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LOC

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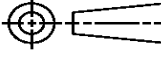
REVISIONS

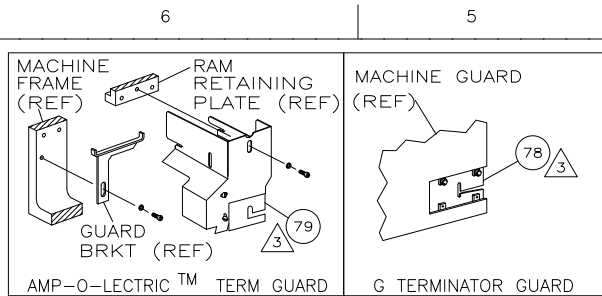
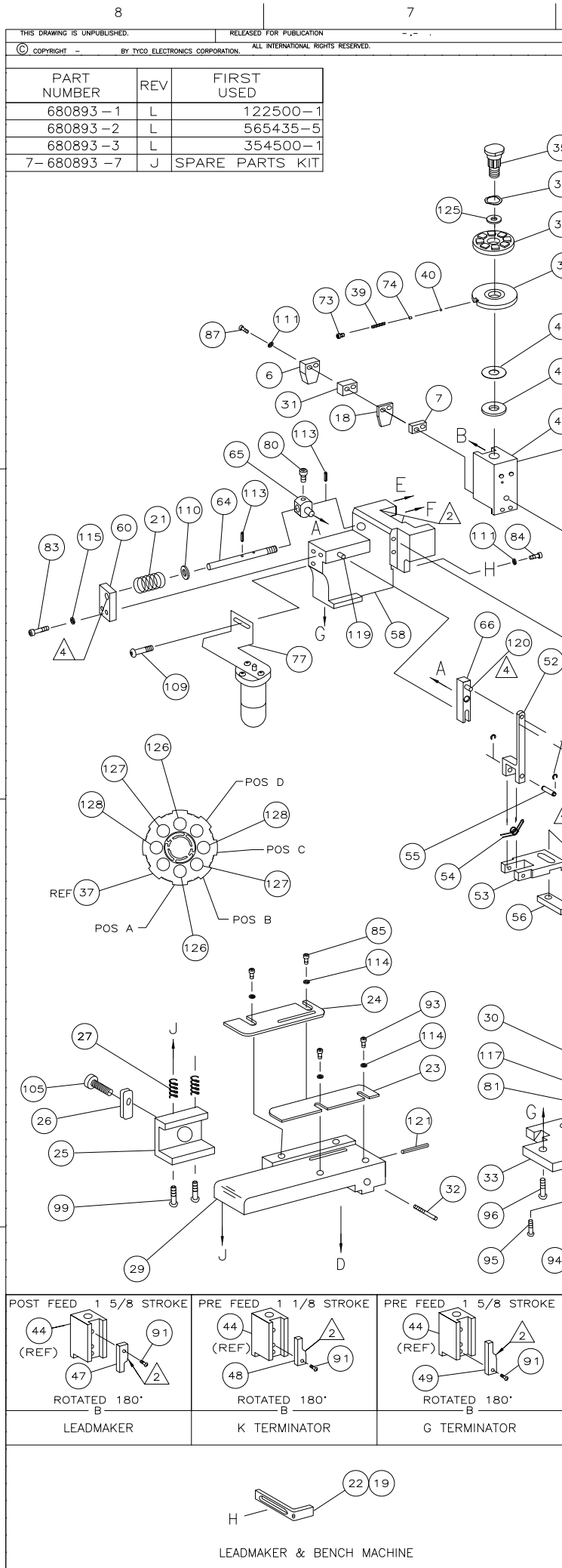
P	LTR	DESCRIPTION	DATE	DWN	APVD
	L1	ECR-14-002334	18FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151022-1

FOR REPLACEMENT PARTS FOR APPLICATOR 680893
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
680893

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
		4 PLC ±		CAGE CODE	
FINISH		WEIGHT		DRAWING NO C- 680893	
		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE		SHEET 1 OF 2 REV L1	



TERMINAL NAME: CONTACT,RECEPT, CRIMP SNAP-IN, MICRO MATE-N-LOCK									
		794606	CRIMP DATA (AMP TERMINAL)						
			PAD LTR	CRIMP HEIGHT				WIRE SIZE	
			A	.035 ±.002 [0.89 ±.05mm]				20	
			B	.031 ±.002 [0.79 ±.05mm]				22	
			C	.027 ±.002 [0.69 ±.05mm]				24	
			D	NOT				USED	
			CRIMP	SIZE		TYPE		RANGE	
			WIRE	.055 [1.4mm]		F		24-20	
			INSUL	.070 [1.78mm]		F		.035-.060	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.114-.139		114-13000		.250		408-8040		458637-1	L2303

-	2	2	2	-	6-354779-8	PIN, WIRE DISC (.3330)C	129
-	2	2	2	-	5-354779-9	PIN, WIRE DISC (.3285)B	127
-	2	2	2	-	5-354779-0	PIN, WIRE DISC (.3240)A	126
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
-	1	1	1	-	4088040	SF APPL INST 408-8040	123
-	1	1	1	-			122
-	1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
-	REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
-	REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
-	REF	REF	REF	-	21045-3	RING,RET "c"(Ø.187)FD FING PIN	118
-	1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
-	4	4	4	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
-	REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
-							112
-	4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
-	REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
-	-	1	-	-	2-21002-6	SCR,BHC(10-32x.38)LUBE ASSY	109
-	REF	REF	REF	-			108
-	REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
-							106
-	1	1	1	-	22353-8	SCR,SHLD(.187x.25)DRAG LEVER	105
-							104
-	1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
-	2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
-	REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	2	2	2	-	5-21006-6	SCR,SET,10-32 X .75	99
-	1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
-	REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
-	REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
-	REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
-	2	2	2	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
-	2	2	2	-	1-21000-4	SCR,BHC(4-40x.38)FRT STP GDE	93
-	2	2	2	-	2-21002-1	SCR,BHC(8-32x.38)	92
-	1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
-							90
-							89
-	2	2	2	-	1-21000-8	SCR,SHC(6-32x.25)R SHEAR PLATE	88
-	2	2	2	-	2-21000-9	SCR,SHC(8-32x.75)DEP-HOLD	87
-	1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
-	2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
-	1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
-	REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
-	REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
-	1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
-	REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	-	REF	-	-	455749-1	GUARD, WINDOW	79
-	REF	-	-	-	679532-1	INSERT, GUARD	78
-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	77
-							76
-							75
-	1	1	1	-	690603-1	SPRING, ASSIST	74
-	1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
-	REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
-	REF	REF	REF	-	690517-1	SPACER	71
-	-	-	-	-			70
-	-	-	-	-			69
-	-	-	-	-			68
-	-	-	-	-			67
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LOC				DIST	REVISONS				
A				66					
P				LTR	DESCRIPTION		DATE	DN	APVD
L					ECR-08-016381		6-2008	MY	GB
-1	LEADMAKER			MECH POST FEED					
-2	BENCH MODEL K			MECH PRE FEED					
-3	BENCH MODEL G			MECH PRE FEED					
-77	-			SPARE PARTS KIT					
-	REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70		
-	REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69		
-	REF	REF	REF	-	240626-1	SHAFT, PIVOT	68		
-	REF	REF	REF	-	240633-1	BUSHING	67		
-	REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66		
-	REF	REF	REF	-	240629-1	BLOCK, PIVOT	65		
-	REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64		
-	REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63		
-	REF	REF	REF	-	240658-1	ROLLER, CAM	62		
-	REF	REF	REF	-	454398-2	ROD, FEED	61		
-	REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60		
-	REF	REF	REF	-	454220-1	CAP, RAM	59		
-	REF	REF	REF	-	454485-1	HOUSING	58		
-							57		
-	1	1	1	-	694433-7	PAWL, FEED	56		
-	REF	REF	REF	-	240624-1	PIN, FEED FINGER	55		
-	REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54		
-	REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53		
-	REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52		
-							51		
-							50		
-	1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49		
-	-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48		
-	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47		
-	1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46		
-	1	1	1	-	690191-1	PLUG, NYLON	45		
-	1	1	1	-	455673-1	RAM	44		
-	1	1	1	-	690125-1	WASHER, LAMINATED	43		
-	1	1	1	-	690124-1	WASHER, RAM	42		
-	1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41		
-	1	1	1	-	23241-6	BALL, STEEL	40		
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39		
-	1	1	1	-	690142-1	DISC, INSULATION	38		
-	1	1	1	-	354777-1	WIRE DISC, PLASTIC	37		
-	1	1	1	-	22480-5	WASHER, SPRING	36		
-	1	1	1	-	690212-1	POST, RAM	35		
-	1	1	1	-	6-22279-3	SPRING, SHEAR	34		
-	REF	REF	REF	-	455675-1	PLATE, BASE	33		
-	1	1	1	-	690432-3	SCREW, ADJUSTMENT	32		
-	1	1	1	-	240641-9	SPACER,DEPRESSOR(REAR)	31		
-	REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30		
-	1	1	1	-	844048-1	PLATE, STRIP GUIDE	29		
-	1	1	1	-	455888-5	SPACER, FRONT SHEAR DEP	28		
-	2	2	2	-	1-22284-0	SPRING, DRAG	27		
-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26		
-	1	1	1	-	240792-1	DRAG, TERMINAL	25		
-	1	1	1	-	690438-1	GUIDE, STRIP (REAR)	24		
-	1	1	1	-	189124-7	GUIDE, STRIP (FRONT)	23		
-	-	-	1	-	690472-2	STRIPPER	22		
-	REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21		
-							20		
-	1	1	-	-	691353-1	STRIPPER	19		
-	1	1	1	-	1-690518-0	HOLDDOWN, TERMINAL	18		
-	1	1	1	-	691668-1	GUARD, CHIP (REAR)	17		
-	1	1	1	-	318563-1	GUARD, CHIP, FRONT	16		
-	1	1	1	-	1-690691-1	PLATE, SHEAR (REAR)	15		
-	1	1	1	-	690462-1	HOLDER, SHEAR (REAR)	14		
-	1	1	1	-	690463-1	SHEAR, FLOAT (REAR)	13		
-	1	1	1	-	3-22280-3	SPRING, SHEAR	12		
-	2	2	2	-	690461-1	STOP, SHEAR	11		
-	1	1	1	-	468798-1	HOLDER, SHEAR (FRONT)	10		
-	1	1	1	-	462006-3	SHEAR, FLOAT (FRONT)	9		
-	1	1	1	-	3-904132-6	ANVIL	8		
-	1	1	1	-	240641-2	SPACER, DEPRESSOR (REAR)	7		
-	1	1	1	-	690468-2	DEPRESSOR, SHEAR (REAR)	6		
-	1	1	1	-	455889-9	DEPRESSOR, SHEAR (FRONT)	5		
-	1	1	1	-	2-238011-0	SPACER, BLOCK CRIMPER	4		
-	1	1	1	-	2-683453-0	CRIMPER, INSULATION	3		
-	1	1	1	-	455888-5	SPACER, CRIMPER	2		
-	1	1	1	-	4-456402-5	CRIMPER, WIRE	1		
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO		
QTY REQD PER ASSY					PARTS LIST				
DRAWING IS A CONTROLLED DOCUMENT.									
INCHES:					DN B.HIGMAN	02NOV99	Tyco Electronics		
TOLERANCES UNLESS OTHERWISE SPECIFIED:					DN B.HIGMAN	02NOV99	Tyco Electronics Corporation		
APVD T.FELBIN					NAME	Horriburg, PA 17105-3608			
PRODUCT SPEC					SIDE FEED HDM APPLICATOR				
APPLICATION SPEC					-				
WEIGHT					-				
SIZE					CAGE CODE	DRAWING NO		RESTRICTED TO	
A1					00779	C-680893		-	
CUSTOMER DRAWING					SCALE	SHEET 1 OF 1		REV 1	

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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