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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

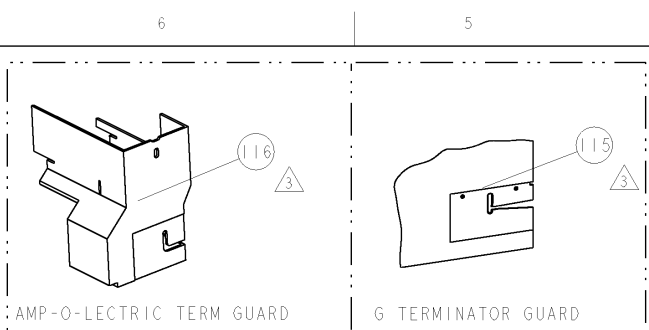
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855365-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855365-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855365-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855365-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855365-7	A	-	-	-	SPARE PARTS

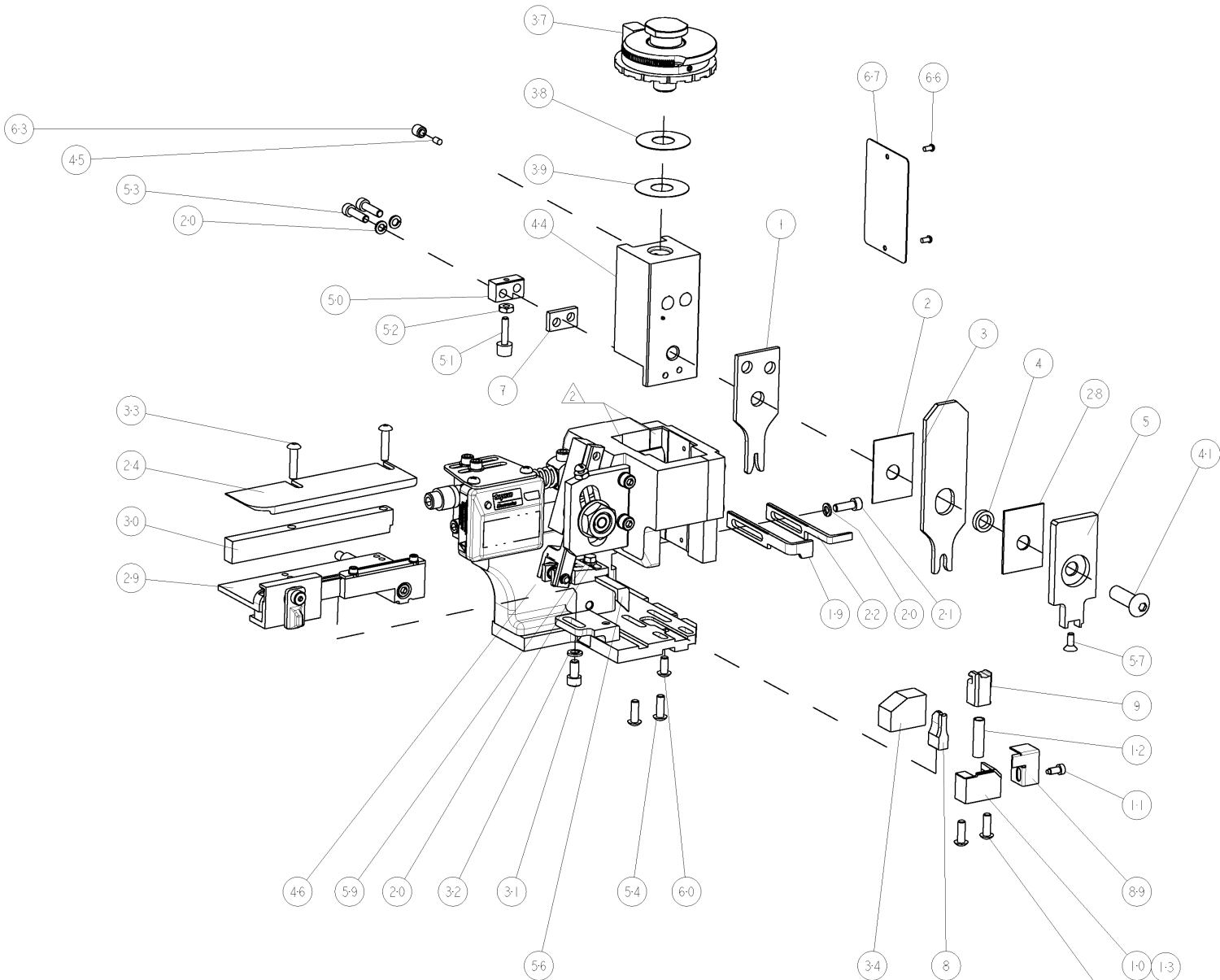
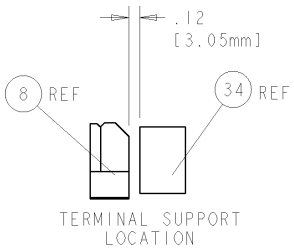
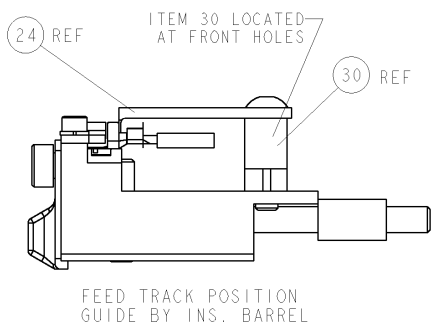


TERMINAL NAME: AMP MCP 1.5K, SINGLE WIRE SEALING							
TE PN	SEAL PN	TE TERMINAL - TE CRIMP SPECS					
1418884-1	964972-1						
1718558-1	1745040-1	CRIMP HEIGHT		WIRE SIZE		REF SETTING	
-	-	1.44±0.05mm [1.057±.002]		1.5mm2		B7	
-	-	1.34±0.05mm [1.053±.002]		16AWG or 1.35mm2		C5	
-	-						
-	-						
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-	WIRE	2.03mm [1.080]	F	1mm-1.5mm		
-	-	INSUL	3.43mm [1.35]	O	Ø2.16-2.40		
WIRE STRIP LENGTH 3.70-4.30	TERM APPL SPEC 114-18386	FEED 9.50mm	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1	

LOC	DIST	REVISONS			
A	66	REV	DATE	BY	APPD
		A	RELEASED	16JAN2008	BH BH

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	1-469367-0	SHIM	38
-	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	-	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	-	3-1633109-6	ANVIL, COMBINATION .080	8
-	1	1	1	1	-	-	240641-5	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	4-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	-	2-562244-7	CRIMPER, INSULATION	3
-	1	1	1	1	-	-	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	-	1-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.001 1 PLC ±.001 2 PLC ±.001 3 PLC ±.001 4 PLC ±.001 ANGLES ±.001		PRODUCT SPEC - APPLICATION SPEC -	
MATERIAL -		FINISH -		SIZE CASE CODE DRAWING NO. RESTRICTED TO A 00779 C=1855365	
CUSTOMER DRAWING		WEIGHT		SCALE 3:5 SHEET 1 OF 1 REV A	

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

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