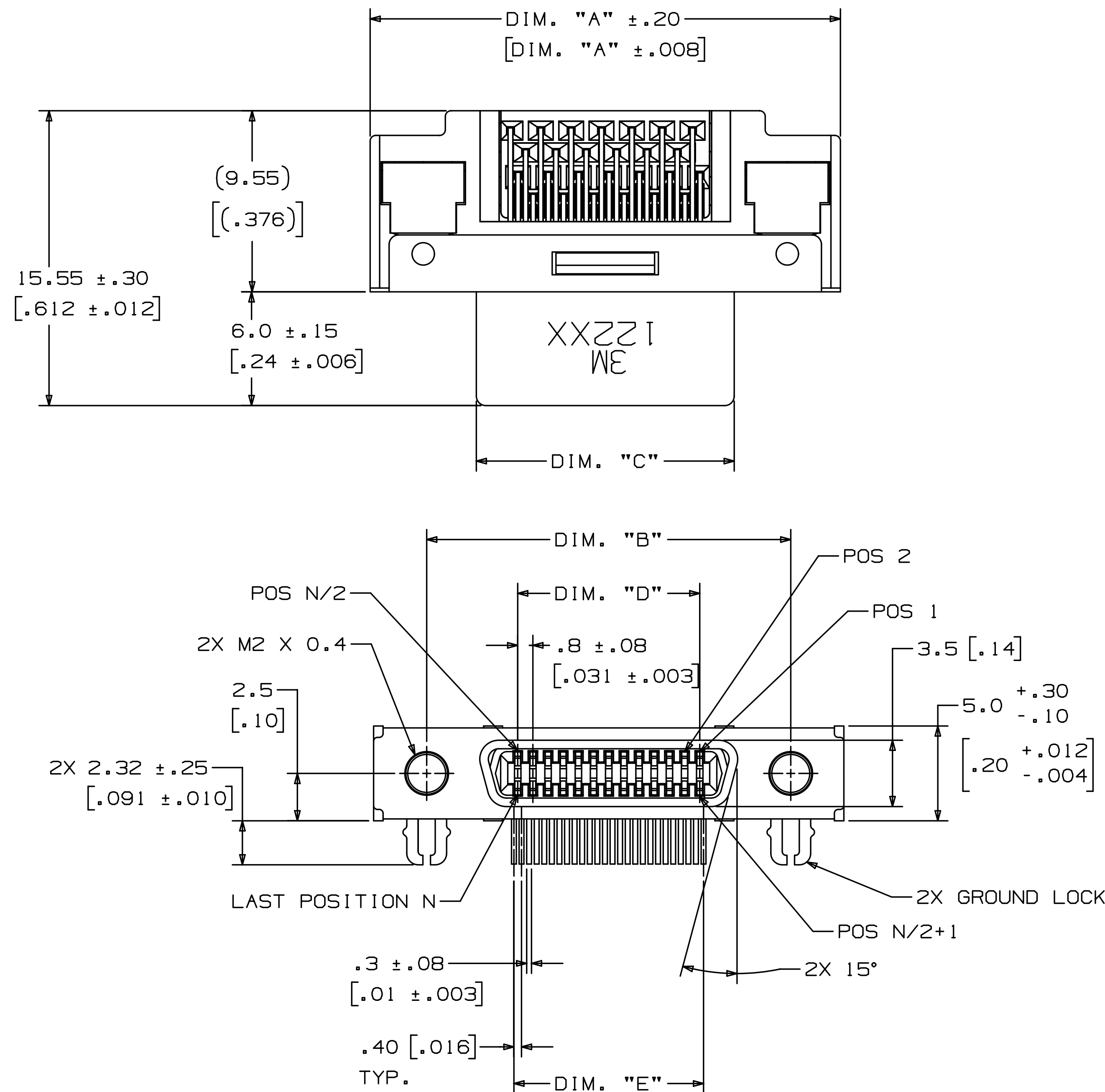


3M™ Shrunk Delta Ribbon (SDR) Connectors, 122 Series
 .80 mm Through-Hole, Right Angle Receptacle, Shielded



POSITION	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"
14	20.0 [.79]	14.4 [.57]	8.8 [.35]	4.8 [.19]	5.2 [.20]
26	24.8 [.98]	19.2 [.76]	13.6 [.54]	9.6 [.38]	10.0 [.39]
50	34.4 [1.35]	28.8 [1.13]	23.2 [.91]	19.2 [.76]	19.6 [.77]

CONNECTOR DIMENSION TABLE
 TABLE 1

- NOTES
- MATERIAL:
 INSULATION: HIGH TEMPERATURE NYLON
 COLOR: BLACK, UL94V-0

 CONTACT: COPPER ALLOY
 PLATING:
 UNDERPLATE: 2µm [80µ"] NICKEL
 WIPING AREA: .76µm [30µ"] GOLD
 TERMINATION AREA: GOLD FLASH OVER NICKEL

 SHROUD & LATCH HOOK: STEEL
 PLATING: NICKEL

 GROUND LOCK: COPPER ALLOY
 PLATING: SEMI-BRIGHT TIN OVER NICKEL

 LOCK SCREW: STEEL
 PLATING: NICKEL

 ALIGNMENT PLATE: PPS
 COLOR: BLACK, UL94V-0
 - MARKING: 3M LOGO AND PART NUMBER.
 - ELECTRICAL:
 CURRENT RATING: 0.5 A
 INSULATION RESISTANCE: 500 MΩ MIN AT 250 V_{DC}
 WITHSTANDING VOLTAGE: 350 V_{AC} FOR 1 MINUTE
 - ENVIRONMENTAL:
 TEMPERATURE RATING:
 -40° C TO +70° C
 PROCESS RATING:
 REFLOW: PREHEAT 150° TO 180° C,
 90 TO 120 SECONDS
 SOLDERING: OVER 220° C,
 30 TO 60 SECONDS, PEAK TEMPERATURE
 IS 250° C MAX.
 SOLDER IRON: 380° C MAX, 3 SECONDS MAX.
 WAVE SOLDERING: 260° C, 10 SECONDS, 2 TIMES
 OR 263° C, 5 SECONDS, 2 TIMES.
 * PRE-HEAT CONDITION:
 TEMP OF COMPONENTS: 100° C MAX.
 DURATION: 60 SECONDS MAX.
 - IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
 - FOR VARIOUS PANEL THICKNESS JACKSOCKETS REFER TO TS-0142.
 - SEE REGULATORY INFORMATION APPENDIX (RIA) IN THE "ROHS COMPLIANCE" SECTION OF WWW.3MCONNECTOR.COM FOR COMPLIANCE INFORMATION.

DIMENSIONS ARE IN MM.
 SECONDARY ARE IN [INCHES]
 AND ARE FOR REFERENCE ONLY

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
				JAN 05, 2011	JNC	SC
DESIGNER	DATE	APP'D	DATE			
CASTIGLIONE	JAN 05, 2011	DR	JAN 12, 2011			
CHKD	DATE	APP'D	DATE			
		B. CRONCH				
DIVISION	DIVISION CODE	© 3M COPYRIGHT 2011				
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DO NOT SCALE DRAWING	SCALE 1	TOLERANCES EXCEPT AS NOTED	3M Center St. Paul, MN 55144			
		INCHES	TITLE			
		.00 ± .006	3M SHRUNK DELTA RIBBON (SDR) CONN.			
		.000 ± .006	122XX-51X0-00FR			
		.0000 ± .005	CAGE SIZE DRAWING NO.			
THIRD ANGLE PROJECTION	MILLIMETERS	0 ±	NUMBER			
INTERPRET PER ASME Y14.5 - 1994	0 ±	.00 ± .15	D 78-5100-2124-5			
MAX SURFACE ROUGHNESS	.00 ± .15	.000 ± .13	REV.			
MARKED SURFACES	.000 ± .13	ANGLE	E			
MARKED ONLY	ANGLE		MODEL 122XX-51X0-00			
			SHT 1 OF 2			

3M
 UL FILE NO: E68080

3M™ Shrunk Delta Ribbon (SDR) Connectors, 122 Series
 .80 mm Through-Hole, Right Angle Receptacle, Shielded



NOTE: JACKSOCKET 12600-S-00 COMES FACTORY INSTALLED IN CONNECTOR 122XX-5150-00FR. IT IS FIXED WITH THREAD LOCKING ADHESIVE AND CANNOT BE REMOVED.

PANEL THICKNESS	CONNECTOR	JACKSOCKET
NO PANEL	122XX-5150-00FR	FACTORY INSTALLED (SEE NOTE)
0.8±0.1MM	122XX-5100-00FR	12600-S-08 (ORDER SEPARATELY)
1.0±0.1MM	122XX-5100-00FR	12600-S-10 (ORDER SEPARATELY)
1.2±0.1MM	122XX-5100-00FR	12600-S-12 (ORDER SEPARATELY)

SELECTION TABLE FOR PANEL MOUNTING
 TABLE 3

ORDERING INFORMATION:
 122XX-51X0-00FR

CONTACT QUANTITY (SEE TABLE 1)

SCREW LOCK OPTION: (SEE TABLE 3)
 0=NONE (RIA E1 & C1 APPLY)
 5=WITH 12600-S-00 NON-REMOVABLE SCREW LOCK (RIA E5 & C3 APPLY)



RECOMMENDED PANEL CUT-OUT
 (MAXIMUM PANEL THICKNESS 1.2MM)

POSITION	DIM. "X"	DIM. "Y"
14	10.5 [.41]	14.4 [.57]
26	15.3 [.60]	19.2 [.76]
50	24.9 [.98]	28.8 [1.13]

RECOMMENDED PANEL CUT-OUT DIMENSION TABLE
 TABLE 2

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
				JAN 05, 2011	JNC	SC
DISTRIBUTION CODE		DRFT	CASTIGLIONE	DATE	DATE	DATE
		CHKD		JAN 05, 2011		JAN 12, 2011
DIVISION	DIVISION CODE	© 3M COPYRIGHT 2011				
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DO NOT SCALE DRAWING	SCALE 4/1	TOLERANCES EXCEPT AS NOTED	3M Center St. Paul, MN 55144			
		INCHES	TITLE			
		.0 ±	3M SHRUNK DELTA RIBBON (SDR) CONN.			
		.00 ±.006	122XX-51X0-00FR			
		.000 ±.006	CAGE SIZE DRAWING NO.			
		.0000 ±.005	NUMBER D 78-5100-2124-5			
THIRD ANGLE PROJECTION		MILLIMETERS	MODEL			
		0 ±	122XX-51X0-00			
INTERPRET PER ASME Y14.5 - 1994		.0 ±.15	REV.			
		.00 ±.15	E			
MAX SURFACE ROUGHNESS		.000 ±.13	DET			
MARKED SURFACES			LISTS YES NO SHT 2 OF 2			
MARKED ONLY						

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