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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-013050	4SEP2013	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151875-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852186
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

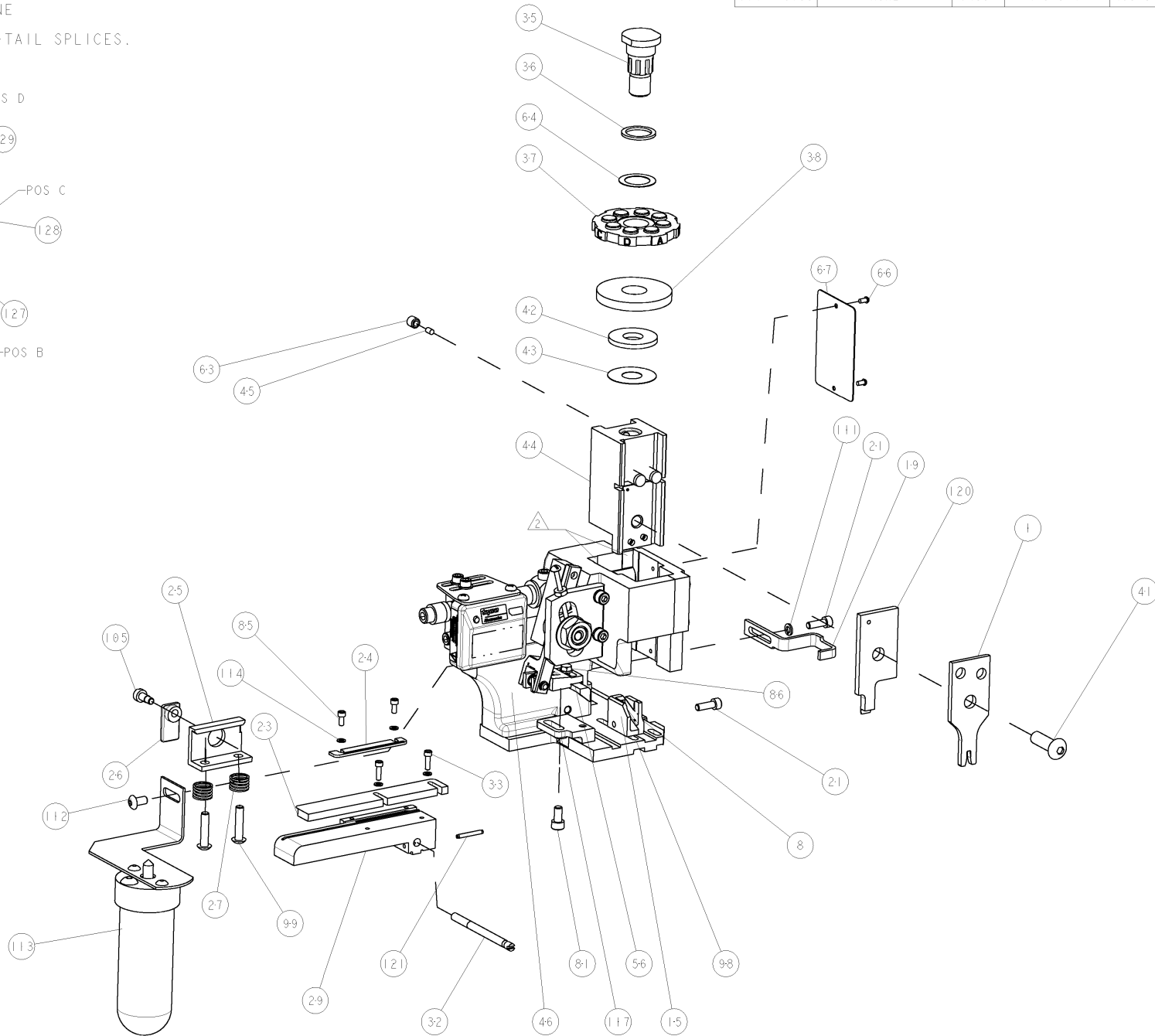
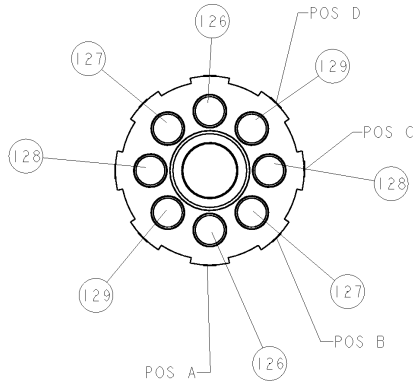
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852186

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852186	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	SHEET 1 OF 2	REV A1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852186-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852186-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852186-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852186-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852186-7	A	-	-	-	SPARE PARTS

- ① RECOMMENDED SPARE PARTS
- ② GREASE LIGHTLY
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4. THIS APPLICATOR APPLIES PIG-TAIL SPLICES.



POST-FEED 5/8 STROKE	PRE-FEED 1/8 STROKE	PRE-FEED 5/8 STROKE
 Diagram showing the post-feed 5/8 stroke. The punch is in the down position, and the die is in the up position. The punch is labeled 47, the die is labeled 91, and the stroke is labeled 2. The punch is shown in the down position, and the die is shown in the up position. The punch is labeled 47, the die is labeled 91, and the stroke is labeled 2. The punch is shown in the down position, and the die is shown in the up position. The punch is labeled 47, the die is labeled 91, and the stroke is labeled 2.	 Diagram showing the pre-feed 1/8 stroke. The punch is in the up position, and the die is in the up position. The punch is labeled 48, the die is labeled 91, and the stroke is labeled 2. The punch is shown in the up position, and the die is shown in the up position. The punch is labeled 48, the die is labeled 91, and the stroke is labeled 2. The punch is shown in the up position, and the die is shown in the up position. The punch is labeled 48, the die is labeled 91, and the stroke is labeled 2.	 Diagram showing the pre-feed 5/8 stroke. The punch is in the up position, and the die is in the up position. The punch is labeled 49, the die is labeled 91, and the stroke is labeled 2. The punch is shown in the up position, and the die is shown in the up position. The punch is labeled 49, the die is labeled 91, and the stroke is labeled 2. The punch is shown in the up position, and the die is shown in the up position. The punch is labeled 49, the die is labeled 91, and the stroke is labeled 2.

TERMINAL NAME: TAB CONTACT									
AMP PN		-	AMP TERMINAL - AMP CRIMP SPECS						
62134-2									
-		-	PAD LTR	CRIMP HEIGHT				WIRE SIZE	
-		-	A	.074±.002[1.88±0.05mm]				14 AWG	
-		-	B	.065±.002[1.65±0.05mm]				16 AWG	
-		-	C	.058±.002[1.47±0.05mm]				18 AWG	
-		-	D	.069±.002[1.75±0.05mm]				(2) 18 AWG	
-		-	CRIMP		SIZE		TYPE		RANGE
-		-							
-		-	WIRE		.100 [2.54mm]		F		14-18 AWG
-		-	INSUL		-		-		-
WIRE STRIP LENGTH .140 - .155			TERM APPL SPEC NONE		FEED .438		APPL INSTRUCTIONS 408-8040		SET UP GAGE 458637-

LOC	DIST	REVISIONS					
A	66	TR	LT#	DESCRIPTION	DATE	OWN	APPR
			A	RELEASED	01 MAR 2006	RR	TE

	-	2	2	2	2	-	9-354778-1	PIN, WIRE DISC, .2950	129
	-	2	2	2	2	-	1-354779-6	PIN, WIRE DISC, .3070	128
	-	2	2	2	2	-	9-354778-9	PIN, WIRE DISC, .2990	127
	-	2	2	2	2	-	8-354778-1	PIN, WIRE DISC, .2900	126
△	-	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
	-	1	1	1	1	-	163338-3	BLADE, SLUG	120
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
△	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
	-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
	-	-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113
	-	1	1	1	1	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	112
	-	1	1	1	1	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
	-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	105
	-	2	2	2	2	-	3-21002-0	SCR, BTN SKT HD CAP 10-32 X .875	99
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	86
	-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	85
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	81
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	694433-1	FEED PAWL	56
	-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	819307-2	RAM	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690223-2	SPACER, INSULATION DISC	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	2	2	2	2	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	33
	-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	32
	-	1	1	1	1	-	844048-3	PLATE, REAR STRIP GUIDE	29
	-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
	-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	-	690438-1	FRONT STRIP GUIDE	24
	-	1	1	1	1	-	2-189124-2	GUIDE, FRONT STRIP	23
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	1	1	1	1	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	1-458230-7	STRIPPER	19
△	-	1	1	1	1	-	1633124-4	PLATE, REAR SHEAR	15
△	1	1	1	1	1	-	1424316-5	ANVIL, SPECIAL COMBINATION	8
△	1	1	1	1	1	-	2-456407-2	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P/LC ±.01 1 P/LC ±.01 2 P/LC ±.01 3 P/LC ±.0001 4 P/LC ±.0001 UNLESS ±.01		NAME SIDE FEED HDM APPLICATOR	
		PRODUCT SPEC		SIZE	
MATERIAL:		APPLICATION SPEC		CASE CODE DRAWING NO	
FINISH		WEIGHT		A 00779 C=1852186	
CUSTOMER DRAWING		SCALE		SHEET 1 OF 1 REV A	

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