

4

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

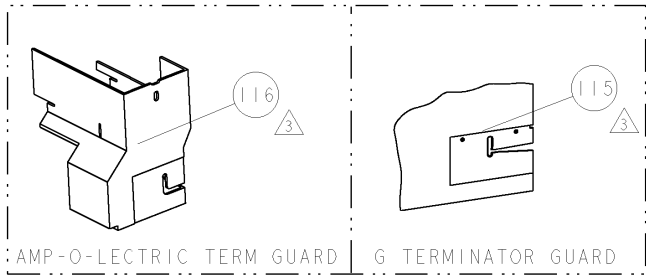
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

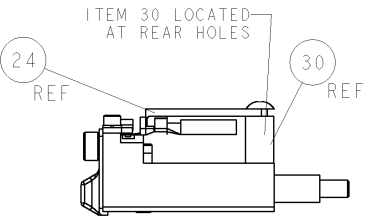
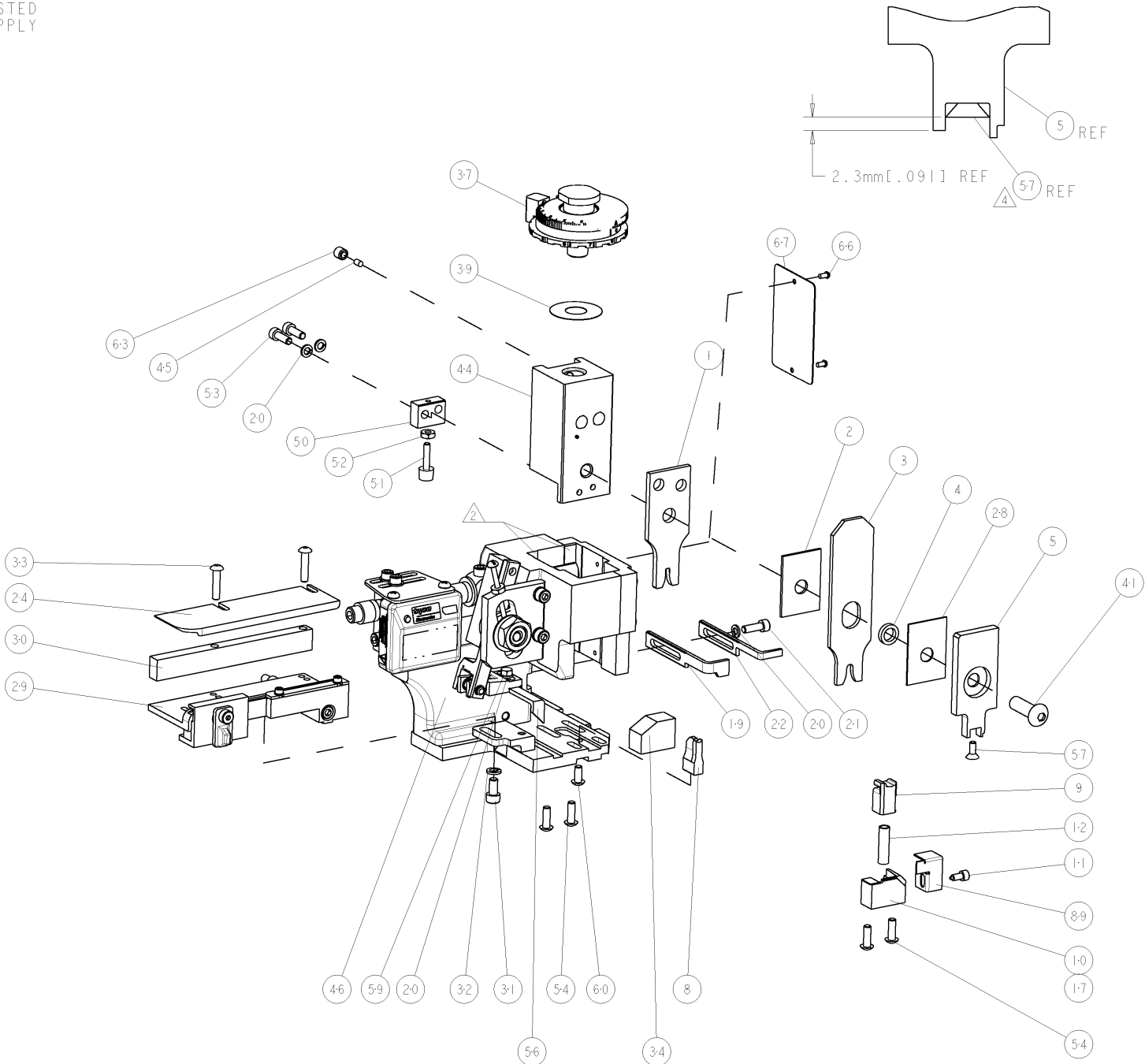
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION										
1855074-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER										
1855074-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER										
1855074-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER										
1855074-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER										
7-1855074-7	A	-	-	-	SPARE PARTS										

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

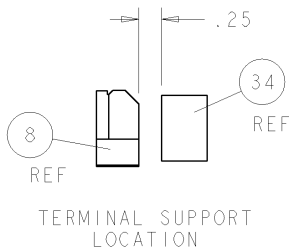


TERMINAL NAME: 2.8 x 0.8mm TAB					
962916	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	B6	1.88±0.05mm[.074±.002]	2.50mm2	
-	-	C7	1.73±0.05mm[.068±.002]	2.00mm2	
-	-	D7	1.58±0.05mm[.062±.002]	1.50mm2	
-	-	-	-	-	
-	-	-	-	-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
828905-1	-	WIRE	2.54mm[.100]	F	1.5-2.5mm2
-	-	INSUL	4.32mm[.170]	O	Ø3.40mm MAX
WIRE STRIP LENGTH	4.67-5.31	TERM APPL SPEC	114-18051	FEED	14.50
				APPL INSTRUCTIONS	408-8040
				SET UP GAGE	458637-1

LOC		DIST		REV		REVISIONS		DATE		OWN		APPD	
A	66	F	L/W	DESCRIPTION		DATE		OWN		APPD			
A	RELEASED					26APR2006		ROW		GB			



FEED TRACK POSITION



TERMINAL SUPPORT LOCATION

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

3	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
-	-	-	-	-	-	-	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	-	-	-	-	-	-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
-	-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
-	-	-	-	-	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	-	-	-	-	-	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	-	-	-	-	-	-	690191-1	PLUG, NYLON	45
-	-	-	-	-	-	-	455673-1	RAM, SIDE FEED	44
-	-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
-	-	-	-	-	-	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	690786-4	TERMINAL SUPPORT	34
-	-	-	-	-	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	-	-	-	-	-	-	1320908-8	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	-	1633091-4	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	-	455888-6	SPACER, CRIMPER	28
-	-	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	-	-	-	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	-	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	-	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
-	-	-	-	-	-	-	1-690461-6	STOP, SHEAR	11
-	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	-	-	-	-	-	-	318707-2	FLOATING SHEAR, FRONT	9
-	-	-	-	-	-	-	1633111-7	ANVIL, COMBINATION .100	8
-	-	-	-	-	-	-	318701-1	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	-	3-238011-3	BLOCK, CRIMPER SPACER	4
-	-	-	-	-	-	-	8-904741-3	CRIMPER, INSUL O PREMIUM	3
-	-	-	-	-	-	-	1-455888-3	SPACER, CRIMPER	2
-	-	-	-	-	-	-	456407-5	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

TIT: DRAWING OF A PARTIAL TOLERANCE FOR IDENTIFICATION OF TOLERANCE										DIN		04APRIL2006		tyco		Tyco Electronics			
THE TOLERANCE IS SPECIFIED BY THE TOLERANCE SYMBOL										DRW		R.O. WILSON		Electronics		Harrisburg, PA 17105-3608			
TOLERANCE IS SPECIFIED BY THE TOLERANCE SYMBOL										CHK		04APRIL2006							
										APP		R.O. WILSON							
DIMENSIONS:										TOLERANCES UNLESS OTHERWISE SPECIFIED:		TIT: DIN		04APRIL2006		NAME			
INCHES												PRODUCT SPEC				SIDE FEED HDM APPLICATOR			
										0 PLC ±						WITH FINE ADJUST			
										1 PLC ±0.1									
										2 PLC ±0.01									
										3 PLC ±0.001									
										4 PLC ±0.000									
										ANGLES ±									
MATERIAL										FINISH		WEIGHT		SIZE		PAGE CODE DRAWING NO.		RESTRICTED TO	
-										-		-		A		00779 C=1855074		-	
CUSTOMER DRAWING														SCALE		3:5		SHEET 1 OF 1 REV A	

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

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moschip.ru_9