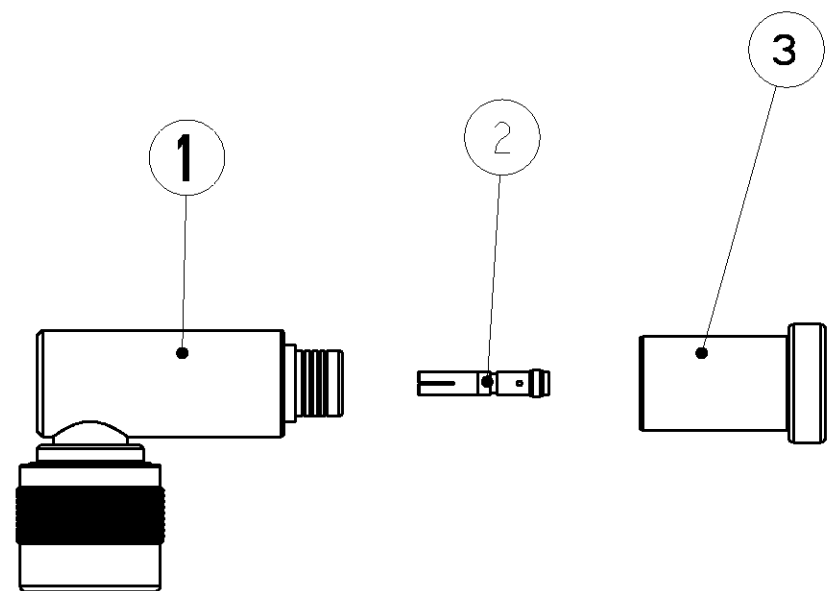
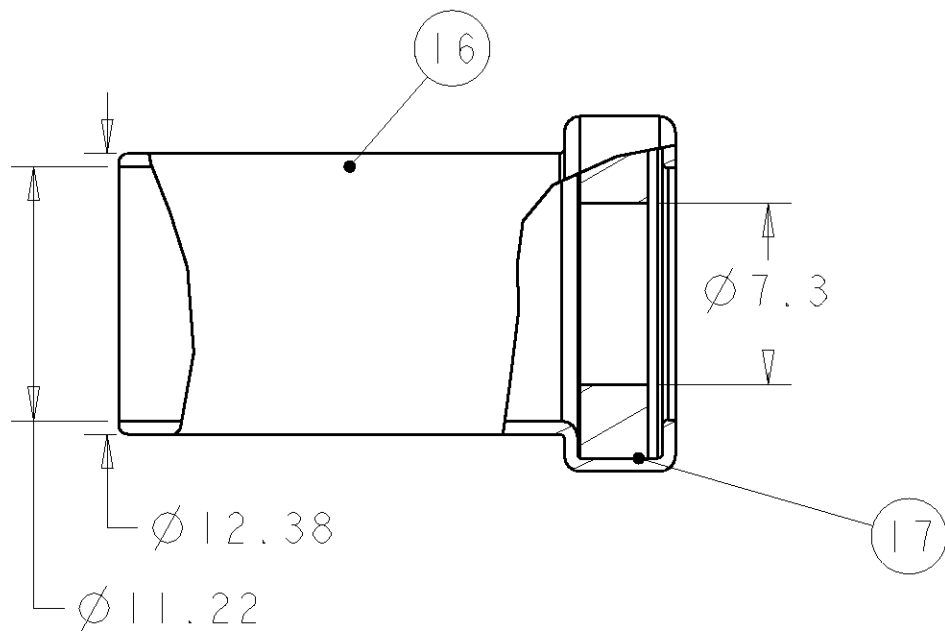
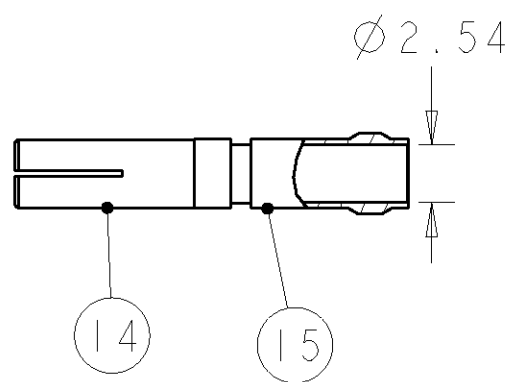
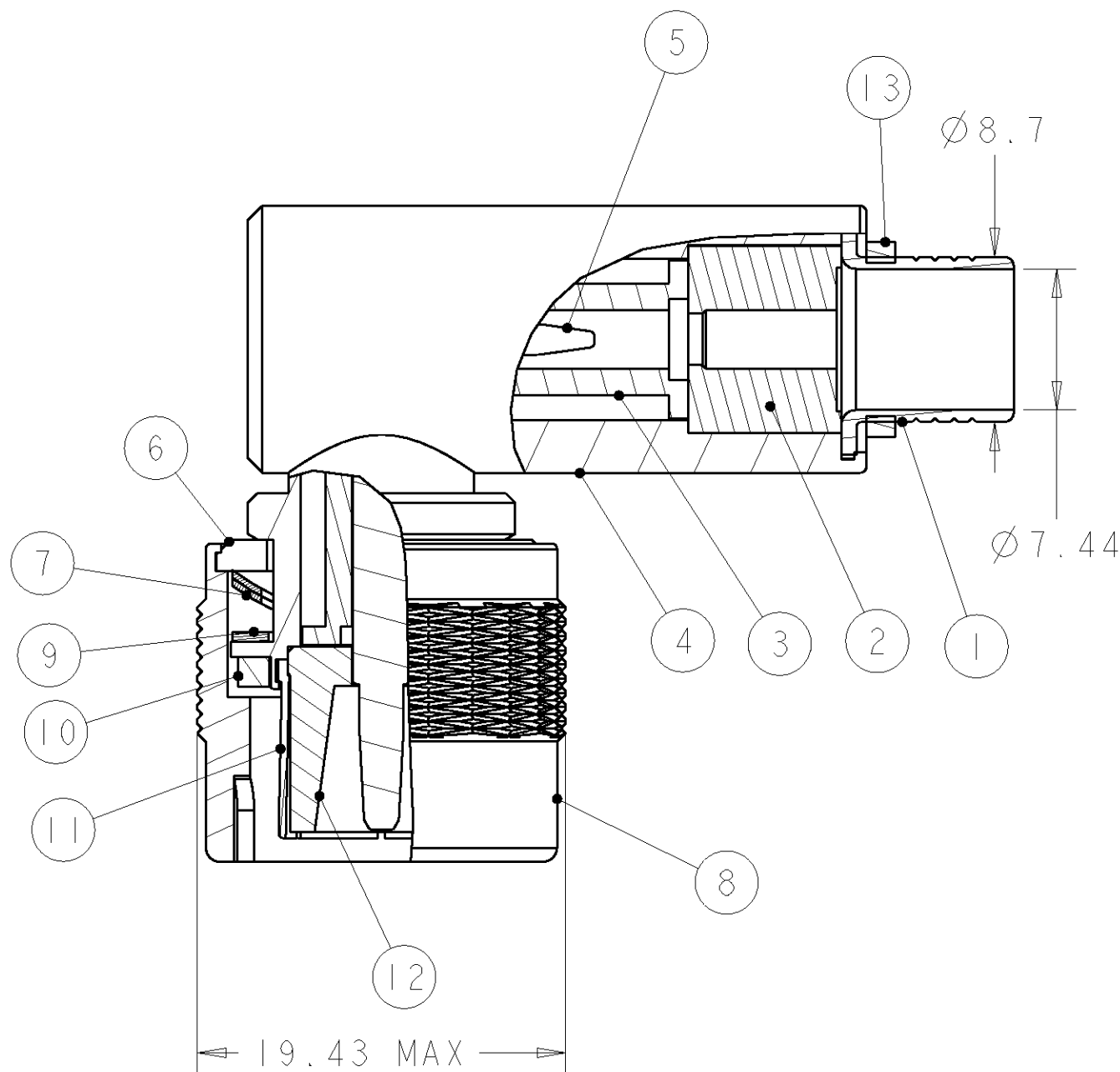


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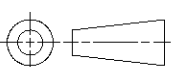
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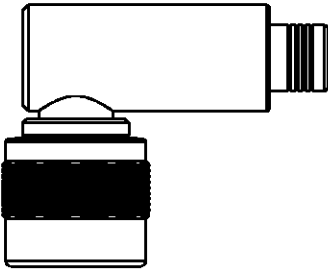
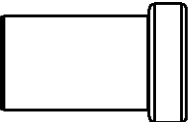
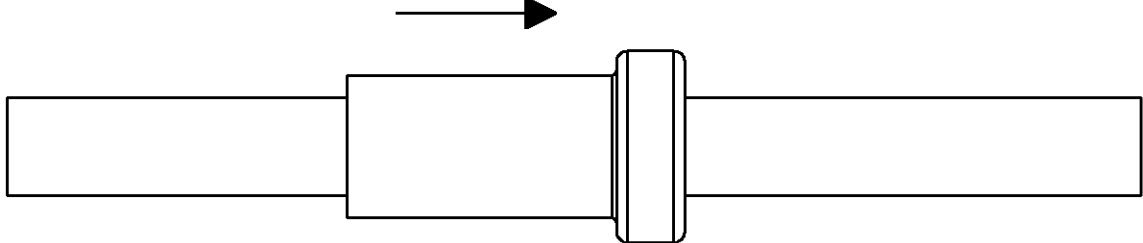
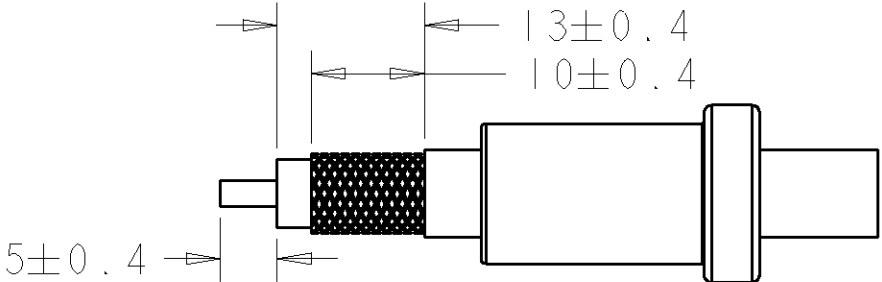
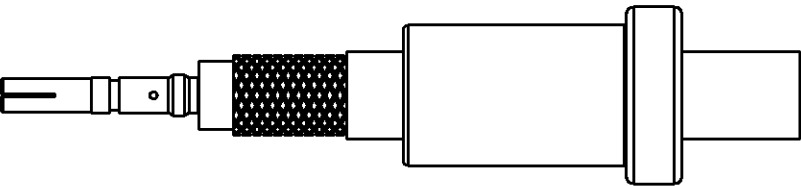
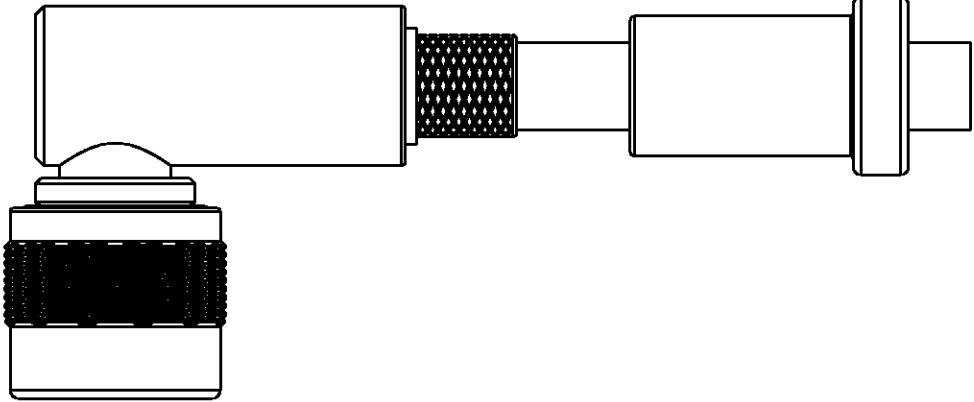
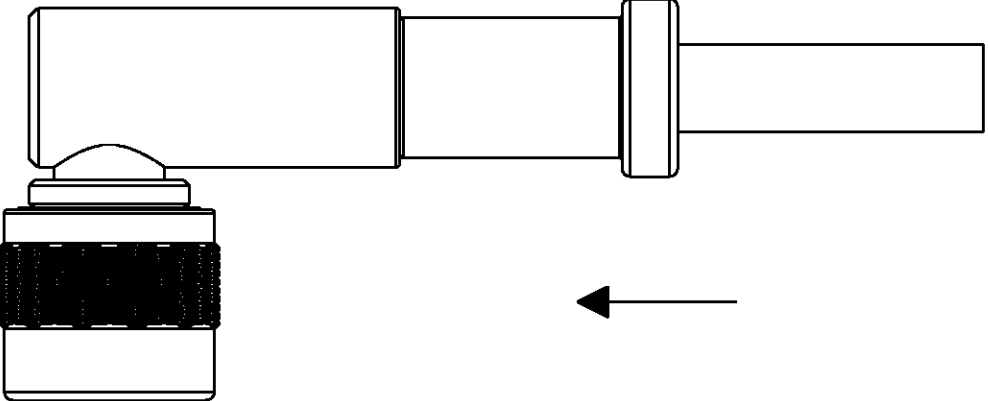
B

A



- NOTES:
- 1 ELECTROPLATE SILVER (TARNISH RESISTANT)
  - 2 ELECTROPLATE GOLD OVER NICKEL
  - 3 ELECTROPLATE NICKEL
  - 5. FOR USE ON CABLE FILECA FI703/3
  - 6. CRIMP WITH HAND TOOL 220015-1
  - 7. PRODUCT WEIGHT APPROX 60g

|                                                                                                                                                                                                |                                                                                       |                                                                                               |                                 |                                                                                                                                                   |                                          |           |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|-----------|
|                                                                                                                                                                                                | NONE                                                                                  | SILICONE RUBBER                                                                               | SEAL                            | 17                                                                                                                                                | FERRULE ASSY                             | 3         |
| 1                                                                                                                                                                                              |  | COPPER                                                                                        | FERRULE                         | 16                                                                                                                                                |                                          |           |
| 1                                                                                                                                                                                              |  | BeCu                                                                                          | CONTACT                         | 15                                                                                                                                                | CONTACT                                  | 2         |
| 1                                                                                                                                                                                              |  | BRASS                                                                                         | CONTACT BODY                    | 14                                                                                                                                                |                                          |           |
| 1                                                                                                                                                                                              | NONE                                                                                  | SILICONE RUBBER                                                                               | SEAL                            | 13                                                                                                                                                | PLUG ASSEMBLY<br>RIGHT ANGLE<br>SERIES C | 1         |
| 1                                                                                                                                                                                              | NONE                                                                                  | PTFE                                                                                          | DIELECTRIC                      | 12                                                                                                                                                |                                          |           |
| 1                                                                                                                                                                                              |  | BeCu                                                                                          | OUTER CONTACT                   | 11                                                                                                                                                |                                          |           |
| 1                                                                                                                                                                                              | NONE                                                                                  | SILICONE RUBBER                                                                               | GASKET                          | 10                                                                                                                                                |                                          |           |
| 1                                                                                                                                                                                              | NONE                                                                                  | PTFE                                                                                          | SPLIT WASHER                    | 9                                                                                                                                                 |                                          |           |
| 1                                                                                                                                                                                              |  | BRASS                                                                                         | COUPLING NUT                    | 8                                                                                                                                                 |                                          |           |
| 2                                                                                                                                                                                              |  | BeCu                                                                                          | SPRING WASHER                   | 7                                                                                                                                                 |                                          |           |
| 2                                                                                                                                                                                              |  | BRASS                                                                                         | HALF WASHER                     | 6                                                                                                                                                 |                                          |           |
| 1                                                                                                                                                                                              |  | BRASS                                                                                         | CONTACT                         | 5                                                                                                                                                 |                                          |           |
| 1                                                                                                                                                                                              |  | BRASS                                                                                         | SHELL SUB ASSY                  | 4                                                                                                                                                 |                                          |           |
| 2                                                                                                                                                                                              | NONE                                                                                  | PTFE                                                                                          | DIELECTRIC                      | 3                                                                                                                                                 |                                          |           |
| 1                                                                                                                                                                                              | NONE                                                                                  | PTFE                                                                                          | DIELECTRIC                      | 2                                                                                                                                                 |                                          |           |
| 1                                                                                                                                                                                              |  | BRASS                                                                                         | INNER FERRULE                   | 1                                                                                                                                                 |                                          |           |
| QTY                                                                                                                                                                                            | FINISH                                                                                | MATERIAL                                                                                      | DESCRIPTION                     | ITEM                                                                                                                                              | DESCRIPTION                              | COMPONENT |
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION<br>IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION<br>SHOULD BE CONTACTED FOR THE LATEST REVISION. |                                                                                       |                                                                                               | DWN<br>M. GREENER<br>30AUG2007  |  Tyco Electronics UK Ltd.<br>Bideford, North Devon, EX39 4HE |                                          |           |
| DIMENSIONS:<br>mm                                                                                                                                                                              |                                                                                       | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:                                                     | CHK<br>J. AMBROSE<br>30AUG2007  |                                                                                                                                                   |                                          |           |
|                                                                                                           |                                                                                       | 0 PLC ±0.5<br>1 PLC ±0.5<br>2 PLC ±0.5<br>3 PLC ±0.5<br>4 PLC ±0.5<br>ANGLES ±<br>FINISH ±0.5 | APVD<br>J. AMBROSE<br>30AUG2007 | SIZE<br>CAGE CODE<br>DRAWING NO<br>RESTRICTED TO                                                                                                  |                                          |           |
| MATERIAL                                                                                                                                                                                       |                                                                                       | SEE TABLE                                                                                     | PRODUCT SPEC<br>108-12005       |                                                                                                                                                   |                                          |           |
|                                                                                                                                                                                                |                                                                                       |                                                                                               | APPLICATION SPEC                |                                                                                                                                                   |                                          |           |
|                                                                                                                                                                                                |                                                                                       |                                                                                               | WEIGHT                          | A200779C=134014                                                                                                                                   |                                          |           |
|                                                                                                                                                                                                |                                                                                       |                                                                                               | CUSTOMER DRAWING                | SCALE NTS SHEET 1 OF 2 REV D                                                                                                                      |                                          |           |

|                                                                                                                                                                                               |  |   |  |                                                                                                                                    |  |           |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---|--|------------------------------------------------------------------------------------------------------------------------------------|--|-----------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------|--|
| 4                                                                                                                                                                                             |  | 3 |  | 2                                                                                                                                  |  | 1         |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| THIS DRAWING IS UNPUBLISHED.                                                                                                                                                                  |  |   |  | RELEASED FOR PUBLICATION                                                                                                           |  |           |  | 20                                                                                                                                                           |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
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|                                                                                                                                                                                               |  |   |  | LOC<br>B                                                                                                                           |  | DIST<br>E |  | REVISIONS                                                                                                                                                    |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
|                                                                                                                                                                                               |  |   |  | P                                                                                                                                  |  | LTR       |  | DESCRIPTION                                                                                                                                                  |  | DATE |  | DWN                                                                                                                                                                                                                                                                   |  | APVD |  |
|                                                                                                                                                                                               |  |   |  |                                                                                                                                    |  |           |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| COMPONENTS                                                                                                                                                                                    |  |   |  |                                                                                                                                    |  |           |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
|                                                                                                                                                                                               |  |   |  | MAIN BODY                                                                                                                          |  |           |  | CONTACT                                                                                                                                                      |  |      |  | FERRULE                                                                                                                                                                                                                                                               |  |      |  |
|                                                                                                                                                                                               |  |   |  |                                                 |  |           |  |                                                                           |  |      |  |                                                                                                                                                                                    |  |      |  |
| FOR CABLE SEE FRONT SHEET                                                                                                                                                                     |  |   |  |                                                                                                                                    |  |           |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| STEP 1:<br>1. SLIDE FERRULE OVER CABLE                                                                                                                                                        |  |   |  |                                                                                                                                    |  |           |  |                                                                           |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| STEP 2:<br>1. STRIP CABLE TO DIMENSIONS SHOWN<br>2.OPTIONAL TINNING OF CONTACT HERE REQUIRED                                                                                                  |  |   |  |                                                                                                                                    |  |           |  |                                                                          |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| STEP 3:<br>1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC<br>2. SOLDER CONTACT TO CONDUCTOR                                                                                  |  |   |  |                                                                                                                                    |  |           |  |                                                                          |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| STEP 4:<br>1. PRESS SUB ASSEMBLY INTO BODY UNTIL CONTACT IS FULLY LOCATED ON CENTRE CONTACT (ITEM 5)<br>2. ENSURE THE KNURLED FERRULE INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID          |  |   |  |                                                                                                                                    |  |           |  |                                                                          |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| STEP 5:<br>1. SLIDE CRIMP FERRULE UNTIL IT BUTTS AGAINST THE HOUSING BODY<br>2. CRIMP USING TOOL 220015-1                                                                                     |  |   |  |                                                                                                                                    |  |           |  |                                                                         |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION<br>IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION<br>SHOULD BE CONTACTED FOR THE LATEST REVISION |  |   |  |                                                                                                                                    |  |           |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |
| DIMENSIONS:<br>mm                                                                                                                                                                             |  |   |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±0.5<br>1 PLC ±0.5<br>2 PLC ±0.5<br>3 PLC ±0.5<br>4 PLC ±<br>ANGLES<br>FINISH ±0.5 |  |           |  | DWN<br>M. GREENER 30AUG2007<br>CHK<br>J. AMBROSE 30AUG2007<br>APVD<br>J. AMBROSE 30AUG2007<br>PRODUCT SPEC<br>APPLICATION SPEC<br>WEIGHT<br>CUSTOMER DRAWING |  |      |  | Tyco Electronics UK Ltd.<br>Bideford, North Devon, EX39 4HE<br>NAME<br>C SERIES ELBOW PLUG CRIMP<br>WEATHERPROOF 50Ω<br>FILECA F1703/3<br>SIZE<br>A200779<br>CAGE CODE<br>C-134014<br>DRAWING NO<br>RESTRICTED TO<br>-<br>SCALE<br>5:1<br>SHEET<br>2 OF 2<br>REV<br>C |  |      |  |
| AMP 1471-9 REV 31MAR2000                                                                                                                                                                      |  |   |  |                                                                                                                                    |  |           |  |                                                                                                                                                              |  |      |  |                                                                                                                                                                                                                                                                       |  |      |  |

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