

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

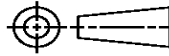
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOC-

RESTRICTED TO

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

8				7							
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION				20			
COPYRIGHT 20				BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION			
1855284-1		A	122500-1	LEADMAKER		POST FEED		CUTS CARRIER			
1855284-2		A	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER			
1855284-3		A	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER			
1855284-6		A	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER			
7-1855284-7		A	-	-		-		SPARE PARTS			

1 RECOMMENDED SPARE PARTS

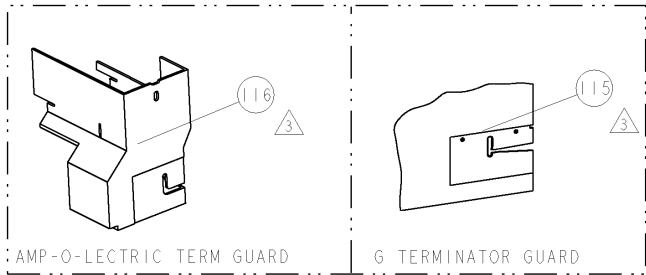
2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4 MAXIMUM DIAMETER SHALL BE 1.75mm [.069] WHEN USED IN 15.24mm [.600] HIGH HOUSINGS, AND 1.4mm [.055] WHEN USED IN 15.38mm [.645] HIGH HOUSINGS OR 13.84mm [.545] HIGH HOUSINGS.

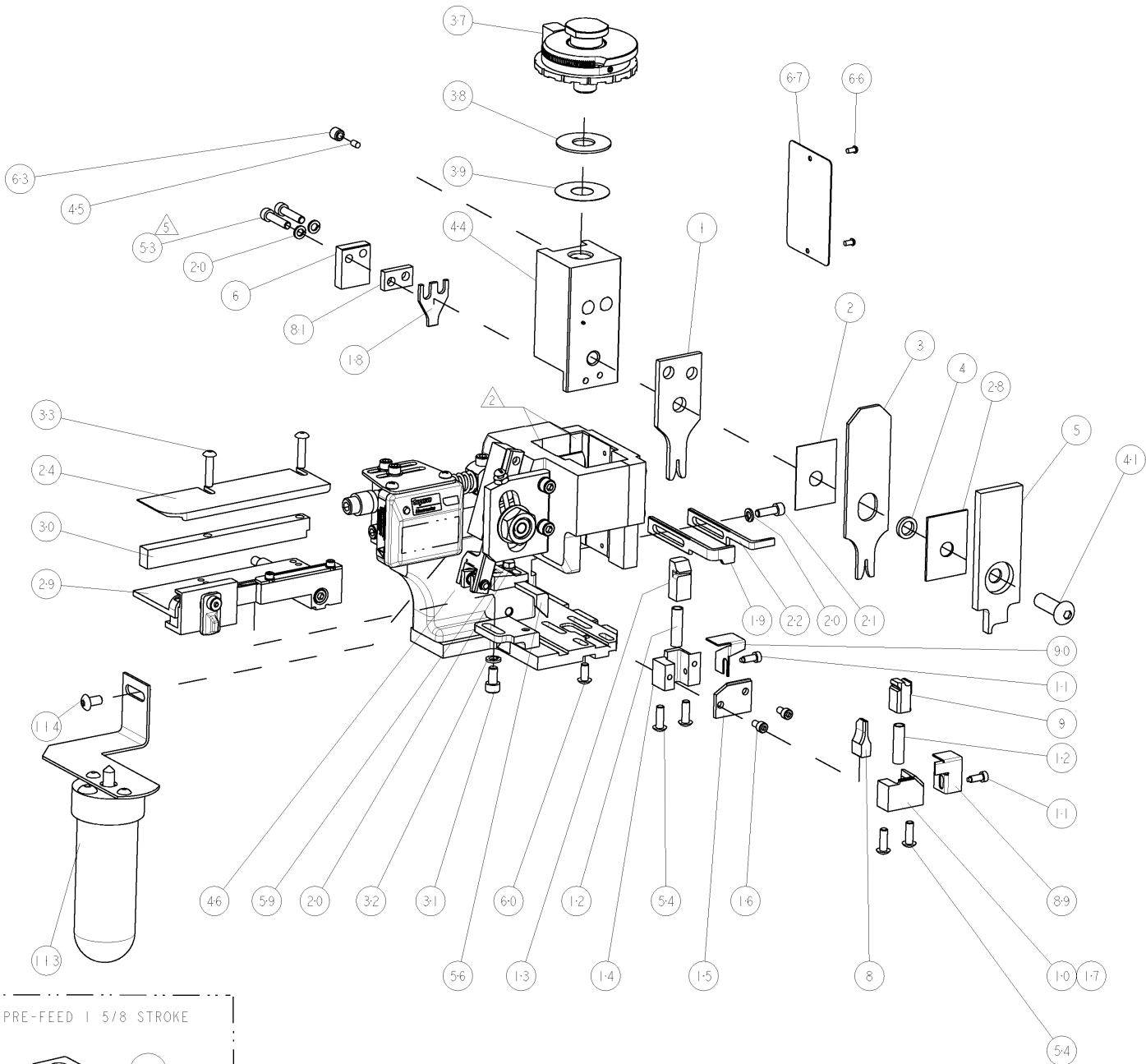
5 CUT AT ASSEMBLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: CONTACT, MOD IV, RECEPTACLE, CRIMP							
85969	-	AMP TERMINAL - AMP CRIMP SPECS					
86492	-						
87195	-	CRIMP HEIGHT			WIRE SIZE		REF SETTING
87309	-	0.72-0.94mm[.0285-.0370]			20AWG		B4
87523	-	0.72-0.84mm[.0285-.0330]			22AWG		B8
102680	-	0.64-0.83mm[.0250-.0325]			24AWG		C3
141097	-	-			-		-
141760	-	CRIMP	SIZE		TYPE	RANGE	
141702	-						
-	-						
-	-	WIRE	1.40mm [.055]	F	24-20 AWG		
-	-	INSUL	1.57mm [.062]	F	Ø 1.4 OR 1.75mm MAX		
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPLICATOR INSTRUCTIONS	
3.58-4.78mm		114-25003		7.62mm		408-8040	
						SET UP GAGE	
						458637-1	

REVISIONS					
REV	DATE	BY	CHKD	APPD	DESCRIPTION
A	10MAY2007	RK	GB		RELEASED



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	-	-	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	691668-1	GUARD, REAR CHIP	90
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4-240641-1	SPACER	81
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	1-469367-1	SHIM	38
-	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	-	690518-1	HOLD DOWN, TERMINAL	18
-	1	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	2	2	2	2	-	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	-	690691-4	PLATE, REAR SHEAR	15
-	1	1	1	1	-	-	690462-1	SHEAR HOLDER, REAR	14
-	1	1	1	1	-	-	690463-1	FLOATING SHEAR, REAR	13
-	2	2	2	2	-	-	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	-	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	-	462006-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	-	805887-1	ANVIL, COMBINATION	8
-	1	1	1	1	-	-	690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	-	455889-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	238011-8	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	-	9-456134-8	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	-	455888-3	SPACER, CRIMPER	2
-	1	1	1	1	-	-	217885-1	CRIMPER, WIRE F STEPPED PREMIUM	1

-77 -6 -3 -2 -1 U/M		PART NO		DESCRIPTION		ITEM NO	
1ST PREFERRED CHOICE 2ND PREFERRED CHOICE 3RD PREFERRED CHOICE 4TH PREFERRED CHOICE 5TH PREFERRED CHOICE 6TH PREFERRED CHOICE 7TH PREFERRED CHOICE 8TH PREFERRED CHOICE 9TH PREFERRED CHOICE 10TH PREFERRED CHOICE 11TH PREFERRED CHOICE 12TH PREFERRED CHOICE 13TH PREFERRED CHOICE 14TH PREFERRED CHOICE 15TH PREFERRED CHOICE 16TH PREFERRED CHOICE 17TH PREFERRED CHOICE 18TH PREFERRED CHOICE 19TH PREFERRED CHOICE 20TH PREFERRED CHOICE 21ST PREFERRED CHOICE 22ND PREFERRED CHOICE 23RD PREFERRED CHOICE 24TH PREFERRED CHOICE 25TH PREFERRED CHOICE 26TH PREFERRED CHOICE 27TH PREFERRED CHOICE 28TH PREFERRED CHOICE 29TH PREFERRED CHOICE 30TH PREFERRED CHOICE 31ST PREFERRED CHOICE 32ND PREFERRED CHOICE 33RD PREFERRED CHOICE 34TH PREFERRED CHOICE 35TH PREFERRED CHOICE 36TH PREFERRED CHOICE 37TH PREFERRED CHOICE 38TH PREFERRED CHOICE 39TH PREFERRED CHOICE 40TH PREFERRED CHOICE 41ST PREFERRED CHOICE 42ND PREFERRED CHOICE 43RD PREFERRED CHOICE 44TH PREFERRED CHOICE 45TH PREFERRED CHOICE 46TH PREFERRED CHOICE 47TH PREFERRED CHOICE 48TH PREFERRED CHOICE 49TH PREFERRED CHOICE 50TH PREFERRED CHOICE 51ST PREFERRED CHOICE 52ND PREFERRED CHOICE 53RD PREFERRED CHOICE 54TH PREFERRED CHOICE 55TH PREFERRED CHOICE 56TH PREFERRED CHOICE 57TH PREFERRED CHOICE 58TH PREFERRED CHOICE 59TH PREFERRED CHOICE 60TH PREFERRED CHOICE 61ST PREFERRED CHOICE 62ND PREFERRED CHOICE 63RD PREFERRED CHOICE 64TH PREFERRED CHOICE 65TH PREFERRED CHOICE 66TH PREFERRED CHOICE 67TH PREFERRED CHOICE 68TH PREFERRED CHOICE 69TH PREFERRED CHOICE 70TH PREFERRED CHOICE 71ST PREFERRED CHOICE 72ND PREFERRED CHOICE 73RD PREFERRED CHOICE 74TH PREFERRED CHOICE 75TH PREFERRED CHOICE 76TH PREFERRED CHOICE 77TH PREFERRED CHOICE 78TH PREFERRED CHOICE 79TH PREFERRED CHOICE 80TH PREFERRED CHOICE 81ST PREFERRED CHOICE 82ND PREFERRED CHOICE 83RD PREFERRED CHOICE 84TH PREFERRED CHOICE 85TH PREFERRED CHOICE 86TH PREFERRED CHOICE 87TH PREFERRED CHOICE 88TH PREFERRED CHOICE 89TH PREFERRED CHOICE 90TH PREFERRED CHOICE 91ST PREFERRED CHOICE 92ND PREFERRED CHOICE 93RD PREFERRED CHOICE 94TH PREFERRED CHOICE 95TH PREFERRED CHOICE 96TH PREFERRED CHOICE 97TH PREFERRED CHOICE 98TH PREFERRED CHOICE 99TH PREFERRED CHOICE 100TH PREFERRED CHOICE		04MAY2007		tyco Tyco Electronics Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES ±.1 FINISH		CNC G.KNEPPER G.BAILEY P.BENCHOFF PRODUCT SPEC APPLICATION SPEC		NAME FINE ADJUST SIDE FEED HDM APPLICATOR -	
MATERIAL		WEIGHT		SIZE CASE CODE DRAWING NO		RESTRICTED TO	
-		-		A 00779 C=1855284		-	
CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1		REV A	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9