

[illegible]

 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

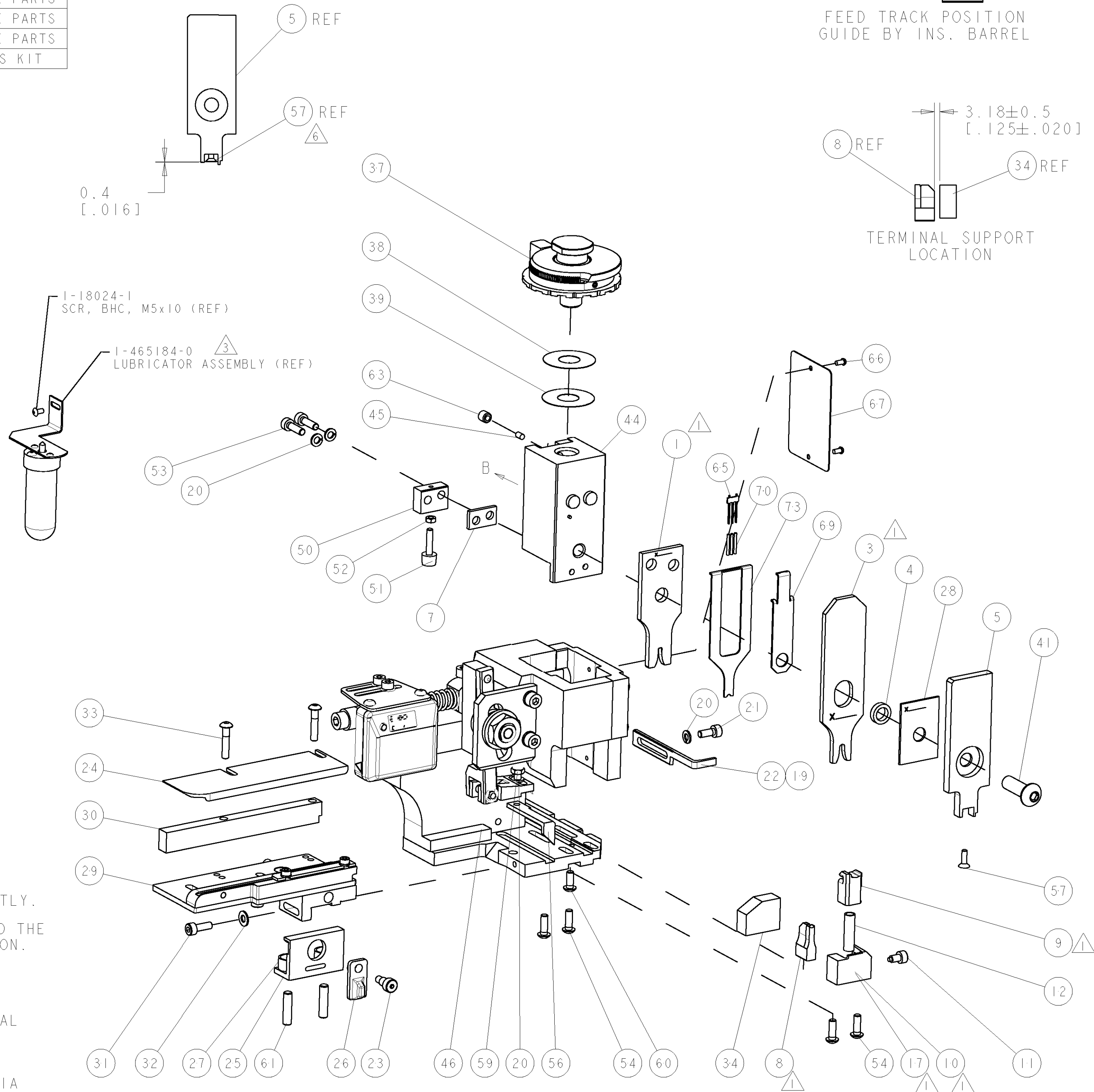
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL
- [O/D OF TYCO SEAL 964972-1 IS 2.6MM]
WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING
APPLIED. SEAL PN 1949110-1 INS. DIA RANGE
IS 1.70-2.10 [.067-.083 IN] PN 1949230-1 INS. DIA
RANGE IS 1.90-2.50 [.075-.098 IN]. SEAL PN 964972-1
INS DIA RANGE IS 1.9 - 2.1MM.

△ 6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT
QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

 EQUIVALENT SCHLEMMER GMBH PN IS 7814046.

△ 8 CRIMP DATA CALCULATED BY TYCO ELECTRONICS U.K. LTD.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the Post-Feed 40mm Stroke mechanism. A vertical rectangular block has a horizontal slot. A vertical rod (47) is inserted into the slot. A horizontal rod (49) is attached to the bottom of the vertical rod (47).	 Diagram showing the Post-Feed 30mm Stroke mechanism. A vertical rectangular block has a horizontal slot. A vertical rod (47) is inserted into the slot. A horizontal rod (49) is attached to the bottom of the vertical rod (47).	 Diagram showing the Pre-Feed 30mm Stroke mechanism. A vertical rectangular block has a horizontal slot. A vertical rod (48) is inserted into the slot. A horizontal rod (49) is attached to the bottom of the vertical rod (48).	 Diagram showing the Pre-Feed 40mm Stroke mechanism. A vertical rectangular block has a horizontal slot. A vertical rod (48) is inserted into the slot. A horizontal rod (49) is attached to the bottom of the vertical rod (48).

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
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-	-	-	-	-	-	-	-	-	-	78
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-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE 458637-3	LOC	DIST	REVISIONS					
	A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
				A	SEE ECO-07-001305	17JAN2007	DP	MC

-	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	1-23147-4	SPRING, COMPRESSION	70
-	1	1	1	1	1	1	1490524-2	DEPRESSOR, SPACER	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	469367-1	SHIM	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	-	1	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	1338684-2	SHEAR HOLDER, FRONT	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1-1633132-5	ANVIL, COMBINATION .090	8
-	1	1	1	1	1	1	240641-9	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	456135-6	CRIMPER, INSULATION O PREMIUM	3
-	-	-	-	-	-	-	-	-	2
1	2	2	2	1	1	1	2-456406-2	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: mm (IN)		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME FINE ADJUST SIDE FEED HDI APPLICATOR -	
MATERIAL -		FINISH -		SIZE CASE CODE DRAWING NO A 1 00779 C=1528748	
WEIGHT -		CUSTOMER DRAWING -		RESTRICTED TO -	
SCALE 3:5		SHEET 1 OF 1		REV A	

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