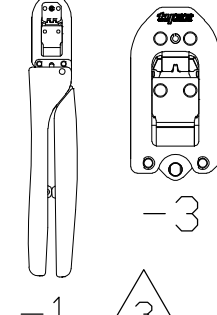
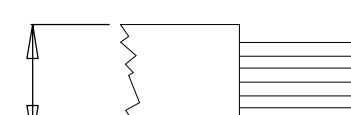
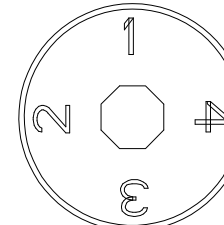
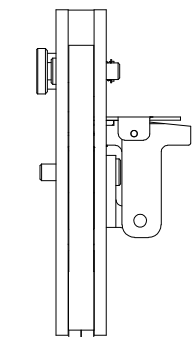
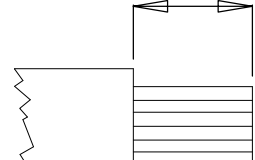
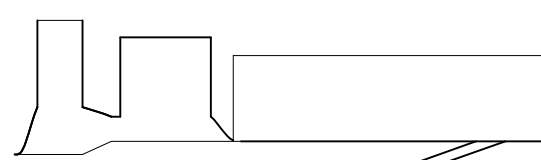
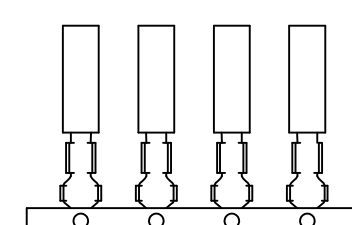


DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS). THIS DRAWING IS A CONTROLLED DOCUMENT. DWG NO. 1583004

USED ON _____														
TOOL NUMBER  -1 	WIRE SIZE mm ² [AWG] 	INSULATION DIAMETER mm [in.] 	INSUL. ADJ. 	FLIP LOCATOR 	STRIP LENGTH mm [in.] 	CRIMP HEIGHT mm [in.] 	CONTACT PART NUMBERS 						CONTACT DESCRIPTION (loose piece color code)	APPLIC. SPECIF.
							LOOSE PIECE 			STRIP FORM 				
91505-1	0.2 - 0.6 [24-20]	1.14 - 1.78 [.045-.070]	YES	NO	4.36 ± 0.39 [.172 ± .015]	1.01 ± 0.05 [.039 ± .002]	66103-[] 66400-[] 164163-[]	66105-[] 163086-[] 163088-[] 170246-[] 170248-[] 66702-[]	66102-[] 66332-[] 164160-[]	66104-[] 163085-[]	66331-[] 163087-[] 170245-[] 170247-[] 66671-[] 66672-[]	Type III+ (yellow)	114-10004	
91505-3	0.8 - 1.4 [18-16]	2.03 - 2.54 [.080-.100]				1.30 ± 0.05 [.051 ± .002]	66099-[] 66361-[] 164164-[]	66101-[] 163082-[] 164839-[] 170244-[]	66360-[] 163084-[] 164840-[] 170242-[]	66098-[] 66359-[] 164161-[]	66100-[] 163081-[] 163766-[] 170243-[]	66358-[] 163083-[] 163767-[] 170241-[]	Type III+ (blue and violet)	114-10004
							66589-[]	66590-[]	66579-[]	66580-[]		Type VI	114-10007	
91515-1	0.05 - 0.38 [30-22]	0.89-1.40 [.035-.055]	NO	NO	3.50-4.75 [.140-.187]	0.79 ± 0.05 [.031 ± .002]	61173-[]	61174-[]	350078-[]	350079-[]		COMMERCIAL M-N-L	114-1012	
91515-3	0.08 - 0.24 [28-24]						66107-[] 163092-[] 66595-[]	66109-[] 164163-[] 66596-[]	163090-[] 170250-[] 170252-[]	66106-[] 163091-[] 66585-[]	66108-[] 164160-[] 66586-[]	163089-[] 170249-[] 170251-[]	Type III+ (red)	114-10004
	0.2 - 0.6 [24-20] 0.05 - 0.15 [30-26]	1.14-1.78 [.045-.070]				1.003 ± 0.051 [.0395 ± .002]	66103-[] 163088-[] 66428-[] 66593-[]	66105-[] 164162-[] 66429-[] 66594-[]	163086-[] 170246-[] 170248-[]	66102-[] 163087-[] 66424-[] 66583-[]	66104-[] 164159-[] 66425-[] 66584-[]	163085-[] 170245-[] 170247-[]	Type III+ (yellow & brown)	114-10004
91519-1	0.8 - 1.4 [18-16]	2.03-2.54 [.080-.100]	YES	NO	3.96 ± 0.38 [.156 ± .015]	1.30 ± 0.05 [.051 ± .002]	66360-[] 66361-[]			66358-[] 66359-[]			Type III+	114-10004
91519-3	1.9 - 2.1 [14]					1.73 ± 0.05 [.068 ± .002]								
91521-1	0.8 - 1.4 [18-16]	2.79-3.81 [.110-.150]	YES	NO	4.75 ± 0.38 [.187 ± .015]	1.30 ± 0.05 [.051 ± .002]	66601-[] 66602-[] 213603-2 213603-4			66598-[] 66597-[] 213603-1 213603-3			Type III+	114-10004
91521-3	1.9 - 2.1 [14]					1.73 ± 0.05 [.068 ± .002]								
91523-1	0.2 - 0.6 [24-20]	2.03-2.54 [.080-.100]	NO	NO	3.56-4.75 [.140-.187]	0.99 ± 0.05 [.039 ± .002]	66400-[] 66399-[]			66332-[] 66331-[]			Type III+ (yellow)	114-10004
91523-3	0.8 - 1.4 [18-16]					1.30 ± 0.05 .051 ± .002]	163082-[] 163084-[]	164164-[] 66099-[] 170244-[]	66101-[] 170242-[]	163081-[] 163083-[]	164161-[] 66098-[] 170243-[]	66100-[] 170241-[]	Type III+ (blue)	114-10004
							66589-[]	66590-[]	66579-[]	66580-[]		Type VI	114-10007	
91542-1	0.2 - 0.35 [24-22]	1.52-3.43 [.060-.135]	YES	NO	3.96 ± 0.38 [.156 ± .015]	0.89 ± 0.08 [.035 ± .003]	66565-[] 66566-[]			66563-[] 66564-[]			Type III+ (yellow)	114-10004
91542-3	2X 0.2 OR 0.56 [2X 24 OR 20]					0.99 ± 0.08 [.039 ± .003]								
91550-1	0.8 - 1.4 [18-16]	2.03-3.43 [.080-.135]	YES	NO	4.75 ± 0.38 [.187 ± .015]	1.30 ± 0.05 [.051 ± .002]	66587-[] 66588-[]			66577-[] 66578-[]			Type VI	114-10007
91550-3	1.9 - 2.1 [14]					1.73 ± 0.05 [.068 ± .002]								

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 LIST OF APPLIED CONTACT PART NUMBERS MAY NOT BE COMPLETE AND IS SUBJECT TO CHANGE. FOR CURRENT INFORMATION ON TERMINAL PART NUMBERS, CONTACT THE TOOLING ASSISTANCE CENTER : 1-800-722-1111.

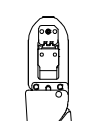
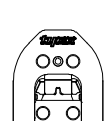
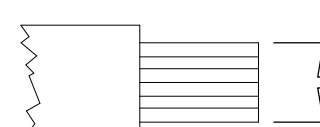
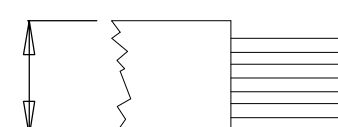
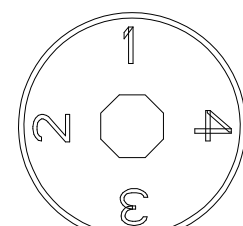
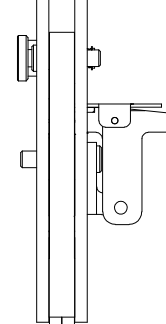
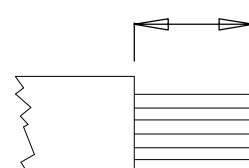
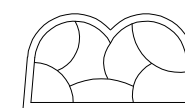
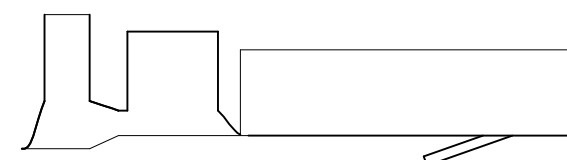
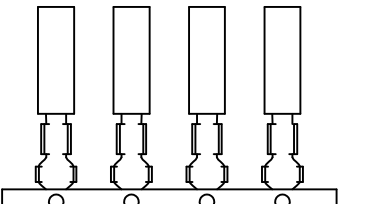
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-3 IS A CERTICRIMP II HEAD SUB-ASSEMBLY.

4. THE HAND TOOL INSTRUCTION SHEET, ALSO KNOWN AS AN "IS", FOR MOST CERTI-CRIMP II TOOLS USE IS 408-8547. IF THE TOOL HAS A FLIP LOCATOR USE IS 408-10414.

CERTI-CRIMP II DATA SHEET

LOC A	DIST 00	3308-8 (3/11)	8	7	6	5	4	3	2	1																																																
<table><tr><td colspan="2">DIMENSIONS: mm</td><td colspan="2">TOLERANCES UNLESS OTHERWISE SPECIFIED:</td><td colspan="2">DWG: M. YOUNGER 21FEB2012</td><td colspan="2">MATERIAL: -</td><td colspan="2">HEAT TREAT: -</td></tr><tr><td colspan="2"></td><td colspan="2">0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± -</td><td colspan="2">CHK: B.A.WOLFE 22FEB2012</td><td colspan="2" rowspan="2"> TE Connectivity</td><td colspan="2"></td></tr><tr><td colspan="2"></td><td colspan="2"></td><td colspan="2">APVD: B.A. WOLFE 22FEB2012</td><td colspan="2"></td></tr><tr><td colspan="2">P LTR</td><td colspan="2">REVISION RECORD</td><td colspan="2">DATE</td><td colspan="2">DWG</td><td colspan="2">APVD</td><td colspan="2">SCALE: -</td><td colspan="2">SIZE: A1</td><td colspan="2">DRAWING NO: 1583004</td><td colspan="2">SHEET: 1 of 2</td><td colspan="2">REV: B</td></tr></table>											DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: M. YOUNGER 21FEB2012		MATERIAL: -		HEAT TREAT: -				0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± -		CHK: B.A.WOLFE 22FEB2012		 TE Connectivity								APVD: B.A. WOLFE 22FEB2012				P LTR		REVISION RECORD		DATE		DWG		APVD		SCALE: -		SIZE: A1		DRAWING NO: 1583004		SHEET: 1 of 2		REV: B	
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USED ON —												
TOOL NUMBER  -1 	WIRE SIZE mm ² [AWG] 	INSULATION DIAMETER mm [in.] 	INSUL. ADJ. 	FLIP LOCATOR 	STRIP LENGTH mm [in.] 	CRIMP HEIGHT mm [in.] 	CONTACT PART NUMBERS 				CONTACT DESCRIPTION (loose piece color code)	APPLIC. SPECIF.
							LOOSE PIECE 		STRIP FORM 			
91564-1 91564-3	0.20-0.56 [24-20]	1.02-2.03 [.040-.080]	NO	NO	3.55-4.75 [.140-.187]	1.00 ± 0.05 [.039 ± .002]	66103-[] 66593-[] 66596-[] 66105-[] 170246-[] 66594-[]	66102-[] 66583-[] 66586-[] 66104-[] 170245-[] 66584-[]	Type III+ (yellow)	114-10004		
	0.05-0.15 [30-26]	1.02-1.52 [.040-.060]				66429-[] 170248-[] 66595-[] 66428-[]	66425-[] 170247-[] 66585-[] 66424-[]					
	0.12-0.22 [26-24]	0.89-1.40 [.035-.055]				66107-[] 66237-[] 170252-[] 66109-[] 170250-[]	66106-[] 170249-[] 66108-[] 170251-[]	(red)				

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CERTI-CRIMP II DATA SHEET

[illegible]

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