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(C) COPYRIGHT 20			
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION
		2151096-1	F
		2151096-2	F
		2151096-5	F
		2151096-6	F
		2151096-7	F
		7-2151096-7	D
		DESCRIPTION	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		NON-CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		CRIMP TOOLING KIT	
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.57 mm [.062]	F	
INSUL	3.18 mm [1.25]	F	
APPLICATOR INSTRUCTIONS			
408-10389			

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: VAL-U-LOK PIN CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm[.118-.138 IN]		INSULATION DIAMETER RANGE Ø 1.50-3.30 mm[.059-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	114-13172	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
794955-1	794955-2	794955-3	794955-4
794956-1	794956-2	794956-3	794956-4
794956-5			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG + 20 AWG		1.22+/-0.05 [.048+/- .002]		4.1
18 AWG OR 0.87mm2		1.12+/-0.05 [.044+/- .002]		5.1
2 X 22 AWG		1.07+/-0.05 [.042+/- .002]		6.1
20 AWG OR 0.50mm2		0.99+/-0.05 [.039+/- .002]		6.3
22 AWG OR 0.35mm2		0.89+/-0.05 [.035+/- .002]		7.3
24 AWG OR 0.20mm2		0.81+/-0.05 [.032+/- .002]		8.2



1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 - MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151096-4
 - PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151096-4
 - SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151096-5
 - SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151096-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
13. INSTALL ITEM 3 AS SHOWN FOR TERMINALS 2238016 AND 2238017.
14. INSTALL ITEM 3 WITH RELIEF INWARDS AGAINST ITEM 1 FOR TERMINALS 794955 AND 794956.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: VAL-U-LOK PIN CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø 1.50-3.30 mm [.059-.130 IN]	
TERMINAL APPLICATION 		114-13172	
SPECIFICATION		-	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
2238016-1	2238017-1	-	-

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
22 AWG + 20 AWG			1.22+/-0.05 [0.048+/- .002]		4.1
18 AWG OR 0.87mm2			1.12+/-0.05 [0.044+/- .002]		5.1
2 X 22 AWG			1.07+/-0.05 [0.042+/- .002]		5.6
20 AWG OR 0.50mm2			0.99+/-0.05 [0.039+/- .002]		6.3
22 AWG OR 0.35mm2			0.89+/-0.05 [0.035+/- .002]		7.3

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

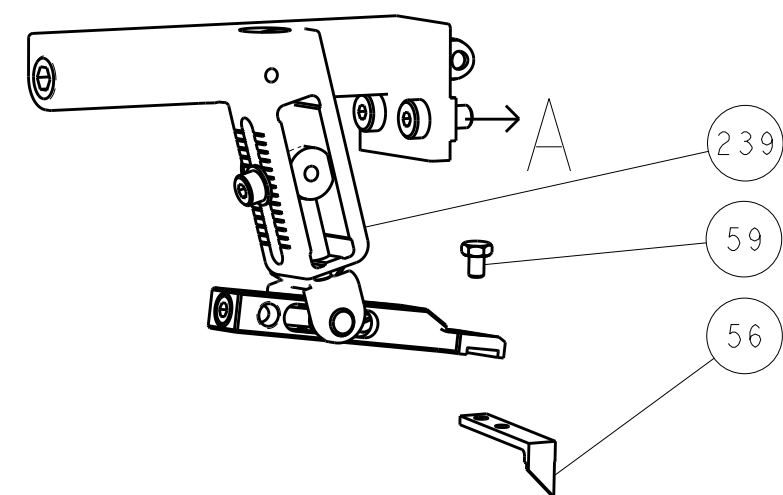
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

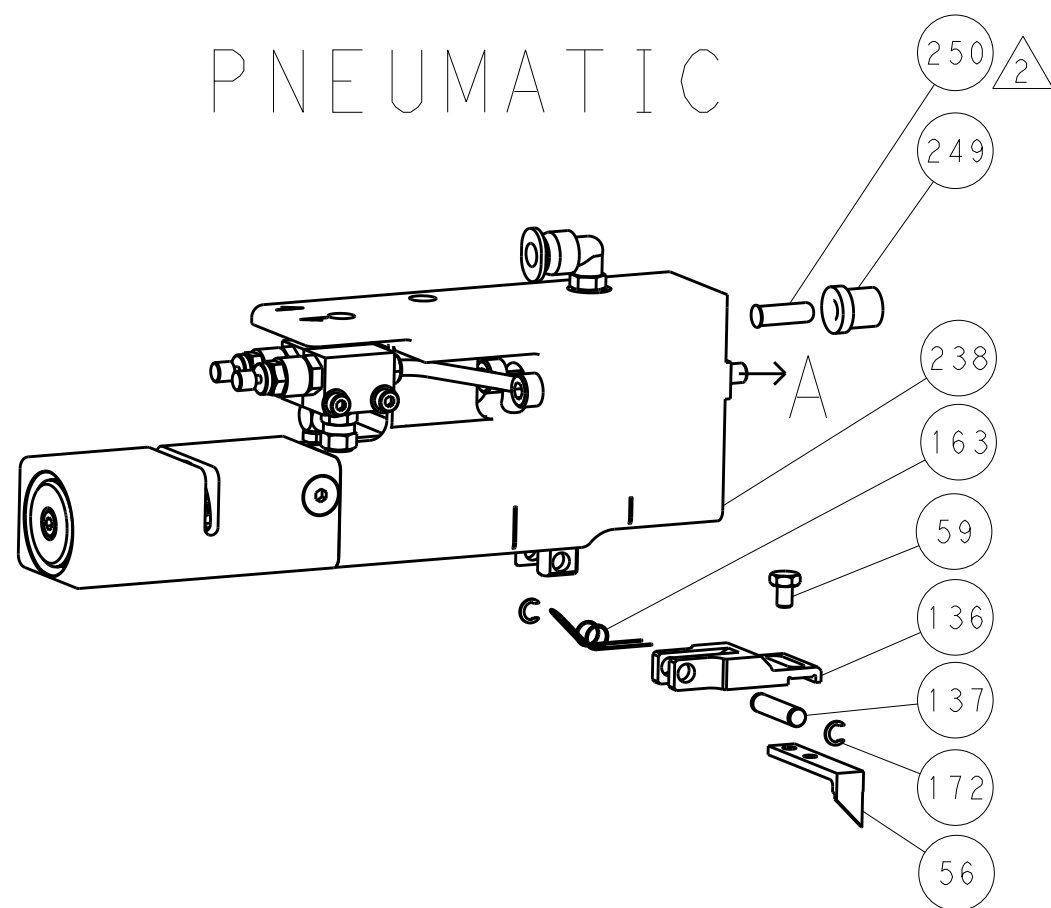
				2						
SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS				
		P	LTR			DESCRIPTION		DATE	DWN	APVD
		E		ECR-14-004245				20MAR2014	RK	GB
		F		ECR-14-009348				23JUN2014	KH	TE

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

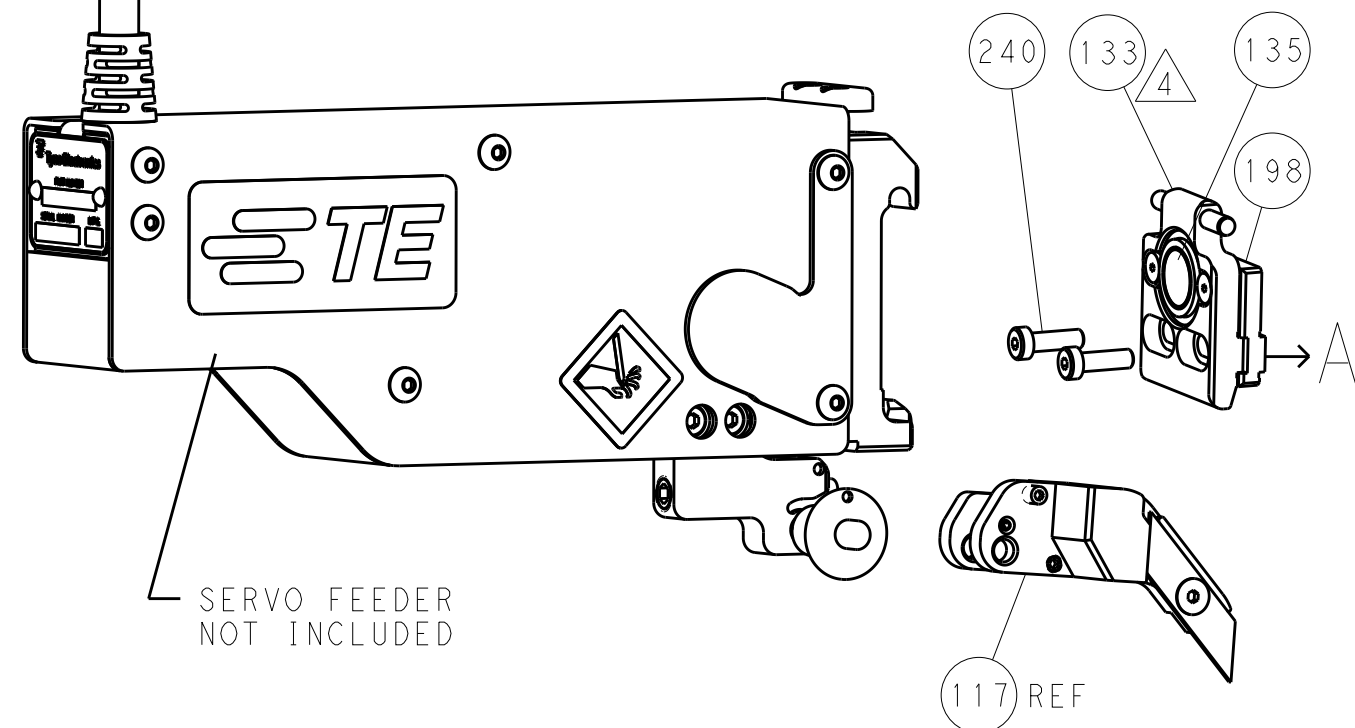
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MECHANICAL



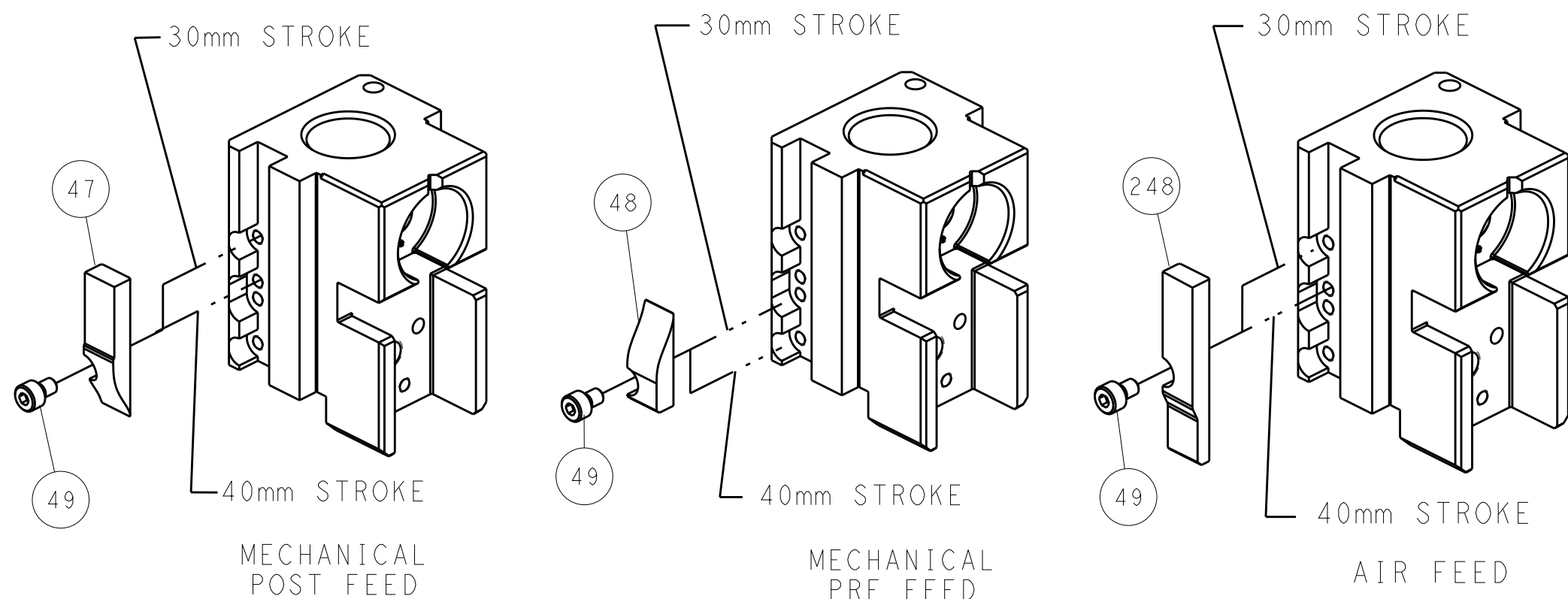
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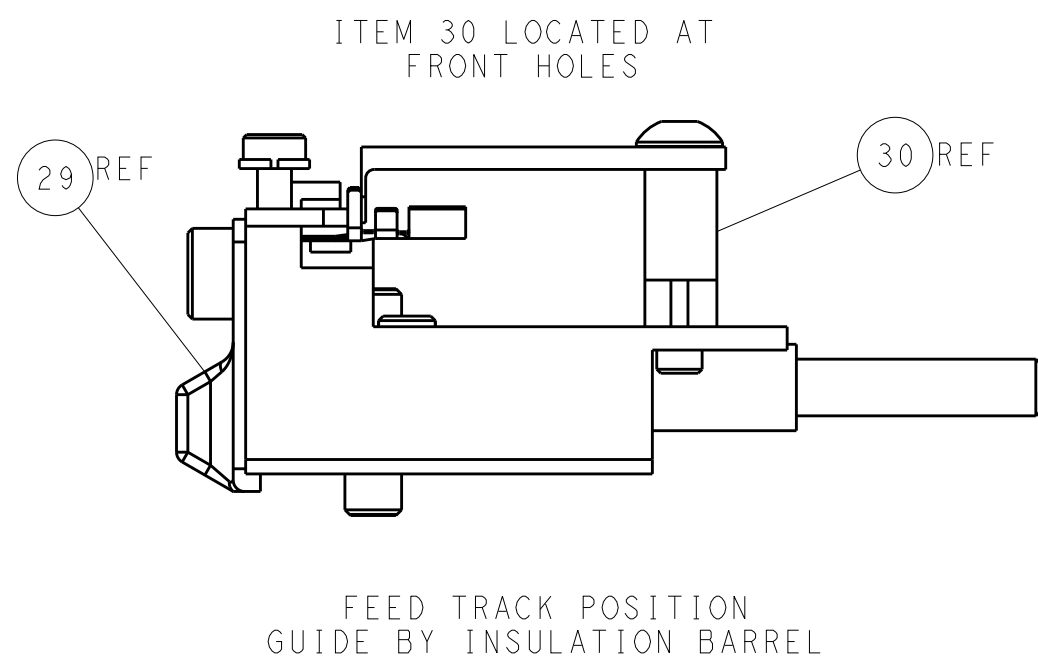
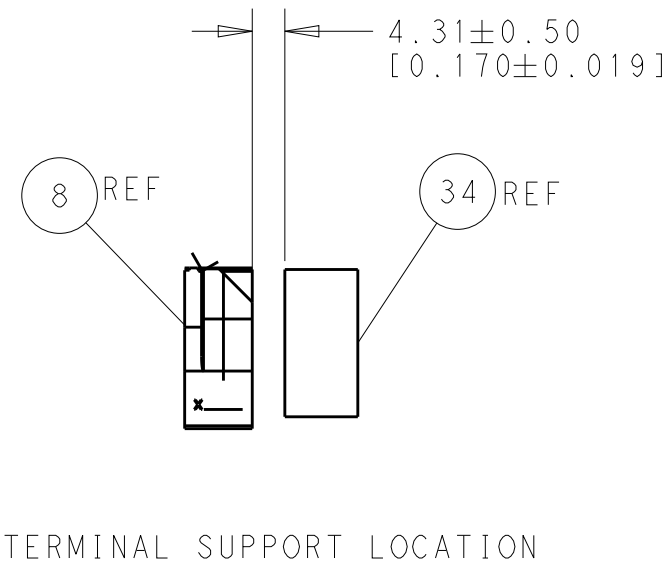
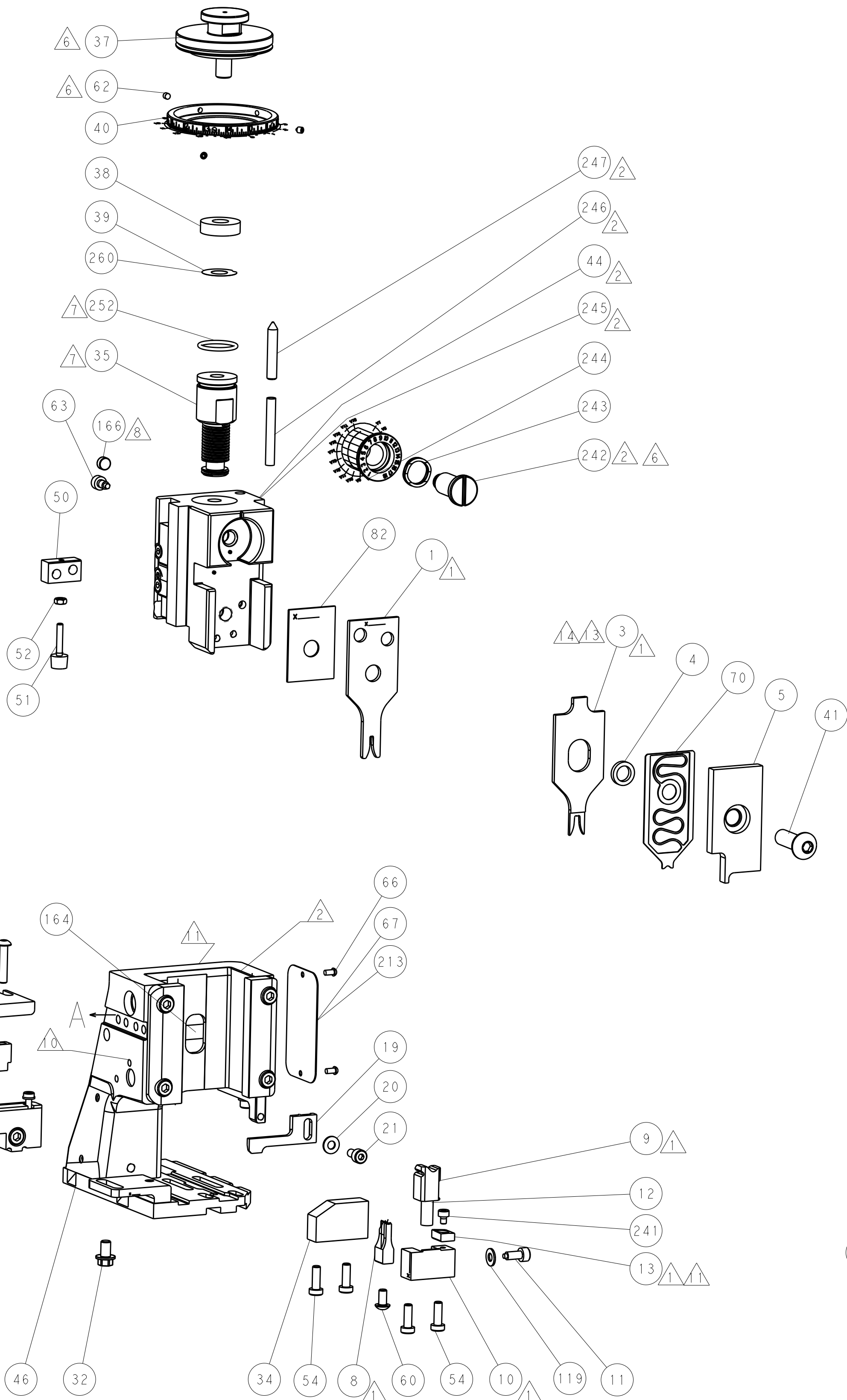
SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)



THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN: L. ZHANG 10NOV2011				TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS:				CHK: L. ZHANG 10NOV2011				NAME: Ocean Side Feed Applicator			
mm				APVD: S. XI 10NOV2011				SIZE: A1			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				PRODUCT SPEC				CAGE CODE			
0 PLC ±0.5				APPLICATION SPEC				DRAWING NO			
1 PLC ±0.13				WEIGHT				00779			
2 PLC ±0.13				Customer Accessible Production Drawing				SCALE			
3 PLC ±0.013				RESTRICTED TO				1:2			
4 PLC ±0.0001				SHEET 2 OF 4				REV F			
ANGLES FINISH											

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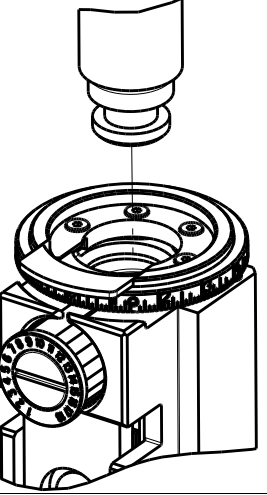
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151096-1

REVISION

F

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2-2151096-1

F

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

2119950-1

2-2151096-2

F

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2-2151096-5

F

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

2119949-1

2-2151096-7

F

FINE CRIMP HEIGHT ADJUST

NONE

PNEUMATIC FEED

2119950-1

7-2151096-7

D

CRIMP TOOLING KIT

-

-

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	3.18 mm [.125]	F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: VAL-U-LOK PIN CONTACT

WIRE STRIP LENGTH

3.00-3.50 mm [.118-.138 IN]

INSULATION DIAMETER RANGE

Ø 1.50 -3.30 mm [.059-.130 IN]

TERMINAL APPLICATION SPECIFICATION

114-13172

TERMINALS APPLIED⁴

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
794955-1	794955-2	794955-3	794955-4
794956-1	794956-2	794956-3	794956-4
794956-5			

WIRE SIZE

22 AWG + 20 AWG

CRIMP HEIGHT mm [INCH]

1.22+/-0.05 [.048+/- .002]

CRIMP HEIGHT REFERENCE SETTING

4.1

WIRE SIZE

18 AWG OR 0.87mm2

CRIMP HEIGHT mm [INCH]

1.12+/-0.05 [.044+/- .002]

CRIMP HEIGHT REFERENCE SETTING

5.1

WIRE SIZE

2 X 22 AWG

CRIMP HEIGHT mm [INCH]

1.07+/-0.05 [.042+/- .002]

CRIMP HEIGHT REFERENCE SETTING

6.1

WIRE SIZE

20 AWG OR 0.50mm2

CRIMP HEIGHT mm [INCH]

0.99+/-0.05 [.039+/- .002]

CRIMP HEIGHT REFERENCE SETTING

6.3

WIRE SIZE

22 AWG OR 0.35mm2

CRIMP HEIGHT mm [INCH]

0.89+/-0.05 [.035+/- .002]

CRIMP HEIGHT REFERENCE SETTING

7.3

WIRE SIZE

24 AWG OR 0.20mm2

CRIMP HEIGHT mm [INCH]

0.81+/-0.05 [.032+/- .002]

CRIMP HEIGHT REFERENCE SETTING

8.2

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151096-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151096-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151096-5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

INSTALL ITEM 3 AS SHOWN FOR TERMINALS 2238016 AND 2238017.

INSTALL ITEM 3 WITH RELIEF INWARDS AGAINST ITEM 1 FOR TERMINALS 794955 AND 794956.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED
PNEUMATIC FEED	2119950-1
SERVO LATCH PLATE	2119951-1
SMART APPLICATOR	2161326-1
MECHANICAL FEED	2119949-1
SERVO LATCH PLATE	2119951-1
SMART APPLICATOR	2161326-1
MECHANICAL FEED	2119949-1
PNEUMATIC FEED	2119950-1
-	-
-	-

2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
-	-	8-2151096-5	1901094-3	-	2168400-6 (QUANTITY 2)
-	-	8-2151096-4	-	-	-
2119949-1	1338685-1	5-18022-5	2119653-2	-	-
2119951-1	1338685-1	8-2151096-5	1901094-3	-	2168400-6 (QUANTITY 2)
2161326-1	-	8-2151096-4	-	-	-
2119949-1	1338685-1	5-18022-5	2119653-2	-	-
2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
-	-	-	-	-	-
-	-	-	-	-	-

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

-

1

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1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

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2119640-1

PUSH ROD, AIR FEED

250

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

1

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

1

 - | 2063440-1 | AIR FEED MODULE | 238 || - | - | 1 | - | - | 2119740-2 | TAG IDENTIFICATION | 213 |
| - | - | 1 | - | - | 1901094-3 | SPACER, FEEDER | 198 |
| - | - | - | 2 | - | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
| - | 1 | 1 | 1 | 1 | 994969-1 | MAGNET, RARE EARTH HIGH ENERGY | 166 |
| - | REF | REF | REF | REF | 994970-2 | COUNTER, MAGNETIC | 164 |
| - | - | - | 1 | - | 240638-1 | SPRING, FEED FINGER | 163 |
| - | 1 | 1 | 1 | 1 | 8-21084-1 | O-RING, .801 ID, .070 DIA. MAT. | 152 |
| - | - | - | 1 | - | 2119641-2 | FEED CAM, AIR FEED | 151 |
| - | 1 | 1 | 1 | 1 | 2119798-2 | DETENT PIN | 145 |
| - | 1 | 1 | 1 | 1 | 2079383-8 | SCR, BHSC, RoHS (M4 X 16) | 144 |
| - | 4 | 4 | 4 | 4 | 2168400-5 | SHCS, LOW HEAD, RoHS, M4 X 20 | 143 |
| - | - | - | - | 1 | 2119653-2 | FEED CAM, POST FEED | 142 |
| - | 1 | 1 | 1 | 1 | 1-2119656-0 | APPLICATOR BASIC ASSEMBLY, SF | 141 |
| - | 1 | 1 | 1 | 1 | 2119650-1 | RAM, ASIAN STYLE, SIDE FEED | 140 |
| - | 1 | 1 | 1 | 1 | 2119092-2 | BOLT, ADJUSTMENT | 139 |
| - | - | - | 1 | - | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | 137 |
| - | - | - | 1 | - | 2119799-1 | HOLDER, FEED FINGER, AF | 136 |
| - | - | REF | - | - | SEE NOTE 4 | MEMORY CHIP, PROGRAMMED | 135 |
| - | - | 1 | - | - | 1633743-1 | SERVO FEED LATCH ASM | 133 |
| - | 1 | 1 | 1 | 1 | 1-18028-2 | WASHER, FLAT, REG M4 | 119 |
| - | - | REF | - | - | 2119944-1 | FEED FINGER ASSEMBLY, SF | 117 |
| - | 1 | 1 | 1 | 1 | 455888-8 | SPACER, CRIMPER | 82 |
| - | 1 | 1 | 1 | 1 | 2119956-1 | DOCUMENTATION PACKAGE | 71 |
| - | 1 | 1 | 1 | 1 | 2119791-5 | DEPRESSOR, WIRE | 70 |
| - | 1 | - | 1 | 1 | 2119740-1 | TAG IDENTIFICATION | 67 |
| - | 2 | 2 | 2 | 2 | 2168078-1 | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66 |
| - | 1 | 1 | 1 | 1 | 2119793-1 | LIMITER, ADJUSTMENT BOLT | 63 |
| - | 3 | 3 | 3 | 3 | 992763-5 | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62 |
| - | - | - | 1 | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 | 59 |
| - | - | - | 1 | 1 | 1338685-1 | PAWL, FEED | 56 |
| - | 2 | 2 | 2 | 2 | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10 | 53 |
| - | 1 | 1 | 1 | 1 | 5018030-1 | NUT, HEX, REG, RoHS, M3 | 52 |
| - | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLD DOWN | 51 |
| - | 1 | 1 | 1 | 1 | 690753-2 | SPACER, TONKER | 50 |
| - | - | - | 1 | 2 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 |
| - | - | - | - | 1 | 2119652-1 | FEED CAM, PRE FEED | 48 |
| - | 1 | 1 | 1 | 1 | 2079383-7 | SCR, BHSC, RoHS (M8 X 25) | 41 |
| - | 1 | 1 | 1 | 1 | 2119645-1 | DISC, NUMBERED FA WIRE ADJUSTMENT | 40 |
| - | 1 | 1 | 1 | 1 | 2119957-1 | APPLICATOR SHIM PACK | 39 |
| - | 1 | 1 | 1 | 1 | 2119644-1 | RAM WASHER, PRECISION | 38 |
| - | 1 | 1 | 1 | 1 | 1752356-1 | SUPPORT, TERMINAL | 34 |
| - | 2 | 2 | 2 | 2 | 2079383-5 | SCR, BHSC, RoHS (M4 X 20) | 33 |
| - | 1 | 1 | 1 | 1 | 2161328-1 | HEX HEAD, FLANGED, M5 x 8mm LONG | 32 |
| - | 1 | 1 | 1 | 1 | 1320908-6 | SPACER, STRIP GUIDE | 30 |
| - | 1 | 1 | 1 | 1 | 2119959-1 | ASSEMBLY, STRIP GUIDE | 29 |
| - | 1 | 1 | 1 | 1 | 1320928-2 | STRIP GUIDE | 24 |
| - | 1 | 1 | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 |
| - | 1 | 1 | 1 | 1 | 1-18028-2 | WASHER, FLAT, REG M4 | 20 |
| - | 1 | 1 | 1 | 1 | 2119533-1 | STRIPPER, SIDE FEED | 19 |
| - | 1 | 1 | 1 | 1 | 2119806-1 | INSERT, SHEAR | 13 |
| - | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 |
| - | 1 | 1 | 1 | 1 | 1-356885-4 | STOP, SHEAR | 11 |
| - | 1 | 1 | 1 | 1 | 2119805-1 | SHEAR HOLDER, FRONT | 10 |
| - | 1 | 1 | 1 | 1 | 1803095-1 | FLOATING SHEAR, FRONT | 9 |
| 1 | 1 | 1 | 1 | 1 | 7-1333202-5 | ANVIL, COMBINATION | 8 |
| - | - | - | - | - | - | - | 7 |
| - | - | - | - | - | - | - | 6 |
| - | 1 | 1 | 1 | 1 | 2119757-4 | DEPRESSOR, SHEAR | 5 |
| - | 1 | 1 | 1 | 1 | 1-238011-7 | BLOCK, CRIMPER SPACER | 4 |
| 1 | 1 | 1 | 1 | 1 | 9-2119582-0 | CRIMPER, INSULATION F PREMIUM | 3 |
| - | - | - | - | - | - | - | 2 |
| 1 | 1 | 1 | 1 | 1 | 1-456403-6 | CRIMPER, WIRE PREMIUM | 1 |
| -77 | -27 | -25 | -22 | -21 | PART NO | DESCRIPTION | ITEM NO |

1st DIMENSION TO CENTERLINE FOR DIMENSIONS UNLESS OTHERWISE SPECIFIED.

THIS IS SUBJECT TO CHANGE BASED ON THE REVISIONS AND THE ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST NOTATION.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.5

1 PLC ±0.13

2 PLC ±0.13

3 PLC ±0.13

4 PLC ±0.0001

ANGLES ±.5

FINISH

MATERIAL

-

DWN

L. ZHANG

10NOV2011

CHK

L. ZHANG

10NOV2011

APVD

S. XI

10NOV2011

NAME

Ocean Side Feed Applicator

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

00779

©=2151096

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

3

OF

4

REV

F

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

AMP 4805 REV 31MAR2000

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

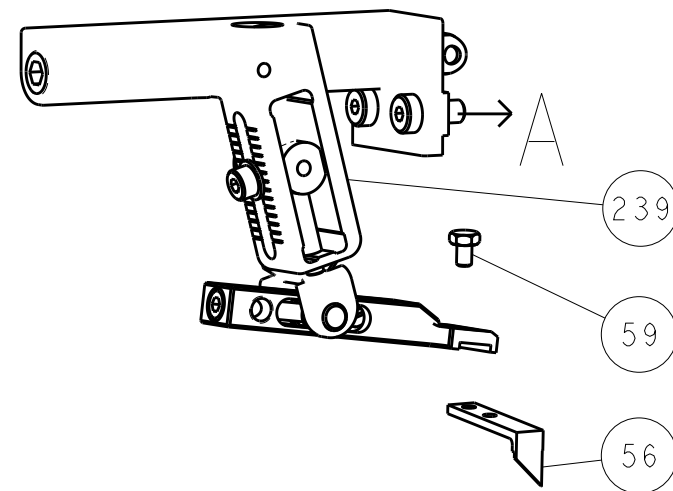
D

C

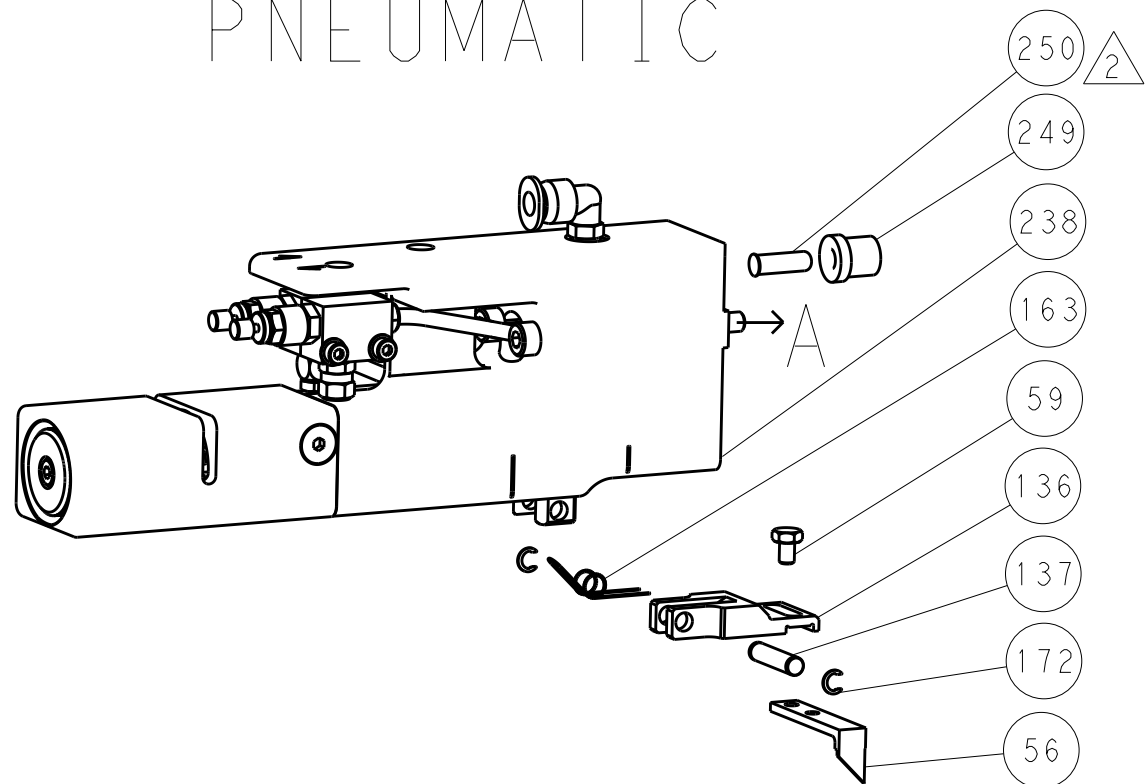
B

A

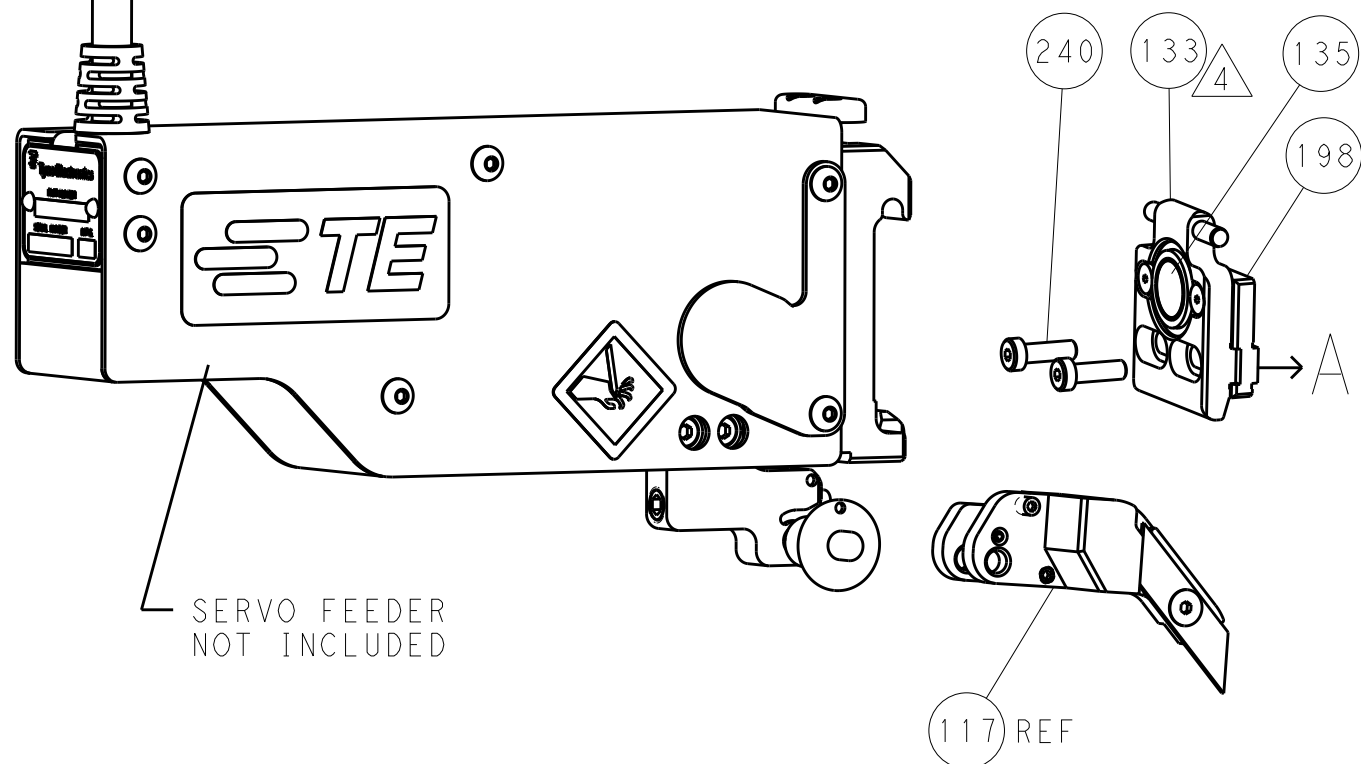
FEED TYPE MECHANICAL



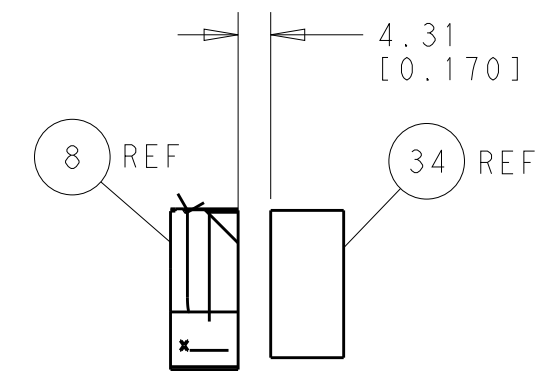
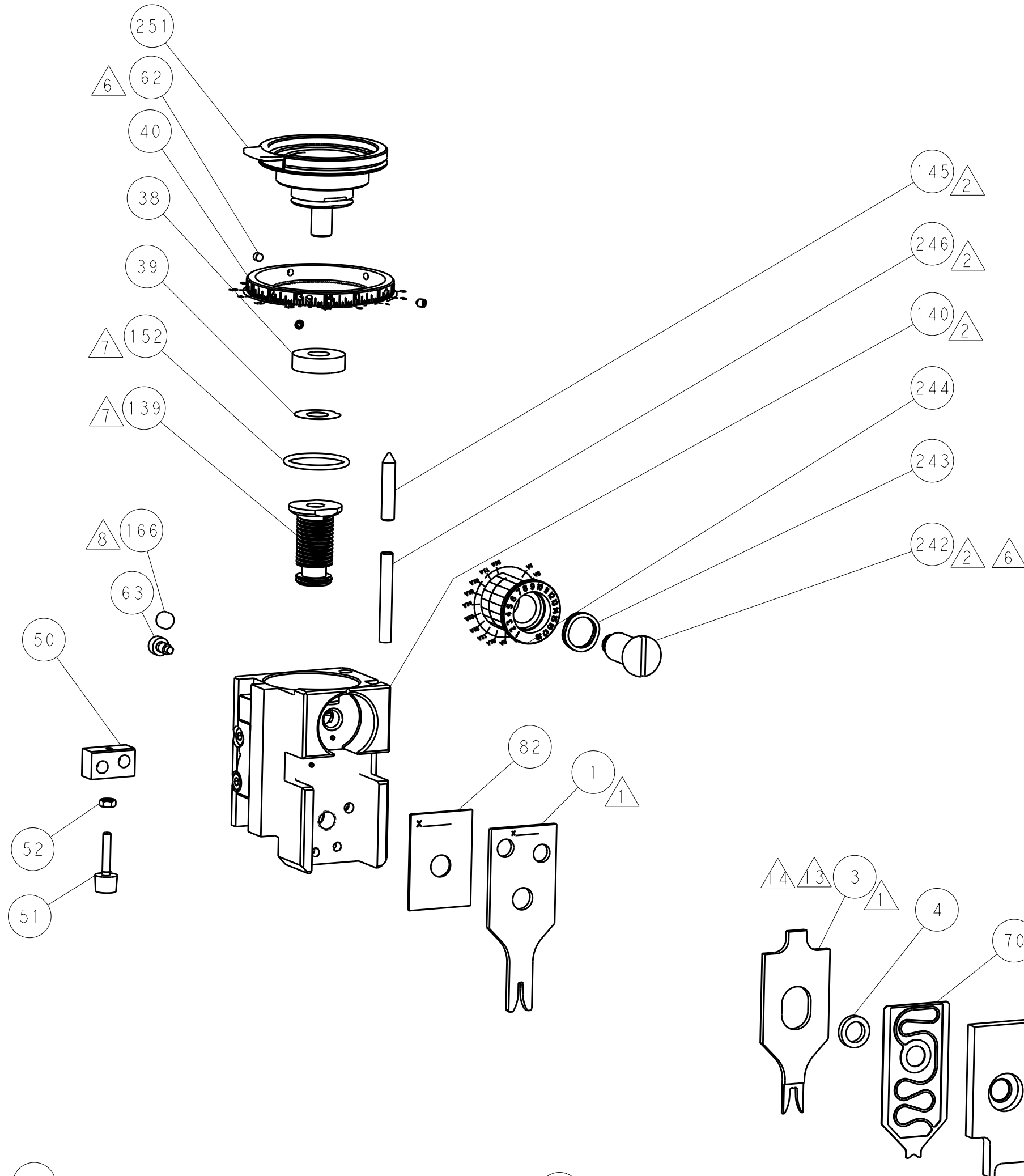
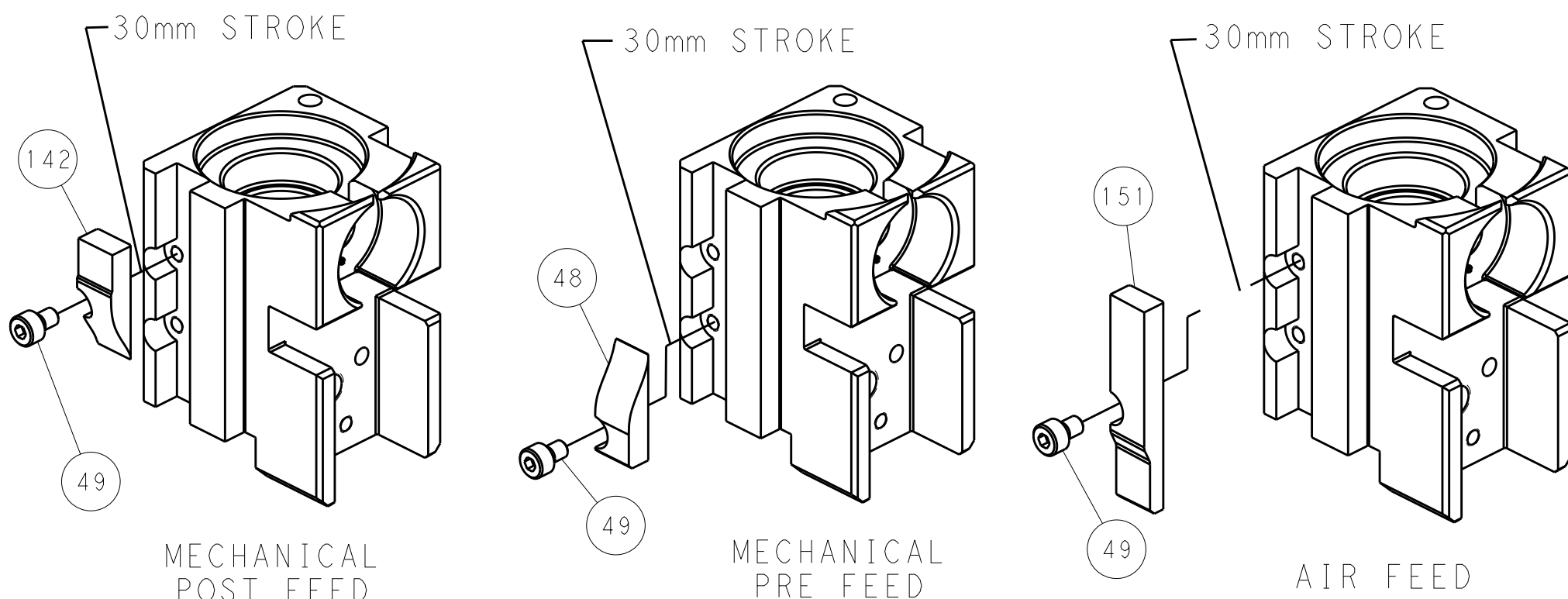
PNEUMATIC



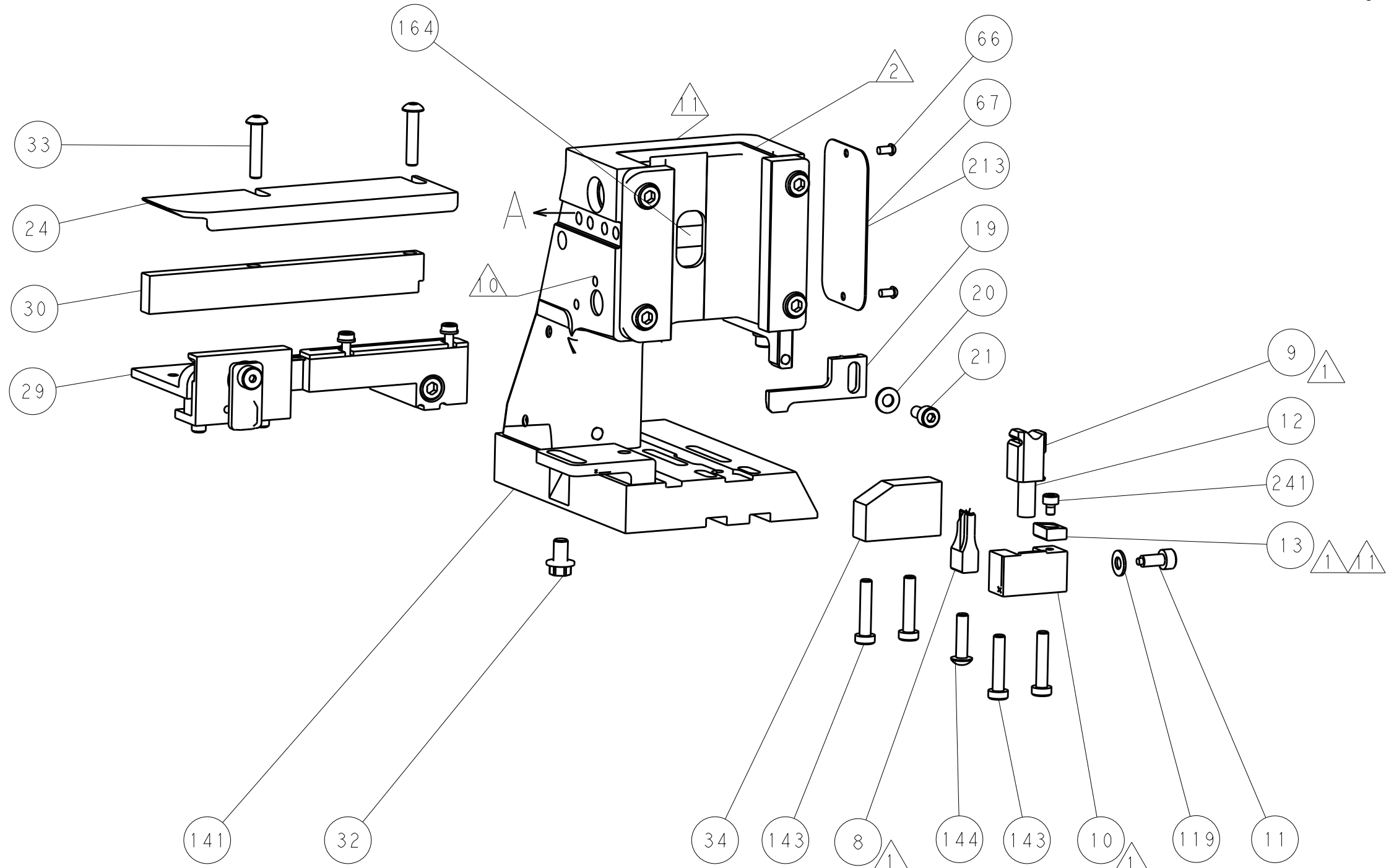
SERVO LATCH PLATE



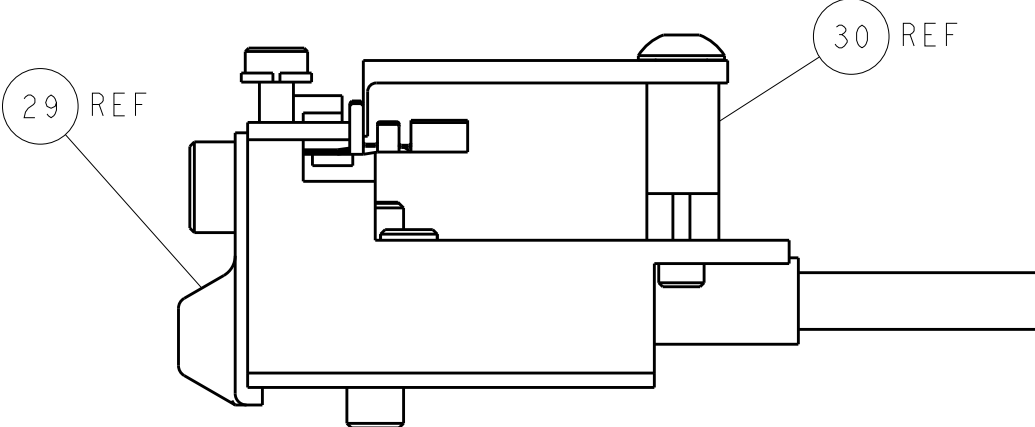
CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		10NOV2011		STE		TE Connectivity	
mm		0 PLC ±.5		CHK		10NOV2011		Harrisburg, PA 17105-3608			
		1 PLC ±0.13		APVD		10NOV2011		NAME		Ocean Side Feed	
		2 PLC ±0.013		S		X1		PRODUCT SPEC			
		3 PLC ±0.001		APVD		10NOV2011		APPLICATION SPEC			
		4 PLC ±0.001		S		X1		WEIGHT		Customer Accessible Production Drawing	
MATERIAL		FINISH		SCALE		1:2		SHEET		4 OF 4	
				REV		F					

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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