

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

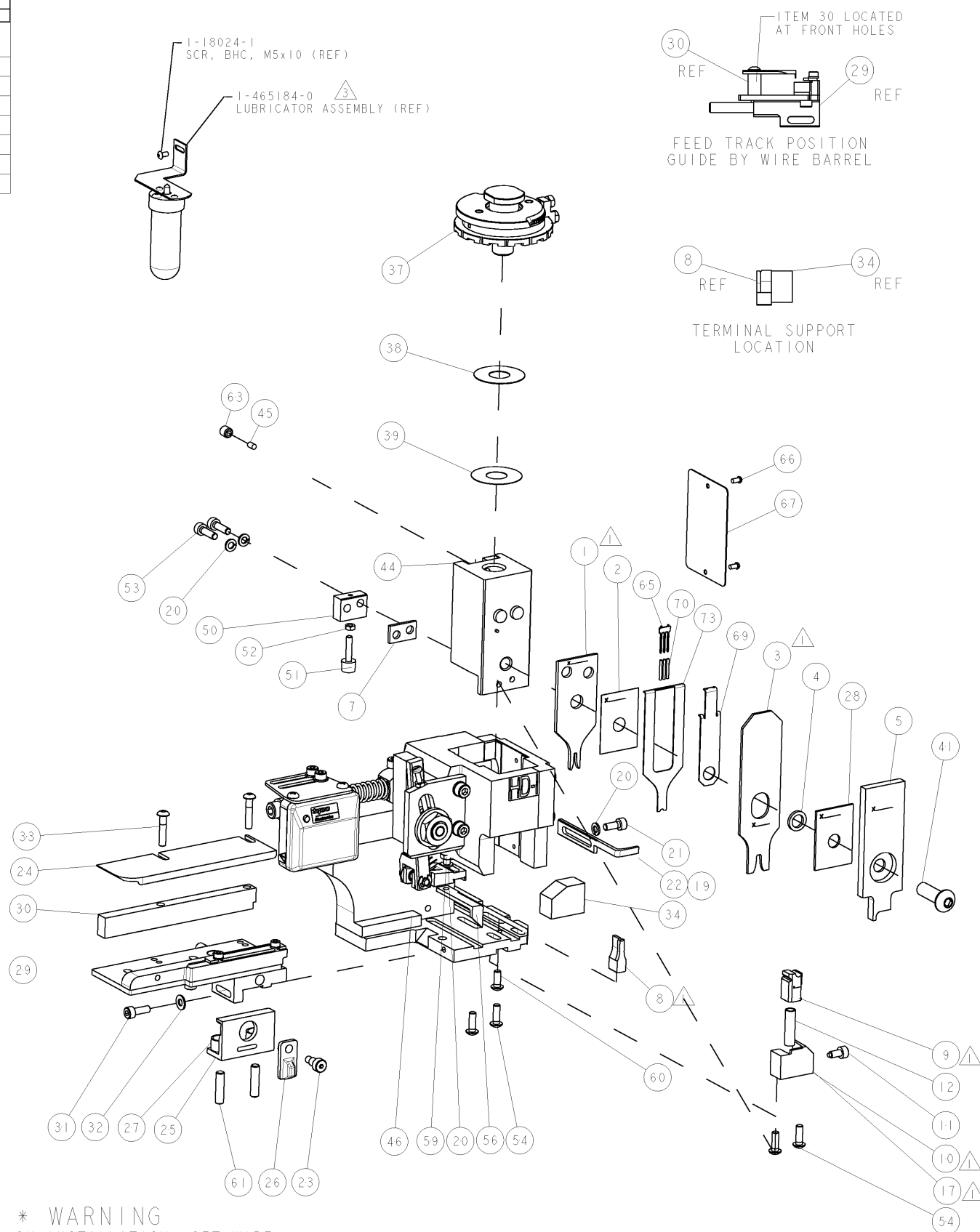
Pro/ENGINEER DRAWING



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

5. FOR DOUBLE WIRE APPLICATION, COMBINED INSULATION DIA TO BE 3.30MM MAX.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the Post-Feed 40mm Stroke mechanism. A vertical rectangular block has a circular hole on its left side. A vertical rod (47) is inserted into the block. A horizontal rod (49) is attached to the bottom of the vertical rod (47) and extends to the right.	 Diagram showing the Post-Feed 30mm Stroke mechanism. A vertical rectangular block has a circular hole on its left side. A vertical rod (47) is inserted into the block. A horizontal rod (49) is attached to the bottom of the vertical rod (47) and extends to the right.	 Diagram showing the Pre-Feed 30mm Stroke mechanism. A vertical rectangular block has a circular hole on its left side. A vertical rod (47) is inserted into the block. A horizontal rod (49) is attached to the bottom of the vertical rod (47) and extends to the right.	 Diagram showing the Pre-Feed 40mm Stroke mechanism. A vertical rectangular block has a circular hole on its left side. A vertical rod (47) is inserted into the block. A horizontal rod (49) is attached to the bottom of the vertical rod (47) and extends to the right.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3						LOC	DIST	REVIEWS						
						A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
								A	SEE ECO-06-018095		28JUL2006	DP	MC	
								B	ECR-07-027419		14NOV2007	MY	TE	
							1490525-3		DEPRESSOR, WIRE				73	
		-	-	-	-		-		-				72	
							1338705-3		DOCUMENTATION PACKAGE				71	
3	3	3	3	3	3		1-23147-4		SPRING, COMPRESSION				70	
							1490524-1		DEPRESSOR, SPACER				69	
		-	-	-	-		-		-				68	
							461264-5		PLATE, IDENTIFICATION				67	
2	2	2	2	2	2		21017-2		SCREW, DRIVE				66	
							1424350-1		HOLDER, PIN, WIRED				6	
		-	-	-	-		-		-				6	
							3-18031-0		SCR, SET, CUP POINT M6 X 6.0				63	
		-	-	-	-		-		-				62	
2	2	2	2	2	2		2-18032-5		SCR, SET, FLT POINT M5 X 20.0				61	
							18024-7		SCR, BTN SKT HD CAP (M4 X 10.0)				60	
							5-18022-2		SCR, HEX HD CAP M4 X 8.0				59	
		-	-	-	-		-		-				58	
		-	-	-	-		-		-				57	
							1338685-1		PAWL, FEED				56	
		-	-	-	-		-		-				55	
4	4	4	4	4	4		18024-8		SCR, BTN SKT HD CAP (M4 X 12.0)				54	
2	2	2	2	2	2		9-18023-6		SCR, SKT HD CAP M4 X 14.0				53	
							18030-1		NUT, HEX, REG M3				52	
							811242-5		BUMPER, HOLD DOWN				51	
							690753-2		SPACER, TONKER				50	
							18024-3		SCR, BTN SKT HD CAP (M3 X 10.0)				49	
-		-	-	-	-		1338675-1		CAM, UNIVERSAL PRE FEED				48	
	-			-			1338676-1		CAM, UNIVERSAL POST-FEED				47	
							1320999-3		APPLICATOR SUBASSEMBLY, HDI				46	
							690191-1		PLUG, NYLON				45	
							1338660-1		RAM				44	
		-	-	-	-		-		-				43	
		-	-	-	-		-		-				42	
							2-18024-6		SCR, BTN SKT HD CAP (M8 X 25.0)				41	
		-	-	-	-		-		-				40	
							690125-1		SHIM SUB-ASSY				39	
							1-469367-0		SHIM				38	
							879103-2		FINE ADJUST HEAD SUBASSY				37	
	-	-	-	-	-		-		-				36	
	-	-	-	-	-		-		-				35	
							1320934-6		SUPPORT, TERMINAL				34	
2	2	2	2	2	2		1-18024-0		SCR, BTN SKT HD CAP (M4 X 20.0)				33	
							18027-2		WASHER, FLAT, REG M4				32	
							1-18023-2		SCR, SKT HD CAP M4 X 12.0				31	
							1320908-8		SPACER, STRIP GUIDE				30	
							1633073-1		STRIP GUIDE ASSEMBLY				29	
							1-455888-1		SPACER, CRIMPER				28	
2	2	2	2	2	2		1-22284-0		SPRING, COMPRESSION				27	
							356835-1		LEVER, DRAG RELEASE				26	
							240792-1		DRAG, TERMINAL				25	
							1320928-1		PLATE, STRIP GUIDE				24	
							980371-4		SCR, SKT HD SHLDR 5.0 DIA X 6.0				23	
	-			-			690472-2		STRIPPER				22	
							1-18023-1		SCR, SKT HD CAP M4 X 10.0				21	
4	4	4	4	4	4		18025-2		WASHER, SPRG LOCK, REG M4				20	
-		-	-	-			690472-1		STRIPPER				19	
	-	-	-	-	-		-		-				18	
	-	-	-	-	-		1338684-1		HOLDER, SHEAR, NO-CUT				17	
	-	-	-	-	-		-		-				16	
	-	-	-	-	-		-		-				15	
	-	-	-	-	-		-		-				14	
	-	-	-	-	-		-		-				13	
							3-22280-3		SPRING, COMPRESSION				12	
							356885-4		STOP, SHEAR				11	
-				-			1320921-1		SHEAR HOLDER, FRONT, CUT				10	
							462006-1		FLOATING SHEAR, FRONT				9	
2	2	2					4-1333203-7		ANVIL, COMBINATION				8	
							1-240641-3		SPACER				7	
-	-	-	-	-	-		-		-				6	
							1-455889-4		DEPRESSOR, SHEAR				5	
							1-238011-6		BLOCK, CRIMPER SPACER				4	
2	2	2					6-1213077-5		CRIMPER, INSULATION PREMIUM				3	
							455888-1		SPACER, CRIMPER				2	
2	2	2					2-456404-5		CRIMPER, WIRE PREMIUM				1	
76	-72	-71	-6	-2	-1		PART NO		DESCRIPTION				ITEM NO	
TOLERANCES UNLESS OTHERWISE SPECIFIED:						DWN	20JUN2006		tyco				Tyco Electronics	
DRAWING: [IN]						APVD	20JUN2006	NAME	Harrisburg, PA 17105-3608					
0 PLC ±.1						PRODUCT SPEC		FINE ADJUST SIDE FEED						
1 PLC ±.05						APPLICATION SPEC		HDI APPLICATOR						
2 PLC ±.02						See Table	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO				
3 PLC ±.01						WEIGHT	A1	00779	C=1528678	-				
4 PLC ±.005						CUSTOMER DRAWING	SCALE	3:5	SHEET	1	OF	REV		
ANGLES														
FINISH														

Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9