

Diagram 37 shows the assembly of the rear wheel hub. The components are shown in a vertical sequence: a hub, a bearing, a spacer, and a lock washer. A callout 37 points to the bearing.

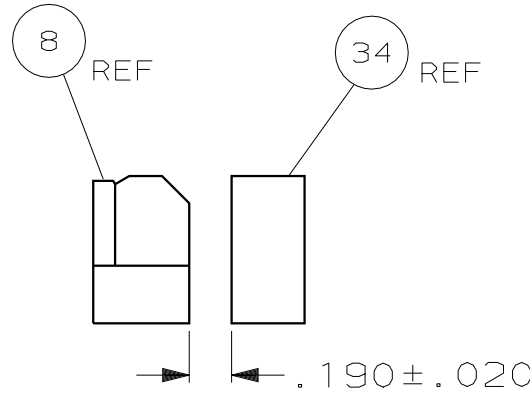
This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The diagram includes the following parts and instructions:

- Top Assembly:**
 - Part 39 (flange) is secured with nut 45 and washer 63.
 - Part 38 (flange) is secured with nut 44 and washer 63.
 - Part 1 (clip) is attached to the side of the main body.
- Central Body:**
 - The main body (46) is shown with various ports and mounting points.
 - Part 67 (plate) is secured with screw 66.
 - Part 20 (bracket) is secured with screw 21.
- Bottom Assembly:**
 - Part 46 (REF) is shown as a reference part for the base.
 - Part 56 (bracket) is secured with screw 59.
 - Part 54 (screws) are used to secure the base plate.
 - Part 60 (screw) is used to secure the base plate.
- Left Assembly:**
 - Part 33 (bracket) is secured with screw 24.
 - Part 30 (bracket) is secured with screw 29.
 - Part 29 (REF) is shown as a reference part for the bracket.
 - Part 27 (screws) are used to secure the bracket.
 - Part 25 (bracket) is secured with screw 26.
 - Part 61 (screws) are used to secure the bracket.
- Right Assembly:**
 - Part 41 (screw) is used to secure the right side.
 - Part 5 (bracket) is secured with screw 28.
 - Part 4 (bracket) is secured with screw 3.
 - Part 3 (bracket) is secured with screw 2.
 - Part 1 (clip) is attached to the side of the main body.
- Assembly Instructions:**
 - Arrow A points to the top flange assembly.
 - Arrow B points to the side clip assembly.
 - Arrow C points to the bottom bracket assembly.
 - Triangle 1 indicates a specific orientation or alignment for parts 1, 3, 4, 8, 9, 11, 17, and 23.

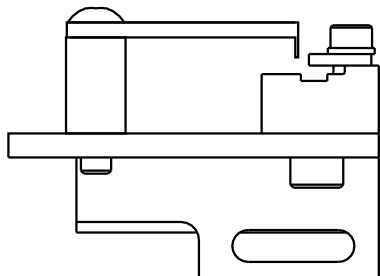
[illegible]

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



ITEM 34 LOCATION



SHORT POSITION
GUIDE OFF INSULATION BARREL

		A1	ECR-05-008896
		A	SEE ECN 015A-0087-05
P	F	LTR	REVISION RECORD

											73
-	1	1	1	1	1	1	1	1528482	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71
											70
											69
											68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE		66
											65
											64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM		63
											62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET (M5X20) DRAG		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED		56
											55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER		54
-	2	2	2	2	2	2	2	18023-9	SCR,SHC (M4x6) TERM HLD DWN		53
											52
											51
											50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM		49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	-	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
											43
											42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM		41
											40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY		39
-	1	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST		38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY		37
											36
											35
-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL		34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)		32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY		29
-	1	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP		28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	1	-	1	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
-	1	1	1	1	1	1	1	690518-1	HOLDER, TERMINAL		18
-	1	-	-	1	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)		17
											16
											15
											14
											13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR		12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR		11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)		10
-	1	1	1	1	1	1	1	462006-2	SHEAR, FLOAT (FRONT)		9
1	2	2	2	2	1	1	1	7-1333203-5	ANVIL		8
											7
											6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER		4
1	2	2	2	2	1	1	1	5-904741-8	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER		2
1	2	2	2	2	1	1	1	1-456404-6	CRIMPER, WIRE		1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)											

QTY REQD PER ASSY				PARTS LIST			
		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± 2 PLC DEC ± 3 PLC DEC ± ANGLES ± SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES LO.38 MAX	MATL — 14DEC04 L.L.OFTHOUSE CHK —	HT TR — F.BACKHURST REL 09FEB05 L.L.OFTHOUSE	FIN —	Tyco Electronics Harrisburg, PA 17105-3608	
TE	SEPOS		NAME FINE ADJ SIDE FD HD-I APPL		MACHINE HD-I	REF APPL	
LJL	FEB05		SCALE —	D DNG	1528482		
APP	DATE				SHEET 1 of 1	REV A1	
CAGE CODE		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO —
00779							

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