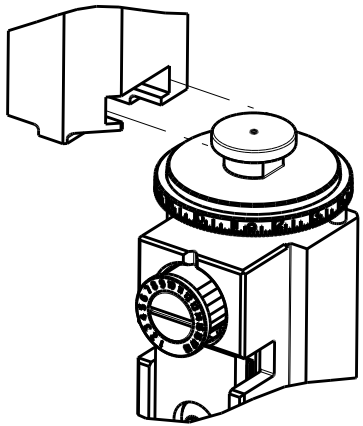
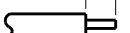


8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
20		20	
© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151062-1	H	FINE CRIMP HEIGHT ADJUST
	2151062-2	H	FINE CRIMP HEIGHT ADJUST
	2151062-5	H	FINE CRIMP HEIGHT ADJUST
	2151062-6	H	NON-CRIMP HEIGHT ADJUST
	2151062-7	H	FINE CRIMP HEIGHT ADJUST
	7-2151062-7	A	CRIMP TOOLING KIT

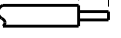
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [1.00]	F
INSUL	3.56 mm [1.40]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.80-4.40 mm [1.50-.173 IN]			Ø2.20-3.00 mm [1.087-.118 IN]
TERMINAL APPLICATION		114-18387	
		-	-
SPECIFICATION		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1241390-1	(A) 1241390-2	(A) 1241390-3	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/-0.002]	8.0
2.00mm2	1.70+/-0.05 [1.067+/-0.002]	8.8
1.50mm2	1.47+/-0.05 [1.058+/-0.002]	11.2
1.25mm2	1.50+/-0.05 [1.059+/-0.002]	10.7



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151062-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151062-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151062-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151062-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 13 CUT TO LENGTH AT ASSEMBLY.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.00-4.60mm [1.57-.181 IN]			Ø 2.20-3.00mm [1.087-.118 IN]
TERMINAL APPLICATION SPECIFICATION		114-18051	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-964296-3	2-964296-1	2-964296-2	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/-0.002]	8.0
2.00mm2	1.70+/-0.05 [1.067+/-0.002]	8.8
1.50mm2	1.47+/-0.05 [1.058+/-0.002]	10.9
1.25mm2	1.48+/-0.05 [1.058+/-0.002]	10.9

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.00-4.60mm [1.57-.181 IN]			Ø 2.20-3.00mm [1.087-.118 IN]
TERMINAL APPLICATION SPECIFICATION		114-18050	
		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
965999-1	1-965999-1	1241870-1	
965999-2	2-965999-1	1241870-2	
965999-6	4-965999-1	4-1241870-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/-0.002]	8.0
2.00mm2	1.70+/-0.05 [1.067+/-0.002]	8.8
1.50mm2	1.47+/-0.05 [1.058+/-0.002]	10.9

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

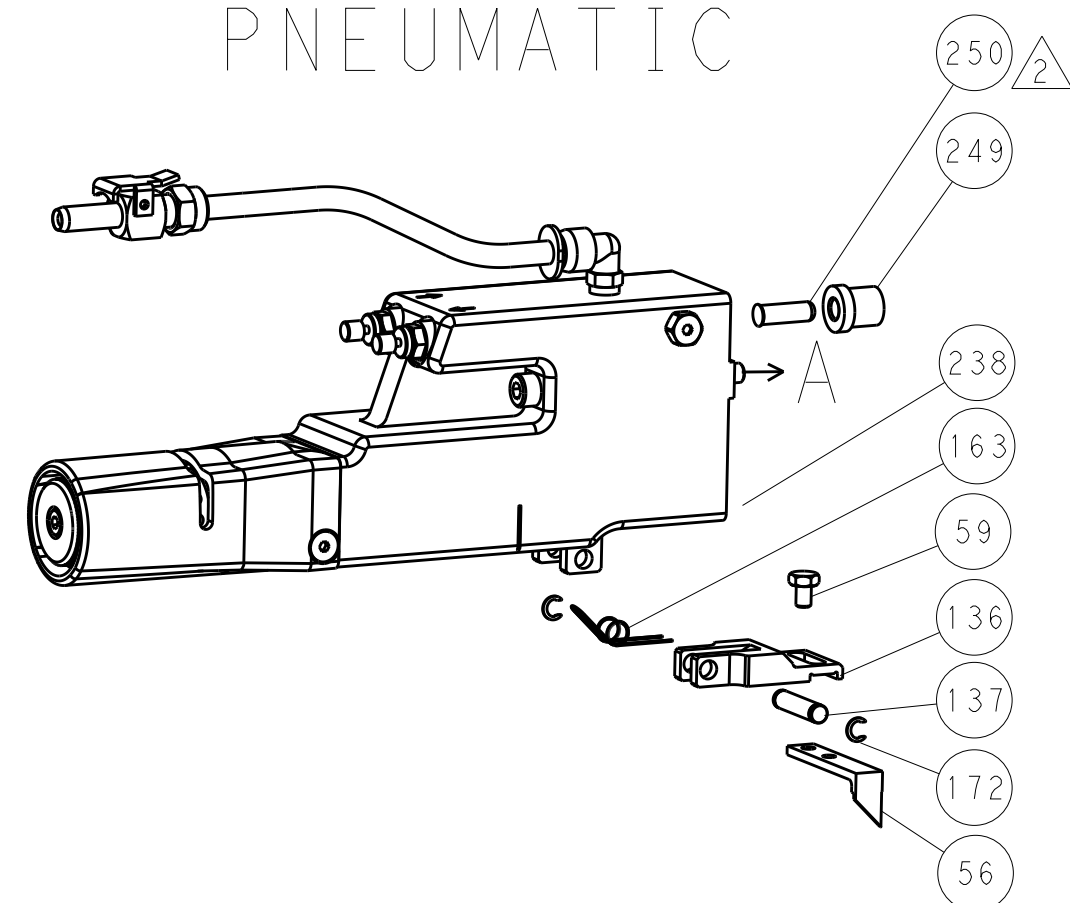
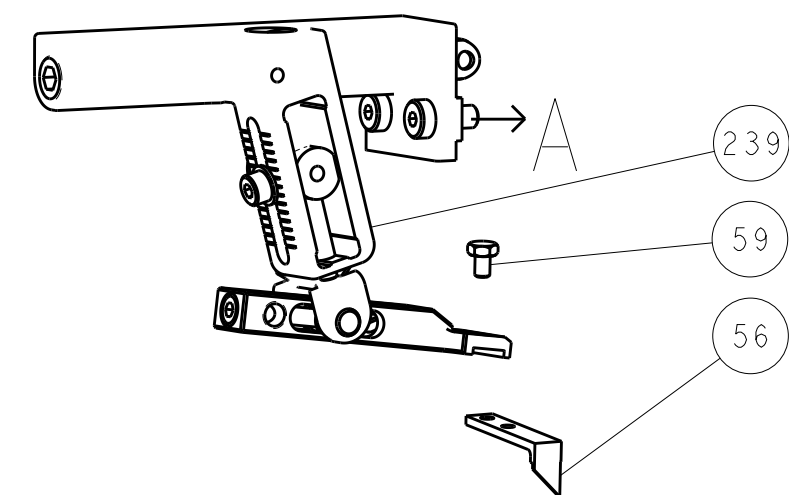
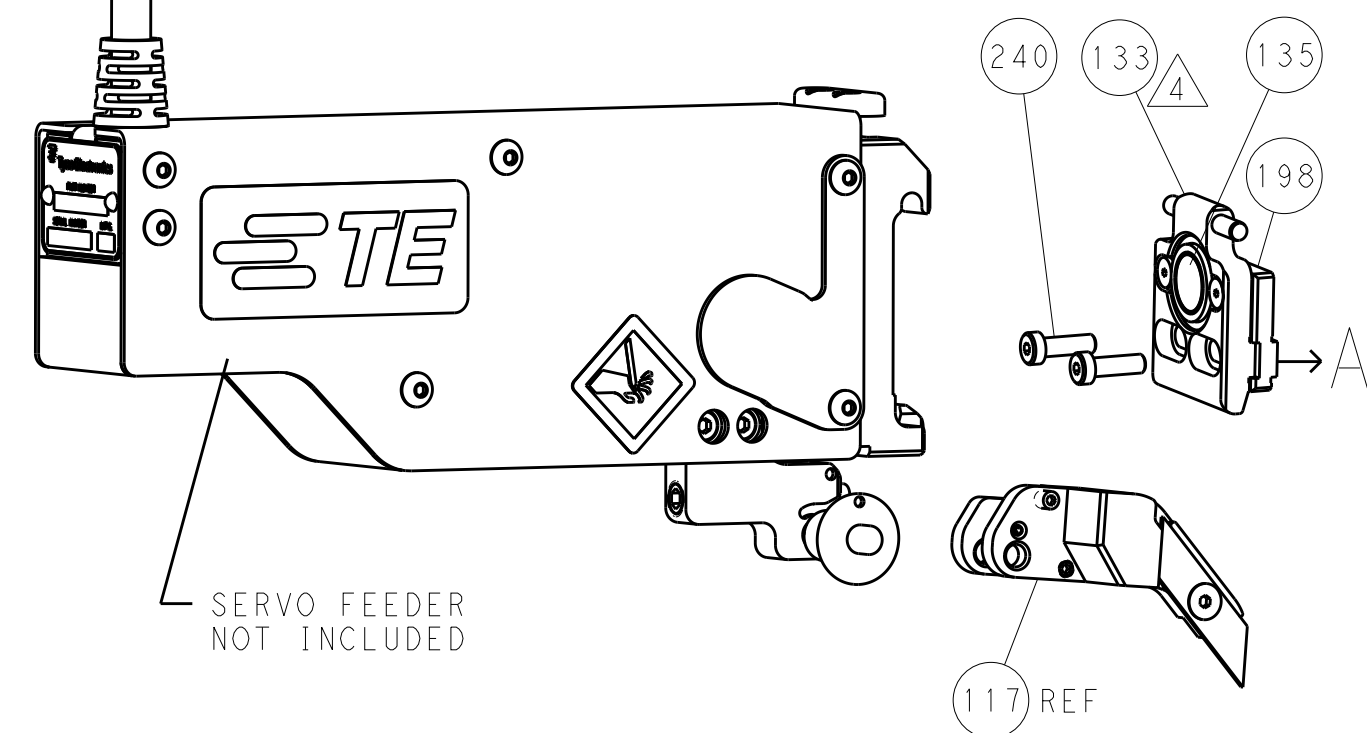
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				G	ECR-15-003969	12MAR2015
				H	ECR-15-004490	27MAR2015

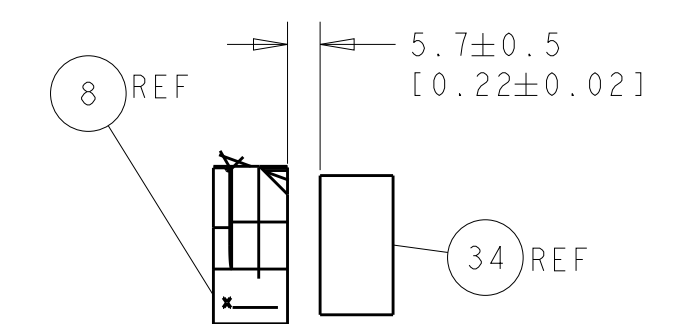
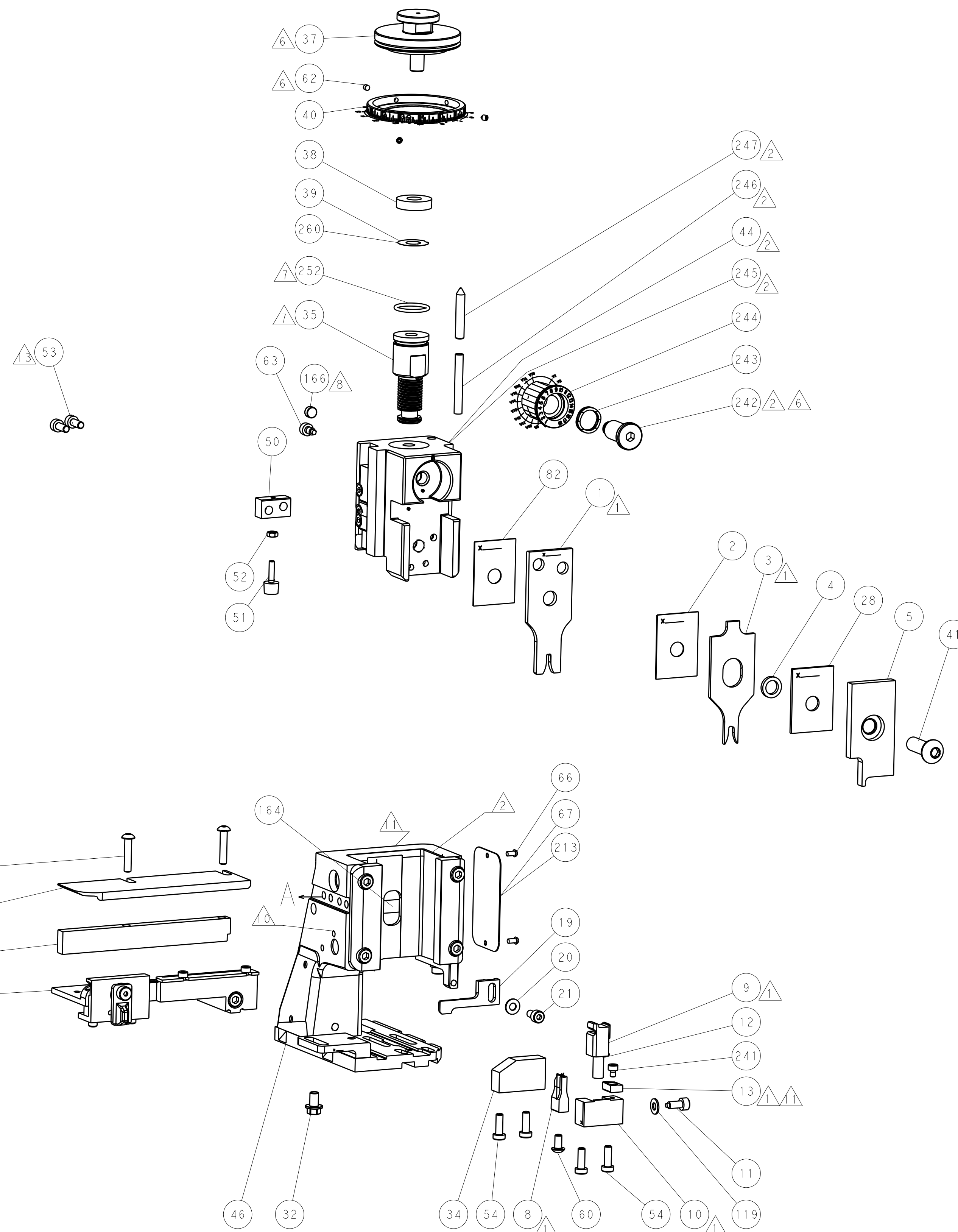
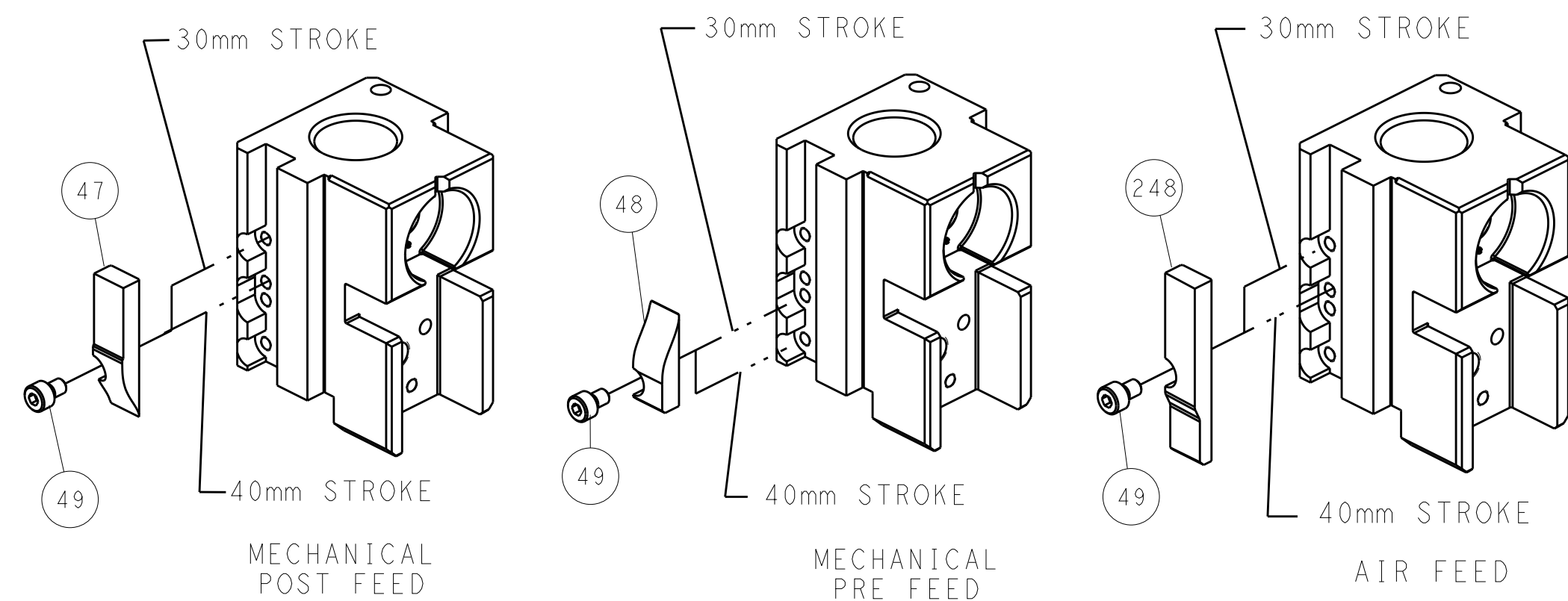
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	811242-6	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-5	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-1	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	4-1333206-3	ANVIL, COMBINATION .100	8
-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2119785-2	CRIMPER, INSULATION OVERLAP PREMIUM	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	1-456407-3	CRIMPER, WIRE PREMIUM	1

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISIONS, CONTACT THE ORGANIZATION THAT ISSUED THIS DRAWING.		DWN C. CHEN 15APR2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK S.XI 15APR2011	NAME Ocean Side Feed Applicator	
mm		APVD J. CRUZ 15APR2011	SIZE CASE CODE DRAWING NO	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	RESTRICTED TO	
0 PLC ±.5		APPLICATION SPEC	A1 00779 ©=2151062	
1 PLC ±0.13		WEIGHT	Customer Accessible Production Drawing	
2 PLC ±0.13		SCALE 1:2	SHEET 1 OF 4	
3 PLC ±0.013		REV	H	
4 PLC ±0.0001				
ANGLES				
FINISH				

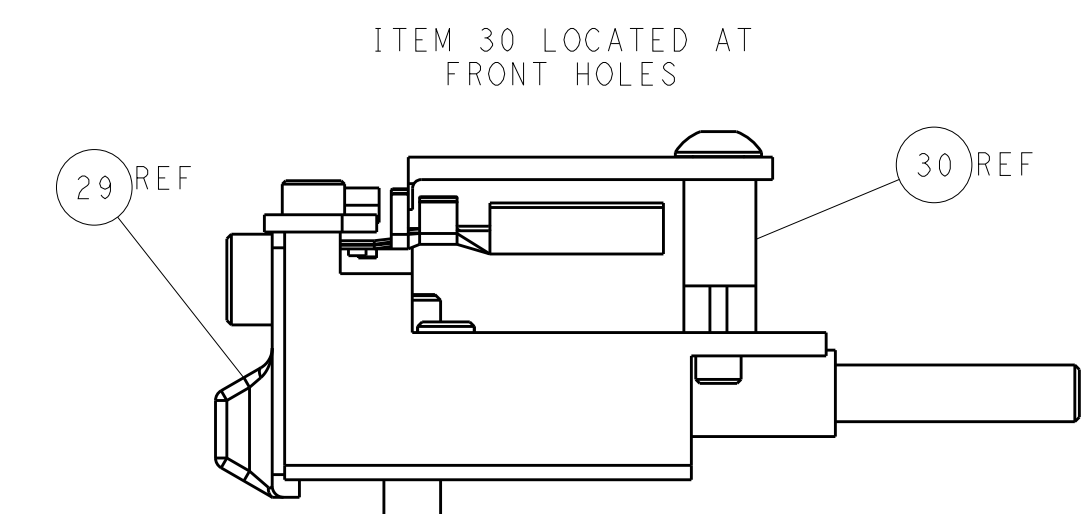
PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS



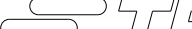
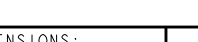
TERMINAL SUPPORT LOCATION

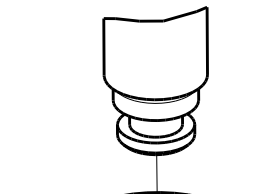


FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONFIDENTIAL DOCUMENT FOR TFCO INDUSTRIES CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLS AND ENGINEERING ORGANIZATION SHOULD BE NOTIFIED FOR THE LATEST REVISION.		DWN C CHEN 15APR2011		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1			
		NAME OCEAN SIDE FEED APPLICATOR		SIZE A1	
MATERIAL -		FINISH -		CAGE CODE 00779	
WEIGHT -		DRAWING NO C=2151062		RESTRICTED TO -	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 OF 4	
REV H					

8		7		6		5		4		3		
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20								
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.										
	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2151062-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151062-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2151062-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151062-4	-	-	-
						MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						-	-	-	-	-	-	
						-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.56 mm [.140]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER		TIME CONTACT	
WIRE STRIP LENGTH 3.80-4.40 mm [.150-.173 IN]		INSULATION DIAMETER RANGE Ø2.20-3.00 mm [.087-.118 IN]	
TERMINAL APPLICATION SPECIFICATION	114-18387	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1241390-1	(A) 1241390-2	(A) 1241390-3	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER		TIME CONTACT	
WIRE STRIP LENGTH 4.00-4.60mm [.157-.181 IN]		INSULATION DIAMETER RANGE Ø 2.20-3.00mm [.087-.118 IN]	
TERMINAL APPLICATION 		114-18051	
SPECIFICATION		- -	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-964296-3	2-964296-1	2-964296-2	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER		TIME CONTACT	
WIRE STRIP LENGTH 4.00-4.60mm [.157-.181 IN]		INSULATION DIAMETER RANGE Ø 2.20-3.00mm [.087-.118 IN]	
TERMINAL APPLICATION SPECIFICATION	114-18050 -		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
965999-1	1-965999-1	1241870-1	
965999-2	2-965999-1	1241870-2	
965999-6	4-965999-1	4-1241870-1	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2		1.76+/-0.05 [0.069+/- .002]		8.0
2.00mm2		1.70+/-0.05 [0.067+/- .002]		8.8
1.50mm2		1.47+/-0.05 [0.058+/- .002]		11.2
1.25mm2		1.50+/-0.05 [0.059+/- .002]		10.7

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2			1.76+/-0.05 [0.69+/- .002]		8.0
2.00mm2			1.70+/-0.05 [0.67+/- .002]		8.8
1.50mm2			1.47+/-0.05 [0.58+/- .002]		10.9
1.25mm2			1.48+/-0.05 [0.58+/- .002]		10.9

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2		1.76+/- .05 [.069+/- .002]		8.0
2.00mm2		1.70+/- .05 [.067+/- .002]		8.8
1.50mm2		1.47+/- .05 [.058+/- .002]		10.9



1. RECOMMENDED SPARE PARTS

2. GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151062-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151062-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151062-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

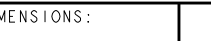
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. CUT TO LENGTH AT ASSEMBLY.

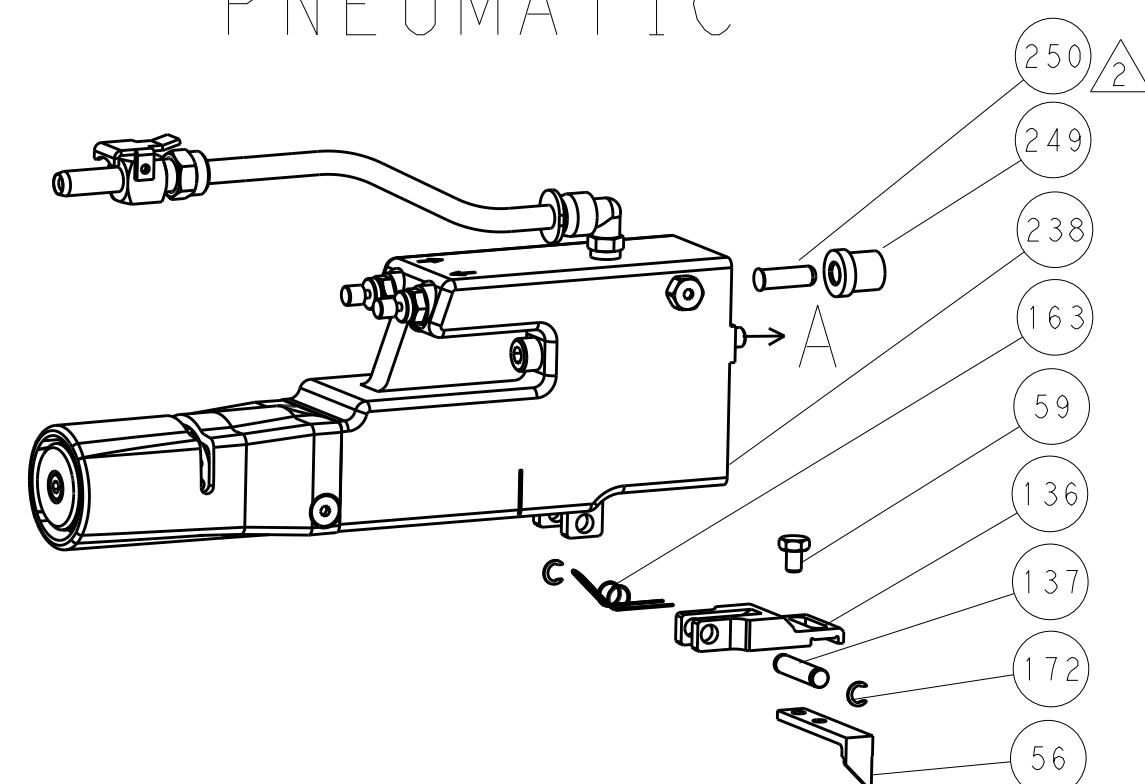
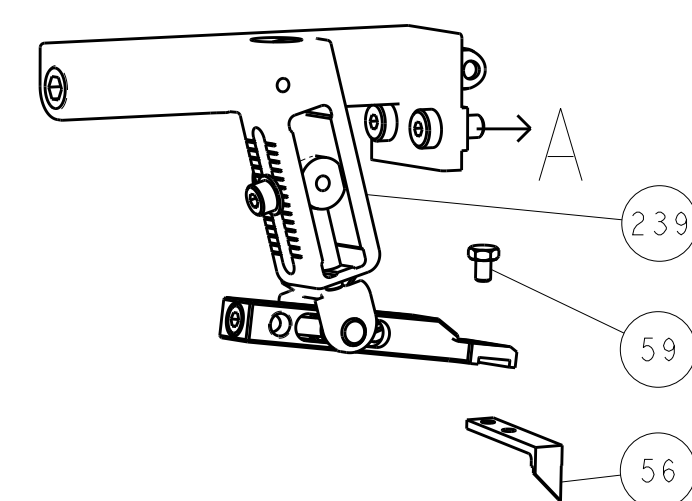
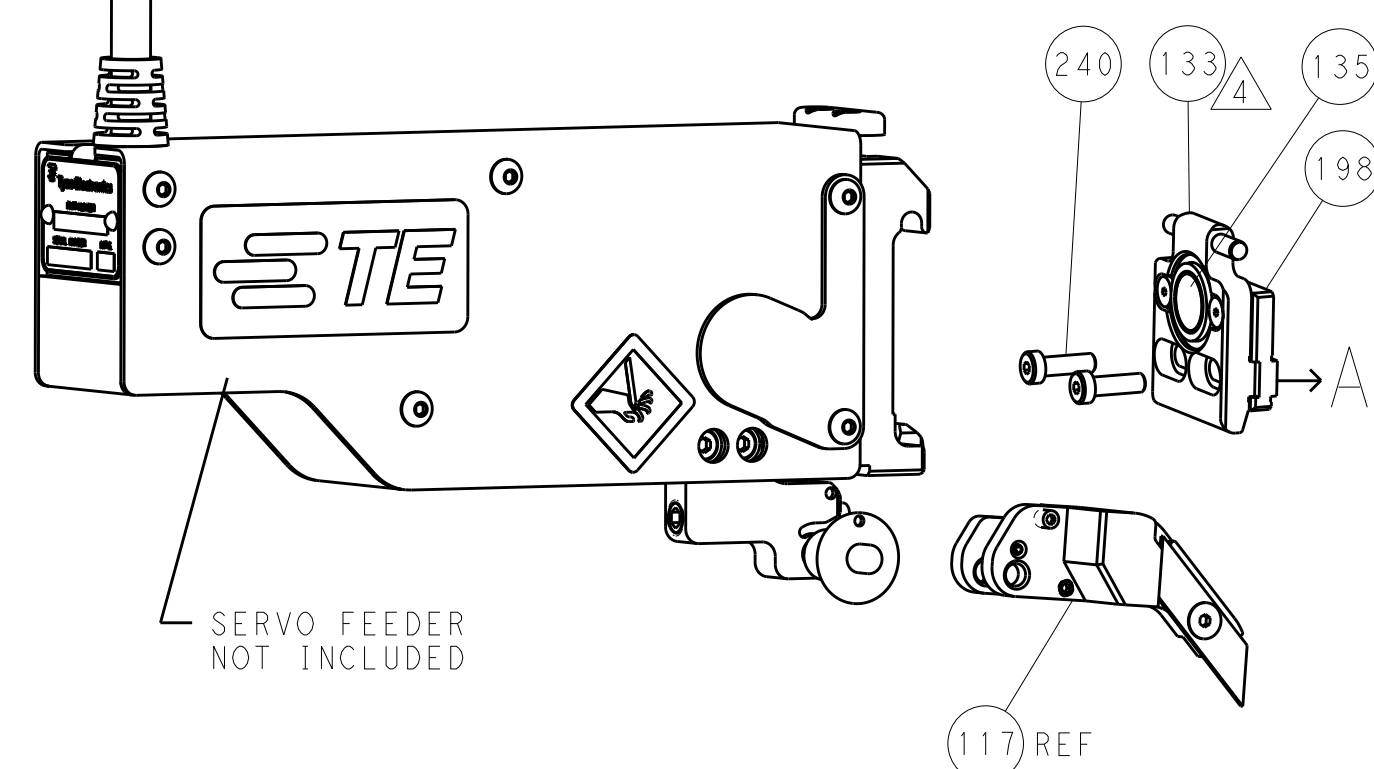
```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

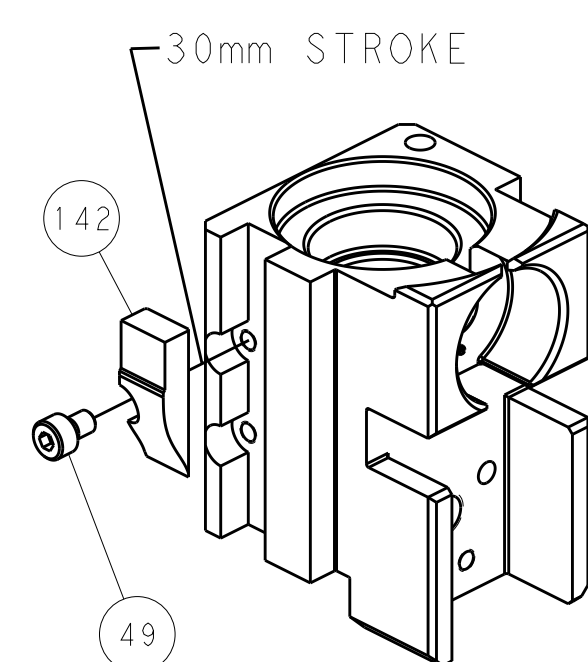
2					1				
SET UP GAUGE 2119599-1		LOC A	DIST 66	P LTR		DESCRIPTION	DATE	OWN	APPROV
				-		SEE SHEET 1	-	-	-
1	1	1	1		2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE		251	
-	-	1	-		2119640-1	PUSH ROD, AIR FEED		250	
-	-	1	-		2079988-1	BUSHING, LCH5-12, MISUMI		249	
1	1	1	1		1-22279-3	SPRING, COMPRESSION		246	
1	1	1	1		2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT		244	
1	1	1	1		2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		243	
1	1	1	1		2119083-1	RETAINER, INSULATION DIAL		242	
1	1	1	1		7-18023-7	SCR, SKT HD CAP M3 X 4.0		241	
-	2	-	-		2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16		240	
-	-	-	1		2119580-1	MECHANICAL FEED ASSEMBLY		239	
-	-	1	-		2063440-1	AIR FEED MODULE		238	
-	1	-	-		2119740-2	TAG, IDENTIFICATION		213	
-	1	-	-		1901094-3	SPACER, FEEDER		198	
-	-	2	-		21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT		172	
1	1	1	1		994969-1	MAGNET, RARE EARTH HIGH ENERGY		166	
REF	REF	REF	REF		994970-2	COUNTER, MAGNETIC		164	
-	-	1	-		240638-1	SPRING, FEED FINGER		163	
1	1	1	1		8-21084-1	O-RING, .801 ID, .070 DIA, MAT.		152	
-	-	1	-		2119641-2	FEED CAM, AIR FEED		151	
1	1	1	1		2119798-2	DETENT PIN		145	
1	1	1	1		2079383-8	SCR, BHSC, RoHS (M4 X 16)		144	
4	4	4	4		2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20		143	
-	-	-	1		2119653-2	FEED CAM, POST FEED		142	
1	1	1	1		1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF		141	
1	1	1	1		2119650-1	RAM, ASIAN STYLE, SIDE FEED		140	
1	1	1	1		2119092-2	FLAT, ADJUSTMENT		139	
-	-	1	-		3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854		137	
-	-	1	-		2119799-1	HOLDER, FEED FINGER, AF		136	
-	REF	-	-		SEE NOTE 4	MEMORY CHIP, PROGRAMMED		135	
-	1	-	-		1633743-1	SERVO FEED LATCH ASM		133	
1	1	1	1		1-18028-2	WASHER, FLAT, REG M4		119	
-	REF	-	-		2119944-1	FEED FINGER ASSEMBLY, SF		117	
1	1	1	1		455888-5	SPACER, CRIMPER		82	
1	1	1	1		2119956-1	DOCUMENTATION PACKAGE		71	
1	-	1	1		2119740-1	TAG, IDENTIFICATION		67	
2	2	2	2		2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188		66	
1	1	1	1		2119793-1	LIMITER, ADJUSTMENT BOLT		63	
3	3	3	3		992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0		62	
-	-	1	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0		59	
-	-	1	1		1338685-1	PAWL, FEED		56	
2	2	2	2		1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10		53	
1	1	1	1		5018030-1	NUT, HEX, REG, RoHS, M3		52	
1	1	1	1		811242-6	BUMPER, HOLD DOWN		51	
1	1	1	1		690753-2	SPACER, TONKER		50	
-	-	1	2		18023-9	SCR, SKT HD CAP M4 X 6.0		49	
-	-	-	1		2119652-1	FEED CAM, PRE FEED		48	
1	1	1	1		2079383-7	SCR, BHSC, RoHS (M8 X 25)		41	
1	1	1	1		2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT		40	
1	1	1	1		2119957-1	APPLICATOR SHIM PACK		39	
1	1	1	1		2119644-2	RAM WASHER, PRECISION		38	
1	1	1	1		1-1752356-7	SUPPORT, TERMINAL		34	
2	2	2	2		2079383-5	SCR, BHSC, RoHS (M4 X 20)		33	
1	1	1	1		2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG		32	
1	1	1	1		1320908-2	SPACER, STRIP GUIDE		30	
1	1	1	1		2119959-2	ASSEMBLY, STRIP GUIDE		29	
1	1	1	1		1-455888-5	SPACER, CRIMPER		28	
1	1	1	1		1320928-1	STRIP GUIDE		24	
1	1	1	1		2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0		21	
1	1	1	1		1-18028-2	WASHER, FLAT, REG M4		20	
1	1	1	1		2119533-1	STRIPPER, SIDE FEED		19	
1	1	1	1		2119806-1	INSERT, SHEAR		13	
1	1	1	1		3-22280-3	SPRING, COMPRESSION		12	
1	1	1	1		1-356885-4	STOP, SHEAR		11	
1	1	1	1		2119805-1	SHEAR HOLDER, FRONT		10	
1	1	1	1		454276-5	FLOATING SHEAR, FRONT		9	
1	1	1	1		4-1333206-3	ANVIL, COMBINATION .100		8	
1	1	1	1		2119757-8	DEPRESSOR, SHEAR		5	
1	1	1	1		2-238011-2	BLOCK, CRIMPER SPACER		4	
1	1	1	1		2119785-2	CRIMPER, INSULATION OVERLAP PREMIUM		3	
1	1	1	1		455888-5	SPACER, CRIMPER		2	
1	1	1	1		1-456407-3	CRIMPER, WIRE PREMIUM		1	
-27	-25	-22	-21		PART NO	DESCRIPTION		ITEM NO	

THIS DRAWING IS A COMPLETE DOCUMENT FOR THE PART AND ALL DIMENSIONS AND TOLERANCES SHOULD BE CHECKED FOR THIS LATEST VERSION.										DWG CHEN 15APR2011		 TE Connectivity Harrisburg, PA 17105-3608	
										CHK S.XI 15APR2011			
DIMENSIONS: mm										TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± .1 PLC ±0.5 .2 PLC ±0.13 .3 PLC ±0.013 .5 PLC ±0.001 ANGLES ±°		NAME Oceon Side Feed Applicator	
										APPR CRU7 15APR2011		RESTRICTED TO	
										PRODUCT SPEC -		SIZE CASE CODE DRAWING NO.	
										APPLICATION SPEC		A 00779 C=2151062	
MATERIAL -										FINISH -		WEIGHT -	
										Customer Accessible Product Drawing		SCALE 1:2 SHEET 3 OF 4 REV H	

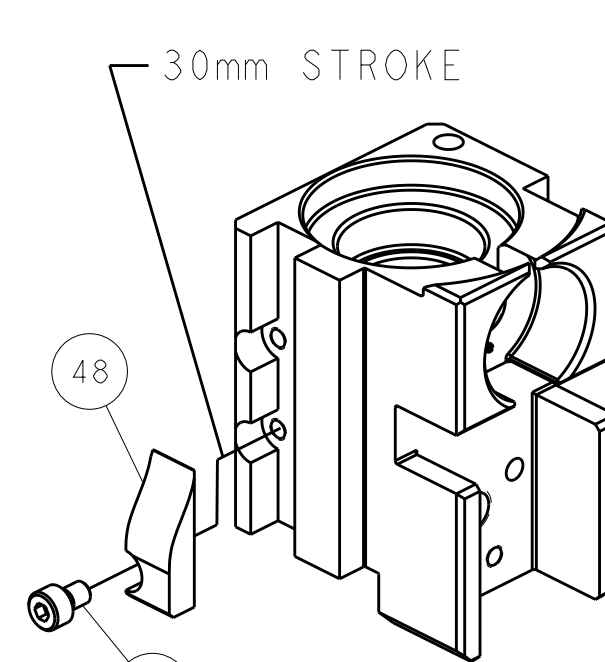
PNEUMATIC

SERVO
LATCH PLATE

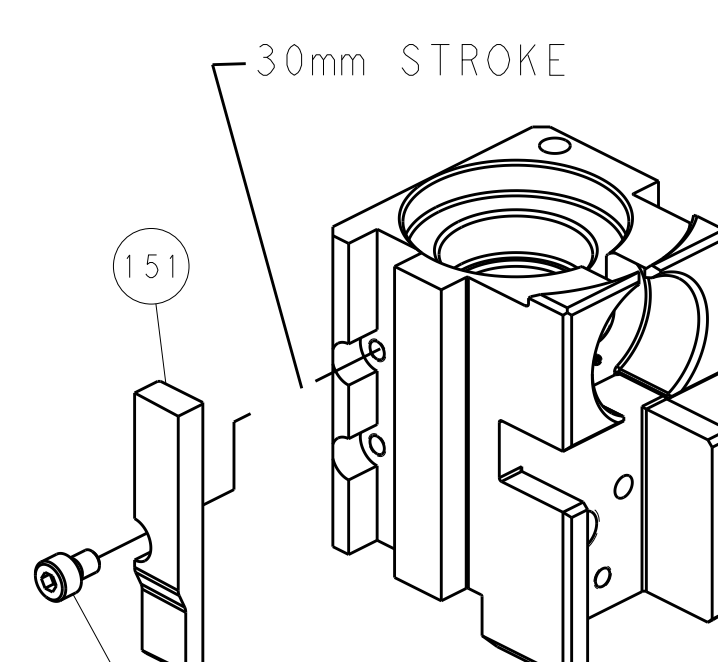
CAM POSITIONS



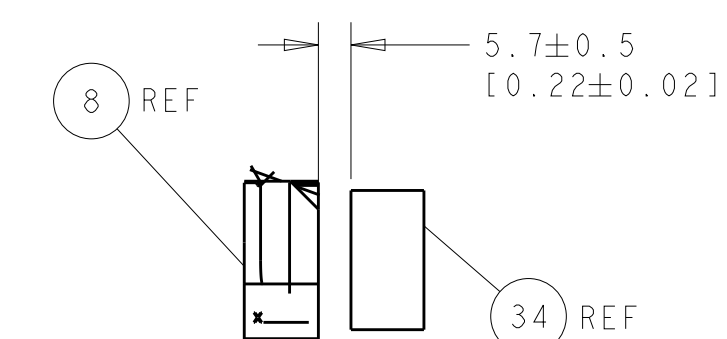
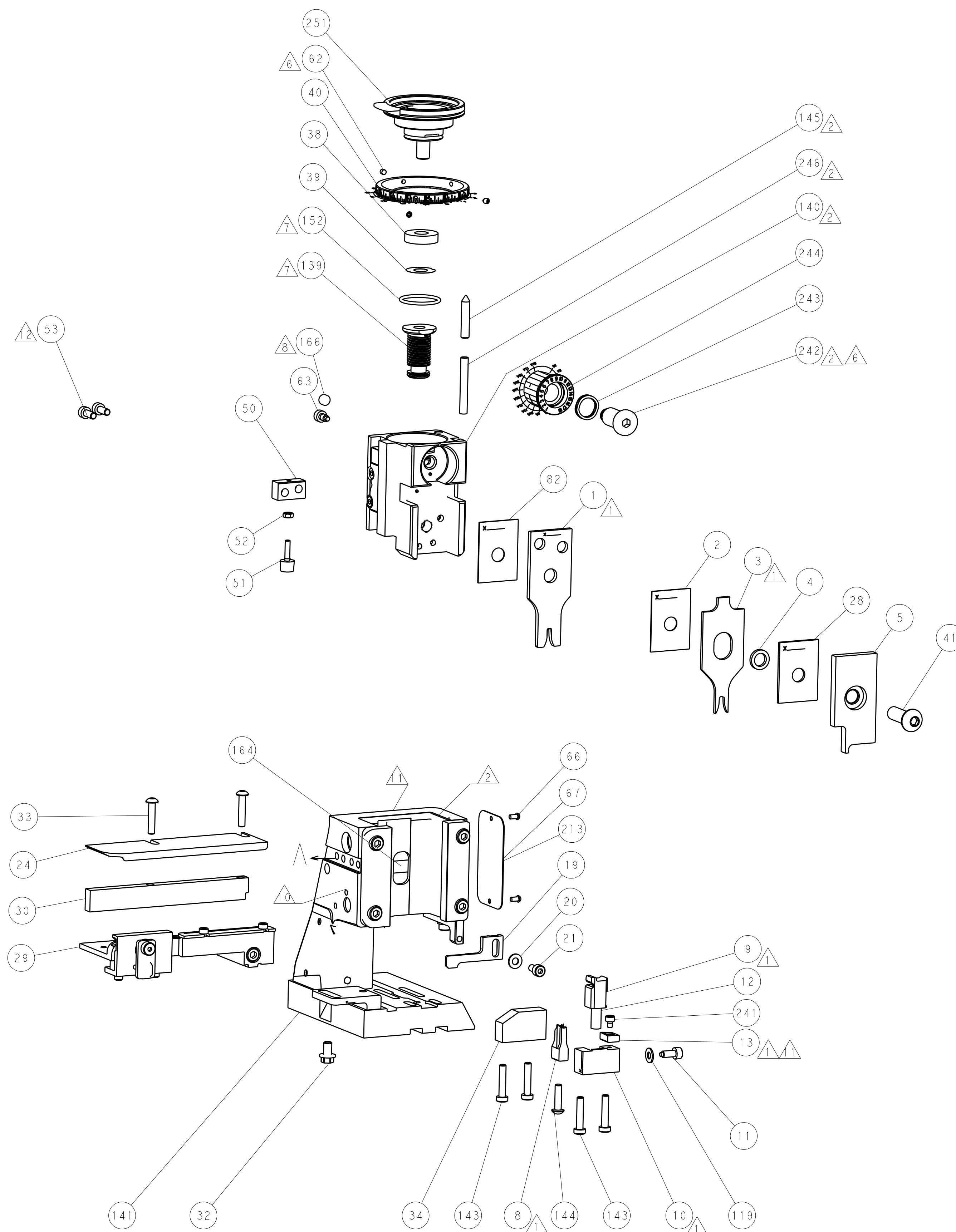
MECHANICAL
POST FEED



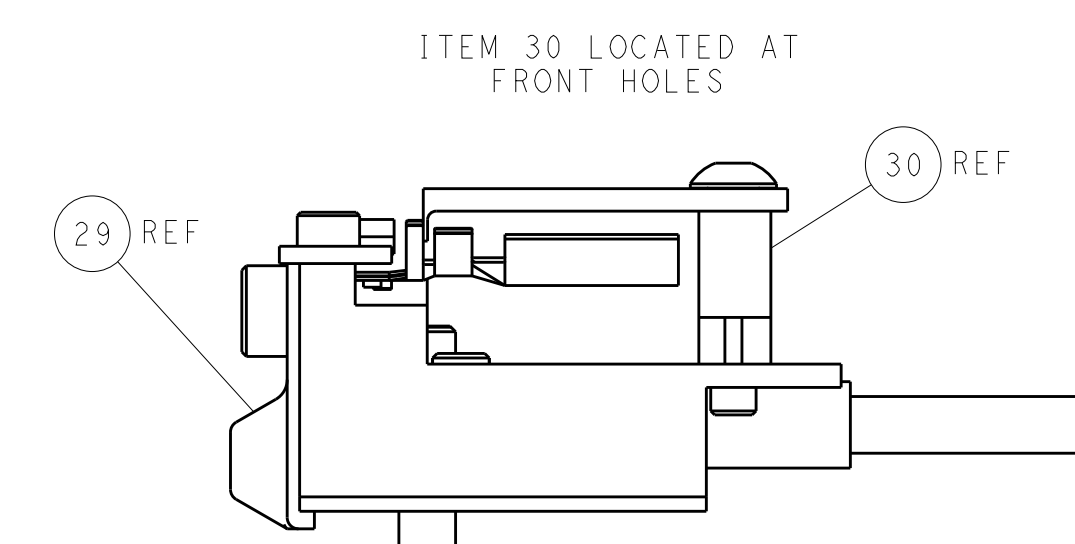
MECHANICAL
PRE FEED



AIR FEED



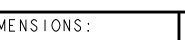
TERMINAL SUPPORT LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TFCO ENGINEERING CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLS/ENGINEERING ORGANIZATION SHOULD BE NOTIFIED FOR THE LATEST REVISION.		OWN E. CHEN CHK S. XI APVD J. CRUZ		15APR2011 15APR2011 15APR2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		NAME Ocean Side Feed Applicator		SIZE A	
MATERIAL -		FINISH -		PRODUCT SPEC -		RESTRICTED TO -	
WEIGHT -		APPLICATION SPEC -		CAGE CODE 00779		DRAWING NO C=2151062	
Customer Accessible Production Drawing				SCALE 1:2		SHEET A OF A	
				REV H			

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9