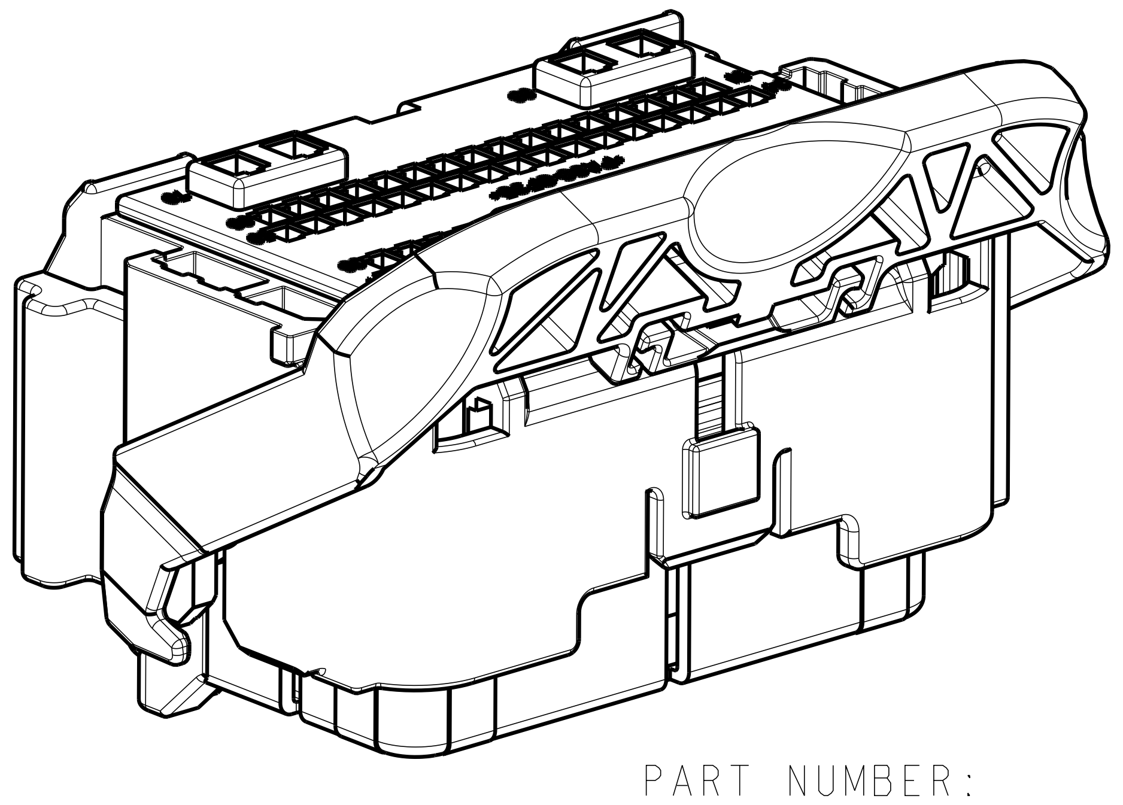
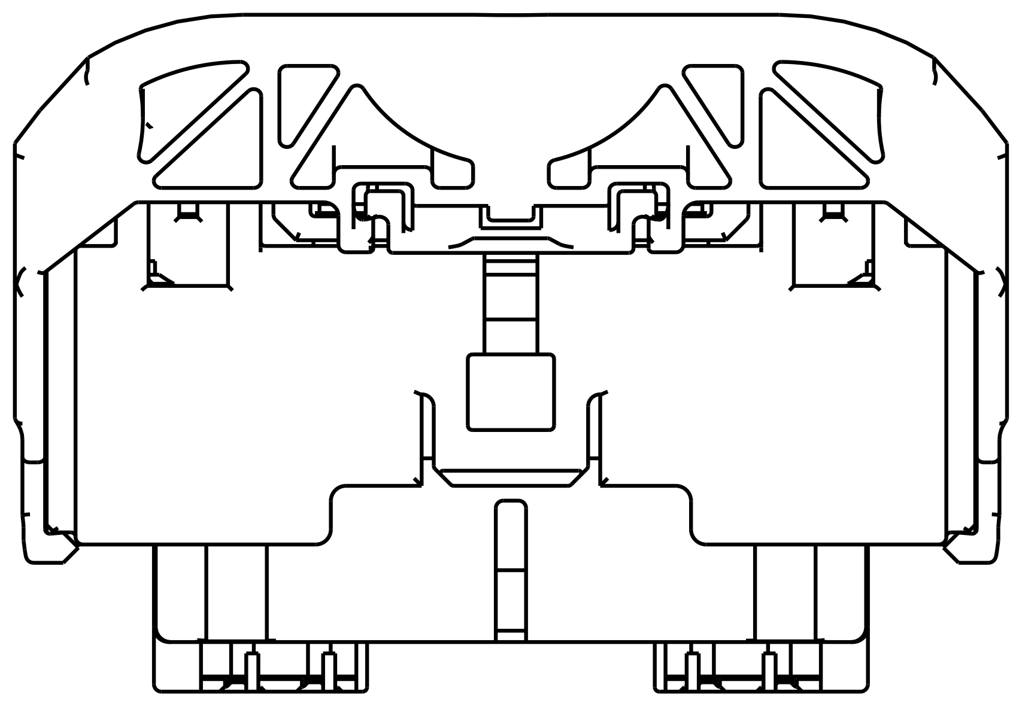
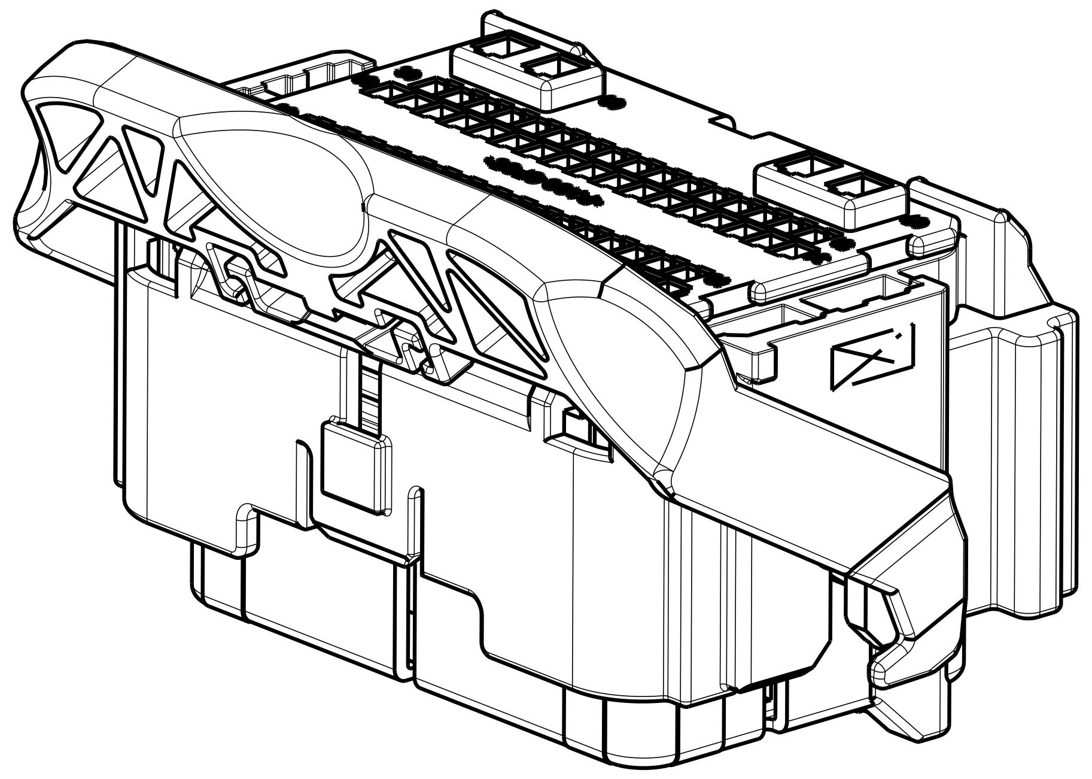
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	G45	REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
	G46	REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
	G47	REVISED PER ECO-14-014965	09OCT2013	DLD	DCM



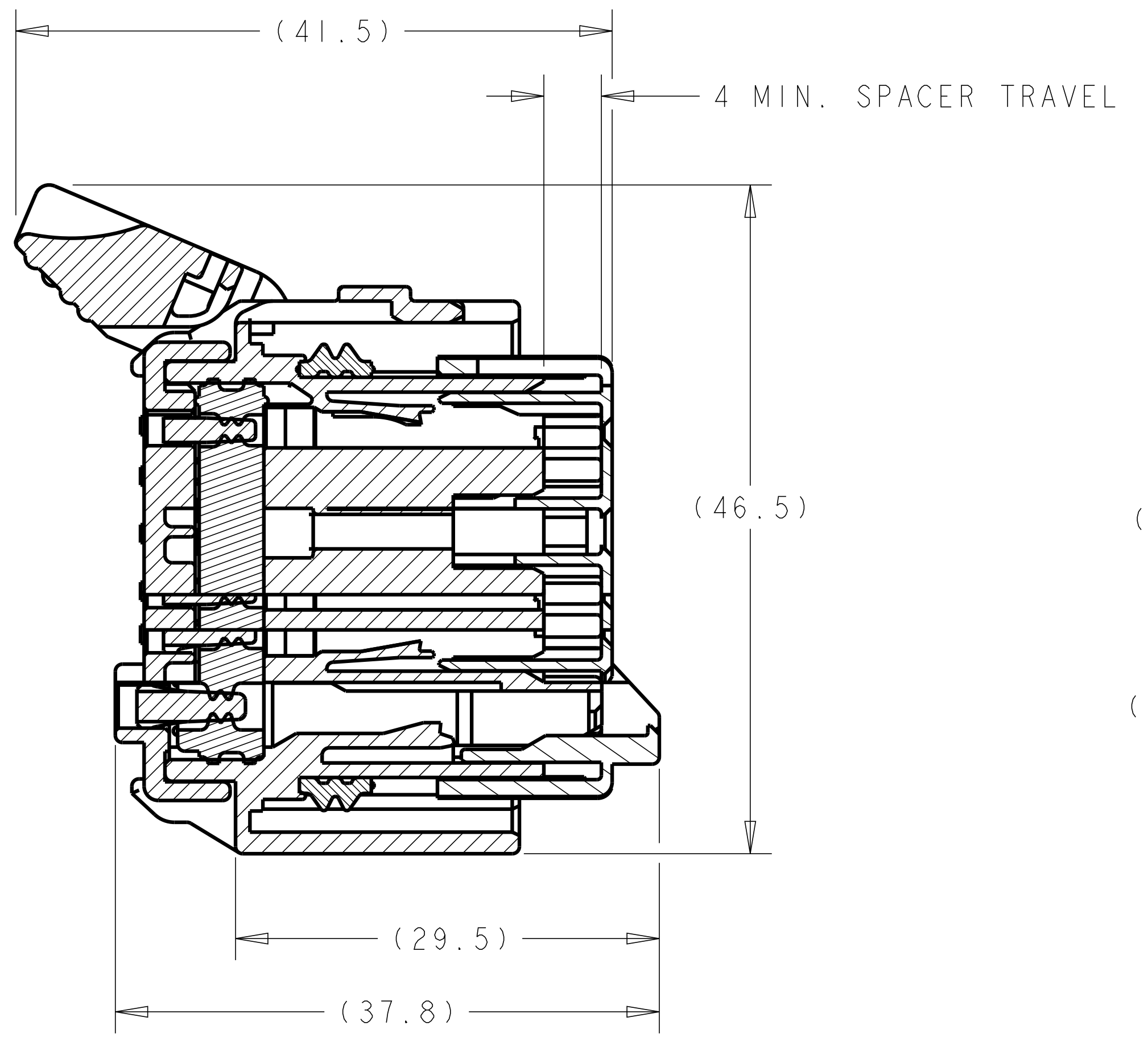
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSTION



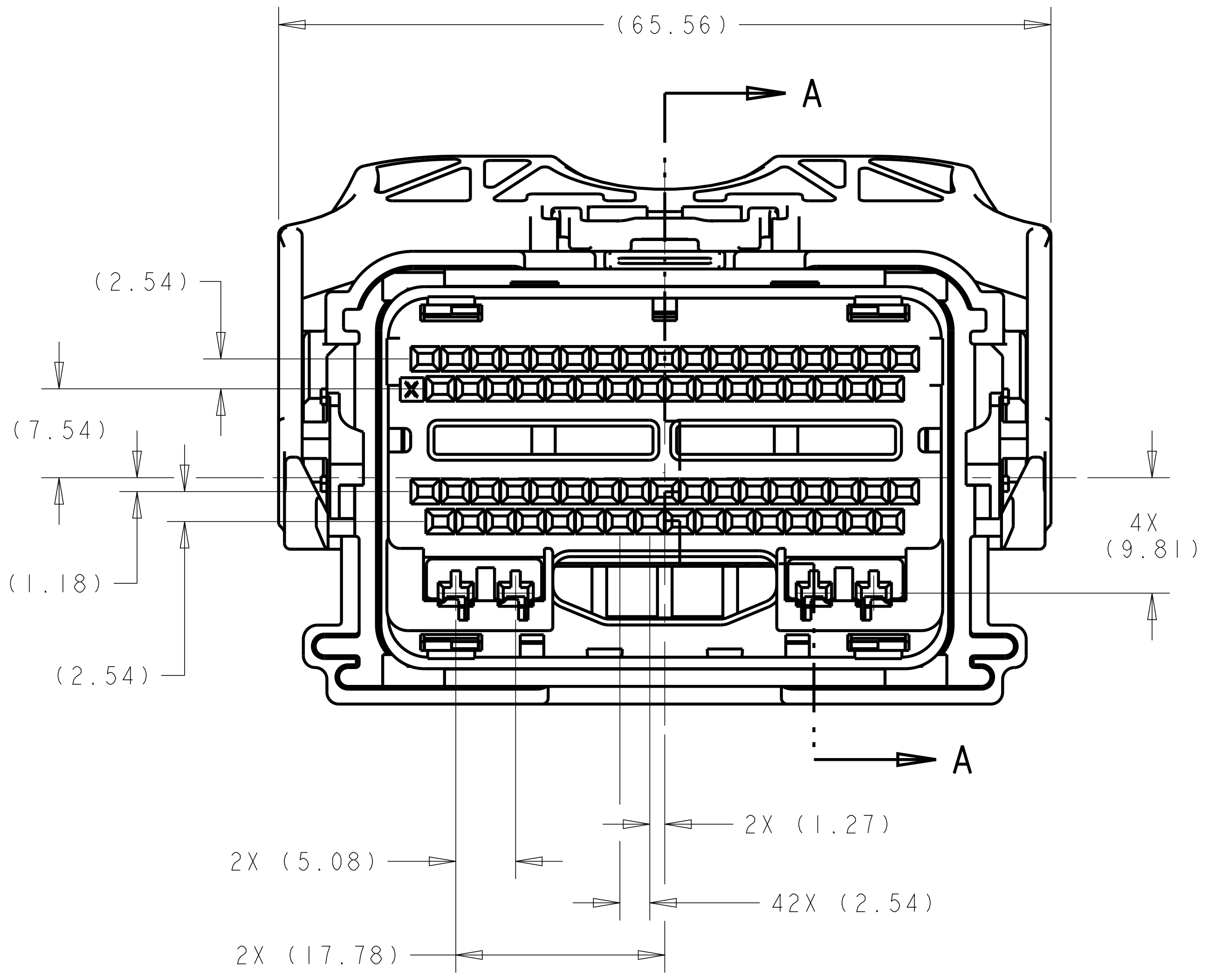


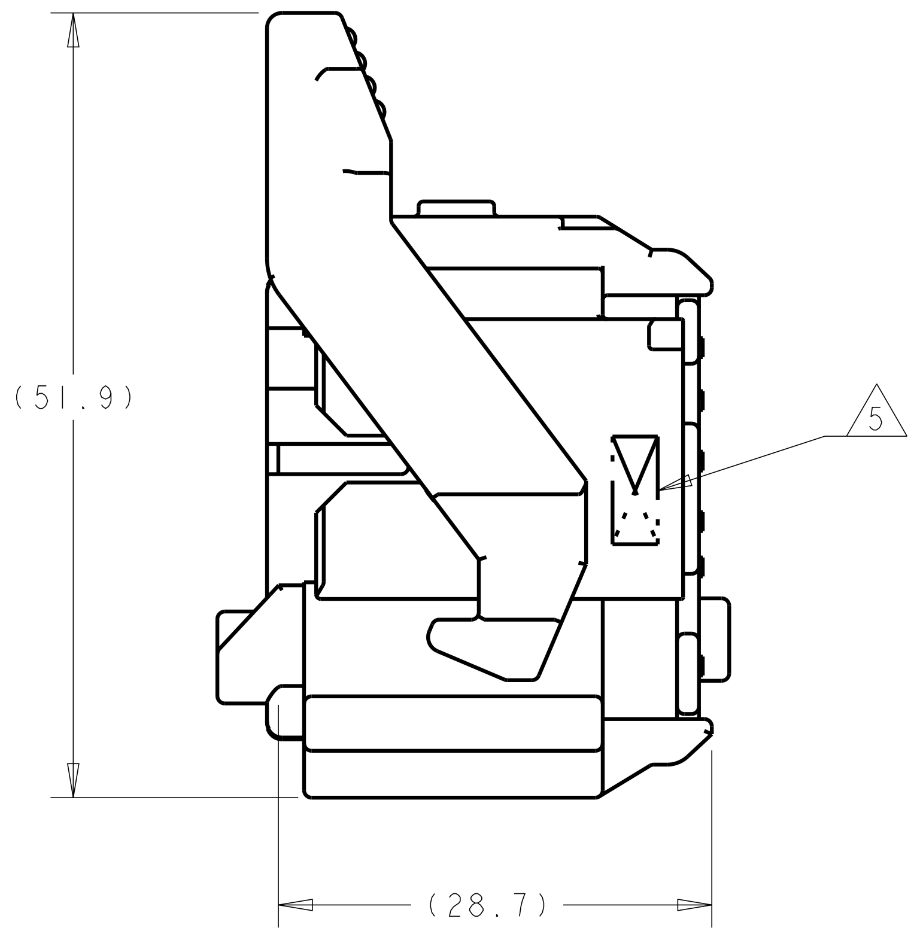
1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEBILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
   33012-0002 TIN 0.50-1.50mm^2
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE INSTRUCTION SHEET 408-8893.

5 COMPANY LOGO.

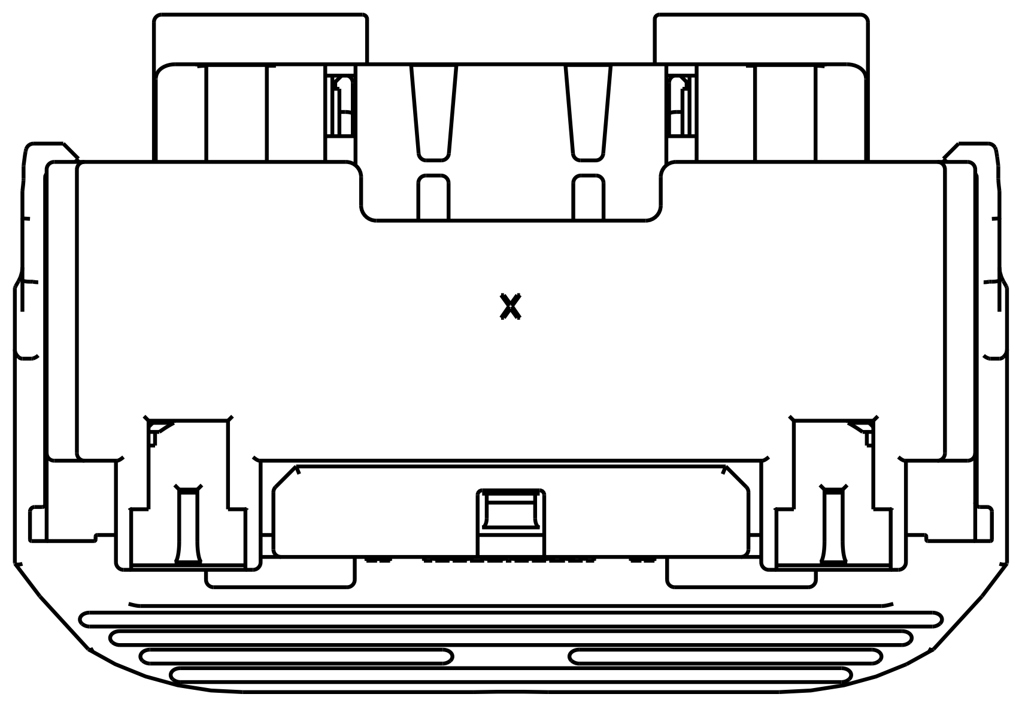


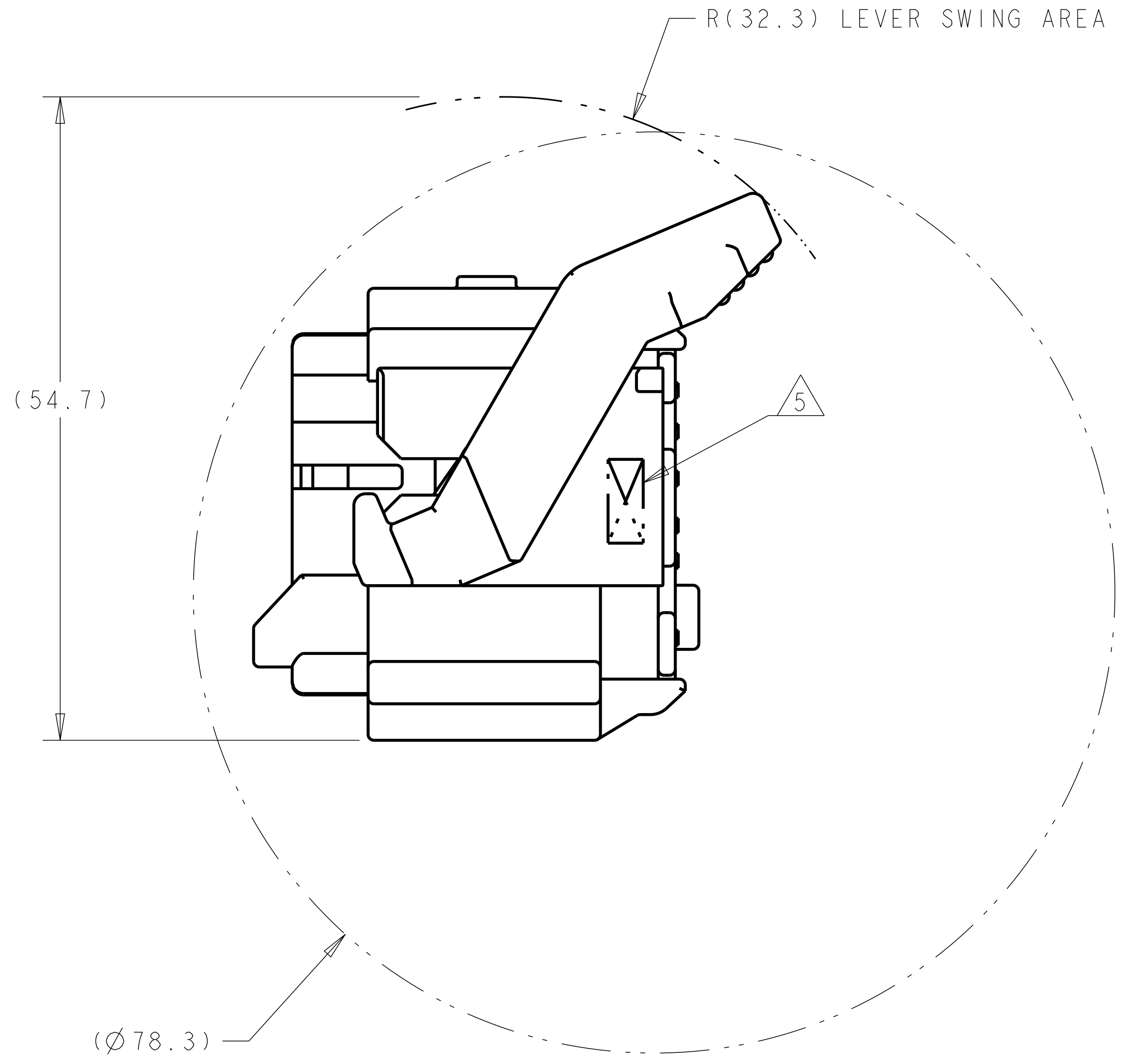
SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)





SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSTION





MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSTION

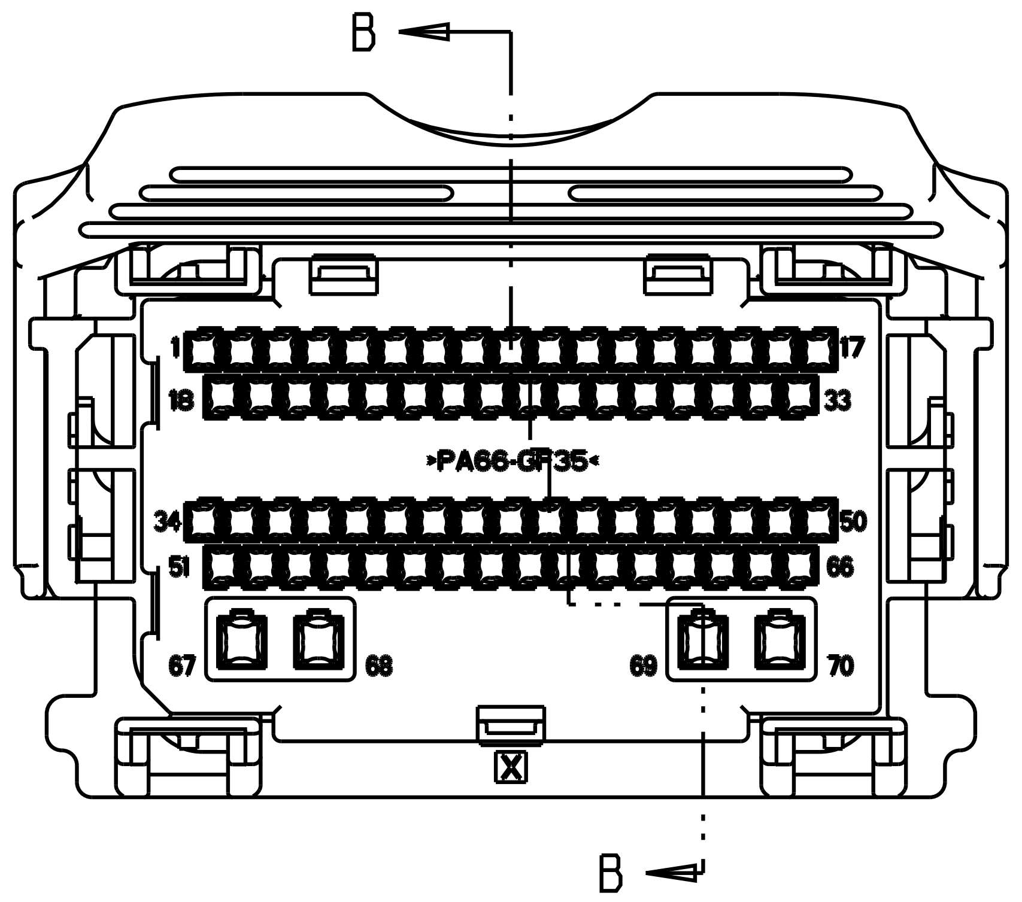
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR\ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

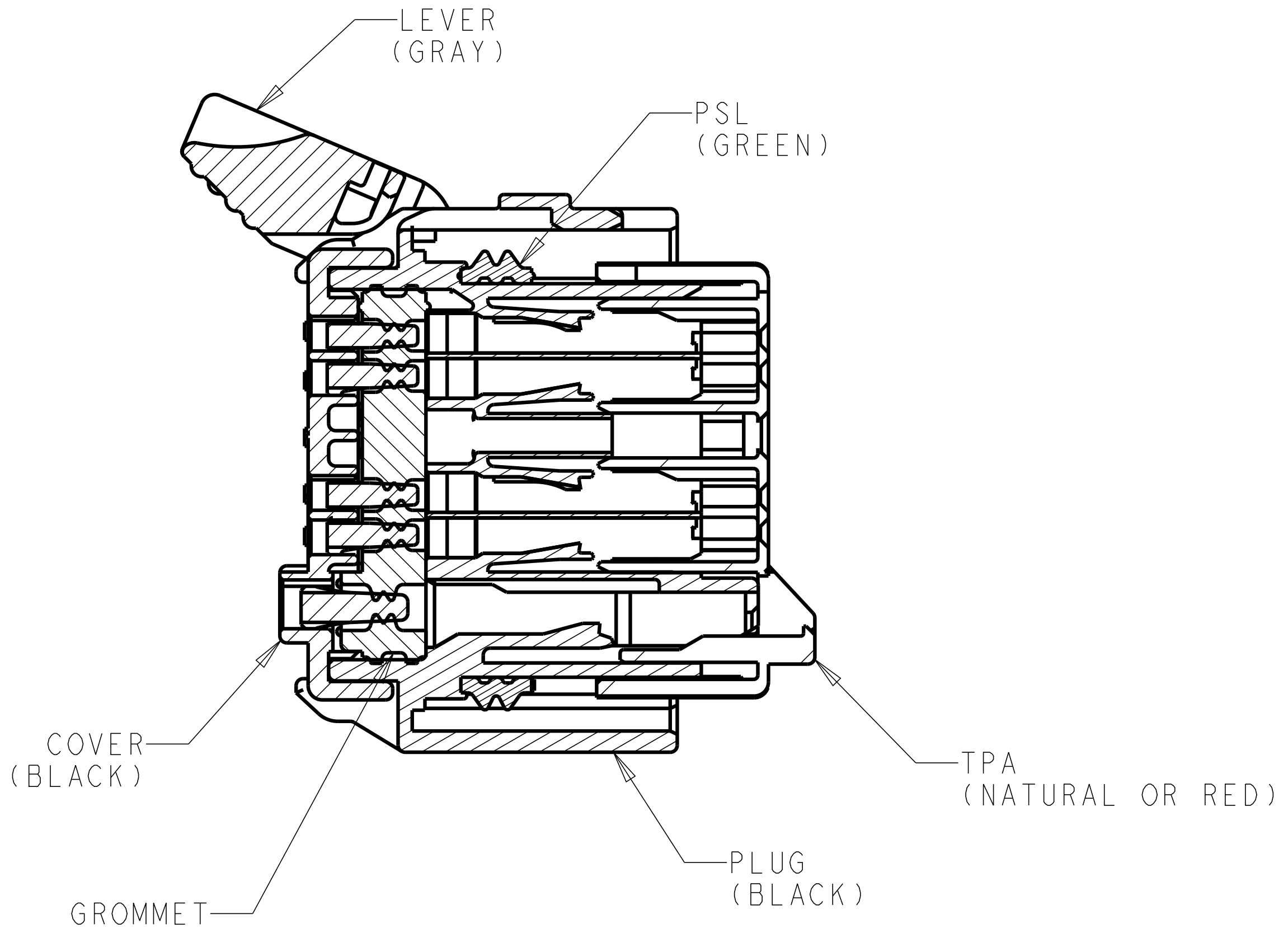
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONS: mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°
MATERIAL - -
FINISH - -
DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -
CUSTOMER DRAWING
TE Connectivity
NAME 70-WAY HARNESS ASSEMBLY
SIZE A1
CAGE CODE 00779
DRAWING NO C-1438136
RESTRICTED TO -
SCALE 2:1
SHEET 1 OF 11
REV G47

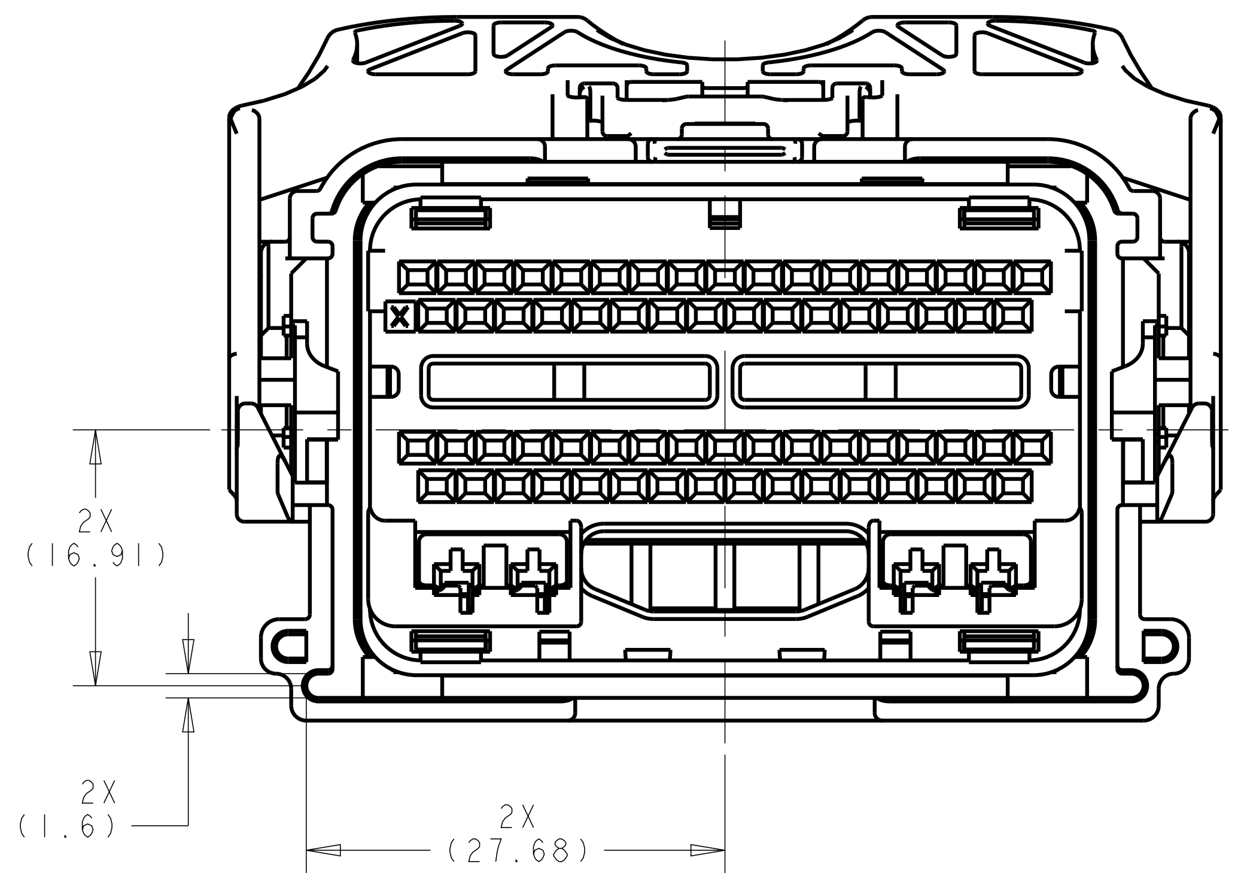
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

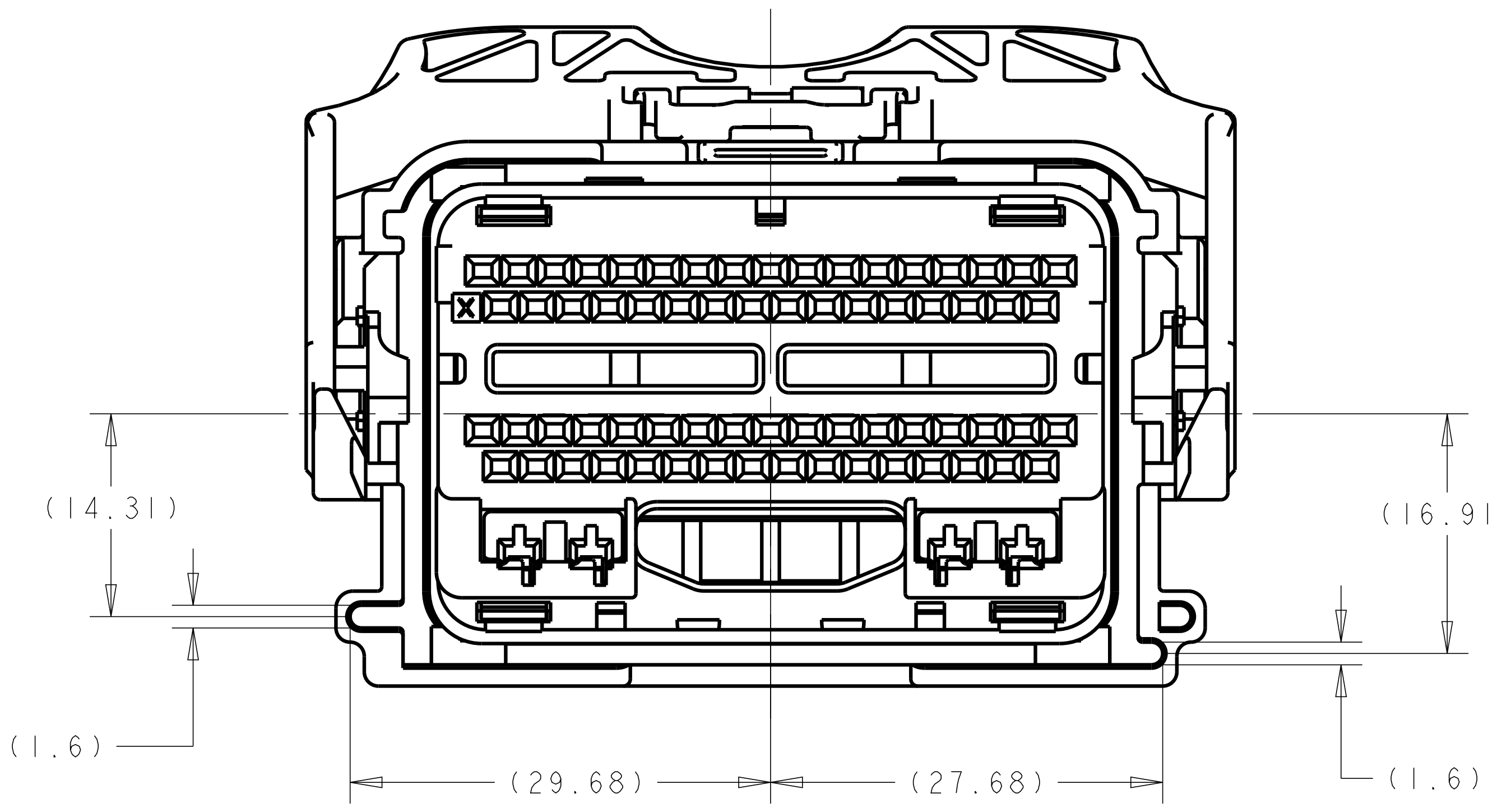




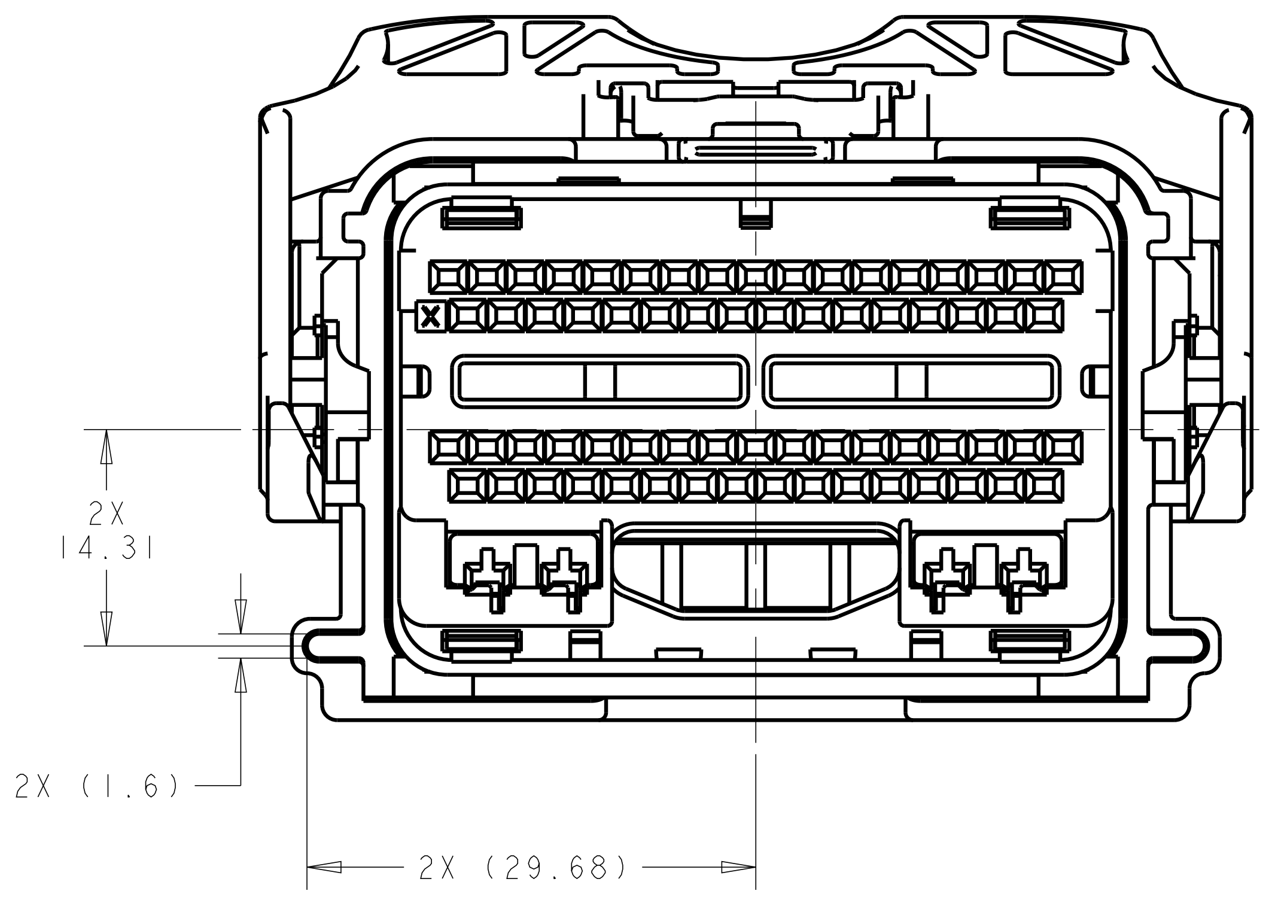
SECTION B-B



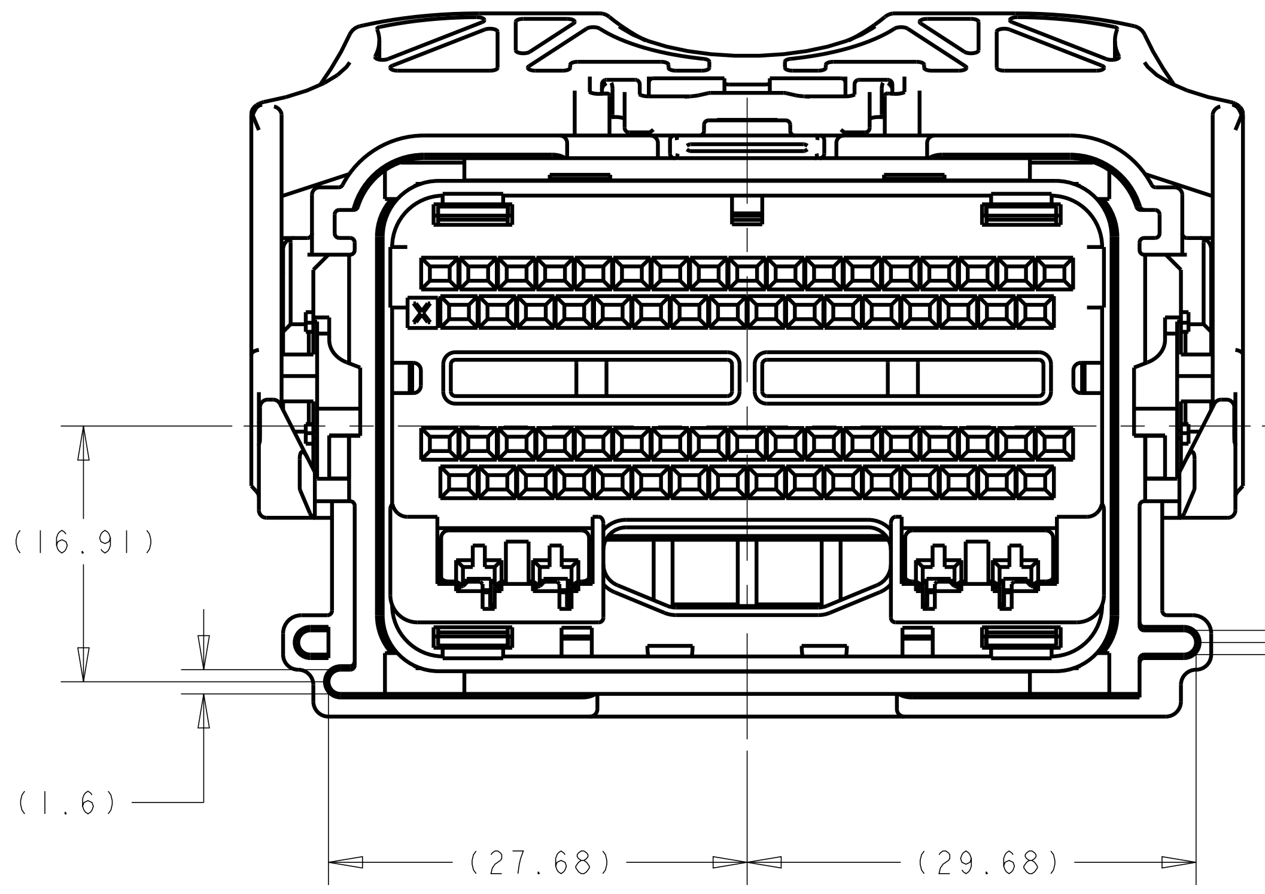
KEYING OPTION "A"



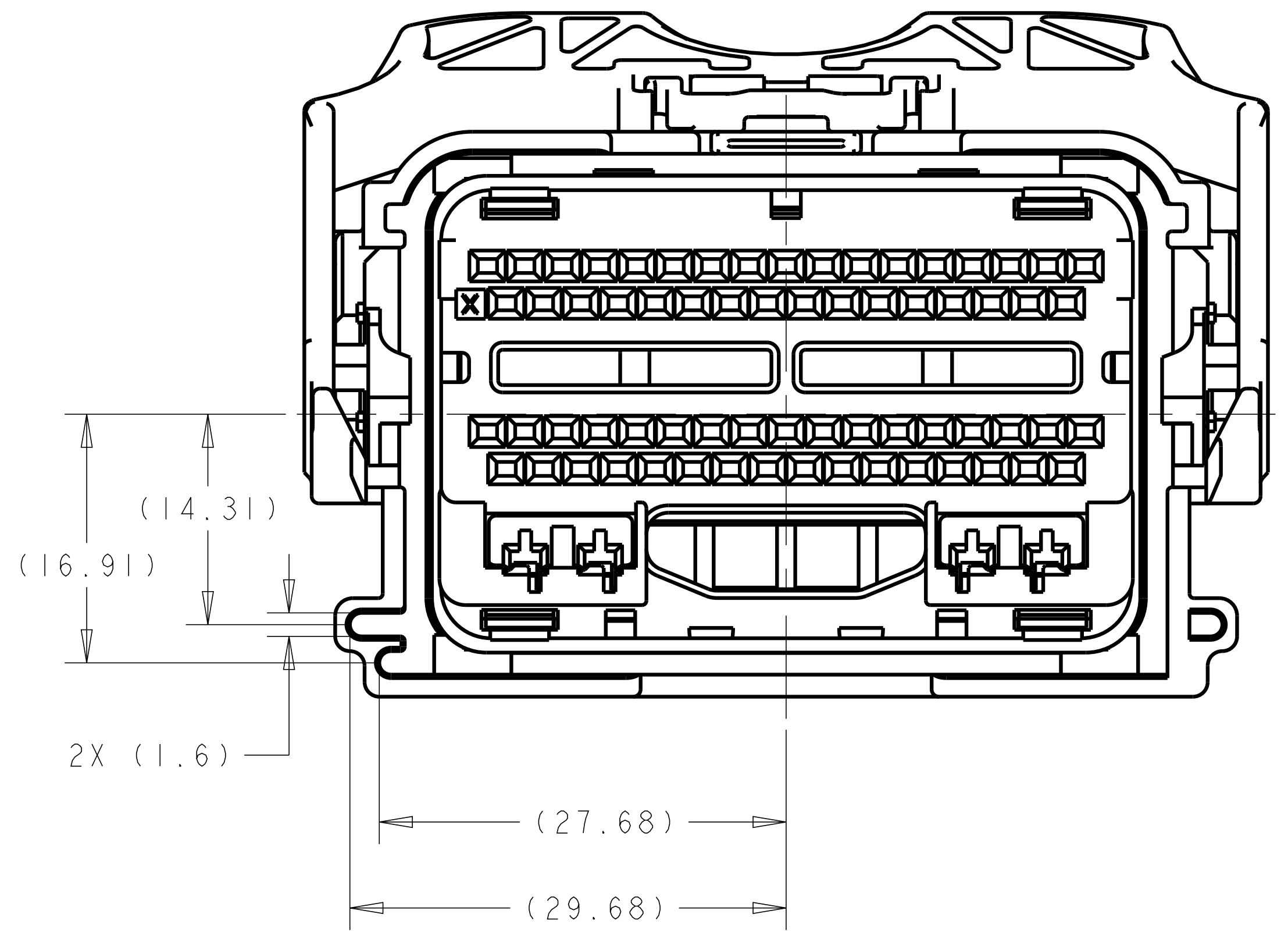
KEYING OPTION "B"



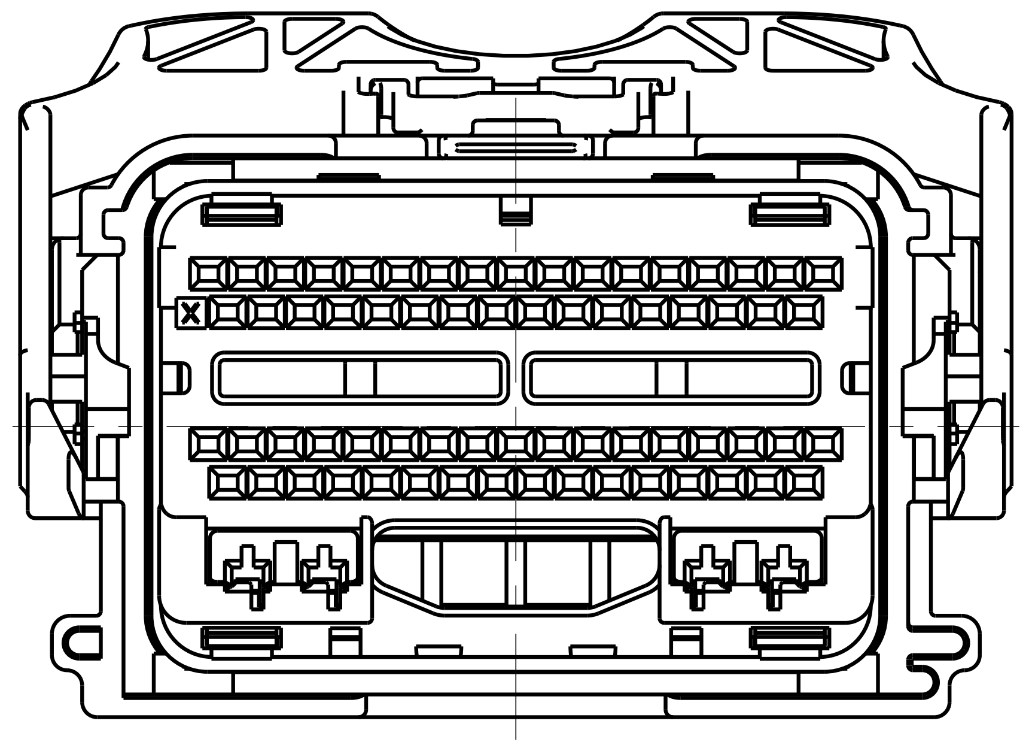
KEYING OPTION "C"



KEYING OPTION "D"



KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	R. VESTAL 15APR2005
CHK	T. VALASEK 15APR2005
APVD	T. VALASEK 15APR2005
DIMENSIONS:	mm
TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ±- 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±- 4 PLC ±- ANGLES ±1°
MATERIAL	- -
FINISH	- -
PRODUCT SPEC	-
APPLICATION SPEC	-
WEIGHT	-
NAME	70-WAY HARNESS ASSEMBLY
SIZE	A1
CAGE CODE	00779
DRAWING NO	C-1438136
RESTRICTED TO	-
SCALE	2:1
SHEET	2 OF 11
REV	G47

TE Connectivity

CUSTOMER DRAWING

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION A						65	64	63	62						56														42		40	39						33	32					27	26	25	24	23	22	21	20	19	18					13					8	7	6				2	1	9-1438136-6	5L3T-14A464-DA-054
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CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS							64	63	62						56														42		40	39						33							26	25		23	22	21	20	19	18					13					8	7	6	5	4	3	2	1	1438136-9	5L3T-14A464-DA-003
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BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS			68	67											56						50						44	43	42		40	39								31	30			27	26	25			22			19	18					13					8	7	6	5	4	3	2	1	1438136-7	5L3T-14A464-DA-001
																																																																								1438136-1	5L3T-14A464-DA-000
TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER

5L3T-14A464-D* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	R. VESTAL 15APR2005
CHK	T. VALASEK 15APR2005
APVD	T. VALASEK 15APR2005
DIMENSIONS:	mm
PRODUCT SPEC	-
APPLICATION SPEC	-
WEIGHT	-
MATERIAL	- -
FINISH	- -

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±-
1 PLC	±0.3
2 PLC	±0.10
3 PLC	±-
4 PLC	±-
ANGLES	±1°

TE Connectivity

NAME
70-WAY HARNESS ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1438136	-

CUSTOMER DRAWING

SCALE 2:1 SHEET 3 OF 11 REV G47

4805 (3/13)

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION A																																																																							
	70	69	68	67		65		63	62	61	60	59			56					51	50	49	48	47	46	45	44	43	42		40				36		34	33		31	30	29	28	27	26	25	24	23	22	21	20		18	17	16	15	14	13	12	11	10	9	8	7	6	5					9-2035383-9	5L3T-14A464-DA-080
		69			66	65	64	63	62	61	60	59	58	57	56	55	54	53	52																		34	33	32	31	30			27	26	25	24				20			17	16				12				8				4	3			9-2035383-5	5L3T-14A464-DA-079
	70	69			66	65	64	63	62	61	60	59	58		56	55	54	53		51	50	49	48		46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22		20	19	18	17	16	15			12	11	10	9		7	6	5	4	3	2	1	9-2035383-3	5L3T-14A464-DA-078
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							64	63	62						56						50							43	42		40	39						33						27						21	20		18					13					8		6				2		1-2035383-0	5L3T-14A464-DA-076
			68	67		65	64								56						50						44	43	42		40	39						33		31	30			27			24	23			20		18					13					8				4	3	2	1	2035383-8	5L3T-14A464-DA-075
			68	67			64	63	62					57							50	49	48				44	43	42		40							33	32	31	30			27			24			21	20	19	18																2		2035383-2	5L3T-14A464-DA-074
			68	67			64	63			60			57			54	53	52		50	49	48		46	45		43	42		40		38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19				15	14	13	12		10	9	8		6	5	4	3		1	7-1456659-1	5L3T-14A464-DA-073
						65	64	63	62						56													43	42		40	39						33						27				23		21			18					13					8			5	4		2	1	5-1456659-9	5L3T-14A464-DA-072
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							64	63	62						56						50							43	42		40	39						33						27						21	20		18					13					8		6						5-1456659-6	5L3T-14A464-DA-069
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						65	64	63	62					57	56	55					50							43				39	38					33	32					27	26	25			22	21	20	19	18				14	13				9	8	7	6	5	4	3			4-1456659-9	5L3T-14A464-DA-067
						65	64	63	62					57	56	55					50							43				39	38					33	32			29	28	27	26	25			22								14	13				9	8					3			4-1456659-8	5L3T-14A464-DA-066
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			68	67			64	63	62					57							50	49	48				44	43	42		40							33	32	31	30			27			24			21	20	19	18																		3-1456659-8	5L3T-14A464-DA-064
			68	67					62	61								53	52			49						43						37	36				32		30	29	28						22				18		16		14	13			10	9	8								3-1456659-4	5L3T-14A464-DA-063
						65												53	52				48	47	46	45	44						38	37						31	30	29	28	27	26	25	24	23	22	21	20		18					13			10			7	6						3-1456659-1	5L3T-14A464-DA-062
			68	67		65	64								56						50						44	43	42		40	39						33		31	30			27				23			20		18					13					8	7		5			2	1	2-1456659-9	5L3T-14A464-DA-061
							64	63	62						56														42		40	39						33						27			24			21	20		18					13					8	7							2-1456659-0	5L3T-14A464-DA-060
			68	67		65		63	62												50						44	43	42		40							33						27	26	25	24	23	22	21	20		18											7	6		4	3	2	1	1-1456659-9	5L3T-14A464-DA-059
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS			68	67			64	63	62												50						44	43	42		40							33						27			24			21	20		18											7					2		1-1456659-8	5L3T-14A464-DA-058
			68	67																	50						44	43	42		40							33	32					27			24	23			20	19	18																		1456659-3	5L3T-14A464-DA-057
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS						65	64								56						50						44	43	42		40	39						33		31	30			27				23			20		18					13					8	7		5			2	1	9-1438136-9	5L3T-14A464-DA-056
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TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER

5L3T-14A464-D* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ±0.3
2 PLC ±0.10
3 PLC ± -
4 PLC ± -
ANGLES ±1°

PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -
MATERIAL - -
FINISH - -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1
CAGE CODE 00779
DRAWING NO C-1438136
RESTRICTED TO -
SCALE 2:1
SHEET 4 OF 11
REV G47

CUSTOMER DRAWING

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
								63			60											49				45					40	39	38		36				32	31							24				20	19		17		15	14	13	12	11	10				6	5	4			1	2035383-4	5L3T-14A464-EA-047
								63			60											49				45					40	39	38		36				32	31							24				20	19		17	16	15	14	13	12	11	10				6	5	4			1	2035383-3	5L3T-14A464-EA-046
		69	68		66	65	64					59				55	54	53	52	51	50	49	48	47								39	38	37		35	34	33	32	31	30									21	20	19	18				14									5				1	7-1456659-0	5L3T-14A464-EA-045
	70																				50	49	48								40	39	38		36				32	31							24	23	22		20	19			16	15	14	13	12	11		9		7	6	5				1	5-1456659-0	5L3T-14A464-EA-044
								63			60											49				45					40	39	38		36				32	31							24				20	19			16	15	14	13	12	11	10				6	5	4			1	4-1456659-6	5L3T-14A464-EA-043
								63			60											49				45					40	39	38		36				32	31							24				20	19			16	15			12	11	10				6	5	4			1	4-1456659-0	5L3T-14A464-EA-042
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	70					65												53			50	49	48								40	39	38		36				32	31							24	23	22		20		18	17		15	14	13	12	11		9		7	6	5				1	2-1456659-4	5L3T-14A464-EA-040
	70																				50	49	48								40	39	38		36				32	31							24	23	22		20				16	15	14	13	12	11		9		7	6	5				1	2-1456659-3	5L3T-14A464-EA-039
	70					65																49	48								40	39	38		36				32	31							24	23	22		20		18	17		15	14	13	12	11		9		7	6	5					2-1456659-2	5L3T-14A464-EA-038
	70					65															50	49	48								40	39	38		36				32	31							24	23	22		20		18	17		15	14	13	12	11		9		7	6	5				1	2-1456659-1	5L3T-14A464-EA-037
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											60											49				45					40	39	38		36				32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	1-1456659-6	5L3T-14A464-EA-035
																						49							42	41																														9	8		6	5	4			1	1-1456659-5	5L3T-14A464-EA-034
							64				60											49							42	41		39	38																												9	8		6	5	4			1	1-1456659-4	5L3T-14A464-EA-033
																						49							42	41									32	31															16	15	14	13	12			9	8		6	5	4			1	1-1456659-3	5L3T-14A464-EA-032
	70					65												53				49	48								40	39	38		36			33	32	31							24	23	22		20	19	18	17		15	14	13	12	11		9		7	6	5				1	1-1456659-1	5L3T-14A464-EA-031
							64				60											49												37	36	35			32	31															16	15	14	13	12			9			6	5	4			1	1456659-7	5L3T-14A464-EA-030
								63			60											49				45					40	39	38		36				32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	1456659-2	5L3T-14A464-EA-029
																						49						43	42	41																															9	8	7	6	5	4			1	8-1438136-7	5L3T-14A464-EA-028
							64				60											49						43	42	41		39	38																												9	8	7	6	5	4			1	8-1438136-6	5L3T-14A464-EA-027
																						49						43	42	41									32	31															16	15	14	13	12			9	8	7	6	5	4			1	8-1438136-5	5L3T-14A464-EA-026
								63			60											49				45					40	39	38		36	35			32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	8-1438136-0	5L3T-14A464-EA-025
																										45					40	39	38		36	35			32	31							24				20	19				15	14	13	12	11	10						4			1	7-1438136-9	5L3T-14A464-EA-024
							64				60											49												37	36	35			32	31							24							17	16	15	14	13	12			9			6	5	4			1	7-1438136-6	5L3T-14A464-EA-023
	70					65												53			50	49	48								40	39	38		36				32	31							24	23	22		20	19	18	17		15	14	13	12	11		9		7	6	5				1	7-1438136-0	5L3T-14A464-EA-022
											60											49				45					40	39	38		36	35			32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	6-1438136-1	5L3T-14A464-EA-021
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	70																				50	49	48								40	39	38		36				32	31							24	23	22		20	19			16	15	14	13	12	11	10	9		7	6	5				1	5-1438136-0	5L3T-14A464-EA-016
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	70					65															50	49	48								40	39	38		36				32	31							24	23	22		20	19	18	17		15	14	13	12	11		9		7	6	5				1	4-1438136-7	5L3T-14A464-EA-014
	70					65																49	48								40	39	38		36				32	31							24	23	22		20	19	18	17		15	14	13	12	11	10	9		7	6	5					4-1438136-6	5L3T-14A464-EA-013
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						65	64				60										50	49	48									39	38						32	31											20				16	15	14	13	12	11	10	9	8	7	6	5	4			1	4-1438136-4	5L3T-14A464-EA-011
						65	64				60										50	49	48								40							33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	2-1438136-9	5L3T-14A464-EA-010
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						65	64				60										50	49	48								40	39	38					33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	2-1438136-0	5L3T-14A464-EA-006
						65	64				60										50	49	48			45					40	39	38					33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	1-1438136-9	5L3T-14A464-EA-005
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						65	64				60										50	49	48								40	39	38					33													20			17						11	10	9	8	7	6	5	4			1	1-1438136-7	5L3T-14A464-EA-003
						65	64				60										50	49	48								40	39	38					33																17						11	10	9	8	7	6	5					1-1438136-2	5L3T-14A464-EA-002
						65	64				60										50	49	48								40	39	38					33																17						11	10	9	8	7	6	5	4			1	1-1438136-1	5L3T-14A464-EA-001
																																																																						1438136-2	5L3T-14A464-EA-000

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

5L3T-14A464-E* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ±0.3
2 PLC ±0.10
3 PLC ± -
4 PLC ± -
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1
CAGE CODE 00779
DRAWING NO C-1438136
RESTRICTED TO -
CUSTOMER DRAWING
SCALE 2:1
SHEET 5 OF 11
REV G47

P	LTR	REVISIONS DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION C

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
	70				66	65					60	59			56			53	52				48	47	46	45	44						38	37						31	30	29	28			25	24		22	21	20	19	18						12		10	9	8	7	6	5					9-2035383-8	8U5T-14A464-AA-042
	70	69	68	67		65	64	63	62	61	60	59			56					51	50	49	48	47	46	45	44	43	42	41	40				36		34	33		31	30	29	28	27	26	25	24	23	22	21	20		18	17	16	15	14	13	12	11	10	9	8	7	6	5	4		2	1	9-2035383-1	8U5T-14A464-AA-041
	70				66	65					60	59			56			53	52				48	47	46	45	44						38							31	30	29	28			25	24		22	21	20	19	18						12		10	9	8	7	6	5					8-2035383-3	8U5T-14A464-AA-040
	70		68		66	65					60	59			56			53					48	47	46	45	44						38							31	30	29	28			25	24		22	21	20	19							12		10	9	8	7	6	5					6-2035383-5	8U5T-14A464-AA-039
						65																									40		38		36	35				31	30	29								21	20			17	16	15	14		12	11		9	8	7	6						6-2035383-0	8U5T-14A464-AA-038
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BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS	70	69						63														49	48									40			37	36							30	29								21			18		16		14	13			10	9	8		6						9-1438136-3	8U5T-14A464-AA-001
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8U5T-14A464-A* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1 CAGE CODE 00779 DRAWING NO C-1438136 RESTRICTED TO -
SCALE 2:1 SHEET 6 OF 11 REV G47
CUSTOMER DRAWING

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION D

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													57	56		54			51		49										39			36	35		33			30			27	26	25	24	23	22					17		15			12	11	10	9	8	7	6		4	3		1	9-1438136-2	8U5T-14A464-BA-005
													57	56		54		52	51		49										39			36	35		33		31	30			27	26	25	24	23	22					17		15			12	11	10	9	8	7	6		4	3	2	1	9-1438136-1	8U5T-14A464-BA-004
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS													57	56		54			51		49										39			36	35		33			30			27	26	25	24	23	22					17		15			12	11	10	9	8	7	6	5		3		1	9-1438136-0	8U5T-14A464-BA-003
													57	56		54		52	51		49										39			36	35		33		31	30			27	26	25	24	23	22					17		15			12	11	10	9	8	7	6	5		3	2	1	8-1438136-9	8U5T-14A464-BA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS													57	56		54	53		51		49										39		37	36	35	34	33			30			27	26	25	24	23	22				18	17	16	15	14		12	11	10	9	8	7	6		4	3		1	8-1438136-4	8U5T-14A464-BA-001
																																																																							1438136-4	8U5T-14A464-BA-000
TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER

8U5T-14A464-B* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±- 4 PLC ±- ANGLES ±1°	DWN R. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APVD T. VALASEK 15APR2005	TE Connectivity
MATERIAL - -	FINISH - -	PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	NAME 70-WAY HARNESS ASSEMBLY
		CUSTOMER DRAWING	SIZE A1 CAGE CODE 00779 DRAWING NO C-1438136 RESTRICTED TO - SCALE 2:1 SHEET 7 OF 11 REV G47

4805 (3/13)

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION D

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
							64	63					57		55	54			51		49	48					43				39			36						30			27	26	25			22								15				11		9	8		6	5	4	3	2	1	9-2035383-7	8U5T-14A464-BA-107
							64					57		55	54			51		49	48					43		41		39			36	35		33			30				26	25	24	23	22				18	17		15				11	10	9	8		6	5	4	3		1	9-2035383-4	8U5T-14A464-BA-106
							64					57		55	54			51		49	48							41					36	35		33			30				26	25	24	23				18	17		15					9					4	3		1	9-2035383-2	8U5T-14A464-BA-105
														56	55	54			51		49											39			36	35		33					27	26	25	24	23					17		15			12	11	10	9	8		6		4	3		1	9-2035383-0	8U5T-14A464-BA-104
					66	65	64	63					57			54			51		49	48					43							36						30				26	25			22		20					15				11	10		8		6	5		3	2		8-2035383-9	8U5T-14A464-BA-103
							64	63					57			54			51		49	48					43				39	38		36						30			27	26	25			22								15				11	10		8		6	5	4	3	2		8-2035383-8	8U5T-14A464-BA-102
							64	63					57						51		49	48					43				39	38		36						30			27	26	25			22								15				11	10		8		6	5	4		2		8-2035383-7	8U5T-14A464-BA-101
					66		64	63					57			54			51		49	48					43					38		36						30				26	25						20					15				11	10		8		6	5		3	2		8-2035383-6	8U5T-14A464-BA-100
							64	63					57		55				51		49	48					43				39			36						30			27	26	25			22								15				11	10	9	8		6		4		2	1	8-2035383-5	8U5T-14A464-BA-099
							64					57		55	54			51		49	48							41					36	35	34	33			30				26	25	24	23				18	17		15					9					4	3		1	8-2035383-4	8U5T-14A464-BA-098
																55	54			51		49								41					36	35	34	33		31	30				26	25	24	23				18	17		15					9					4	3		1	8-2035383-2	8U5T-14A464-BA-097
																55	54		52	51		49								41					36	35	34	33		31	30				26	25	24	23				18	17		15					9					4	3		1	8-2035383-1	8U5T-14A464-BA-096
							64	63					57		55				51		49	48					43				39			36						30			27	26	25			22								15				11	10	9	8		6	5	4		2	1	8-2035383-0	8U5T-14A464-BA-095
							64	63					57		55				51		49	48					43				39			36						30			27	26	25	24	23	22								15				11	10	9	8		6		4		2	1	7-2035383-9	8U5T-14A464-BA-094
														57		55	54					49						43		41		39				35		33			30			27	26		24	23	22								15				11	10	9	8		6	5	4	3		1	7-2035383-8	8U5T-14A464-BA-093
														57		55	54					49						43		41		39				35		33			30			27	26		24	23	22						17		15				11	10	9			6	5	4	3		1	7-2035383-6	8U5T-14A464-BA-092
							64	63					57		55	54			51		49	48							41					36		34	33			30			27	26	25							18			15					9					4	3		1	7-2035383-5	8U5T-14A464-BA-091
							64	63					57		55	54			51		49	48							41					36		34	33			30			27	26	25	24	23				18			15					9					4	3		1	7-2035383-4	8U5T-14A464-BA-090
							64	63					57						51		49	48					43				39			36						30			27	26	25			22								15				11	10		8		6	5	4		2		7-2035383-3	8U5T-14A464-BA-089
							64	63					57			54			51		49	48					43				39			36						30			27	26	25			22								15				11	10		8		6	5	4	3	2		7-2035383-2	8U5T-14A464-BA-088
							64	63					57			54			51		49	48					43							36						30				26	25			22								15				11	10		8		6	5		3	2		7-2035383-1	8U5T-14A464-BA-087
							64	63					57		55	54			51		49	48					43				39			36						30			27	26	25			22								15				11	10	9	8		6	5	4	3	2		7-2035383-0	8U5T-14A464-BA-086
							64	63					57		55	54			51		49	48							41					36			33			30			27	26		24	23				18			15					9					4				6-2035383-9	8U5T-14A464-BA-085
														57		55	54			51		49						43				39			36	35		33			30			27	26	25			22						17		15				11	10	9	8		6	5	4	3	2	1	6-2035383-8	8U5T-14A464-BA-084
														57		55	54			51		49						43		41		39			36	35		33			30			27	26	25			22						17		15				11	10	9	8		6	5	4	3		1	6-2035383-7	8U5T-14A464-BA-083
							64	63					57			54	53		51		49	48					43				39			36			33			30			27	26	25			22				18			15	14			11	10	9	8		6	5	4	3	2	1	6-2035383-6	8U5T-14A464-BA-082
							64					57		55	54			51		49	48					43		41		39			36	35	34	33			30				26	25	24	23	22				18	17		15				11	10	9	8		6	5	4	3		1	6-2035383-4	8U5T-14A464-BA-081
							64	63					57						51		49	48					43				39			36						30			27	26	25			22								15				11	10	9	8		6	5	4		2		6-2035383-3	8U5T-14A464-BA-080
							64	63					57		55				51		49	48					43				39			36						30			27	26	25	24	23	22								15				11	10	9	8		6		4		2		6-2035383-2	8U5T-14A464-BA-079
							64	63					57			54			51		49	48					43				39			36						30			27	26	25	24	23	22								15				11	10	9	8		6	5	4	3	2		6-2035383-1	8U5T-14A464-BA-078
							64					57		55	54			51		49	48					43		41		39			36		34	33			30				26	25	24	23	22				18	17		15				11	10	9	8		6	5	4	3		1	5-2035383-9	8U5T-14A464-BA-077
							64	63					57		55				51		49	48					43				39			36						30			27	26	25	24	23	22								15				11	10	9	8		6	5	4		2		5-2035383-7	8U5T-14A464-BA-076
							64	63					57		55				51		49	48					43				39			36						30			27	26	25			22								15				11	10	9	8		6	5	4		2		5-2035383-6	8U5T-14A464-BA-075
														56	55	54			51		49											39			36	35		33					27	26	25	24	23					17		15			12	11	10	9	8		6	5	4	3		1	5-2035383-5	8U5T-14A464-BA-074
							64					57	56		54			51		49	48										39			36	35		33			30			27	26	25	24	23	22						17		15			12	11	10	9	8		6	5	4	3		1	5-2035383-4	8U5T-14A464-BA-073
								63					57		55	54			51									43				39			36	35	34	33					27	26	25	24	23	22				18	17		15				11	10	9	8		6		4	3	2	1	5-2035383-1	8U5T-14A464-BA-072
							64	63					57		55				51		49	48					43				39			36						30			27	26	25			22				18	17		15				11	10	9	8		6	5	4		2	1	5-2035383-0	8U5T-14A464-BA-071
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							64	63					57		55	54			51		49	48					43				39			36						30			27	26	25			22								15				11	10	9	8		6	5	4	3	2	1	4-2035383-7	8U5T-14A464-BA-069
							64	63					57		55	54			51		49	48					43		41		39			36						30			27	26	25			22								15				11	10	9	8		6	5	4	3		1	4-2035383-6	8U5T-14A464-BA-068
								63					57		55	54			51									43				39			36	35		33					27	26	25	24	23	22				18	17		15				11	10	9	8		6	5	4	3	2	1	4-2035383-5	8U5T-14A464-BA-067
								63					57		55	54			51									43				39			36	35		33	32				27	26	25	24	23	22				18	17		15				11	10	9	8		6	5	4	3	2	1	4-2035383-2	8U5T-14A464-BA-066
							64	63					57		55	54			51		49	48							41					36			33			30			27	26	25							18			15					9					4				4-2035383-1	8U5T-14A464-BA-065
							64	63					57		55				51			48					43				39			36						30			27	26	25			22				18	17		15				11	10	9	8		6	5	4		2	1	4-2035383-0	8U5T-14A464-BA-064
														57		55	54			51		49						43		41		39			36	35		33			30			27	26	25	24	23	22						17		15				11	10	9	8		6	5	4	3		1	3-2035383-8	8U5T-14A464-BA-063
														57		55	54					49						43		41		39				35		33			30			27	26		24	23	22						17		15				11	10	9	8		6	5	4	3		1	3-2035383-7	8U5T-14A464-BA-062
														57		55	54			51		49						43		41		39			36	35		33			30			27	26	25	24	23						17		15					10	9	8		6	5	4	3		1	3-2035383-5	8U5T-14A464-BA-061
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS													57		55				51		49						43							36	35		33			30			27		25			22				18	17		15				11	10	9	8		6			3	2	1	3-2035383-4	8U5T-14A464-BA-060
							64	63					57		55	54			51		49	48							41					36			33			30			27	26	25	24	23				18			15					9					4				3-2035383-3	8U5T-14A464-BA-059
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS								63					57		55				51		49						43				39			36	35		33			30			27	26	25			22				18	17		15				11	10	9	8		6	5	4		2	1	3-2035383-2	8U5T-14A464-BA-058
								63					57		55				51		49						43				39			36	35		33			30			27	26	25	24	23	22				18	17		15				11	10	9	8		6	5	4		2	1	3-2035383-1	8U5T-14A464-BA-057

8U5T-14A464-B* PIN-OUT CHART

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DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL -
-

FINISH -
-

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1
CAGE CODE 00779
DRAWING NO C-1438136
RESTRICTED TO -

CUSTOMER DRAWING

SCALE 2:1
SHEET 8 OF 11
REV G47

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION F

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS																		53	52															37	36																						17		15						8	7							3-2035383-6	AU5T-14A464-CA-003
												60	59	58	57				53	52									44								36										28				24															13		11			8	7							2-2035383-8	AU5T-14A464-CA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS																		53	52															37	36																						17		15																		9-1456659-0	AU5T-14A464-CA-001
																																																																								1438136-6	AU5T-14A464-CA-000

AU5T-14A464-C* PIN-OUT CHART

KEYING OPTION E

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
										61	60	59	58	57	56														43	42	41	40		38	37	36	35				31			28	27	26	25		23	22	21	20	19		17		15	14									5	4	3		1	2138952-1	AU5T-14A464-UA-013
										61	60	59	58																43			40		38	37		35				31			28	27	26	25		23	22	21	20	19		17		15	14									5	4	3		1	9-2035383-6	AU5T-14A464-UA-012
										61	60	59	58	57	56									48	47		45	44	43	42	41	40		38	37	36	35				31			28	27	26	25	24	23	22	21	20	19			16		14								7	6	5	4		2		7-2035383-7	AU5T-14A464-UA-011
										61	60	59	58	57	56														43	42	41	40		38	37	36	35				31			28	27	26	25	24	23	22	21	20	19		17		15	14									5	4	3		1	5-2035383-2	AU5T-14A464-UA-010
										61	60	59	58																43			40		38	37		35				31			28	27	26		24	23	22	21	20	19		17		15	14									5	4	3		1	4-2035383-9	AU5T-14A464-UA-009
										61	60	59	58																43			40		38	37		35				31			28	27					22	21		19		17		15	14									5	4	3		1	4-2035383-4	AU5T-14A464-UA-008
										61	60	59	58																43			40		38	37		35				31			28	27	26			23	22	21	20	19		17		15	14									5		3		1	2-2035383-6	AU5T-14A464-UA-007
										61	60	59	58																43			40		38	37		35				31			28	27	26			23	22	21	20	19		17		15	14									5	4	3		1	2-2035383-2	AU5T-14A464-UA-006
										61	60	59	58	57	56									48	47				43	42	41			38	37	36								28	27		25			22			19		17	16	15	14									5		3	2	1	1-2035383-6	AU5T-14A464-UA-005
										61	60	59	58	57	56									48	47	46			43	42	41	40					35				31		29	28	27	26	25		23	22	21	20	19		17		15	14									5	4	3		1	9-1456659-7	AU5T-14A464-UA-004
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS											59	58										48	47	46			43	42	41						35				31		29	28	27	26	25	24	23		21		19		17		15	14									5	4	3		1	9-1456659-5	AU5T-14A464-UA-003
											59	58										48	47	46			43	42	41						35				31		29	28	27	26		24	23		21		19		17		15	14									5	4	3		1	9-1456659-4	AU5T-14A464-UA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS										61	60	59	58	57	56									48	47				43	42	41	40		38	37	36	35				31			28	27	26	25		23	22	21	20	19			16												5	4		2		9-1456659-2	AU5T-14A464-UA-001
																																																																								1438136-5	AU5T-14A464-UA-000

AU5T-14A464-U* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL
-
-

FINISH
-
-

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC
-
APPLICATION SPEC
-
WEIGHT -

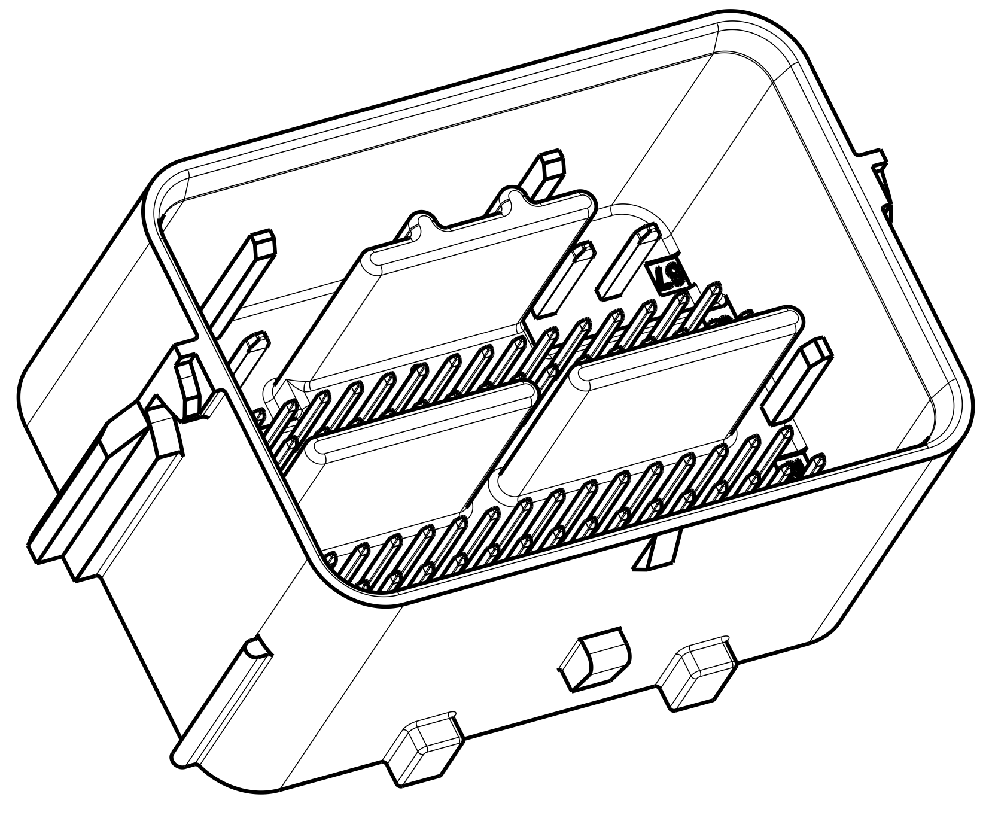
CUSTOMER DRAWING

TE Connectivity

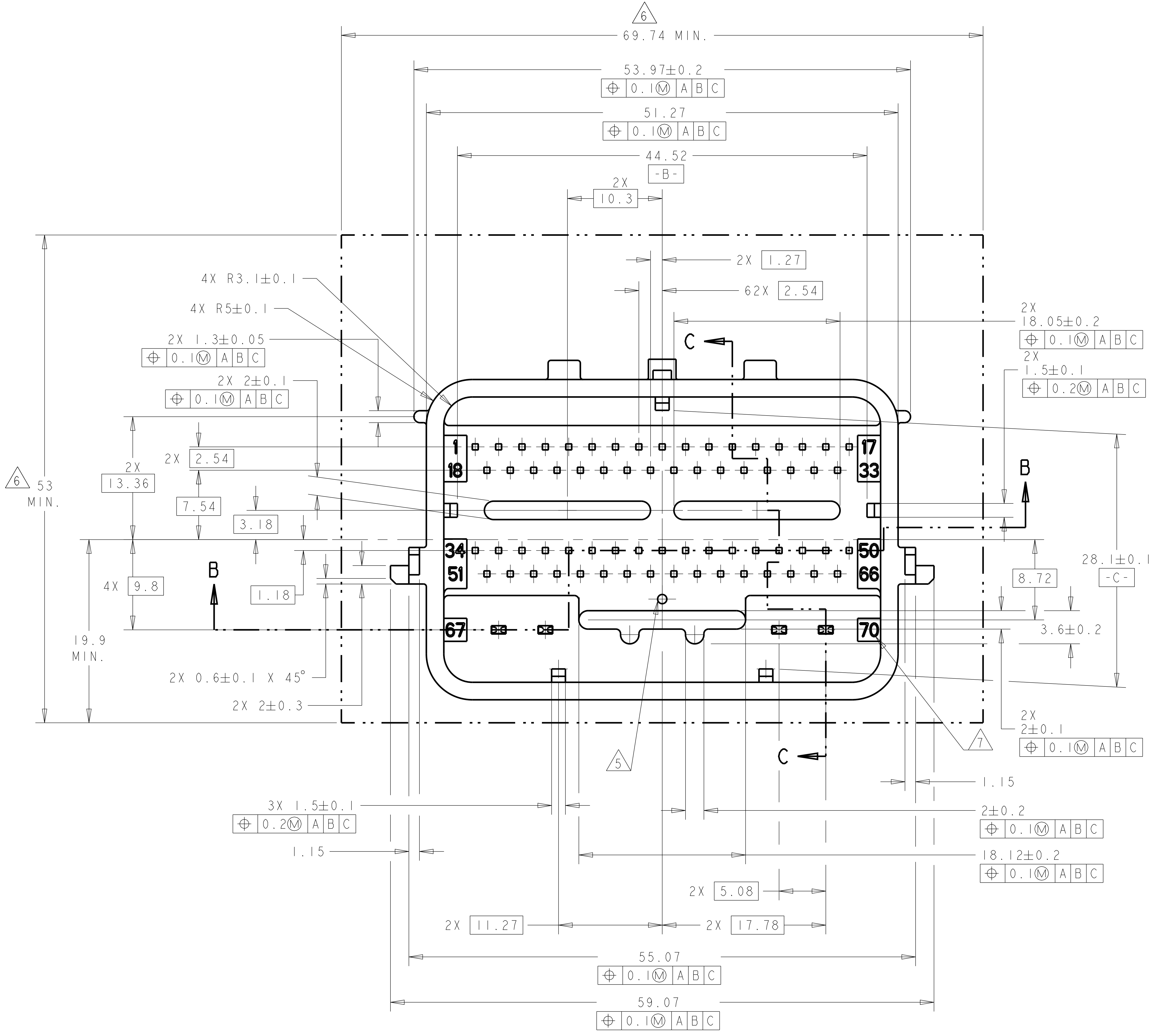
NAME
70-WAY HARNESS ASSEMBLY

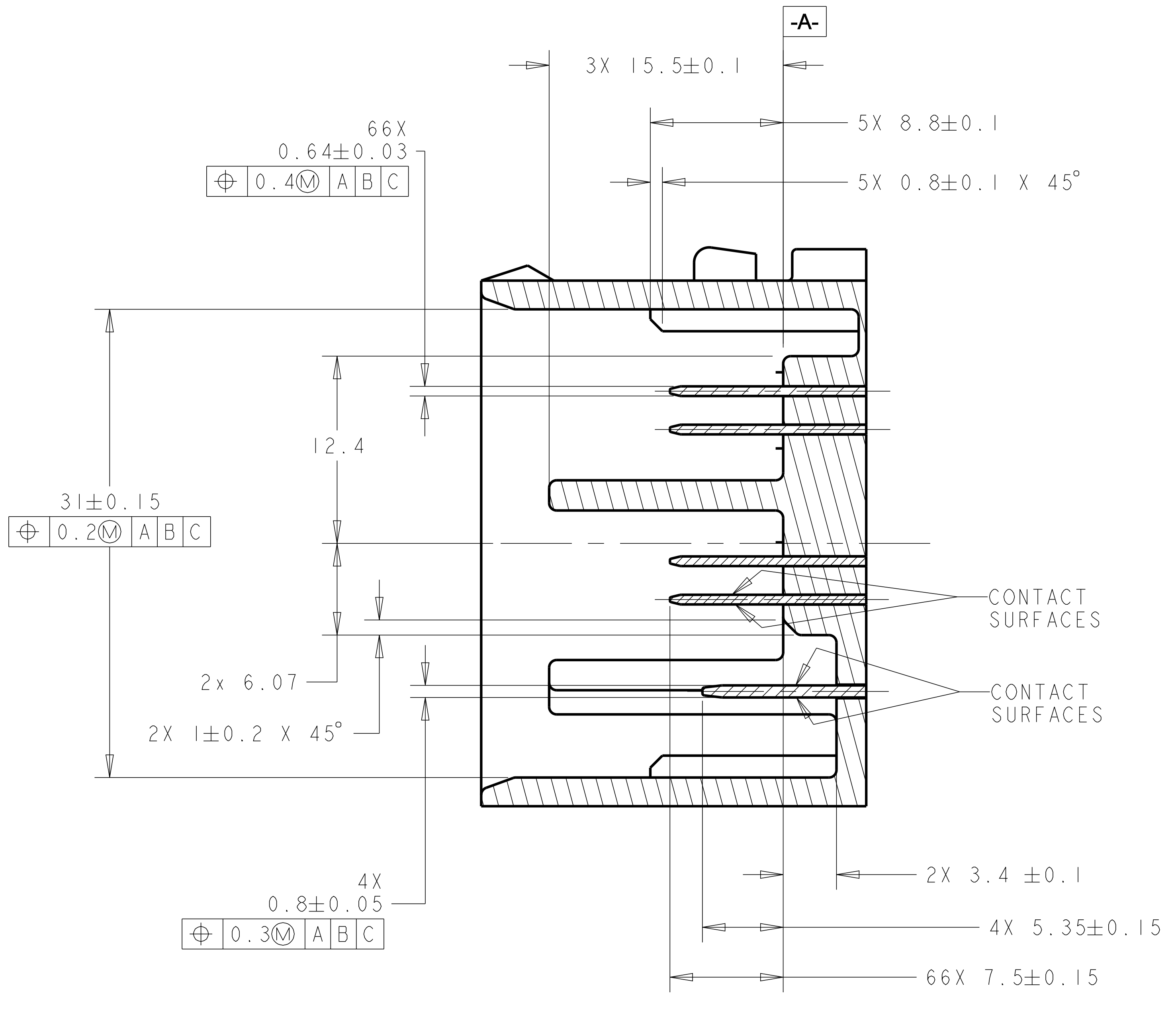
SIZE A1
CAGE CODE 00779
DRAWING NO C-1438136
RESTRICTED TO -
SCALE 2:1
SHEET 9 OF 11
REV G47

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

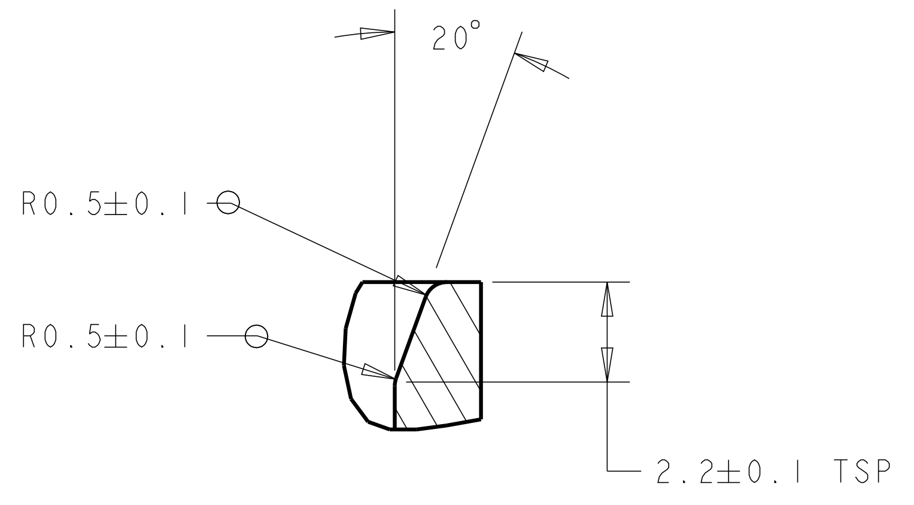


SCALE 2:1





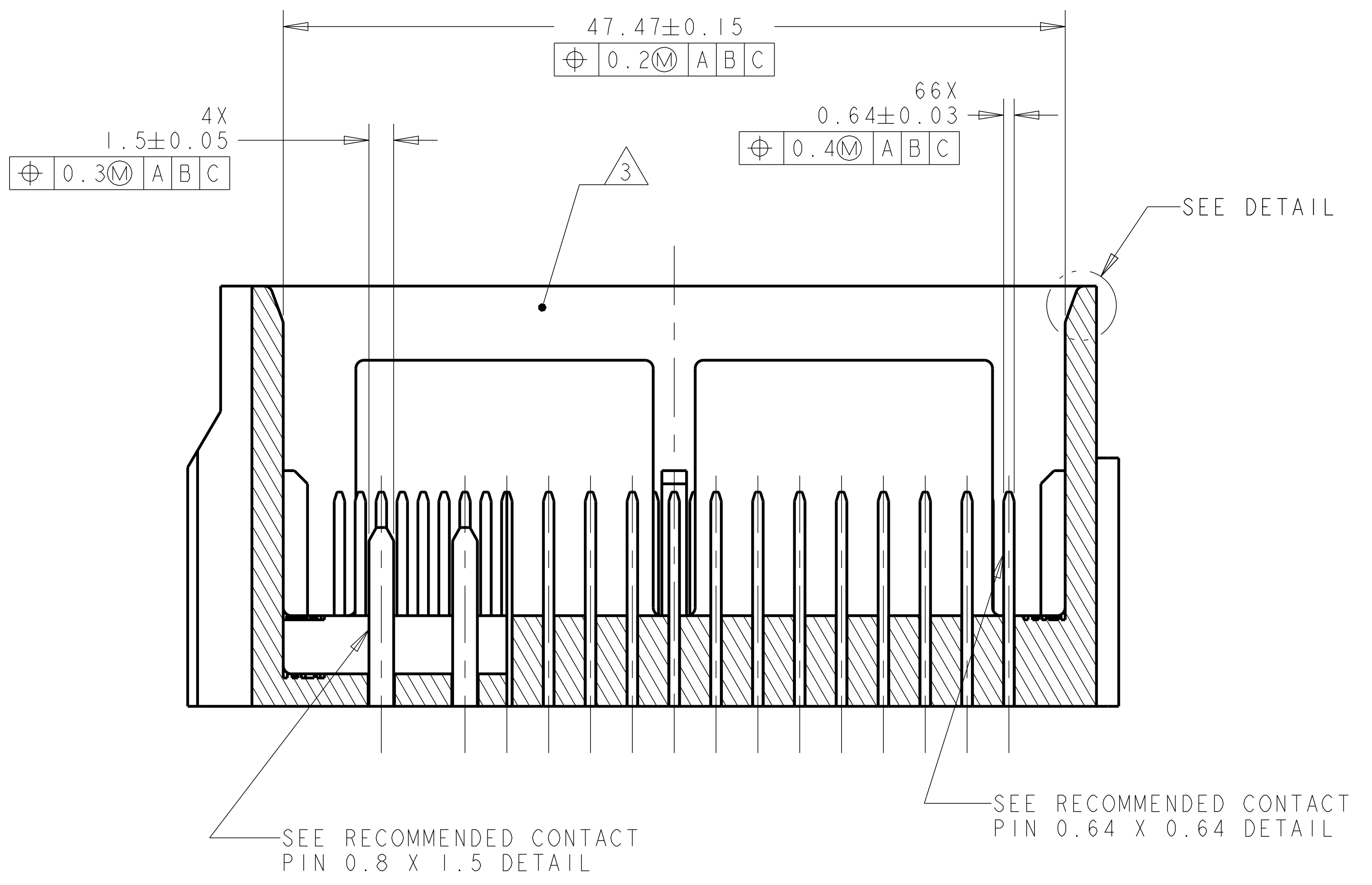
SECTION C-C



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
   ±0.3 ALL ONE PLACE DIMENSIONS
   ±0.10 ALL TWO PLACE DIMENSIONS
   ±1°00' ALL ANGULAR DIMENSIONS
2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
3. SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED
5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.
6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
7. TERMINAL POSITION INDENTIFICATION.
8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

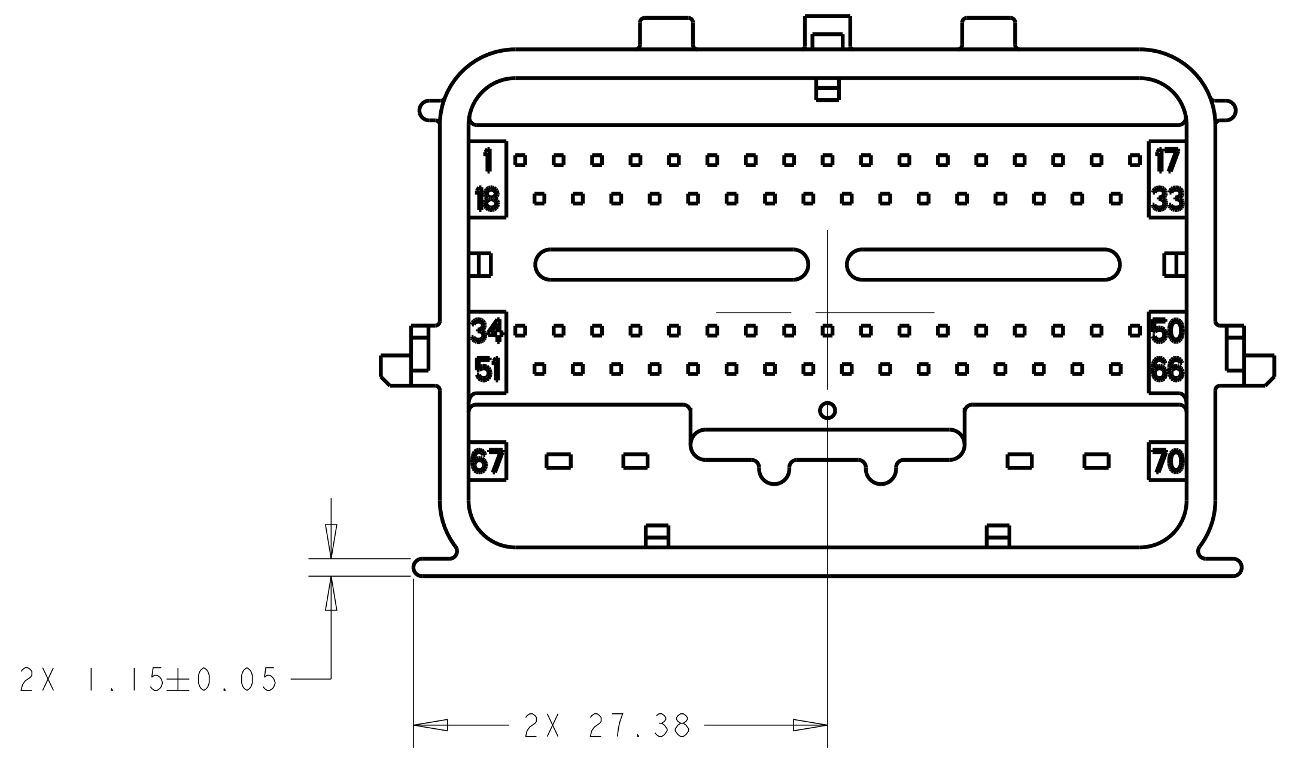

47.47±0.15
0.2Ⓜ A B C
4X 1.5±0.05
0.3Ⓜ A B C
66X 0.64±0.03
0.4Ⓜ A B C
3
SEE DETAIL F
SEE RECOMMENDED CONTACT PIN 0.8 X 1.5 DETAIL
SEE RECOMMENDED CONTACT PIN 0.64 X 0.64 DETAIL

SECTION B-B

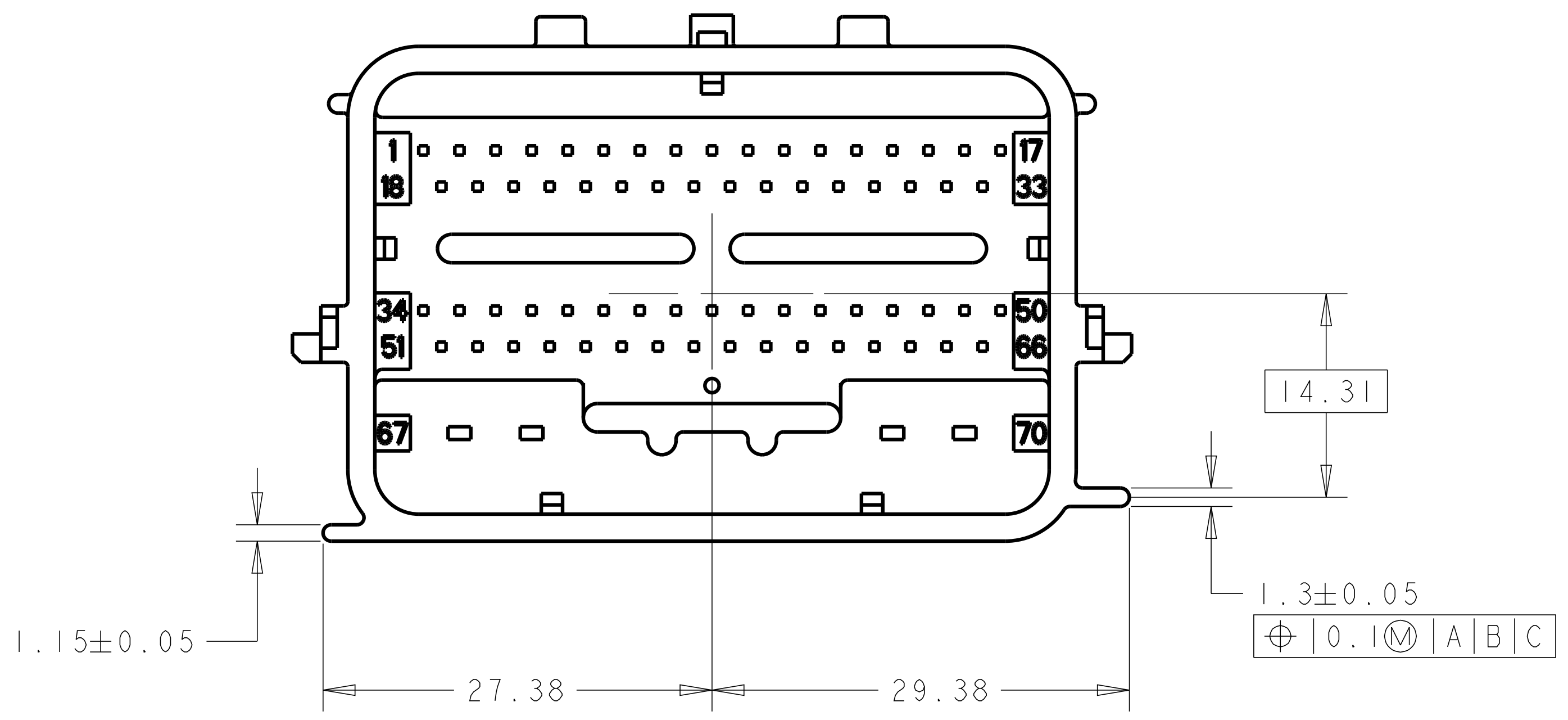
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APVD T. VALASEK 15APR2005	TE Connectivity
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±- 4 PLC ±- ANGLES ±1°	PRODUCT SPEC - APPLICATION SPEC -	NAME 70-WAY HARNESS ASSEMBLY
MATERIAL - -	FINISH - -	WEIGHT -	SIZE A1 · CAGE CODE 00779 · DRAWING NO C-1438136 · RESTRICTED TO -
		CUSTOMER DRAWING	SCALE 2:1 · SHEET 10 OF 11 · REV G47

HEADER INTERFACE KEYING OPTIONS

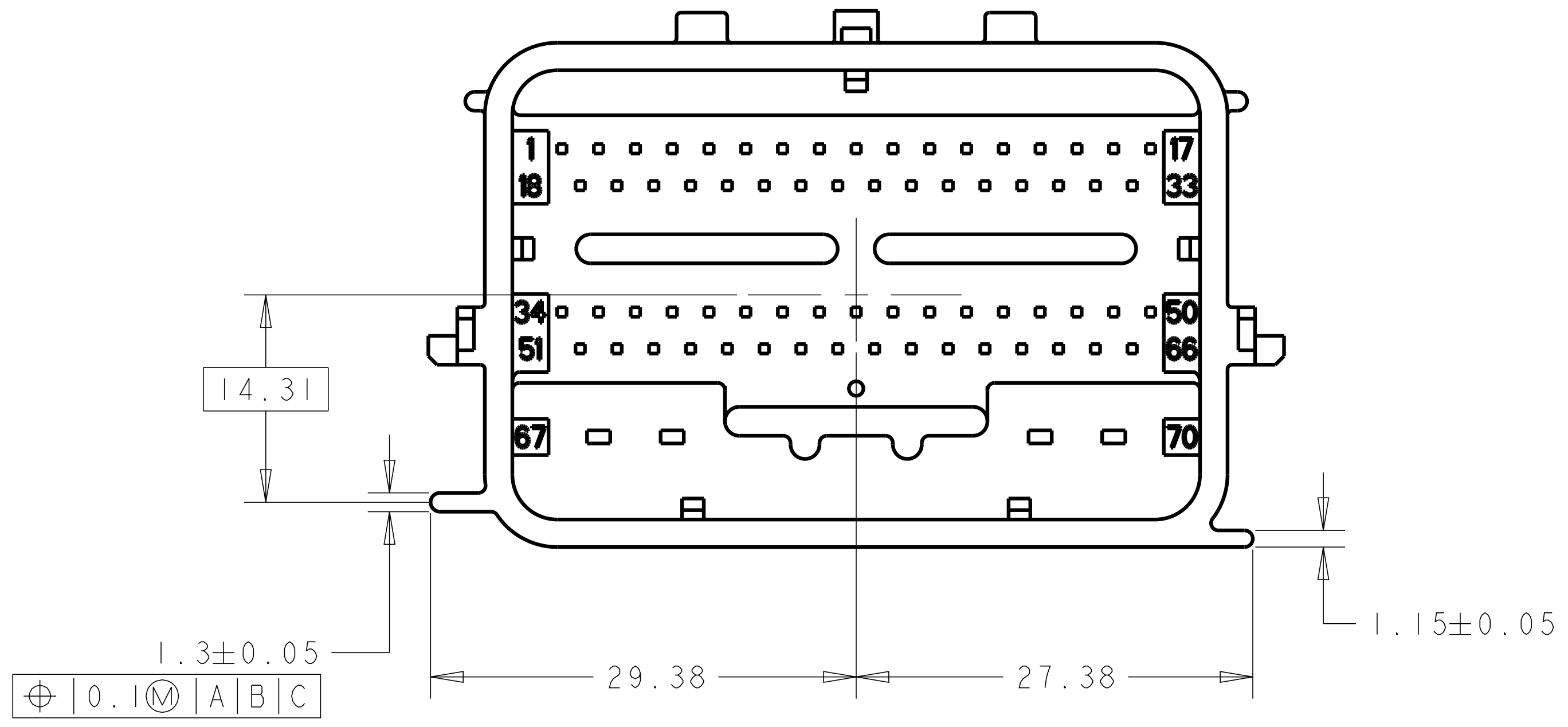
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



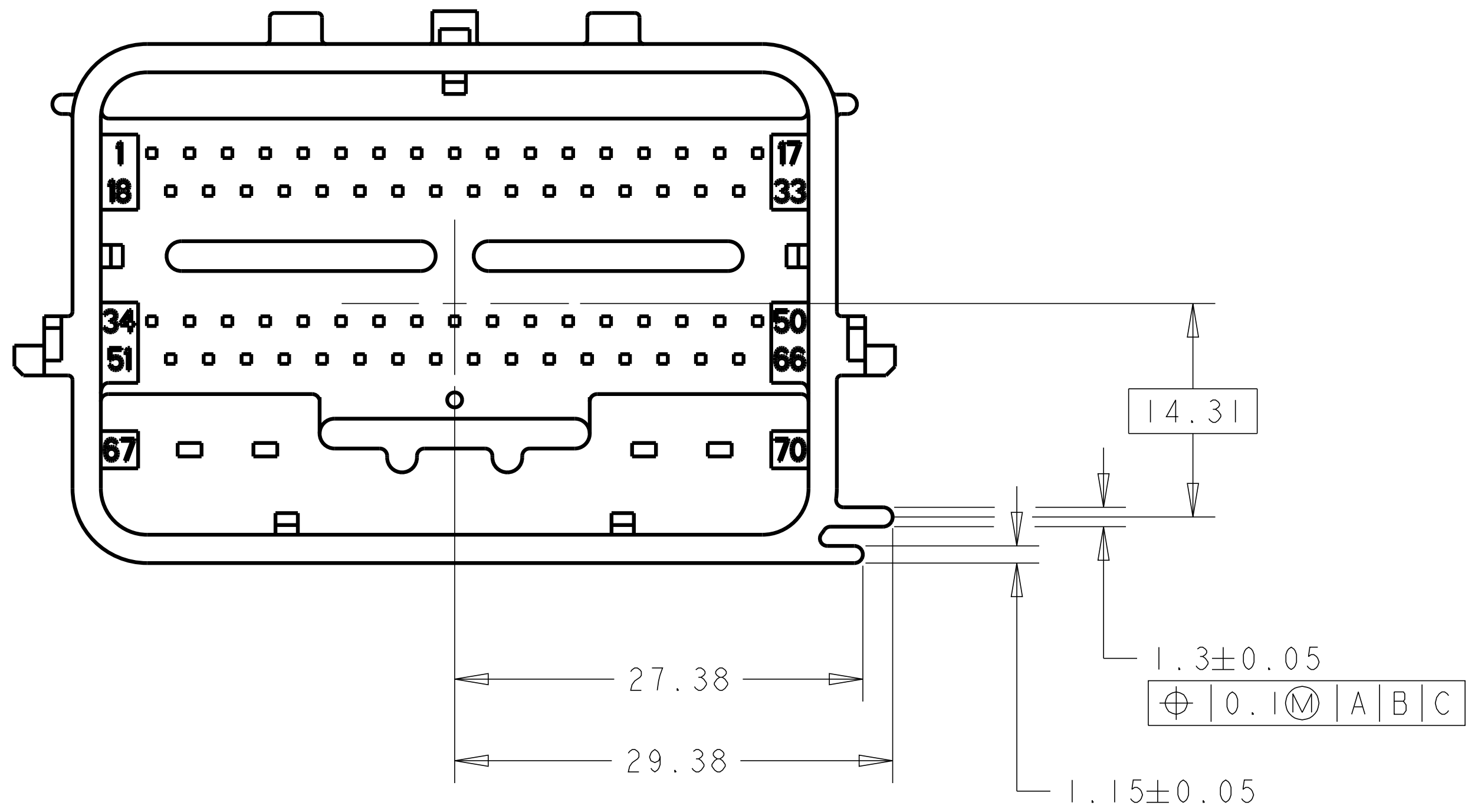
KEYING OPTION "A"
SCALE 2:1



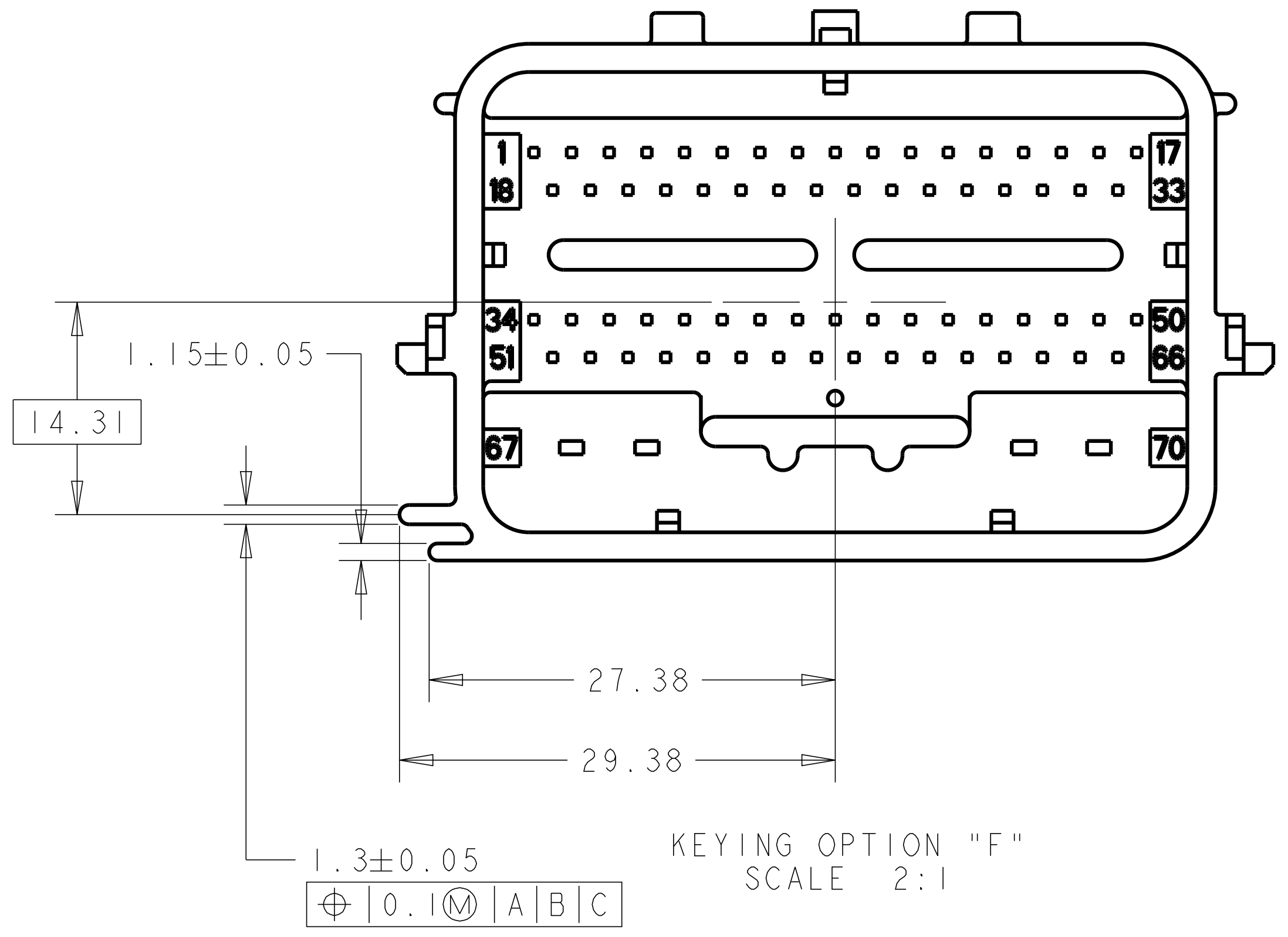
KEYING OPTION "B"
SCALE 2:1



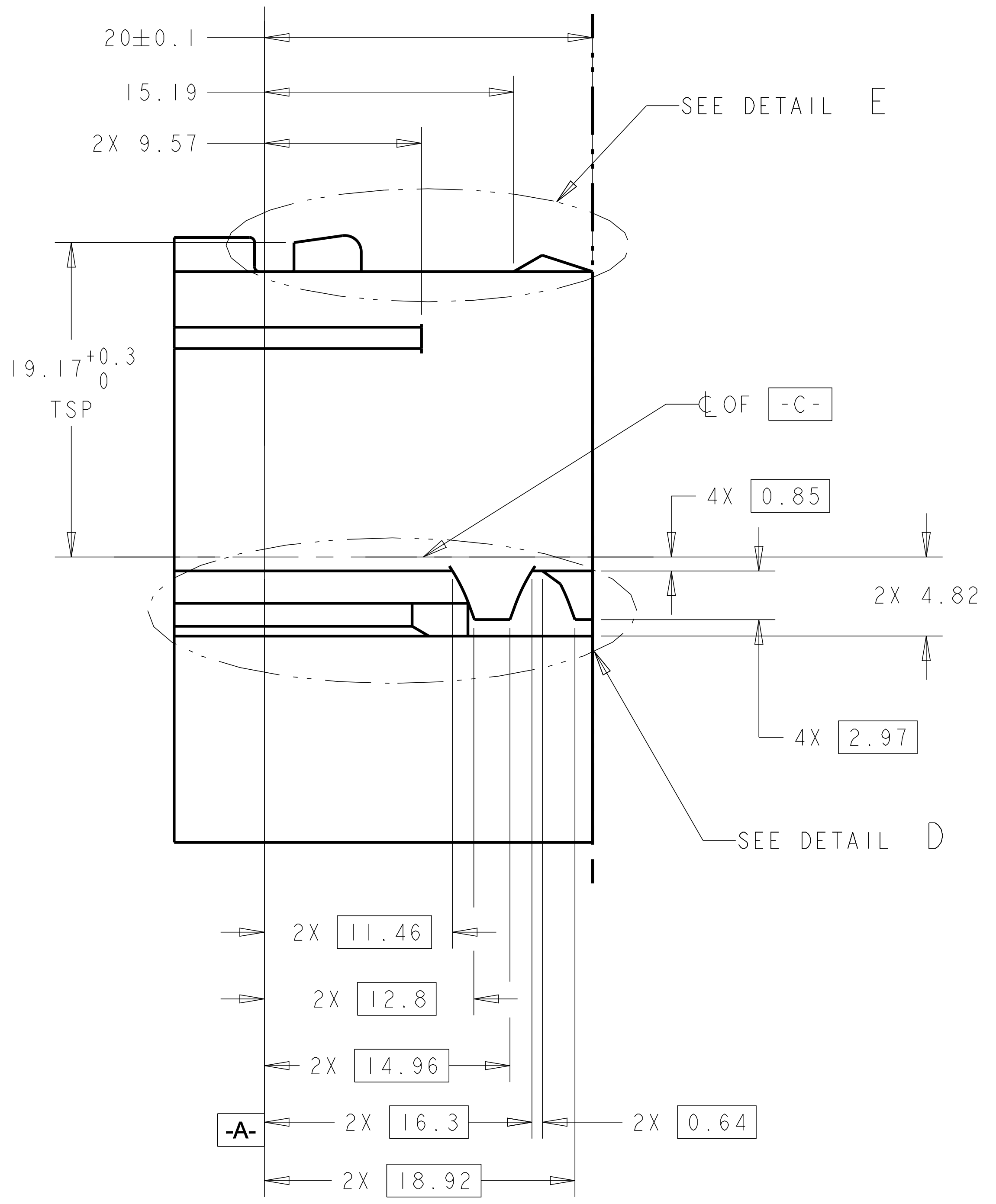
KEYING OPTION "D"
SCALE 2:1

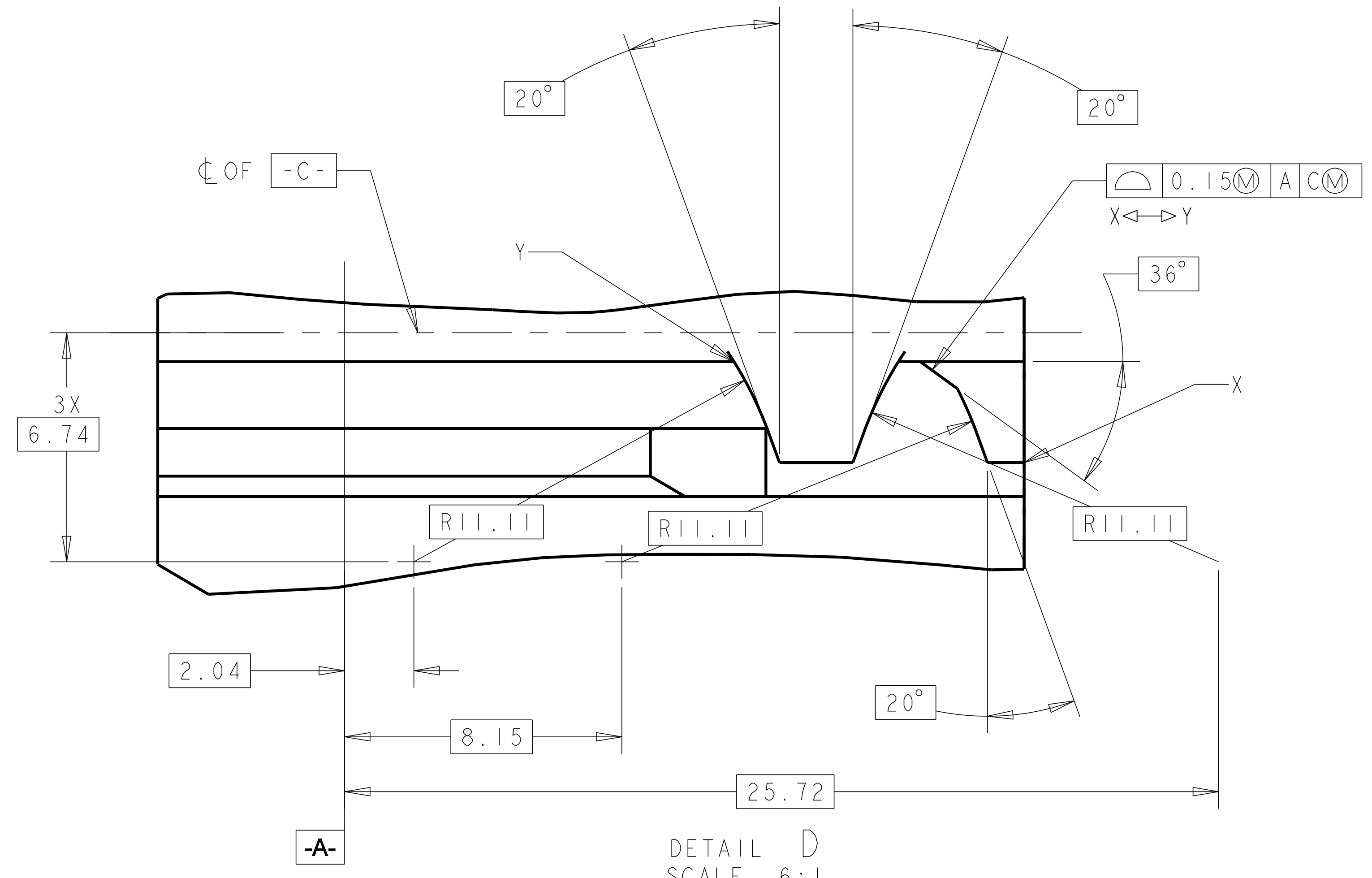


KEYING OPTION" E"
SCALE 2:1

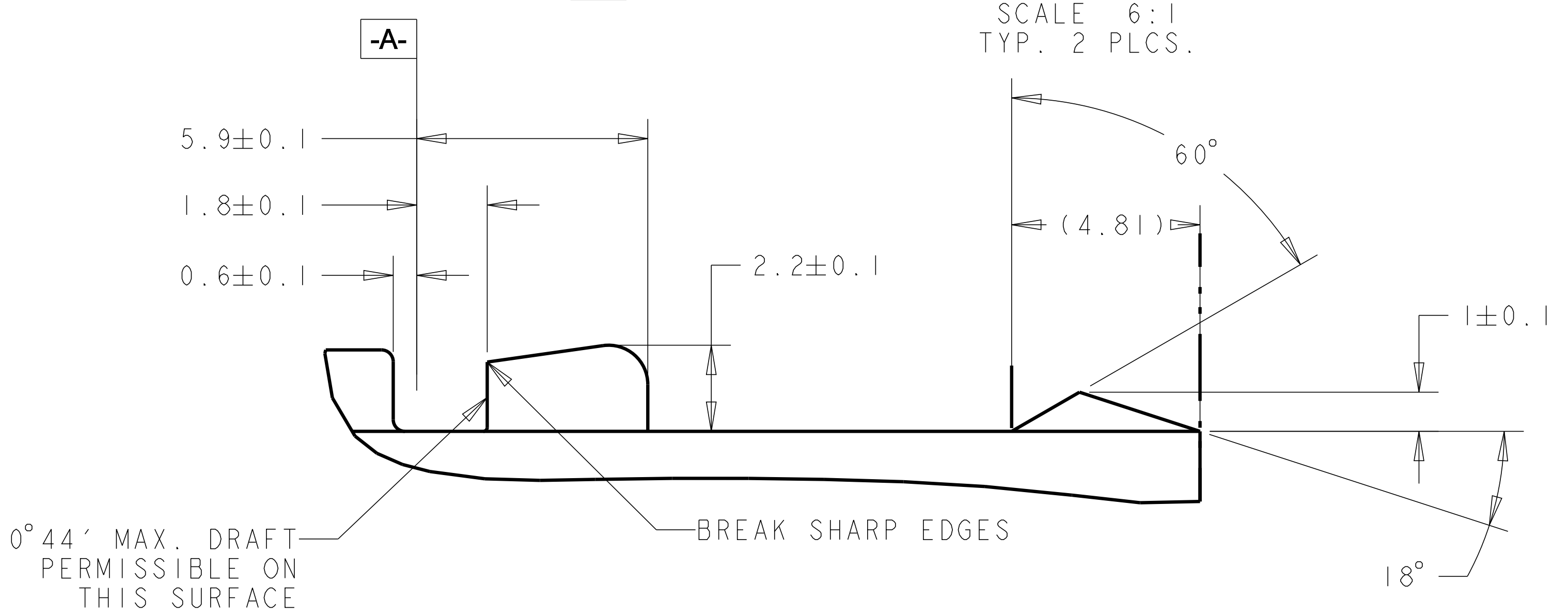


KEYING OPTION "F"
SCALE 2:1

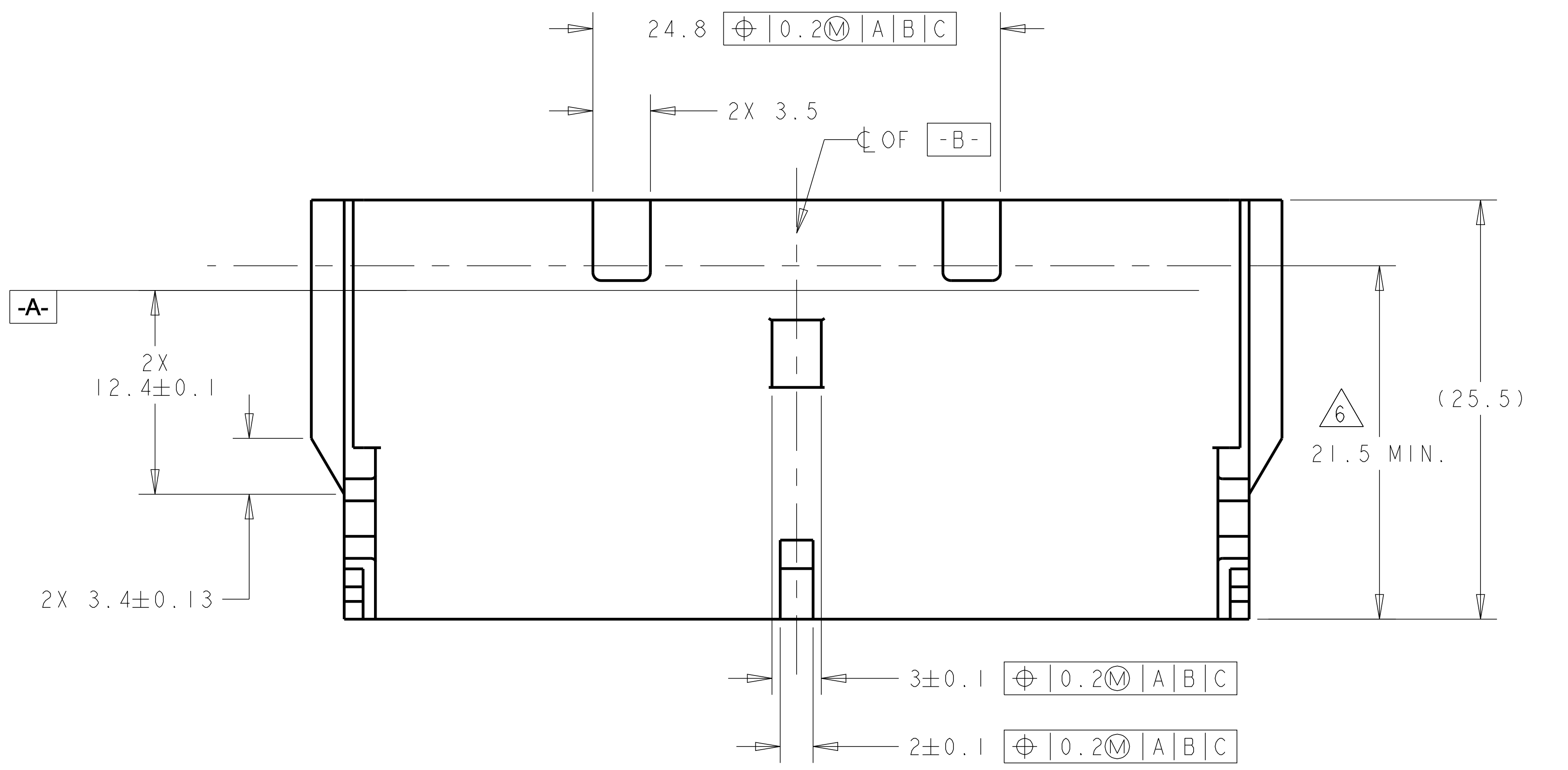




DETAIL D
SCALE 6:1
TYP. 2 PLCS.



DETAIL E
SCALE 6:1



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

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ANGLES ±1°

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DWN R. VESTAL 15APR2005
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TE Connectivity

NAME
70-WAY HARNESS ASSEMBLY

SIZE A1
CAGE CODE 00779
DRAWING NO C-1438136
RESTRICTED TO -

CUSTOMER DRAWING
SCALE 2:1
SHEET 11 OF 11
REV G47

MOSCHIP.RU
ВМЕСТЕ МЫ СОЗДАЕМ БУДУЩЕЕ
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info@moschip.ru

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Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

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http://moschip.ru/get-element

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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