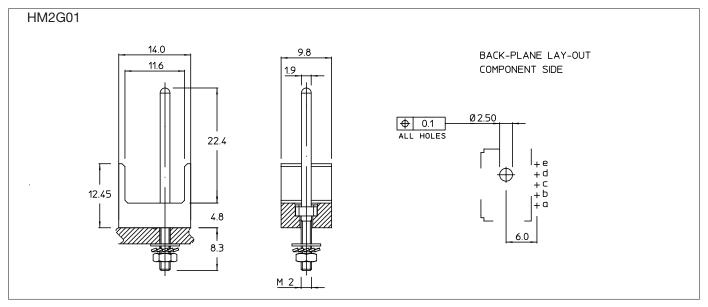


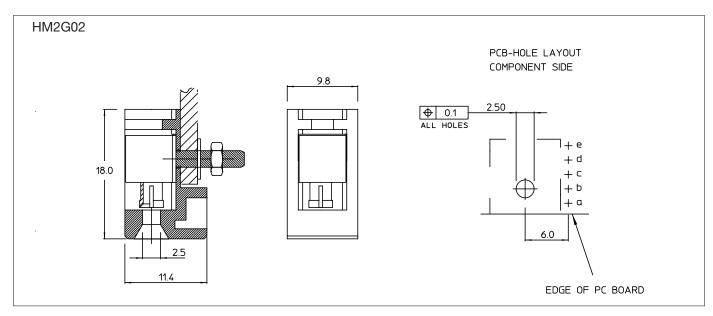


ESD, Power and Guiding hardware

- Stand-alone system to be used at any location within a connector configuration.
- Stackable system.
- Current rating : 10 A max.
- Guiding & pre-mating : 12 mm in advance of level 3 signal contacts.
- Different pin lengths available on request.







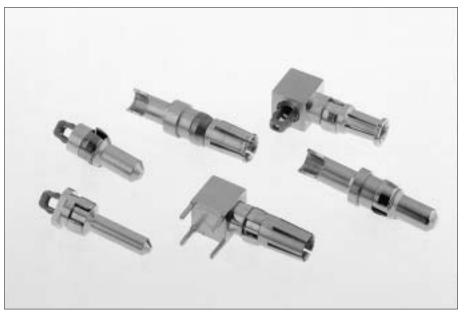
Power contacts

Description

Power pin and socket contacts for type L, M and N modules in accordance with DIN 41626 specifications.

Features and benefits

- High precision contacts to maximize durability performance.
- Beryllium copper locking spring for adequate locking and positioning of contacts into connector housing cavities.
- Wide variety of contact styles for crimp, dip and handsolder or press-fit connections.
- Contact plating types to meet various application requirements in the most cost effective way.
- Wide range of installation tools optimizing crimp connection performances.
- Contact removed from connector housing with simple extraction tool.



Construction

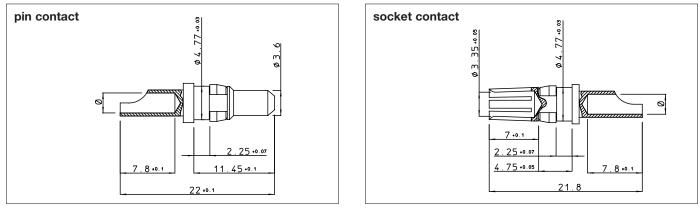
Contact material	: copper alloy
Outer retention spring	: beryllium
	copper
Contact plating	: gold over
	nickel
Spring plating	: nickel

Performance characteristics

Operating temperatu	re : -55°C to +125°C			
Operating current	: AWG 16 = 10 A			
	AWG 12 = 20 A			
	AWG 10 = 30 A			
Insertion force	: 10 N max. per			
	contact pair			
Extraction force	: 1.6 N min. per			
	contact pair			
Contact retention in housing : 50 N min.				

Standard power contacts

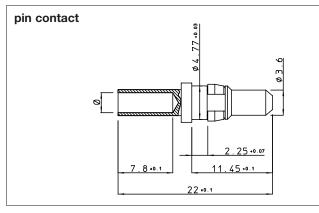
Handsolder contacts

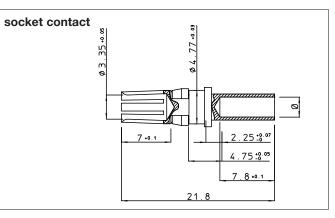


Part	-	e size	a	Max.	Extraction tool		
number	AWG	mm²	Ø	current	Pin contact	Socket contact	
R * 16PIE51ERP	16	1.3	1.7	10 A	HM2Y197C	HM2Y197D	
R * 12PIE51ERP	12	4.0	2.8	20 A	HM2Y197C	HM2Y197D	
R * 10PIE51ERP	10	6.0	3.5	30 A	HM2Y197C	HM2Y197D	
(*) : M = pin contact : C = socket contact							

Standard power contacts

Crimp contacts





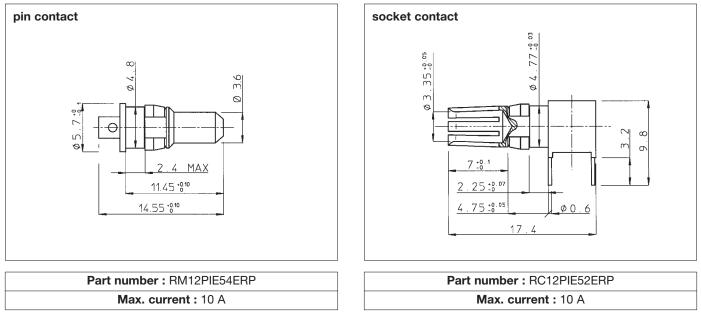
Part	Wire	size	ø	Max.	Max. Strip length	Crimp tools			Extraction tool	
number	AWG	mm²		current	(mm)	M1 Dieset	0S1 Stop	M50F012 Adaptor	Pin	Socket
R * 16PIE57ERP	16	1.3	1.7	10 A	6.4	S16	SL19E1	N° 1	HM2Y197C	HM2Y197D
R * 12PIE57ERP	12	4.0	2.8	20 A	8.5	S16E1	SL19E1	N° 1	HM2Y197C	HM2Y197D
R * 10PIE57ERP	10	6.0	3.5	30 A	8.5	S16E2	SL19E1	N° 3	HM2Y197C	HM2Y197D

(*): M = pin contact

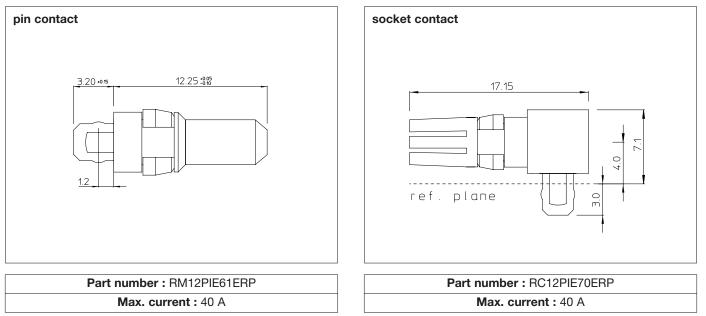
: C = socket contact

Standard power contacts

Dipsolder contacts

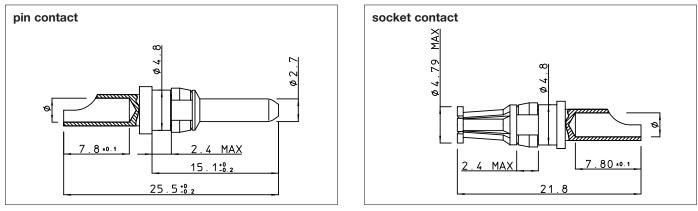


Press-fit contacts



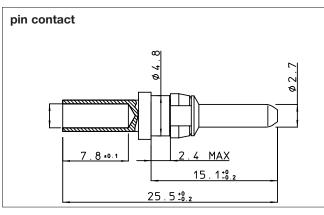
Advanced power contacts

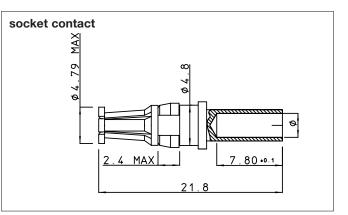
Handsolder contacts



Part	Wire size					Extraction tool		
number	AWG	mm²	Ø	current	Pin contact	Socket contact		
R * 16PIE91ERP	16	1.3	1.7	10 A	HM2Y197C	HM2Y197D		
R * 12PIE91ERP	12	4.0	2.8	20 A	HM2Y197C	HM2Y197D		
R * 10PIE91ERP	10	6.0	3.5	30 A	HM2Y197C	HM2Y197D		
(*) : M = pin contact : C = socket contact								

Crimp contacts



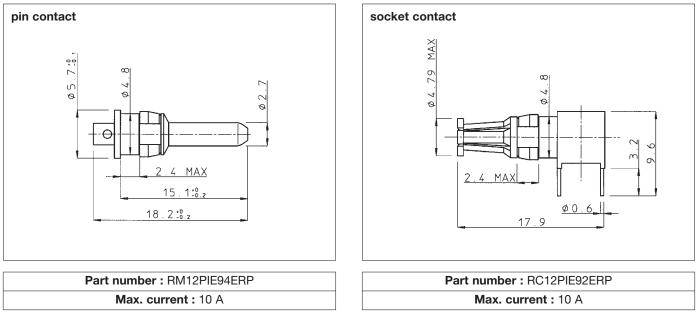


Part	Wire	size	ø	Max.	Max Strin length	ax. Strip length Crimp tools			Extraction tool	
number	AWG	mm²		current	(mm)	M1 Dieset	0S1 Stop	M50F012 Adaptor	Pin	Socket
R * 16PIE9ERP	16	1.3	1.7	10 A	6.4	S16	SL19E1	N° 1	HM2Y197C	HM2Y197D
R * 12PIE9ERP	12	4.0	2.8	20 A	8.5	S16E1	SL19E1	N° 1	HM2Y197C	HM2Y197D
R * 10PIE9ERP	10	6.0	3.5	30 A	8.5	S16E2	SL19E1	N° 3	HM2Y197C	HM2Y197D
(*) · M		1	1	1		1	1	1	1	1

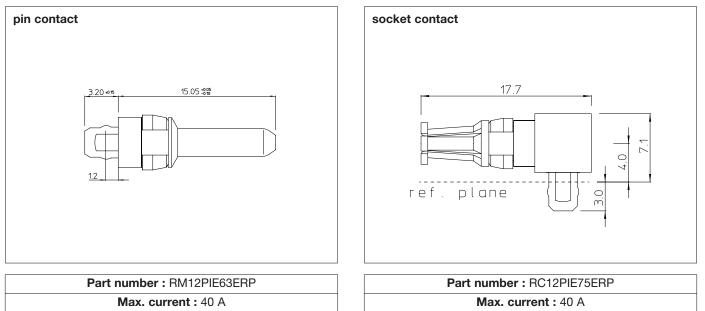
(*) : M = pin contact : C = socket contact

Advanced power contacts

Dipsolder contacts



Press-fit contacts



Coaxial contacts

Description

 $50~\Omega$ coaxial contacts for type L, M and N modules in accordance with DIN 47297 specification.

Features and benefits

- The coaxial contacts are available with dip solder or crimp type straight and right angle termination.
- The assembly with coaxial cables consists of two operations involving soldering for the inner conductor with the inner contact and crimping for the outer components.
- The crimping operation is done with a handtool equipped with removable die sets according to the cable size.
- Contacts are front released and extracted by a simple handtool.

Construction

Outer and inner contact	: high conductive copper alloy
Spring	: beryllium copper
Contact plating	: gold over nickel
Spring plating	: nickel
Insulation	: PTFE



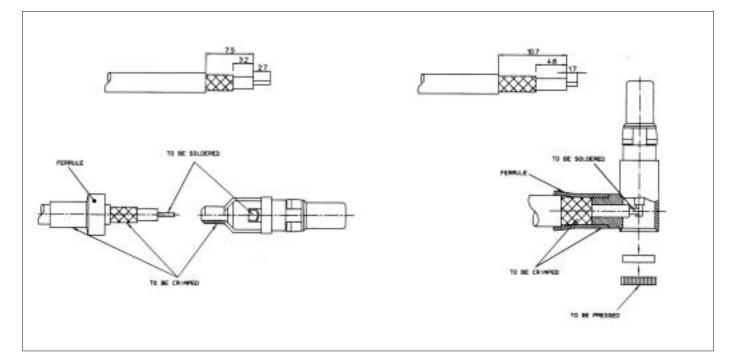
Performance characteristics

Characteristic					
impedance		: 50 Ω			
Operating te	mperature	: -55°C to +125°C			
Operating fre	equency	: maximum 30 GHz			
		optimum 0-10 GHz			
Reflection*	: 5% max	. up to 1 GHz			
	7% max. up to 4 GHz				
10% max. up to 10 GHz					

Peak voltage	: 750 Veff
Operating voltage	: 250 Veff
Contact resistance :	: outer contact 3 m Ω max
	inner contact 10 m Ω max

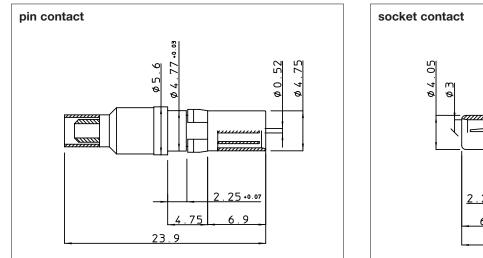
* Only for cable to cable connections

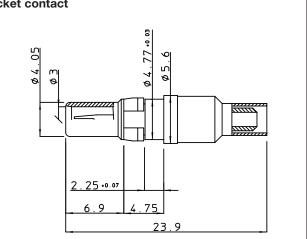
Assembly instructions



Coaxial contacts

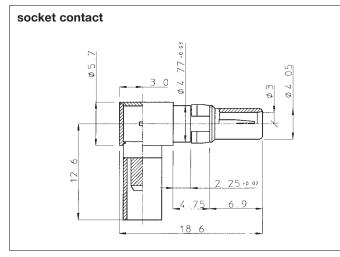
Straight termination





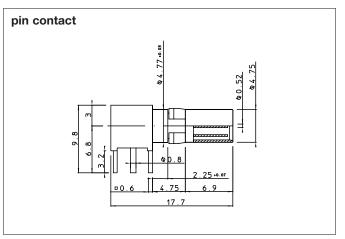
Part number	Coaxial cables	Crimp tool	Die set	Extract Pin	tion tool Socket
R * PIS01S02 E2R	RG174A/U	Y101COAXPI	Y101CX02	HM2Y197D	HM2Y197C
	RG188A/U				
	RG316/U				
(*): M = pin contact C = socket contact		1	1	1	I

Right angle termination



Part number	Coaxial cables	Crimp tool	Die set	Extraction tool
RCPIR01S02 E2R	RG174A/U			
	RG188A/U	Y101COAXPI	Y101CX02	HM2Y197C
	RG316/U			

Dip solder termination

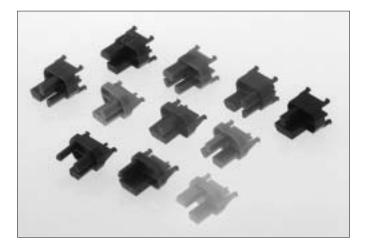


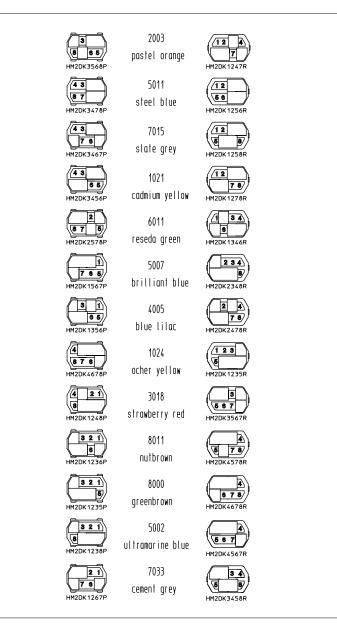
Part number : RMPIR01K00E2R

Coding devices

Description

Coding keys are used to prevent the incorrect insertion of cards into a system. They are clicked into the multifunctional area of male and female connectors with a special tool after the connectors have been pressed in. Each coding key has a different bright and pre-defined RAL color in order to make visual identification and differentiation easy.







ocean blue 5014 pigeon blue

5020

2000

yellow orange

6019

pastel green





3027 raspberry red

1015 light ivory

6001 emerald green

4003 heather violet

2004 pure orange

8004 copper brown

6027

purple red

light green 3004













3













Crimp tools for **Power contacts**

Description

A complete set of crimp tools is available for the power contacts.

The crimping operation is done with a handtool equipped with removable die sets according to the cable size.

Crimp tools for **Coax contacts**

Description

Crimp tool

A complete set of crimp tools is available for the coax contacts.

The assembly with coaxial cables consists of two operations involving soldering for the inner conductor with the inner contact and crimping for the outer components.

The crimping operation is done with a handtool equipped with removable die set according to the cable size.

Crimp tool



M10S1

Crimp tool



M50F012

Y101CX02

Tooling: Coding key placing tool

Description

A plastic tool is available to support the coding keys during the fixation in the MP (Multi Purpose) centers.

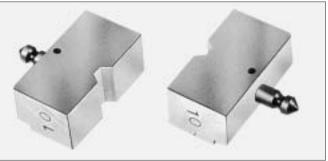


How to order : HM2Y197E



Y101COAXPI





Pin repair tooling for removal of individual contacts

Description

For the repair of damaged contacts on a backplane, a set of handtools is available allowing each contact on the board to be removed and replaced individually.

Sets of individual loose contacts are available to re-insert.

Receptacle repair tooling for removal of complete modules

Description

Removal tool for damaged modules from a printed board. During this process the PC Board is not touched to avoid any cracks and stress in the layers and tracks.

Additional information and instruction sheets are available from FCI.

Power & coax contacts repair tooling

Description

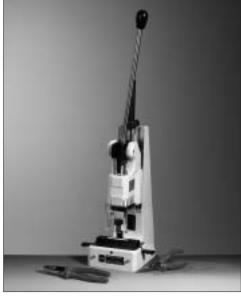
For the repair of damaged contacts out of hybrid modules, extraction tools for single contacts are available. Each contact can be removed and replaced individually.



How to order :

HM2Y197A : extraction HM2Y197B1 : insertion HM2Y197B2 : insertion

extraction tool for individual contacts insertion tool for individual shielding contacts insertion tool for individual signal contacts



How to order :



6: repair tool for 5 and 8 row 50 mm female modules



How to order :

HM2Y197C :	repair tool for male connectors
HM2Y197D :	repair tool for receptacle connectors

Insertion machines : Impress[®] 500 series

Description

A complete range of machines is available to install all Millipacs[®] board connectors. Multifunctional X Y tables allow insertion of headers, shrouds or receptacle modules by quick changeover of the dedicated inserts and PCB supports.

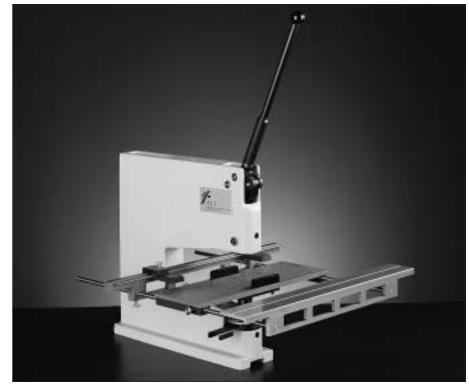
All header and receptacle modules are inserted in a single operation with the same tooling. Insertion of modules with existing customer presses is also possible by adapting the top and bottom mounting bars according to customer requirements.

Features Impress[®] 500 M

- Insertion force : 25 kN (5625 lbf)
- Board size (1) : 270 mm (10.6") throat depth
- Max. tool size : 150 mm (5.9")
- Press cycles per hour (2) : 300

Features Impress[®] 500 E

- Insertion force : 80 kN (18000 lbf)
- Board size (1) : 720 x 580 mm (28.3"x 22.8")
- Max. tool size : 255 mm (10")
- Press cycles per hour (2) : 600



Part number : PAY 245 M



IMPRESS[®] is a trademark of FCI or its affiliated companies.

Part number : PAY 284 A2

(1) : Board size means maximum backplane size. For maximum daughterboard size, please refer to the specification.

(2) : These capacity figures are only an indication while the real capacity depends on the board and production parameters.

IMPRESS[®] 500 E Compact

Description

The IMPRESS® 500 E Compact is a desktop version of the IMPRESS® 500 E. This machine is especially designed for quality minded users who do not need the extensive features of the standard IMPRESS® 500 E in terms of board size and maximum insertion force.

Features

- Insertion force : 50 kN (11250 lbf)
- Board size (1) : 600 mm (23.6")
- Max. tool size : 255 mm (10")
- Press cycles per hour (2) : 500

IMPRESS® is a trademark of FCI or its affiliated companies.



Part number : PAY 326

CIP-12K

Description

The CIP-12K is a computer controlled, all electric closed loop servo driven press with two-hand, no tie down actuation. The CIP-12K is able to press connectors at any position along the surface of the press ram. Unique "Teach & Learn" operator friendly software (Patent Pending) ensures fast start-up and low training overhead.

Features

- Insertion force : 53 kN (12,000 lbf)
- Board size : 18" x 36" (457.1 mm x 914.4 mm)
- Press cycles per hour (2) : 600



- (1) : Board size means maximum backplane size. For maximum daughterboard size, please refer to the specification.
- (2) : These capacity figures are only an indication while the real capacity depends on the board and production parameters.

Insertion machines IMPRESS[®] 1000 series

Description

This "state of the art" semi-automatic machine consists of a computer controlled X-Y table.

Connectors are placed manually into position on the boards and are then automatically, in sequence, pressed into the boards.

Features and benefits

- User-friendly programming thanks to an advanced man/machine interface in a graphical environment.
- Creating a new program consists in entering connector type, connector location and insertion depth on a host PC.
- The machine is operated by a satellite keyboard. This keyboard activates start, stop and single step cycles.
- Full insertion force monitoring and analysis.

Consult FCI for more information.



IMPRESS® 2000 series

Description

Fully robotic machine with automatic connector and backpanel feeding system for in-line assembly. Designed for high capacity serial productions.

Consult FCI for more information



IMPRESS[®] is a trademark of FCI or its affiliated companies.

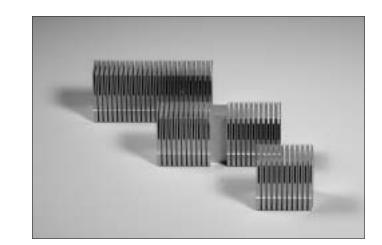
Insertion tooling :

Description

A complete set of tooling to install all different Millipacs[®] modules.

Features

- Same insertion units and anvils for non-shielded and shielded modules.
- No limitations in customized arrangements.
- Flat rock design for receptacle modules.



(5 + 2) ROW		IMPRESS 500M			IMPRESS 500E / 500E COMPACT					
					without LMT		with LMT**			
		Anvil	Insert	Push blade	Anvil	Insert	Push blade	Anvil	LMT-blade	
MODULES										
A	male	PAY245A3	PAY245A20	PAY245A8	PAY307A1	PAY245A20	PAY308A2	PAY307A1	PAY308A16	
	female	PAY245A5	*	PAY245A8	PAY307A3		PAY308A49	PAY307A3	PAY308A49	
	shroud	HM2Y196A33		PAY245A103	PAY307A89		PAY308A87	PAY307A89	PAY308A87	
В	male	PAY245A3	PAY245A21	PAY245A8	PAY307A1	PAY245A21	PAY308A2	PAY307A1	PAY308A17	
	female	PAY245A5	*	PAY245A8	PAY307A3		PAY308A49	PAY307A3	PAY308A49	
	shroud	HM2Y196A33		PAY245A103	PAY307A89		PAY308A87	PAY307A89	PAY308A87	
C/CR	male	PAY245A3	PAY245A22	PAY245A8	PAY307A2	PAY245A22	PAY308A2	PAY307A2	PAY308A18	
	female	PAY245A5	*	PAY245A8	PAY307A3		PAY308A49	PAY307A3	PAY308A49	
	shroud	HM2Y196A33		PAY245A104	PAY307A90		PAY308A88	PAY307A90	PAY308A88	
B (19 pos.)	male	PAY245A3	HM2Y196A30	PAY245A8	PAY307A44	HM2Y196A30	PAY308A2	PAY307A44	PAY308A58	
	female	PAY245A5	*	PAY245A8	PAY307A44		PAY308A68	PAY307A44	PAY308A68	
	shroud	HM2Y196A33		PAY245A103	PAY307A92		PAY308A90	PAY307A92	PAY308A90	
3 (22 pos.)	male	PAY245A3	HM2Y196A29	PAY245A8	PAY307A45	HM2Y196A29	PAY308A2	PAY307A45	PAY308A59	
	female	PAY245A5	*	PAY245A8	PAY307A45		PAY308A67	PAY307A45	PAY308A67	
	shroud	HM2Y196A33		PAY245A103	PAY307A91		PAY308A89	PAY307A91	PAY308A89	
AB (25 pos.)	male	PAY245A3	PAY245A73	PAY245A8	PAY307A1	PAY245A73	PAY308A2	PAY307A1	PAY308A69	
	female	PAY245A5	*	PAY245A8	PAY307A3		PAY308A49	PAY307A3	PAY308A49	
	shroud	HM2Y196A33		PAY245A103	PAY307A89		PAY308A87	PAY307A89	PAY308A87	
AB (22 pos.)	male	PAY245A3	PAY245A74	PAY245A8	PAY307A45	PAY245A74	PAY308A2	PAY307A45	PAY308A70	
	female	PAY245A5	*	PAY245A8	PAY307A45		PAY308A67	PAY307A45	PAY308A67	
	shroud	HM2Y196A33		PAY245A103	PAY307A91		PAY308A89	PAY307A91	PAY308A89	
AB (19 pos.)	male	PAY245A3	PAY245A75	PAY245A8	PAY307A44	PAY245A75	PAY308A2	PAY307A44	PAY308A71	
	female	PAY245A5	*	PAY245A8	PAY307A44		PAY308A68	PAY307A44	PAY308A68	
	shroud	HM2Y196A33		PAY245A103	PAY307A92		PAY308A90	PAY307A92	PAY308A90	
M (pre-ass.)	male	PAY245A32	PAY245A29	PAY245A8	PAY307A68	PAY245A29	PAY308A2	on rec	quest	
	female	PAY245A32		PAY245A8	PAY307A68		PAY308A49	on rec	quest	
(pre-ass.)	male	PAY245A33	PAY245A30	PAY245A8	PAY307A69	PAY245A30	PAY308A2	on rec		
. ,	female	PAY245A33		PAY245A8	PAY307A69		PAY308A49	on rec		
V (pre-ass.)	male	PAY245A34	PAY245A31	PAY245A8	PAY307A70	PAY245A31	PAY308A2	on rec		
	female	PAY245A34		PAY245A8	PAY307A70		PAY308A49	on request		
									•	
М	shroud	HM2Y196A33		PAY245A103	PAY307A89		PAY308A87	PAY307A89	PAY308A87	
L	shroud	HM2Y196A33		PAY245A103	PAY307A89		PAY308A87	PAY307A89	PAY308A87	
N	shroud	HM2Y196A33		PAY245A104	PAY307A90		PAY308A88	PAY307A90	PAY308A88	

(*) : for easy positioning of the connector, use PAY245A6 (zero positioning block)

(**) : not available on IMPRESS 500E COMPACT

Tools for IMPRESS1000 and IMPRESS2000 on request.

(8 + 2) ROW INSERT IN Push blade		IMPRESS 500E / 500E COMPACT							
					without LMT			with LMT**	
		Anvil	Insert	Push blade	Anvil	Insert	Push blade	Anvil	LMT-blade
MODULES									
D	male	PAY245A90	PAY245A13	PAY245A16	PAY307A40	PAY245A13	PAY308A72	PAY307A40	PAY308A74
	female	PAY245A91	*	PAY245A16	PAY307A71		PAY308A30	PAY307A71	PAY308A30
	shroud	PAY245A100		PAY245A101	PAY307A87		PAY308A85	PAY307A87	PAY308A85
E	male	PAY245A90	PAY245A12	PAY245A16	PAY307A40	PAY245A12	PAY308A72	PAY307A40	PAY308A75
	female	PAY245A91	*	PAY245A16	PAY307A71		PAY308A30	PAY307A71	PAY308A30
	shroud	PAY245A100		PAY245A101	PAY307A87		PAY308A85	PAY307A87	PAY308A85
F / FR	male	PAY245A90	PAY245A14	PAY245A16	PAY307A41	PAY245A14	PAY308A72	PAY307A41	PAY308A76
	female	PAY245A91	*	PAY245A16	PAY307A74		PAY308A73	PAY307A74	PAY308A73
	shroud	PAY245A100		PAY245A102	PAY307A88		PAY308A86	PAY307A88	PAY308A86
DE (25 pos.)	male	PAY245A90	PAY245A106	PAY245A16	PAY307A40	PAY245A106	PAY308A72	PAY307A40	PAY308A103
	female	PAY245A91	*	PAY245A16	PAY307A71		PAY308A30	PAY307A71	PAY308A30
	shroud	PAY245A100		PAY245A101	PAY307A87		PAY308A85	PAY307A87	PAY308A85
DE (22 pos.)	male	PAY245A110	PAY245A107	PAY245A16	PAY307A43	PAY245A107	PAY308A72	PAY307A43	PAY308A104
	female	PAY245A91	*	PAY245A16	PAY307A76		PAY308A106	PAY307A76	PAY308A106
	shroud	PAY245A100		PAY245A101	PAY307A97		PAY308A108	PAY307A97	PAY308A108
DE (19 pos.)	male	PAY245A109	PAY245A108	PAY245A16	PAY307A42	PAY245A108	PAY308A72	PAY307A42	PAY308A105
	female	PAY245A91	*	PAY245A16	PAY307A75		PAY308A107	PAY307A75	PAY308A107
	shroud	PAY245A100		PAY245A101	PAY307A96		PAY308A109	PAY307A96	PAY308A106

(*) : for easy positioning of the connector, use PAY245A6 (zero positioning block)

(**) : not available on IMPRESS 500E COMPACT

Tools for IMPRESS1000 and IMPRESS2000 on request.

IDC termination tooling

Description

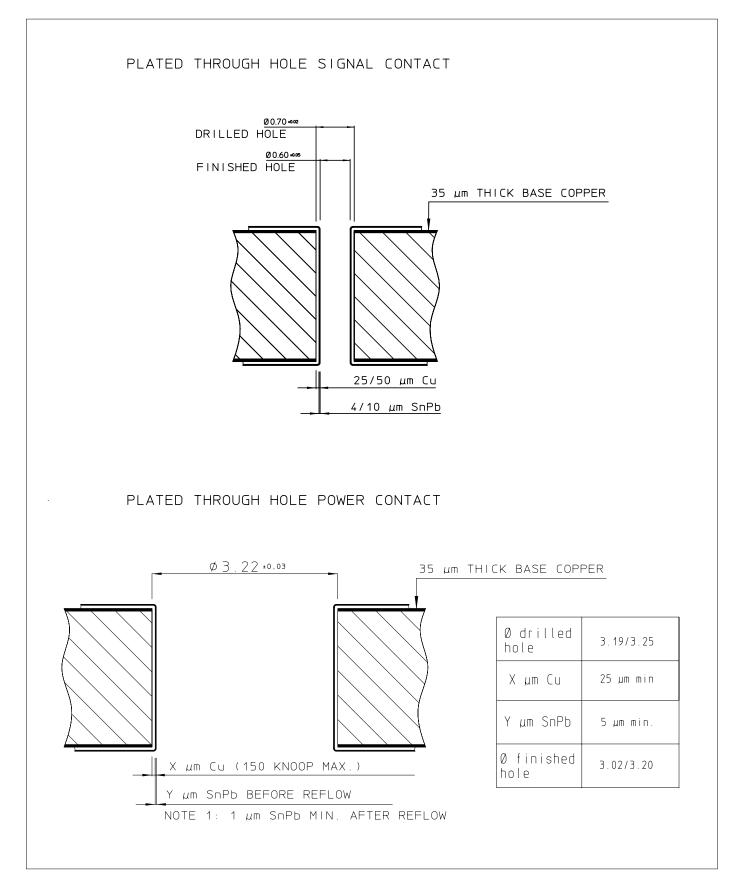
A full range of termination tooling is available for low, middle and high volume production.

Contact FCI for advice & support on your specific requirements.

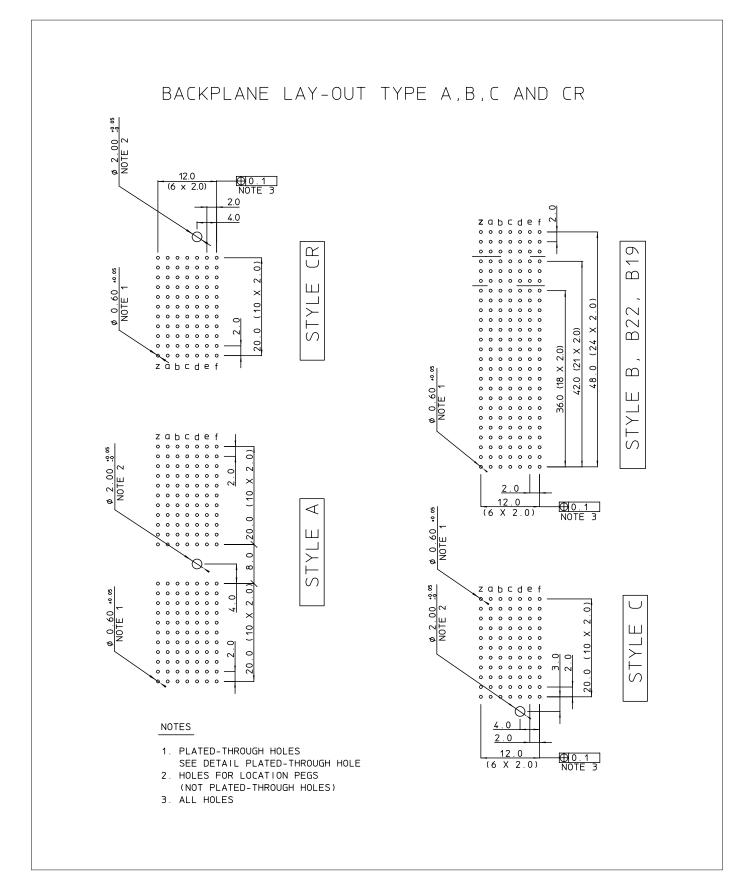


Part nr	repair tooling	Handtooling	Cable terminator	Set for cable terminator	Handtool for crimping	Die set for handpress	Handpress
HM2C01D0C010N9	BPY75D17	BPY13817	BPY6736PC1UK	BPY6736A5			
HM2C01D2C010N9							
HM2C06D0C010N9							
HM2C06D2C010N9							
HM2C09D0C011N9	BPY75D25	BPY13830	BPY6736PC1UK	BPY6736A6	HM2Y289A1	HM2Y312A1	HM2Y291
HM2C09D2C011N9					HM2Y289A1	HM2Y312A1	HM2Y291
HM2C10D0C011N9					HM2Y289A2	HM2Y312A2	HM2Y291
HM2C10D2C011N9	-				HM2Y289A2	HM2Y312A2	HM2Y291
HM2C11D0C011N9					HM2Y289A3	HM2Y312A3	HM2Y291
HM2C11D2C011N9					HM2Y289A3	HM2Y312A3	HM2Y291
HM2C12D0C011N9					HM2Y289A4	HM2Y312A4	HM2Y291
HM2C12D2C011N9					HM2Y289A4	HM2Y312A4	HM2Y291

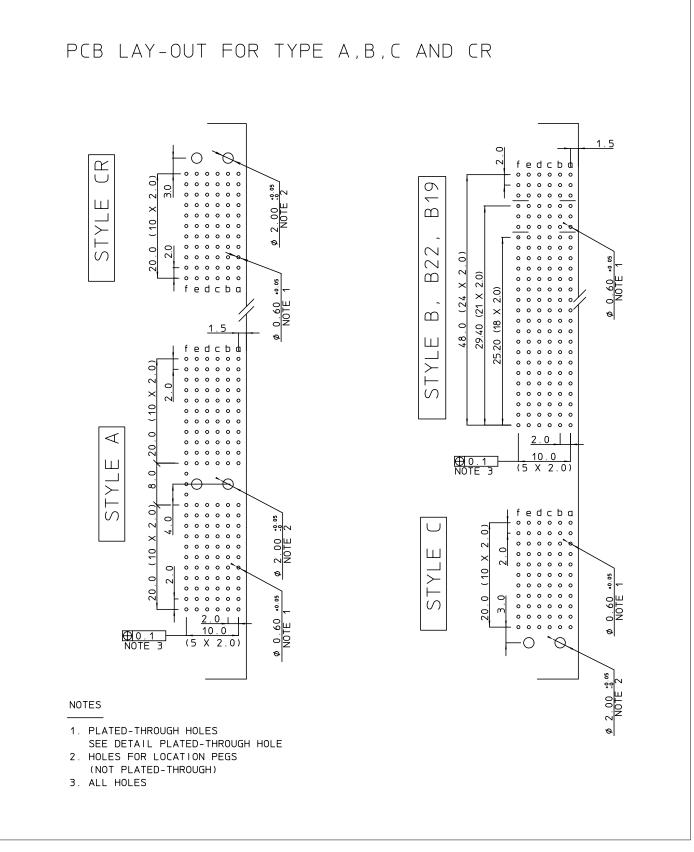
Plated through hole definitions

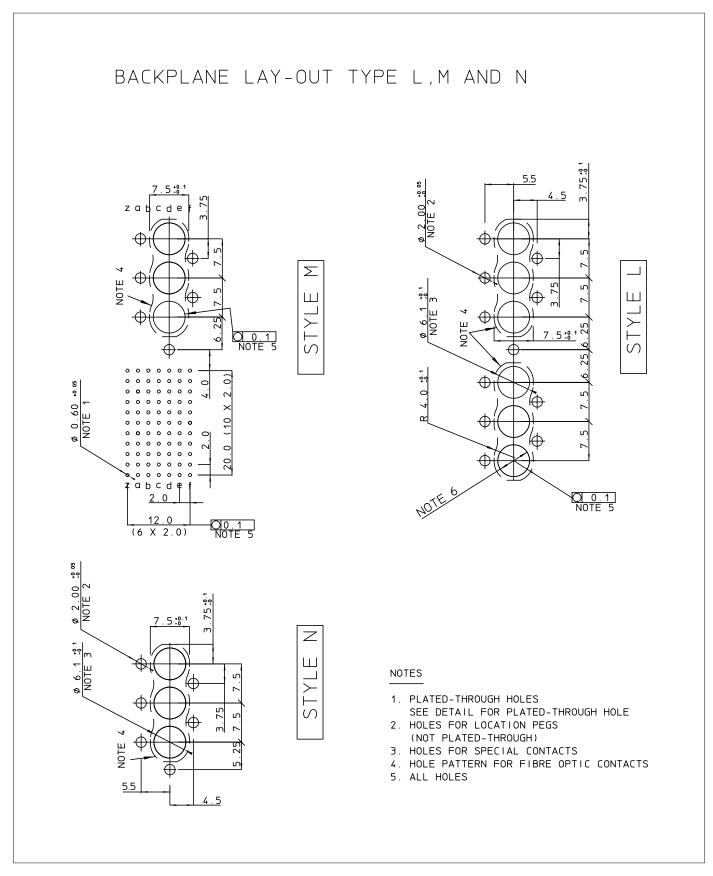


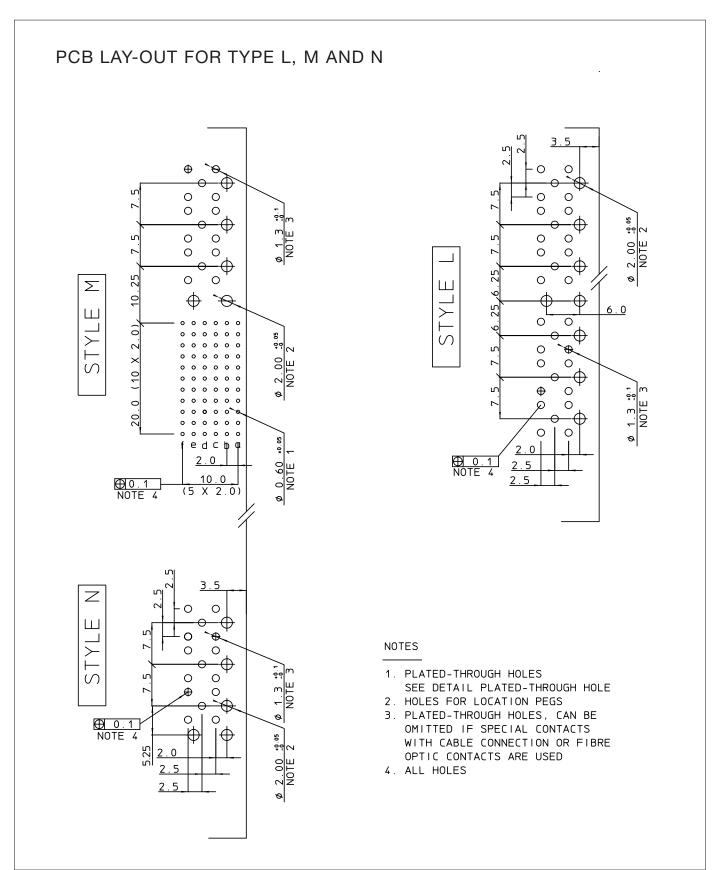
Backplane layout

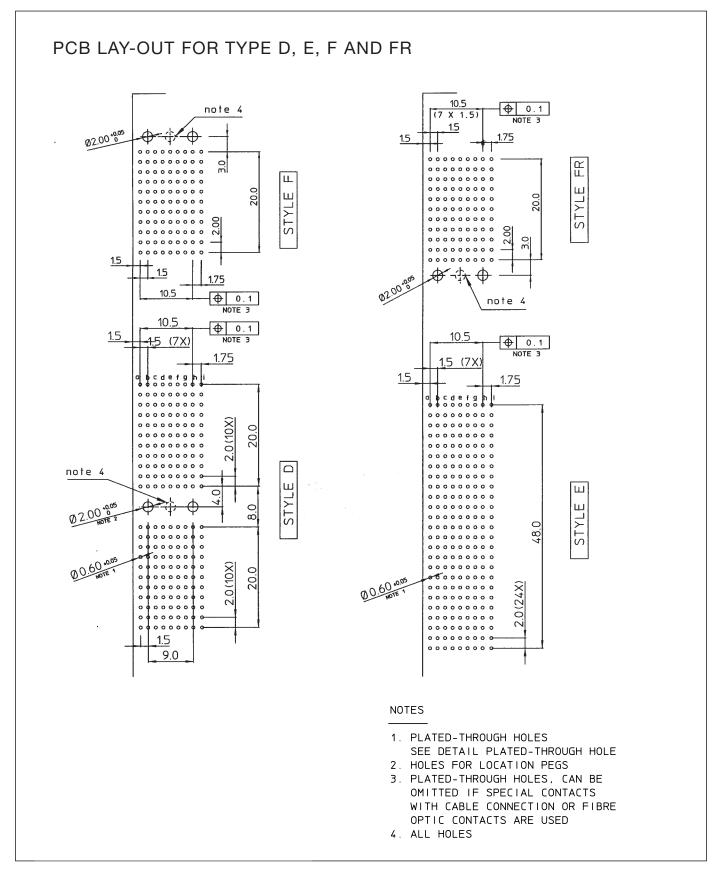


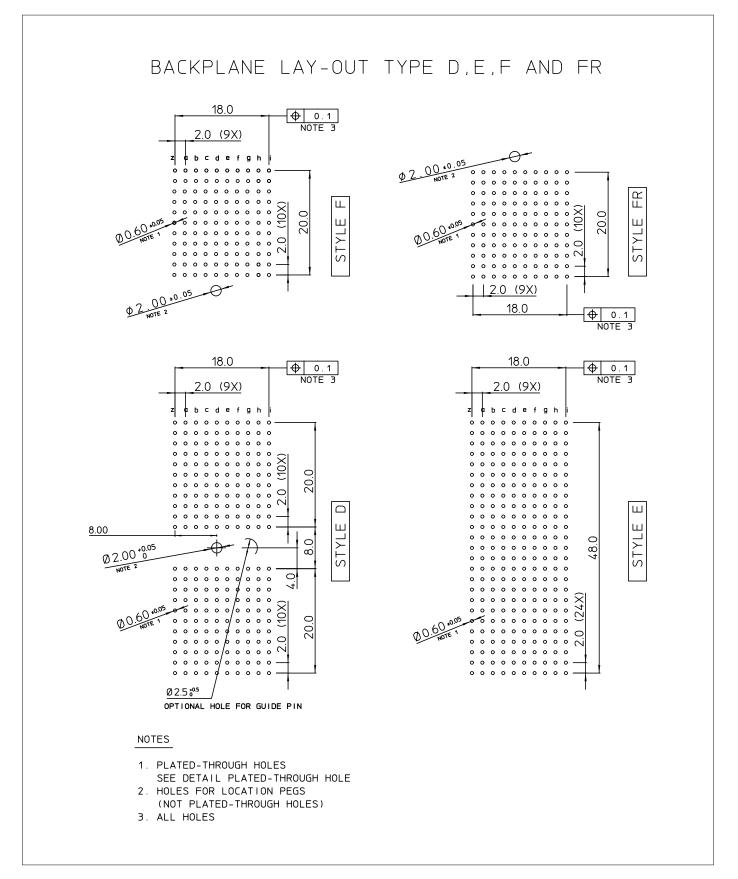
PCB layout











Part number list

description	partnumber	page	description	partnumber	page
tune A header	HM2P07PD5110N9	10	tune Mirecenteele		40
type A header type A header	HM2P07PD5110N9 HM2P07PD5111N9	13 13	type M receptacle type M receptacle	HM2R05PA5108N9 HM2R50PA5100N9	40 40
type A header	HM2P07PK5110GF	13	type M receptacle	HM2R50PA5108N9	40
type A header	HM2P07PK5111GF	13	type N hybrid body	HM2R06P1	41
type B header	HM2P08PD5110N9	14	type D receptacle	HM2R87PA8100N9	42
type B header	HM2P08PD5111N9	14	type D receptacle	HM2R87PA8108N9	42
type B header type B header	HM2P08PK5110GF HM2P08PK5111GF	14 14	type D receptacle type D receptacle	HM2R81PA8100N9 HM2R81PA8108N9	42 42
type B22 header	HM2P70PD5110N9	15	type E receptacle	HM2R88PA8100N9	43
type B22 header	HM2P70PD5111N9	15	type E receptacle	HM2R88PA8108N9	43
type B22 header	HM2P70PK5110GF	15	type DE receptacle	HM2R95PA8100N9	44
type B22 header	HM2P70PK5111GF	15	type DE receptacle	HM2R95PA8108N9	44
type B19 header type B19 header	HM2P71PD5110N9 HM2P71PD5111N9	16 16	type F receptacle type F receptacle	HM2R89PA8100N9 HM2R89PA8108N9	45 45
type B19 header	HM2P71PK5110GF	16	type F receptacle	HM2R83PA8100N9	45
type B19 header	HM2P71PK5111GF	16	type F receptacle	HM2R83PA8108N9	45
type AB header	HM2P65PD5110N9	17	type FR receptacle	HM2R82PA8100N9	46
type AB header	HM2P65PD5111N9	17	type FR receptacle	HM2R82PA8108N9	46
type AB header	HM2P65PK5110GF	17	type FR receptacle	HM2R90PA8100N9	46
type AB header type AB22 header	HM2P65PK5111GF HM2P66PD5110N9	17 18	type FR receptacle type A lower shield	HM2R90PA8108N9 HM2LS22A	46 47
type AB22 header	HM2P66PD5111N9	18	type B lower shield	HM2LS25A	47
type AB22 header	HM2P66PK5110GF	18	type B22 lower shield	HM2LS70A	47
type AB22 header	HM2P66PK5111GF	18	type B19 lower shield	HM2LS71A	47
type AB19 header	HM2P67PD5110N9	19	type AB lower shield	HM2LS22A	47
type AB19 header	HM2P67PD5111N9	19	type AB22 lower shield	HM2LS66A	47
type AB19 header	HM2P67PK5110GF HM2P67PK5111GF	19 19	type AB19 lower shield type C lower shield	HM2LS67A HM2LS11A	47 47
type AB19 header type C header	HM2P09PD5110N9	20	type CR lower shield	HM2LSTIA HM2LS11A	47
type C header	HM2P09PD5111N9	20	type M lower shield	HM2LS11A	47
type C header	HM2P09PK5110GF	20	type D lower shield	HM2LS22A8	47
type C header	HM2P09PK5111GF	20	type E lower shield	HM2LS25A8	47
type CR header	HM2P80PD5110N9	21	type DE lower shield	HM2LS22A8	47
type CR header	HM2P80PD5111N9	21	type F lower shield	HM2LS11A8	47
type CR header type CR header	HM2P80PK5110GF HM2P80PK5111GF	21 21	type FR lower shield type A female straight	HM2LS11A8 HM2S10PE5100N9	47 48
type L hybrid body	HM2P10P1	22	type A female straight	HM2S10PE5101N9	48
type M header	HM2P11PD5110N9	23	type A female straight	HM2S10PK5100GF	48
type M header	HM2P11PD5111N9	23	type A female straight	HM2S10PK5101GF	48
type M header	HM2P11PK5110GF	23	type B female straight	HM2S02PE5100N9	49
type M header	HM2P11PK5111GF	23	type B female straight	HM2S02PE5101N9	49
type N hybrid body type D header	HM2P12P1 HM2P87PD8110N9	24 25	type B female straight type B female straight	HM2S02PK5100GF HM2S02PK5101GF	49 49
type D header	HM2P87PD8111N9	25	type B22 female straight	HM2S70PE5100N9	50
type D header	HM2P87PK8110GF	25	type B22 female straight	HM2S70PE5101N9	50
type D header	HM2P87PK8111GF	25	type B22 female straight	HM2S70PK5100GF	50
type E header	HM2P88PD8110N9	26	type B22 female straight	HM2S70PK5101GF	50
type E header type E header	HM2P88PD8111N9 HM2P88PK8110GF	26 26	type B19 female straight type B19 female straight	HM2S71PE5100N9 HM2S71PE5101N9	51 51
type E header	HM2P88PK8111GF	26	type B19 female straight	HM2S71PK5100GF	51
type DE header	HM2P95PD8110N9	27	type B19 female straight	HM2S71PK5101GF	51
type DE header	HM2P95PD8111N9	27	type C female straight	HM2S30PE5100N9	52
type DE header	HM2P95PK8110GF	27	type C female straight	HM2S30PE5101N9	52
type DE header	HM2P95PK8111GF	27	type C female straight	HM2S30PK5100GF	52
type F header type F header	HM2P89PD8110N9 HM2P89PD8111N9	28 28	type C female straight type A male right angle	HM2S30PK5101GF HM2J07PE5110N9	52 53
type F header	HM2P89PK8110GF	28	type A male right angle	HM2J07PE5118N9	53
type F header	HM2P89PK8111GF	28	type B male right angle	HM2J08PE5110N9	54
type FR header	HM2P82PD8110N9	29	type B male right angle	HM2J08PE5118N9	54
type FR header	HM2P82PD8111N9	29	type B22 male right angle	HM2J70PE5110N9	55
type FR header	HM2P82PK8110GF	29	type B22 male right angle	HM2J70PE5118N9	55
type FR header type A receptacle	HM2P82PK8111GF HM2R01PA5100N9	29 30	type B19 male right angle type B19 male right angle	HM2J71PE5110N9 HM2J71PE5118N9	56 56
type A receptacle	HM2R01PA5108N9	30	type CA male right angle	HM2J09PE5110N9	57
type A receptacle	HM2R10PA5100N9	30	type CA male right angle	HM2J09PE5118N9	57
type A receptacle	HM2R10PA5108N9	30	10 pos. LF non shielded cable c.	HM2C06D0C010N9	58
type B receptacle	HM2R02PA5100N9	31	10 pos. LF non shielded cable c.	HM2C06D2C010N9	58
type B receptacle	HM2R02PA5108N9	31 32	20 pos. LF non shielded cable c.	HM2C01D0C010N9	58
type B22 receptacle type B22 receptacle	HM2R70PA5100N9 HM2R70PA5108N9	32	20 pos. LF non shielded cable c. 10 pos. LF shielded cable c.	HM2C01D2C010N9 HM2C09D0C011N9	58 59
type B19 receptacle	HM2R71PA5100N9	33	10 pos. LF shielded cable c.	HM2C09D2C011N9	59
type B19 receptacle	HM2R71PA5108N9	33	20 pos. LF shielded cable c.	HM2C10D0C011N9	59
type AB receptacle	HM2R65PA5108N9	34	20 pos. LF shielded cable c.	HM2C10D2C011N9	59
type AB receptacle	HM2R65PA5108N9	34	30 pos. LF shielded cable c.	HM2C11D0C011N9	59
type AB22 receptacle type AB22 receptacle	HM2R66PA5100N9	35 35	30 pos. LF shielded cable c. 40 pos. LF shielded cable c.	HM2C11D2C011N9	59 59
type AB22 receptacle type AB19 receptacle	HM2R66PA5108N9 HM2R67PA5100N9	35	40 pos. LF shielded cable c. 40 pos. LF shielded cable c.	HM2C12D0C011N9 HM2C12D2C011N9	59 59
type AB19 receptacle	HM2R67PA5108N9	36	5 row board to board shrouds	HM2H**P1	60
type C receptacle	HM2R03PA5100N9	37	cable to board shrouds	HM2H**P1	62
type C receptacle	HM2R03PA5108N9	37	cable locking key	HM2LK1	62
type C receptacle	HM2R30PA5100N9	37	8 row board to board shrouds	HM2H**P1	63
type C receptacle	HM2R30PA5108N9	37	male ESD, guiding hardware	HM2G01	64
type CR receptacle type CR receptacle	HM2R20PA5100N9 HM2R20PA5108N9	38 38	female ESD, guiding hardware power contacts	HM2G02	64 65
type CR receptacle	HM2R21PA5100N9	38	coax contacts		70
type CR receptacle	HM2R21PA5108N9	38	male coding devices	HM2DK****P	72
type L hybrid body	HM2R04P1	39	female coding devices	HM2DK****R	72
type M receptacle	HM2R05PA5100N9	40	tooling		73

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