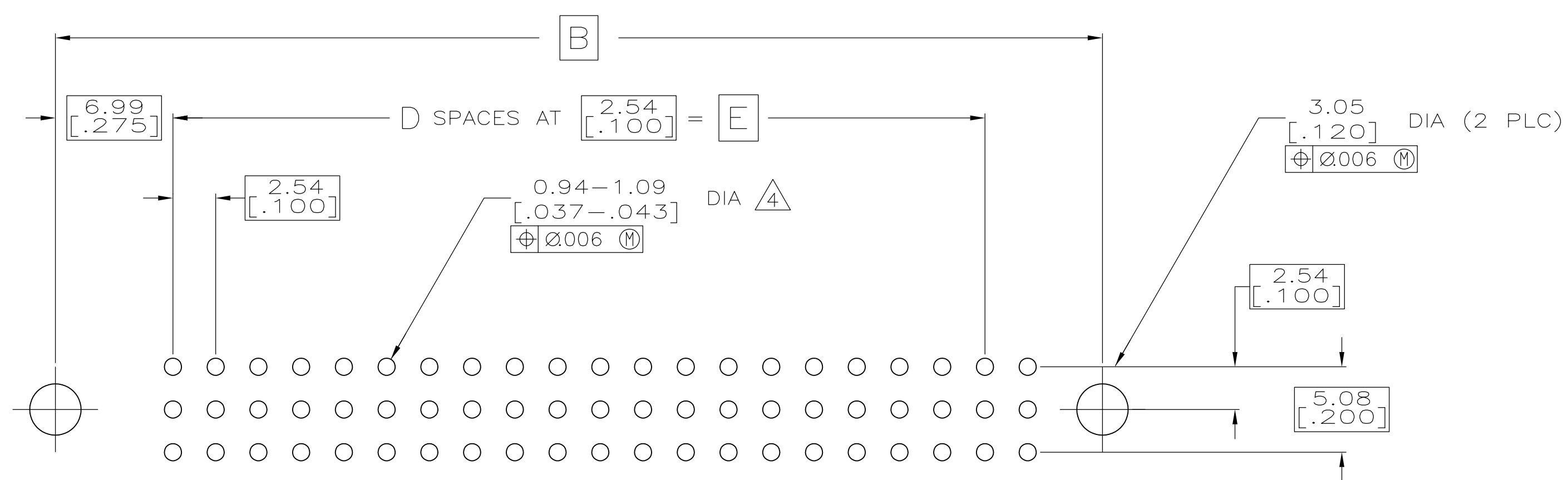
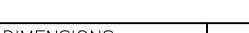




Technical drawing of a three-hole punch assembly. The drawing shows a cross-section of the punch mechanism. Dimensions are provided in inches and millimeters (in brackets). The overall width is 12.19 [480]. The distance between the centers of the three holes is 0.64 [.025] SQ. The total height of the punch assembly is 11.73 [.462]. The distance from the top of the punch assembly to the center of the holes is 5.33 [.210]. The distance from the center of the holes to the bottom of the punch assembly is 5.00 [.197]. The distance from the bottom of the punch assembly to the center of the holes is 6.35 ± 0.51 [.250 ± .020]. The distance from the center of the holes to the bottom of the punch assembly is 2.54 [.100]. The distance from the bottom of the punch assembly to the center of the holes is 5.08 [.200].

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 03/22/90 R.K. SEIFRED CHK 03/22/90 R.K. SEIFRED		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± 0.13 [.005] 4 PLC ± — ANGLES ± ± —		NAME HDI, 3 ROW, PIN ASSEMBLY, 6.35 [250] LONG ACTION PINS	
		APVD — PRODUCT SPEC — APPLICATION SPEC —		SIZE A1	
MATERIAL 		FINISH 		CAGE CODE 00779	
		WEIGHT 0		DRAWING NO C=532447	
CUSTOMER DRAWING				RESTRICTED TO —	
				SCALE 4:1 SHEET 1 OF 2 REV N	

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

1

HOUSING MATERIAL: THERMOPLASTIC, COLOR-BLACK.

2

CONTACT MATERIAL: PHOSPHOR BRONZE.

3

FINISH:

MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-9063; BASED ON TELCORDIA DR-1217-CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.

SOLDER TAILS AREA: TIN-LEAD PLATED.

4

ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025-0.076 [.001-.003] COPPER; WITH 0.0076 [.0003] MIN TIN-LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94-1.09 [.037-.043] DIA; AFTER RELOW 0.91-1.09 [.036-.043].

5

DIMENSIONS IN BRACKETS ARE IN INCHES.

6

HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

7

PART NUMBER IS OBSOLETE.

△	81.28 [3.200]	-32	85.09 [3.350]	95.25 [3.750]	102.87 [4.050]	-99	2-532447-0
△	X X	-X	X X	X X	X X	-X	1-532447-9
△	X X	-X	X X	X X	X X	-X	1-532447-8
△△	251.46 [9.900]	-99	255.27 [10.050]	265.43 [10.450]	273.05 [10.750]	-300	1-532447-7
△△	238.76 [9.400]	-94	242.57 [9.550]	252.73 [9.950]	260.35 [10.250]	-285	1-532447-6
△△	226.06 [8.900]	-89	229.87 [9.050]	240.03 [9.450]	247.65 [9.750]	-270	1-532447-5
△△	213.36 [8.400]	-84	217.17 [8.550]	227.33 [8.950]	234.95 [9.250]	-255	1-532447-4
△△	200.66 [7.900]	-79	204.47 [8.050]	214.63 [8.450]	222.25 [8.750]	-240	1-532447-3
	187.96 [7.400]	74	191.77 [7.550]	201.93 [7.950]	209.55 [8.250]	225	1-532447-2
	175.26 [6.900]	69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	210	1-532447-1
	162.56 [6.400]	64	166.37 [6.550]	176.53 [6.950]	184.15 [7.250]	195	1-532447-0
	149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	180	532447-9
	137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	165	532447-8
	124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	150	532447-7
△	111.76 [4.400]	-44	115.57 [4.550]	125.73 [4.950]	133.35 [5.250]	-435	532447-6
	99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	120	532447-5
	86.36 [3.400]	34	90.17 [3.550]	100.33 [3.950]	107.95 [4.250]	105	532447-4
	78.74 [3.100]	31	82.55 [3.250]	92.71 [3.650]	100.33 [3.950]	96	532447-3
△	73.66 [2.900]	-29	77.47 [3.050]	87.63 [3.450]	95.25 [3.750]	-90	532447-2
	60.96 [2.400]	24	64.77 [2.550]	74.93 [2.950]	82.55 [3.250]	75	532447-1
	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES

± -
± -
± -
± 0.13 [.005]
± -

△△

△

MATERIAL

FINISH

DWN
R.K. SEIFRIED
03/22/90

CHK
R.K. SEIFRIED
03/22/90

APVD
-

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

NAME

HDI, 3 ROW, PIN ASSEMBLY,
6.35 [.250] LONG ACTION PINS

00779

532447

CUSTOMER DRAWING

SCALE 4:1

SHEET 2 OF 2

REV N

TE Connectivity

4805 (1/15)

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

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