



SOLARLOK Interconnection System Installation Manual



Installation Manual

1. Safety Note



- The SOLARLOK connector is to be used only to interconnect firmly fixed cables.
- **Do not disconnect under electrical load!**
- Electrical current path should only be disconnected using approved devices.
- Only cables released from TE Connectivity are permitted to be used with SOLARLOK component cable assemblies.
- SOLARLOK component cable shall be labeled with label PN 1718077-1 “Do not disconnect under load”.
- To protect against shock, ensure that conductors and their associated connectors are separated from opposite polarity components.
- Unconnected connectors **must** always be protected from pollution (e.g. dust, humidity, foreign particles, etc.), prior to installation. Do not leave unconnected (unprotected) connectors exposed to the environment. The usage of TE connector dust caps is strongly recommended.
- Connectors that are unmated in the field should also be protected from pollutants.
- Do **NOT** use any **oil or lubricants** during mounting.



2. Tools

(1) Stripping Tool	1.5 mm ² – 6.0 mm ² , 10 AWG	PN 4-1579002-2
(2) Crimping Tool	4.0 mm ² and 6.0 mm ² , 10-12 AWG	PN 1-1579004-2
(3) Extraction Tool	all terminals	PN 1102855-3
(4) Field Service Kit	all in one	PN 1534858-1



Installation Manual

3. Assembly Steps

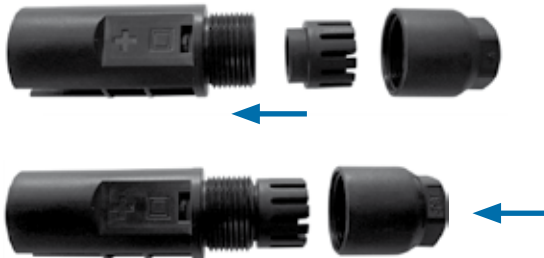
- 3.1** Using the appropriate wire stripping tool, strip the wire **9 mm ± 1 mm** without damaging the strands.



- 3.2** Insert the stripped wire into the terminal wire crimp barrel until it stops. While holding the wire in place, squeeze the crimp tool handles together until the ratchet releases.



- 3.3** Press the seal and cable pinch ring assembly into the connector housing until it stops. **If you use the pre-assembled connector kit, please go to 3.5!**



- 3.4** Screw back shell nut onto connector housing.



Installation Manual

Pre-Assembled (Connector Kit)

- 3.5** Push contact with cable into the connector housing until you hear the contact give an audible click and you feel the contact reach the end position. To verify contact engagement, give a slight gentle pull back on the cable, to be sure that the contact is locked.

“CLICK”



- 3.6** Tighten the cable screw lock. The initial assembly tightening torque is **1.3 + 0.2 Nm**. For this, a slotted socket wrench with wrench size 13 mm, is recommended.



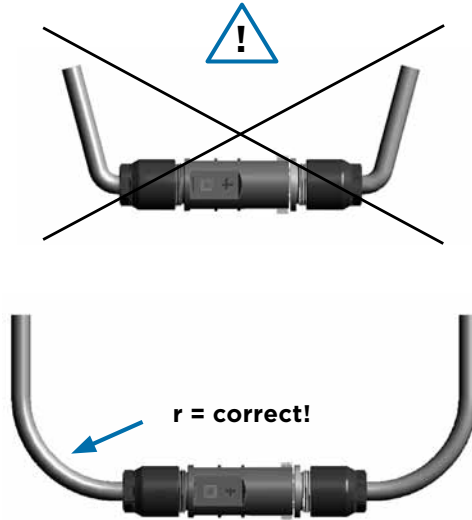
4. Connector Mating

- When mating the SOLARLOK connectors, connectors labelled with a “+” or “-” are keyed and can only be mated with equally (same polarity) marked and keyed connectors.
- The connector system is fully latched only when the latches have clicked onto the mating connector.
- The “neutral” designated male connector incorporates no keying features and may be freely mated to either “+” or “-” keyed plug connectors. The neutral product should not be used when maintaining polarity is critical. It is only permitted for serial connections.

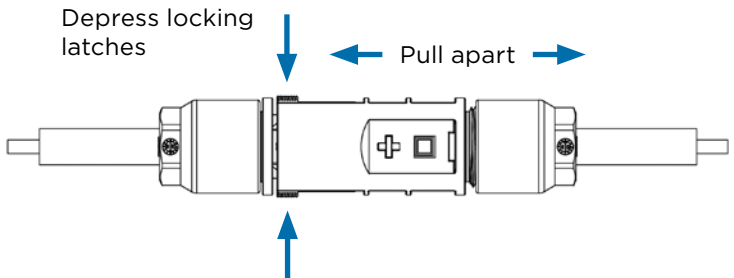
Installation Manual

5. Wiring

Radius (r) min. 5x cable Ø



6. Connector Unmating



Installation Manual

Table 1

Available Connector Kits for SOLARLOK Interconnection System			
Female Cable Connectors			
Part Number	Description	Wire Size	Insulation O.D. Range
4-1394462-6	Plus Female	2.5mm ² / 14AWG	4.5 to 6.0 mm / 0.177-0.236 in
4-1394462-8	Plus Female	4.0mm ² / 12AWG	4.5 to 6.0 mm / 0.177-0.236 in
6-1394462-3	Plus Female	6.0mm ² / 10AWG	4.5 to 6.0 mm / 0.177-0.236 in
4-1394462-7	Minus Female	2.5mm ² / 14AWG	4.5 to 6.0 mm / 0.177-0.236 in
4-1394462-9	Minus Female	4.0mm ² / 12AWG	4.5 to 6.0 mm / 0.177-0.236 in
6-1394462-4	Minus Female	6.0mm ² / 10AWG	4.5 to 6.0 mm / 0.177-0.236 in
Male Cable Connectors			
1394461-7	Plus Male	2.5mm ² / 14AWG	4.5 to 6.0 mm / 0.177-0.236 in
7-1394461-0	Plus Male	4.0mm ² / 12AWG	4.5 to 6.0 mm / 0.177-0.236 in
7-1394461-3	Plus Male	6.0mm ² / 10AWG	4.5 to 6.0 mm / 0.177-0.236 in
1394461-8	Minus Male	2.5mm ² / 14AWG	4.5 to 6.0 mm / 0.177-0.236 in
7-1394461-1	Minus Male	4.0mm ² / 12AWG	4.5 to 6.0 mm / 0.177-0.236 in
7-1394461-4	Minus Male	6.0mm ² / 10AWG	4.5 to 6.0 mm / 0.177-0.236 in
6-1394461-3	Neutral Male	2.5mm ² / 14AWG	4.5 to 6.0 mm / 0.177-0.236 in
7-1394461-2	Neutral Male	4.0mm ² / 12AWG	4.5 to 6.0 mm / 0.177-0.236 in
7-1394461-5	Neutral Male	6.0mm ² / 10AWG	4.5 to 6.0 mm / 0.177-0.236 in



Male housing



Female housing

Table 2

Replacement Contacts (screw-machined) for SOLARLOK System		
Wire Gauge Wire Size	Male Contact PN	Female Contact PN
2.5 mm ² 14 AWG	0-1987280-1	0-1987281-1
4.0 mm ² 12 AWG	0-1987280-2	0-1987281-2
6.0 mm ² 10 AWG	0-1987280-4	0-1987281-3

*HVT contact system

Maximum Operating Conditions

Max. system voltage:

1000V (for UL 600V), max. current 25A@85°C

Ambient temperature:

-40°C up to 85°C, (for UL 75°C) at full load

Please also refer to the following specifications:

Application specification 114-18488-1 as well as instruction sheets 411-18305-1 and 114-94061-1 to ensure correct connector assembly and crimp quality. For additional details, please refer to product specification 108-18701.

For additional info, please visit our website at:

te.com/solar

Installation Manual

Accessories: Dust Covers**Female Housing - Dust Cap**

PN	Package Quantity
1987424-1	100

**Male Housing - Dust Plug**

PN	Package Quantity
1987419-1	100



The usage of connector re-usable dust covers until final assembly is strongly recommended. When the dust cover is mounted, the connector fulfils IP44 (dust and splash proof) according to IEC 60529.

Installation Manual

Connector Safety Devices

Locking Collar				
PN	Unlock through	Required	Instruction Sheet	Package Quantity
2106207-1	Flat-blade-screwdriver	NEC* / USA UTE C15-712 / France	408-10296	100

*for detailed informations see NEC 2008: 690.33



Safety Clip Pivoted			
PN	Unlock through	Required	Package Quantity
1534226-1	Tool less	-	100



Installation Manual

Solar Cable


USE-2 Solar AWG Cable			
Wire Size	Color	Part Number	Quantity
14 AWG	Black	1986166-2	500
	Black	1986166-3	2500
12 AWG	Black	1986165-2	500
	Black	1986165-3	1600
10 AWG	Black	1986164-2	500
	Black	1986164-3	1000



This UV resistant cable can be used in the following photovoltaic applications:

- Between solar panels
- Between solar roof tiles
- Between panels and the AC/DC inverters

Approval:

- UL 854 approved 
- Approved for outdoor use

Material:

- Cable conductor is pre-tinned, stranded copper wire.
- Outside wire jacket provides a robust layer of protection and is UV resistant

Voltage:

600V

Temperature Range:

-40 °C - +90 °C

Installation Manual

Grounding Solutions

Grounding Clip and Grounding Bolt Only for solid un-insulated copper wire			
PN	Description	Instruction Sheet	Package Quantity
1954381-1	12-10AWG Grounding Clip with Self-Tapping Screw	408-10160	100
1954381-2	12-10 AWG Grounding Clip with Screw and Nut	408-10160	100
1954381-3	12-10 AWG Grounding Clip with Screw, Nut and Locking Ring	408-10160	100
2106831-1	6-12 AWG Grounding Bolt, # 10-32 UNC Long Tail	408-10262	100
2058729-1	6-12 AWG Grounding Bolt, # 8-32 UNC Std Tail	408-10262	100

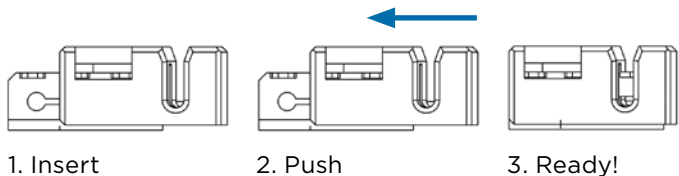
Grounding Clip



Grounding Bolt



3 easy steps to ground your PV system:



FOR MORE INFORMATION

te.com/solar

TE Technical Support Center

Internet:	te.com/help
USA:	+1 (800) 522-6752
Canada:	+1 (905) 475-6222
Mexico:	+52 (0) 55-1106-0800
Latin/S. America:	+54 (0) 11-4733-2200
Germany:	+49 (0) 6251-133-1999
UK:	+44 (0) 800-267666
France:	+33 (0) 1-3420-8686
Netherlands:	+31 (0) 73-6246-999
China:	+86 (0) 400-820-6015

Part numbers in this brochure are RoHS Compliant*, unless marked otherwise.

*as defined www.te.com/leadfree

te.com/solar

© 2011 Tyco Electronics Corporation, a TE Connectivity Ltd. company. All Rights Reserved.
2-1773458-2 CIS FP 3M 04/2011

SOLARLOK, TE Connectivity, TE connectivity (logo) and TE (logo) are trademarks.

Other logos, product and/or company names might be trademarks of their respective owners.

While TE has made every reasonable effort to ensure the accuracy of the information in this brochure, TE does not guarantee that it is error-free, nor does TE make any other representation, warranty or guarantee that the information is accurate, correct, reliable or current. TE reserves the right to make any adjustments to the information contained herein at any time without notice. TE expressly disclaims all implied warranties regarding the information contained herein, including, but not limited to, any implied warranties of merchantability or fitness for a particular purpose. The dimensions in this catalog are for reference purposes only and are subject to change without notice. Specifications are subject to change without notice. Consult TE for the latest dimensions and design specifications.



Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9