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LOC

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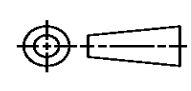
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	28JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151286-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528481
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528481

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	GOPALAKRISHNA HV					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		FINE ADJ SIDE FD HD-I APPL		
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1528481	
				CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	SHEET 1 OF 2	REV B1

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1528481

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528481-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528481-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528481-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528481-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528481-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528481-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528481-7	A	-	-	-	SPARE PARTS KIT

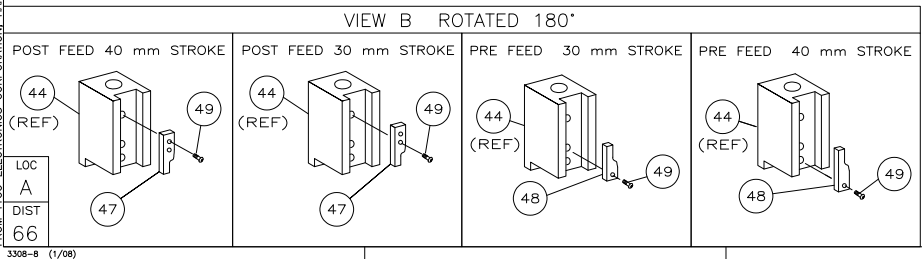
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: PIN & SOCKET U-M-L					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [.055 IN]	F	30-22 AWG		
INSUL	2.29 [.090 IN]	F	1.00-1.90 [.040-.075 IN]		
WIRE STRIP LENGTH			APPL INSTRUCTION		
3.96-4.75 [.156-.187 IN]			408-8322 & 408-8490		
TERMINAL	-	-		FEED 	
APPL SPEC	114-1012	-		9.05 [.356 IN]	

TERMINALS APPLIED				
350078	-	-	-	-
350079	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING *
22 AWG	0.94 ±0.05 [.037 ±.002 IN]	B 3
24 AWG	0.89 ±0.05 [.035 ±.002 IN]	B 7
26 AWG	0.84 ±0.05 [.033 ±.002 IN]	C 1
28 AWG	0.81 ±0.05 [.032 ±.002 IN]	C 3
30 AWG	0.79 ±0.05 [.031 ±.002 IN]	C 5
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

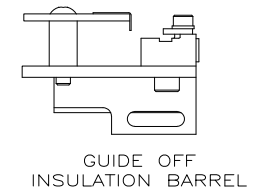
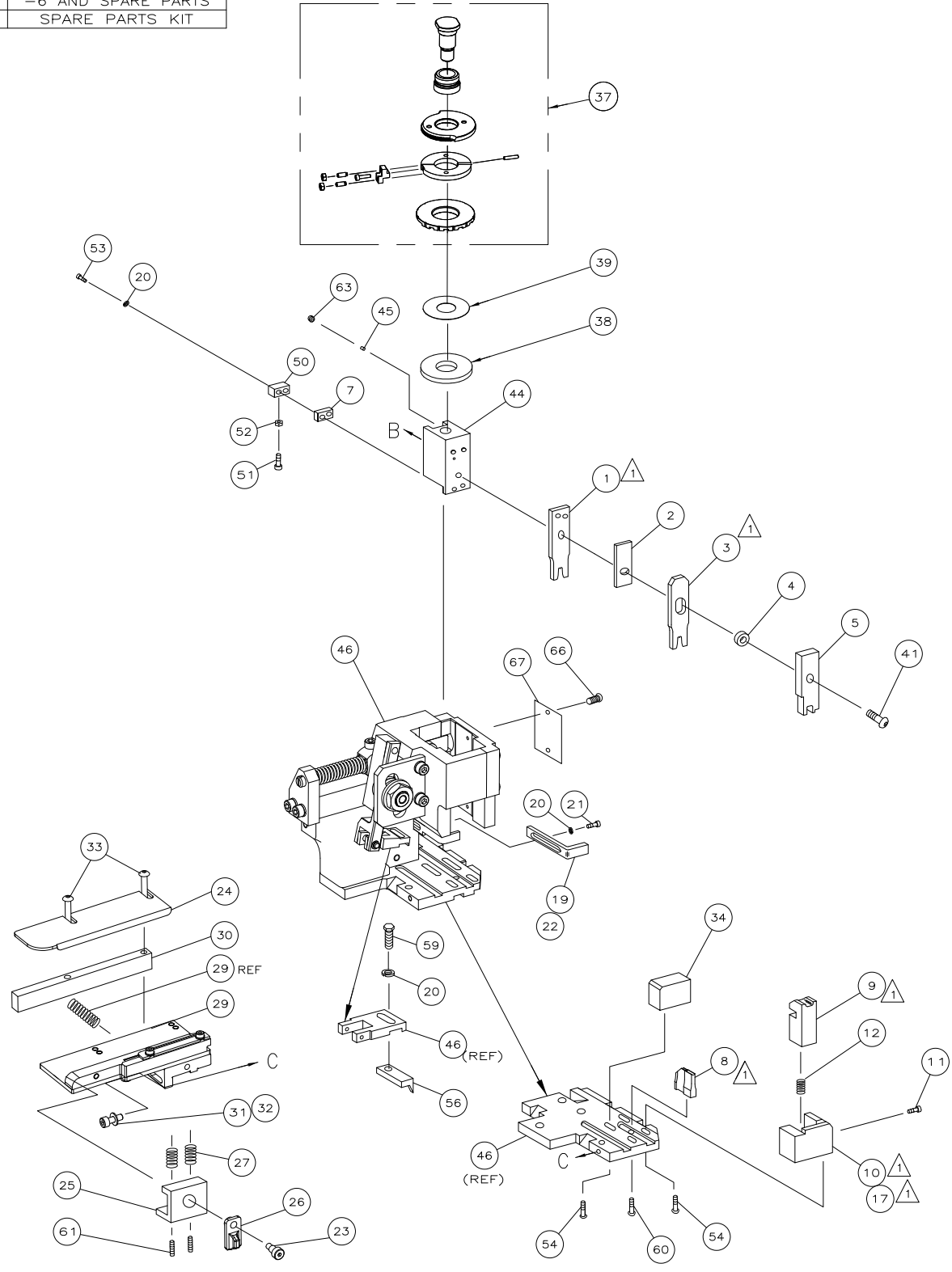
SET UP GAGE 458637-3	LAYOUT L1426168
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. FEED REQUIRES ADJUSTMENT WHEN CHANGING FROM ONE TERMINAL TO ANOTHER.



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
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									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
									62
-	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
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-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
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-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
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-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
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-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
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-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-7	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
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-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
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-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
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-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-4	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1-1333201-5	ANVIL	8
-	1	1	1	1	1	1	240641-3	SPACER, DEPRESSOR (REAR)	7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	6-456134-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456402-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.001 1 PLC ±.002 2 PLC ±.003 3 PLC ±.005 4 PLC ±.010	
B ECR-10-016633		8-2010 MY TE	
P LTR		DATE DWN APVD	
REVISION RECORD		SURFACE TEXTURE	
DWN M.CLIFFORD		100EC04	
CHK		100EC04	
APVD F.BACKHURST		100EC04	
NAME		FINE ADJ SIDE FD HD-I APPL	
SCALE		SIZE	
A1		1528481	
SHEET		1 of 1	
REV		B	

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