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RELEASED FOR PUBLICATION

20

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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER

PART NUMBER

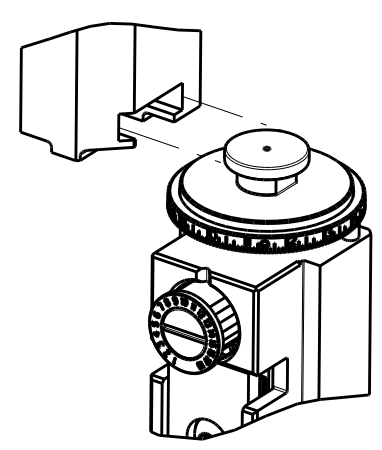
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2151019-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2151019-5 8-2151019-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -
2151019-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	1338685-1 - -	5-18022-5 8-2151019-5 8-2151019-4	2119653-1 1901094-3 -	- - -	- 2168400-6 (QUANTITY 2) -
2151019-5	E	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1338685-1 1338685-1	5-18022-5 5-18022-5	2119653-1 2119641-1	- 2119799-1	- 2063440-1
2151019-6	E	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	-	-	-	-	-	-	-
2151019-7	E	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2151019-7	E	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	.070 [1.78 mm]	F
INSUL	.100 [2.54 mm]	F

APPLICATOR INSTRUCTIONS 408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
.156-.187 IN [3.96-4.75 mm]	Ø.040-.100 IN [1.02-2.54 mm]

TERMINAL APPLICATION SPECIFICATION

(C)114-1012	(B)114-1011	-
(A)114-1010	-	-

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 61115-1	(C) 61314-1	(B) 350560-1	(A) 350570-7
(C) 61116-1	(C) 61314-2	(B) 350561-1	(A) 350699-1
(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG	0.048+/-0.002 [1.22+/-0.05]	4.8
20 AWG	0.043+/-0.002 [1.09+/-0.05]	6.1
22 AWG	0.040+/-0.002 [1.02+/-0.05]	6.9
24 AWG	0.038+/-0.002 [0.97+/-0.05]	7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED				
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	.070 [1.78 mm]	F
INSUL	.100 [2.54 mm]	F

APPLICATOR INSTRUCTIONS 408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
.156-.187 IN [3.96-4.75 mm]	Ø.040-.100 IN [1.02-2.54 mm]

TERMINAL APPLICATION SPECIFICATION

(C)114-1012	(B)114-1011	-
(A)114-1010	-	-

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 61115-1	(C) 61314-1	(B) 350560-1	(A) 350570-7
(C) 61116-1	(C) 61314-2	(B) 350561-1	(A) 350699-1
(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG	0.048+/-0.002 [1.22+/-0.05]	4.8
20 AWG	0.043+/-0.002 [1.09+/-0.05]	6.1
22 AWG	0.040+/-0.002 [1.02+/-0.05]	6.9
24 AWG	0.038+/-0.002 [0.97+/-0.05]	7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED				
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	.070 [1.78 mm]	F
INSUL	.100 [2.54 mm]	F

APPLICATOR INSTRUCTIONS 408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
.156-.187 IN [3.96-4.75 mm]	Ø.040-.100 IN [1.02-2.54 mm]

TERMINAL APPLICATION SPECIFICATION

(C)114-1012	(B)114-1011	-
(A)114-1010	-	-

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TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
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(C) 61116-1	(C) 61314-2	(B) 350561-1	(A) 350699-1
(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG	0.048+/-0.002 [1.22+/-0.05]	4.8
20 AWG	0.043+/-0.002 [1.09+/-0.05]	6.1
22 AWG	0.040+/-0.002 [1.02+/-0.05]	6.9
24 AWG	0.038+/-0.002 [0.97+/-0.05]	7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

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LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

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APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
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PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

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ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

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APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

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TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

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WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED				
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	.070 [1.78 mm]	F
INSUL	.100 [2.54 mm]	F

APPLICATOR INSTRUCTIONS 408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
.156-.187 IN [3.96-4.75 mm]	Ø.040-.100 IN [1.02-2.54 mm]

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(C)114-1012	(B)114-1011	-
(A)114-1010	-	-

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(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG	0.048+/-0.002 [1.22+/-0.05]	4.8
20 AWG	0.043+/-0.002 [1.09+/-0.05]	6.1
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24 AWG	0.038+/-0.002 [0.97+/-0.05]	7.4

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RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

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LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

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APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
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PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

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ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

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APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

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CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

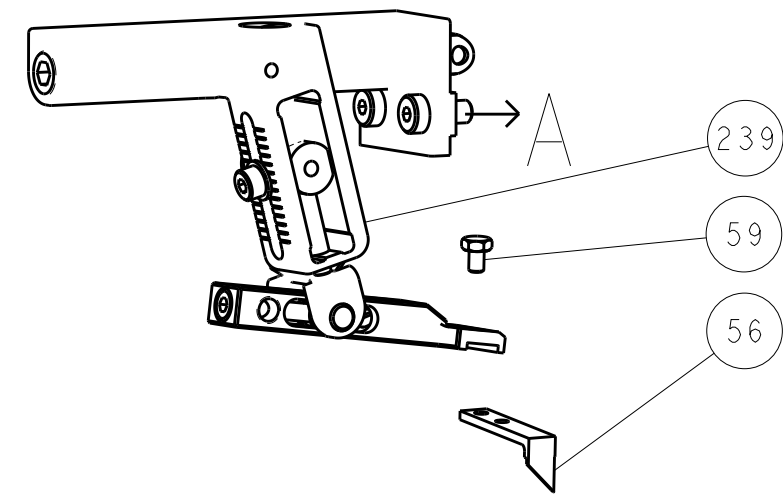
WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

APPLICATOR STYLE CONVERSION CHART

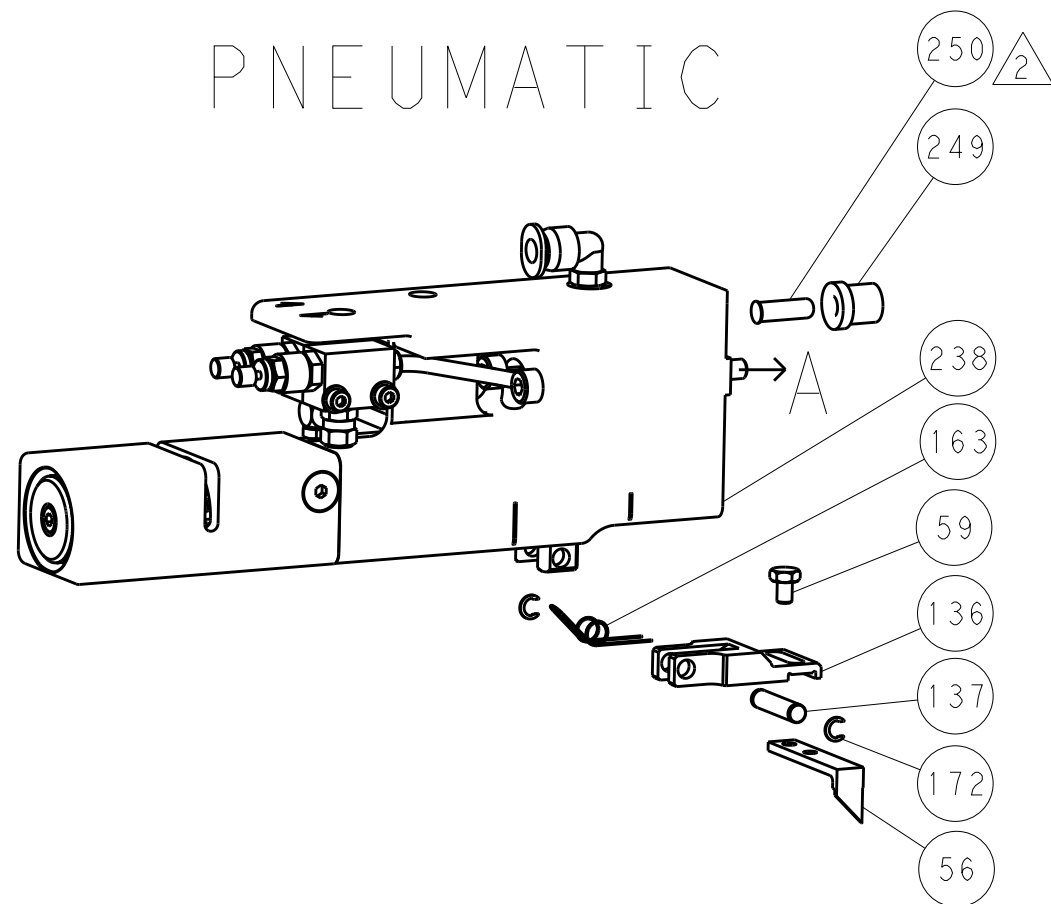
CONVERT TO	PART NUMBERS REQUIRED				
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
SERVO LATCH PLATE	2119951-1	-	8-2151019-5	1901094-3	-
SMART APPLICATOR	2161326-1	-	8-2151019-4	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

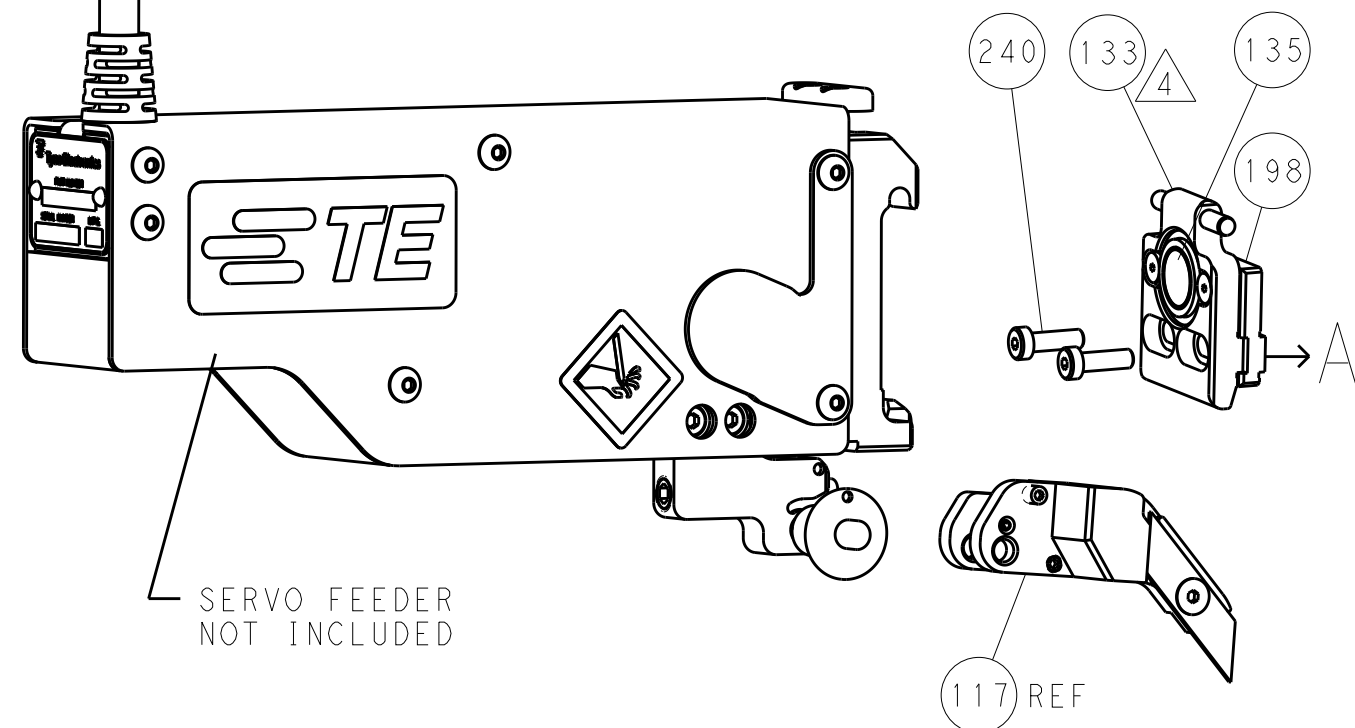
FEED TYPE
MECHANICAL



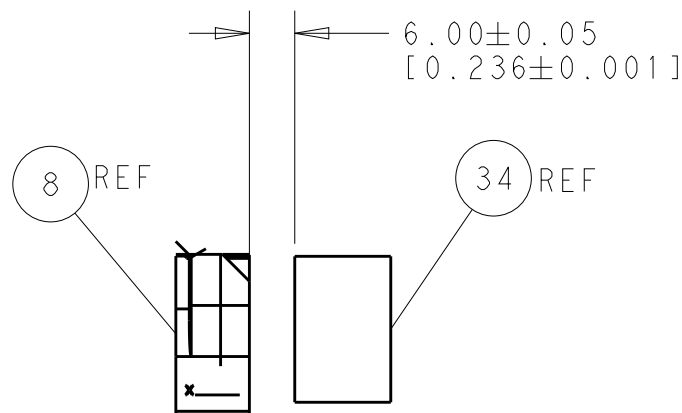
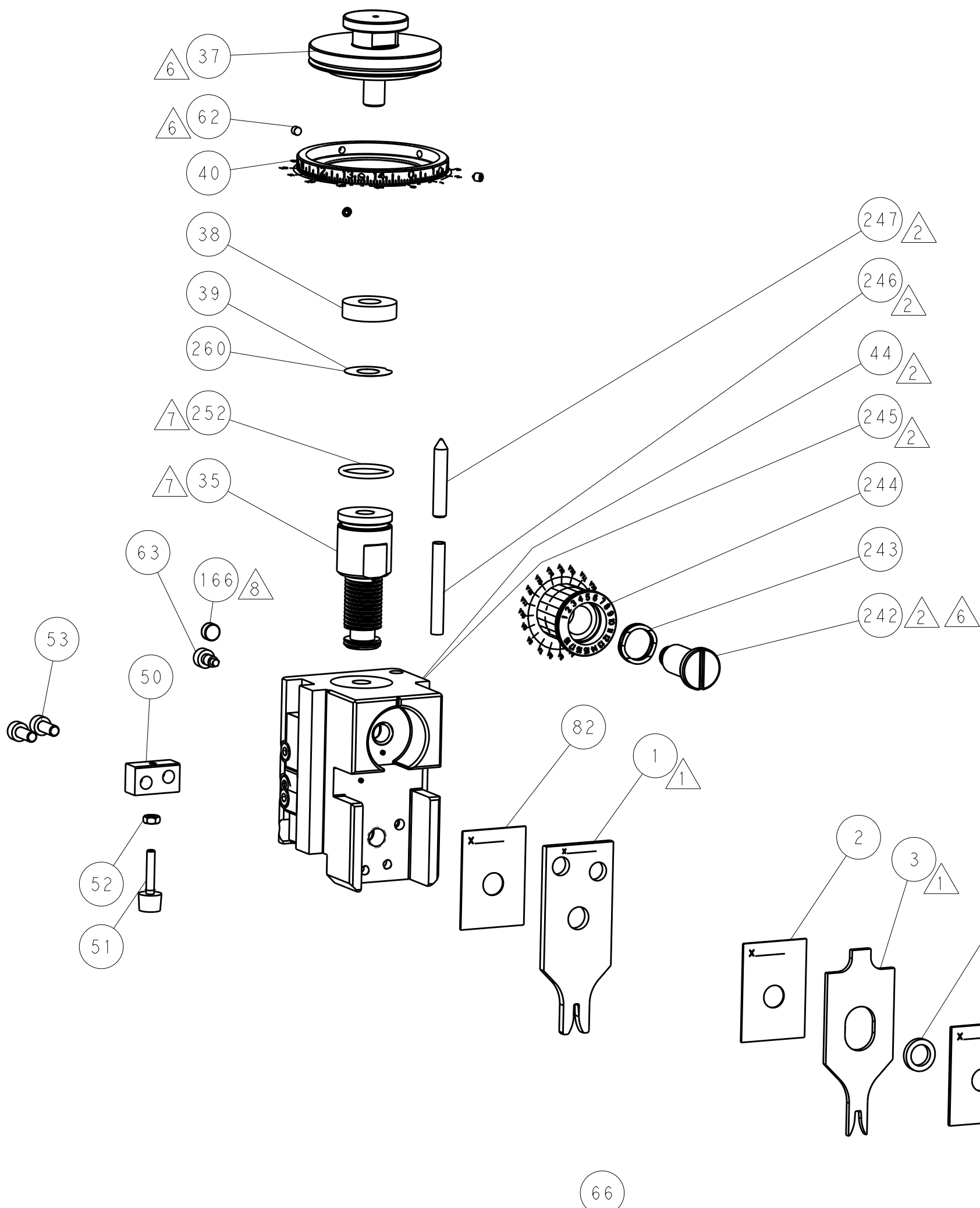
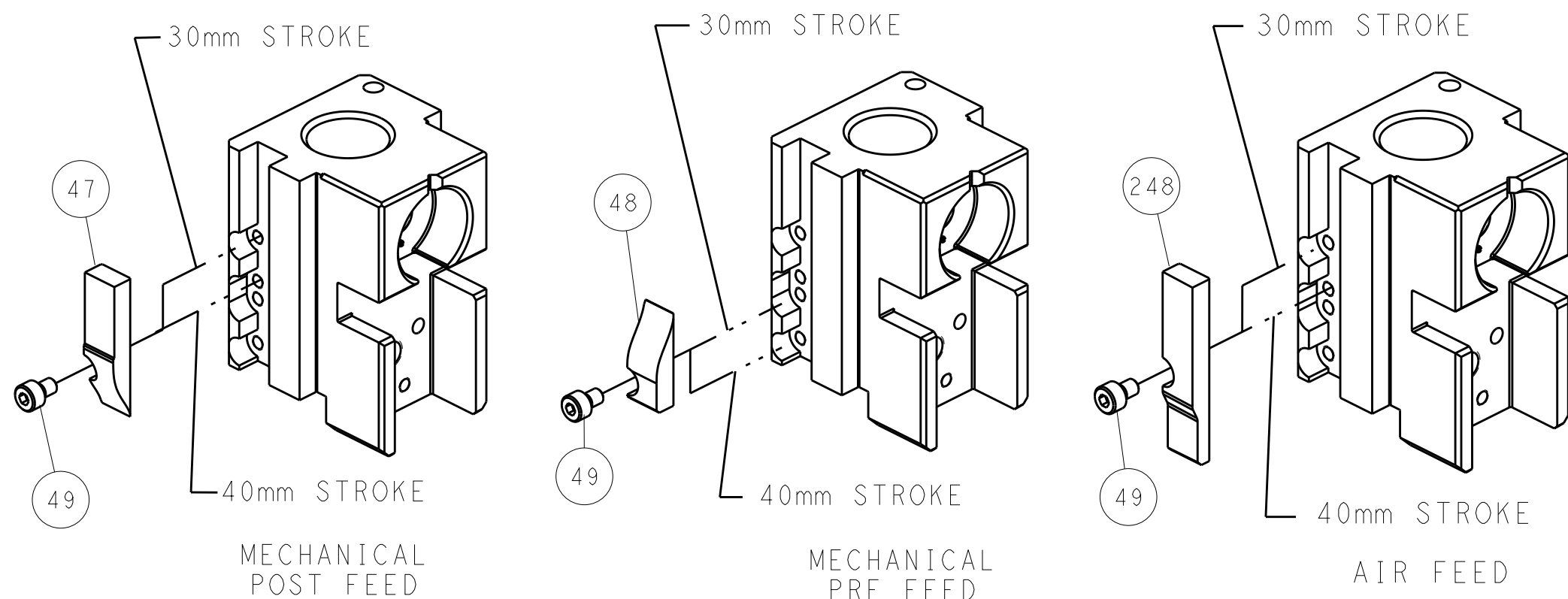
PNEUMATIC



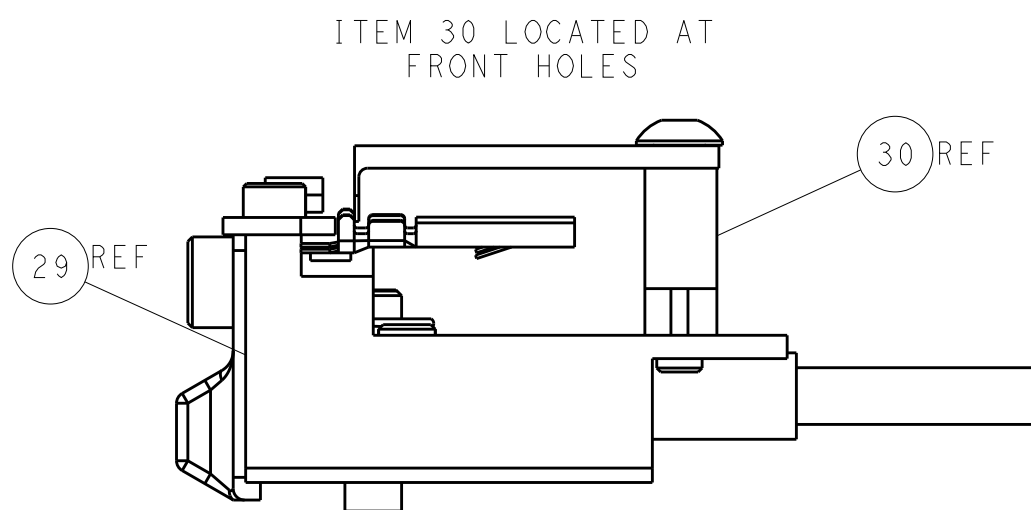
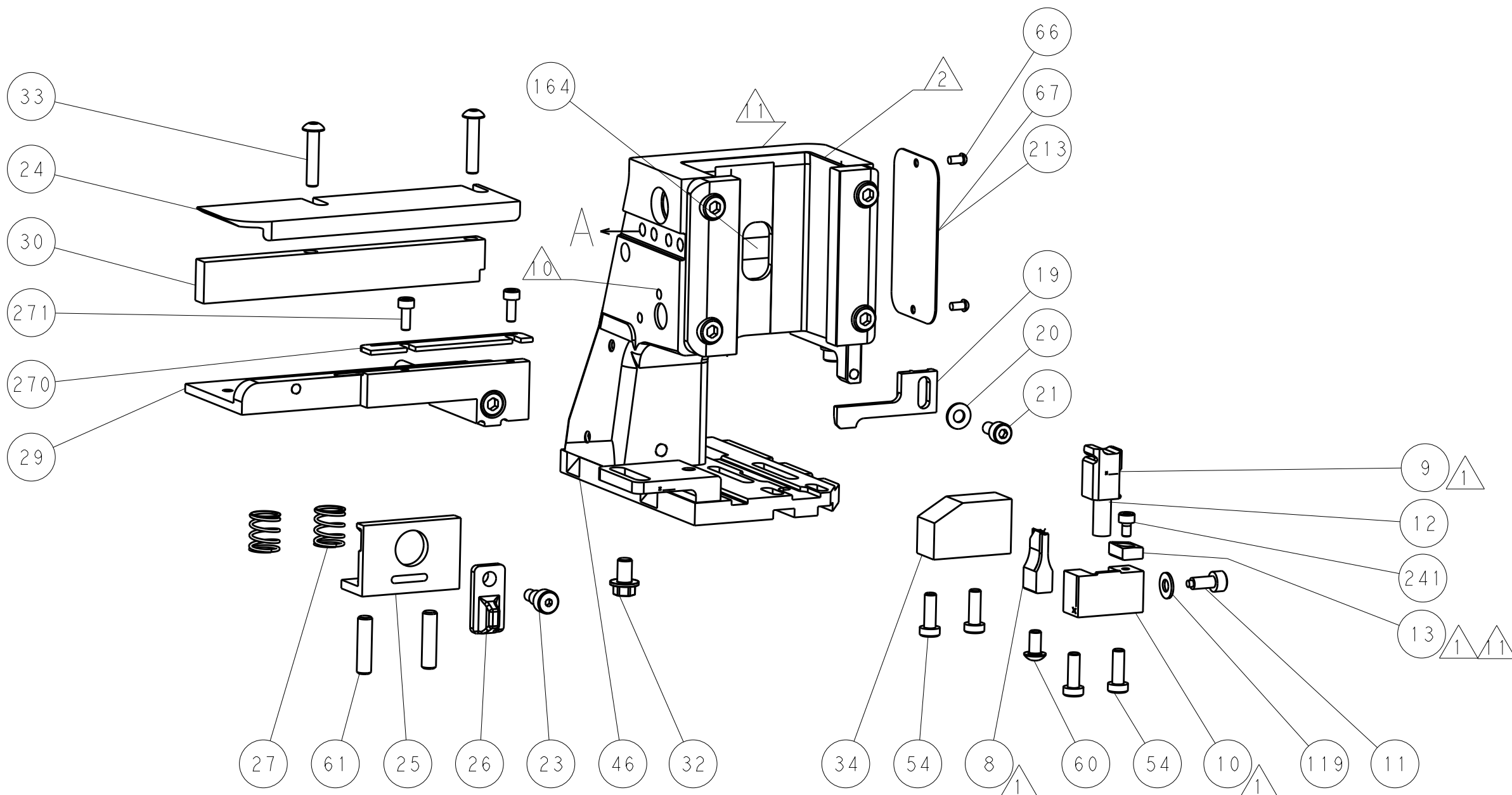
SERVO
LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±0.5		L. ZHANG		Harrisburg, PA 17105-3608	
FINISH		1 PLC ±0.13		L. ZHANG		NAME	
MATERIAL		2 PLC ±0.13		S. X1		Ocean Side Feed Applicator	
		3 PLC ±0.013		APVD		SIZE	
		4 PLC ±0.0001		PRODUCT SPEC		CAGE CODE	
		ANGLES		APPLICATION SPEC		DRAWING NO	
				WEIGHT		00779	
				Customer Accessible Production Drawing		©=2151019	
				SCALE		1:2	
				SHEET		2 of 4	
				REV		E1	

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

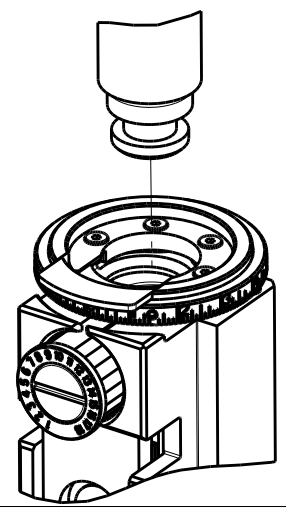
RELEASED FOR PUBLICATION

20

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151019-1

REVISION

E

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2-2151019-2

E

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2-2151019-5

E

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

MECHANICAL FEED

2119949-1

2-2151019-7

E

FINE CRIMP HEIGHT ADJUST

NONE

-

2119950-1

7-2151019-7

E

CRIMP TOOLING KIT

-

-

-

2119950-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.070 [1.78 mm]

F

INSUL

.100 [2.54 mm]

F

APPLICATOR INSTRUCTIONS

408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

(C)114-1012

(B)114-1011

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(C) 61115-1

(C) 61314-1

(B) 350560-1

(A) 350570-7

(C) 61116-1

(C) 61314-2

(B) 350561-1

(A) 350699-1

(C) 61116-2

(C) 61314-3

(B) 350561-2

(A) 350699-2

(C) 61116-3

(C) 61314-4

(B) 350561-3

(A) 350699-3

(C) 61116-4

(C) 61314-5

(B) 350561-5

(A) 350699-5

(C) 61116-5

(C) 61314-6

(B) 350561-7

(A) 350699-7

(C) 61116-6

(C) 61314-7

(B) 350561-8

(A) 350699-8

(C) 61116-7

(C) 61314-8

(A) 350570-1

(A) 350851-1

(C) 61116-8

(C) 61527-2

(A) 350570-2

(A) 350851-2

(C) 61116-9

(C) 170147-1

(A) 350570-3

(A) 350851-7

(C) 1-61116-3

(C) 170147-2

(A) 350570-6

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG

0.048+/-0.002 [1.22+/-0.05]

4.8

20 AWG

0.043+/-0.002 [1.09+/-0.05]

6.1

22 AWG

0.040+/-0.002 [1.02+/-0.05]

6.9

24 AWG

0.038+/-0.002 [0.97+/-0.05]

7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

0

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

1

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

LOC

A

DIST

66

SET UP GAUGE

2119599-1

REVISIONS

P

LTR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

-

-

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

18023-1

SCR, SKT HD CAP M3 X 5.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

-

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

1

-

2063440-1

AIR FEED MODULE

238

-

-

1

-

-

2119740-2

TAG IDENTIFICATION

213

-

-

1

-

-

1901094-3

SPACER, FEEDER

198

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

-

1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

-

-

-

1

-

2119641-2

FEED CAM, AIR FEED

151

-

1

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

-

4

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

-

-

-

-

1

2119653-2

FEED CAM, POST FEED

142

-

1

1

1

1

1-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

-

1

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

-

1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

-

REF

-

-

2119944-1

FEED FINGER ASSEMBLY,SF

117

-

1

1

1

1

455888-5

SPACER, CRIMPER

82

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

-

1

1

2119740-1

TAG IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

-

1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

2

2

2

2

2-18032-5

SCR, SET, FLT POINT M5 X 20.0

61

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

-

-

1

1

1338685-1

PAWL, FEED

56

-

2

2

2

2

1-21680083-0

SCR, SKT HD CAP, RoHS, M4 X 10

53

-

1

1

1

1

5018030-1

NUT, HEX, REG, RoHS, M3

52

-

1

1

1

1

811242-5

BUMPER, HOLD DOWN

51

-

1

1

1

1

690753-2

SPACER, TONKER

50

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

2119644-1

RAM WASHER, PRECISION

38

-

1

1

1

1

1752356-3

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1-1320908-0

SPACER, STRIP GUIDE

30

-

1

1

1

1

2119959-3

ASSEMBLY, STRIP GUIDE

29

-

1

1

1

1

1-455888-0

SPACER, CRIMPER

28

-

2

2

2

2

22283-1

SPRING, COMPRESSION

27

-

1

1

1

1

356835-1

LEVER, DRAG RELEASE

26

-

1

1

1

1

240792-5

DRAG, TERMINAL

25

-

1

1

1

1

1320928-2

STRIP GUIDE

24

-

1

1

1

1

980371-4

SCR, SKT HD SHLDR 5.0 DIA X 6.0

23

-

1

1

1

1

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

20

-

1

1

1

1

2119533-1

STRIPPER, SIDE FEED

19

-

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-4

STOP, SHEAR

11

-

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

-

1

1

1

1

462006-6

FLOATING SHEAR, FRONT

9

-

1

1

1

1

1338692-1

ANVIL, COMBINATION .070

8

-

1

1

1

1

2119757-8

DEPRESSOR, SHEAR

5

-

1

1

1

1

2-238011-2

BLOCK, CRIMPER SPACER

4

-

1

1

1

1

1-2119582-0

CRIMPER, INSULATION F PREMIUM

3

-

1

1

1

1

455888-5

SPACER, CRIMPER

2

-

1

1

1

1

1-456404-8

CRIMPER, WIRE PREMIUM

1

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

13

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DIMENSIONS:

mm

0

PLC

±.5

1

PLC

±0.13

3

PLC

±0.013

4

PLC

±0.0001

ANGLES

FINISH

LOC

A

DIST

24AUG2011

OWN

L.ZHANG

CHK

L.ZHANG

APVD

S.XI

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

MATERIAL

-

NAME

Ocean Side Feed Applicator

SIZE

A1

CAGE CODE

00779

DRAWING NO

©=2151019

RESTRICTED TO

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

3

OF

4

REV

E1

TE Connectivity

Harrisburg, PA 17105-3608

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.070 [1.78 mm]

F

INSUL

.100 [2.54 mm]

F

APPLICATOR INSTRUCTIONS

408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

(C)114-1012

(B)114-1011

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(C) 61115-1

(C) 61314-1

(B) 350560-1

(A) 350570-7

(C) 61116-1

(C) 61314-2

(B) 350561-1

(A) 350699-1

(C) 61116-2

(C) 61314-3

(B) 350561-2

(A) 350699-2

(C) 61116-3

(C) 61314-4

(B) 350561-3

(A) 350699-3

(C) 61116-4

(C) 61314-5

(B) 350561-5

(A) 350699-5

(C) 61116-5

(C) 61314-6

(B) 350561-7

(A) 350699-7

(C) 61116-6

(C) 61314-7

(B) 350561-8

(A) 350699-8

(C) 61116-7

(C) 61314-8

(A) 350570-1

(A) 350851-1

(C) 61116-8

(C) 61527-2

(A) 350570-2

(A) 350851-2

(C) 61116-9

(C) 170147-1

(A) 350570-3

(A) 350851-7

(C) 1-61116-3

(C) 170147-2

(A) 350570-6

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG

0.048+/-0.002 [1.22+/-0.05]

4.8

20 AWG

0.043+/-0.002 [1.09+/-0.05]

6.1

22 AWG

0.040+/-0.002 [1.02+/-0.05]

6.9

24 AWG

0.038+/-0.002 [0.97+/-0.05]

7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

0

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

1

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

LOC

A

DIST

24AUG2011

OWN

L.ZHANG

CHK

L.ZHANG

APVD

S.XI

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

MATERIAL

-

NAME

Ocean Side Feed Applicator

SIZE

A1

CAGE CODE

00779

DRAWING NO

©=2151019

RESTRICTED TO

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

3

OF

4

REV

E1

TE Connectivity

Harrisburg, PA 17105-3608

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.070 [1.78 mm]

F

INSUL

.100 [2.54 mm]

F

APPLICATOR INSTRUCTIONS

408-10135

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: PIN/SOCKET, MATE-N-LOK

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

(C)114-1012

(B)114-1011

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

(C) 61115-1

(C) 61314-1

(B) 350560-1

(A) 350570-7

(C) 61116-1

(C) 61314-2

(B) 350561-1

(A) 350699-1

(C) 61116-2

(C) 61314-3

(B) 350561-2

(A) 350699-2

(C) 61116-3

(C) 61314-4

(B) 350561-3

(A) 350699-3

(C) 61116-4

(C) 61314-5

(B) 350561-5

(A) 350699-5

(C) 61116-5

(C) 61314-6

(B) 350561-7

(A) 350699-7

(C) 61116-6

(C) 61314-7

(B) 350561-8

(A) 350699-8

(C) 61116-7

(C) 61314-8

(A) 350570-1

(A) 350851-1

(C) 61116-8

(C) 61527-2

(A) 350570-2

(A) 350851-2

(C) 61116-9

(C) 170147-1

(A) 350570-3

(A) 350851-7

(C) 1-61116-3

(C) 170147-2

(A) 350570-6

WIRE SIZE

CRIMP HEIGHT INCH [mm]

CRIMP HEIGHT REFERENCE SETTING

18 AWG

0.048+/-0.002 [1.22+/-0.05]

4.8

20 AWG

0.043+/-0.002 [1.09+/-0.05]

6.1

22 AWG

0.040+/-0.002 [1.02+/-0.05]

6.9

24 AWG

0.038+/-0.002 [0.97+/-0.05]

7.4

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151019-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151019-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151019-6

5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

0

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

1

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

LOC

A

DIST

24AUG2011

OWN

L.ZHANG

CHK

L.ZHANG

APVD

S.XI

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

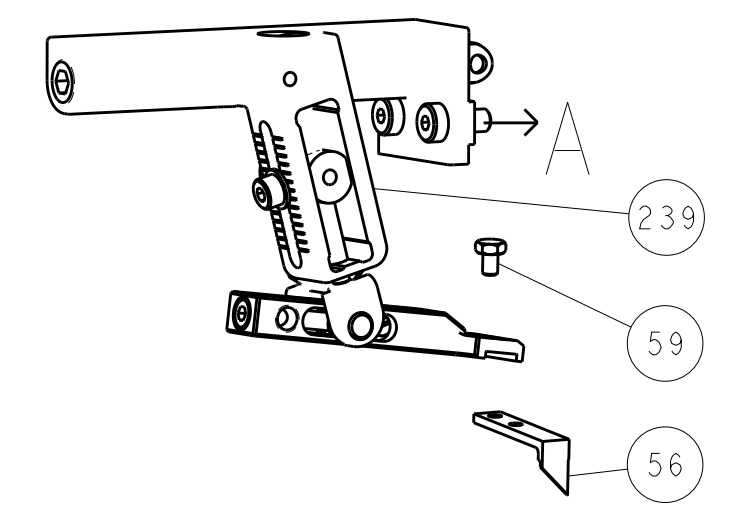
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MATERIAL

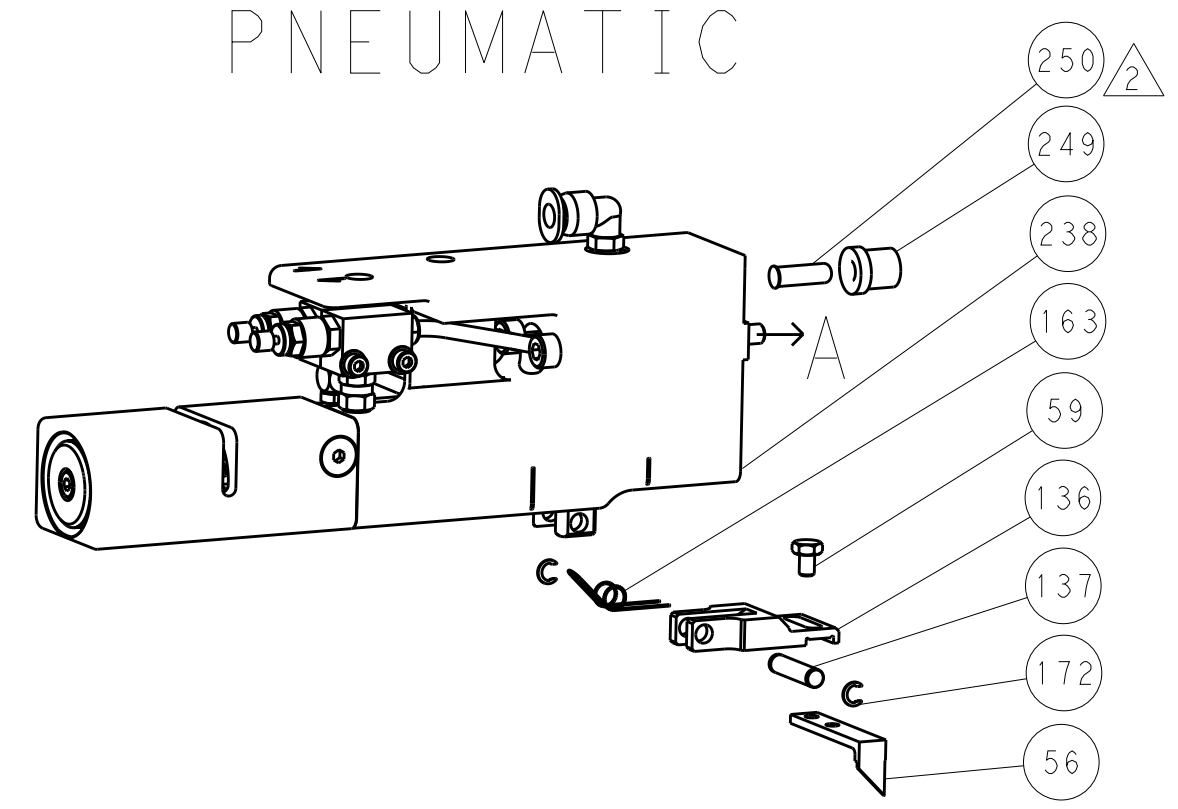
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LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

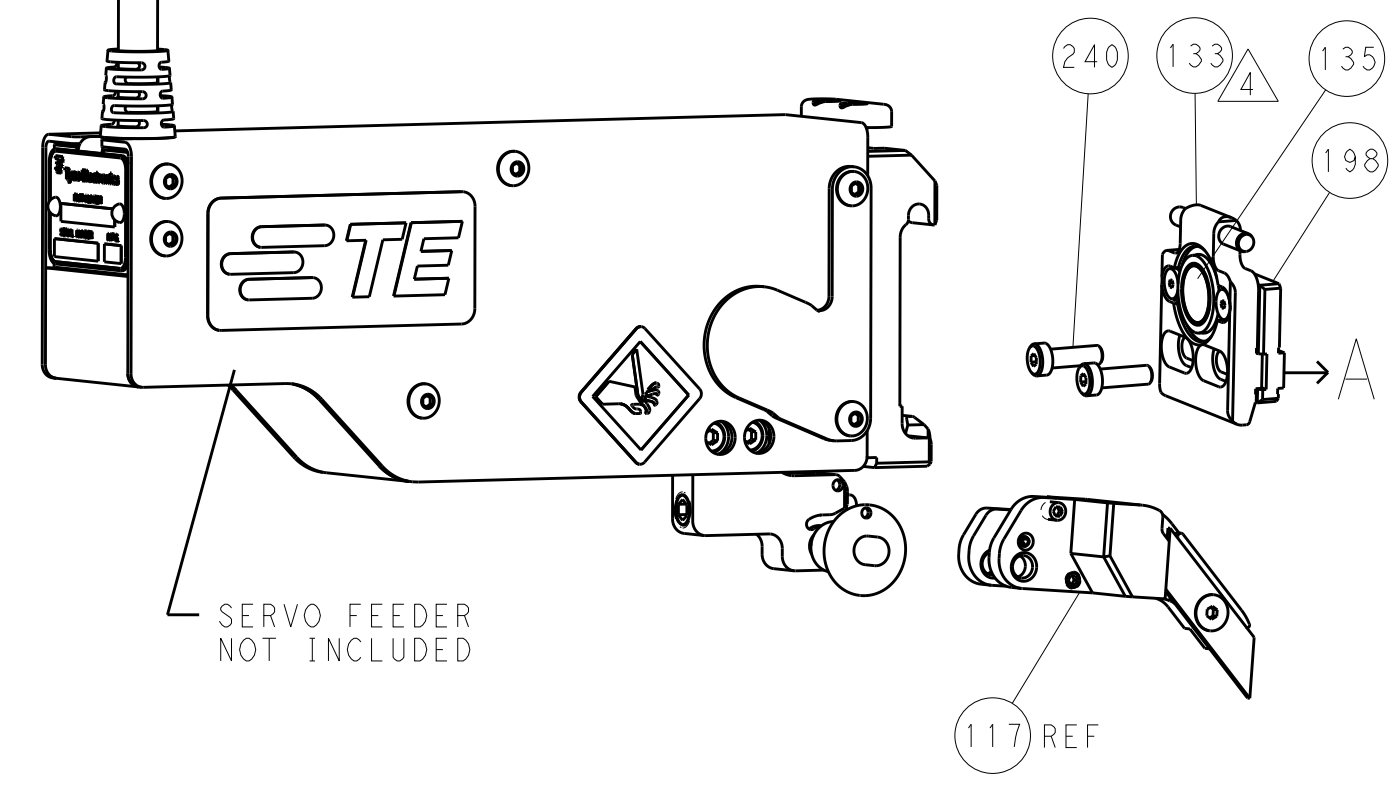
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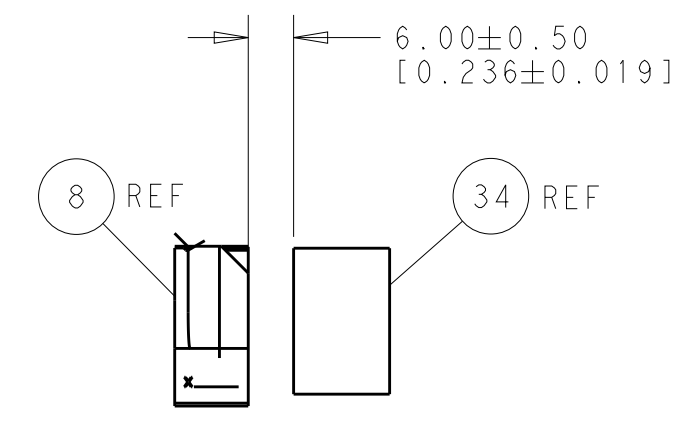
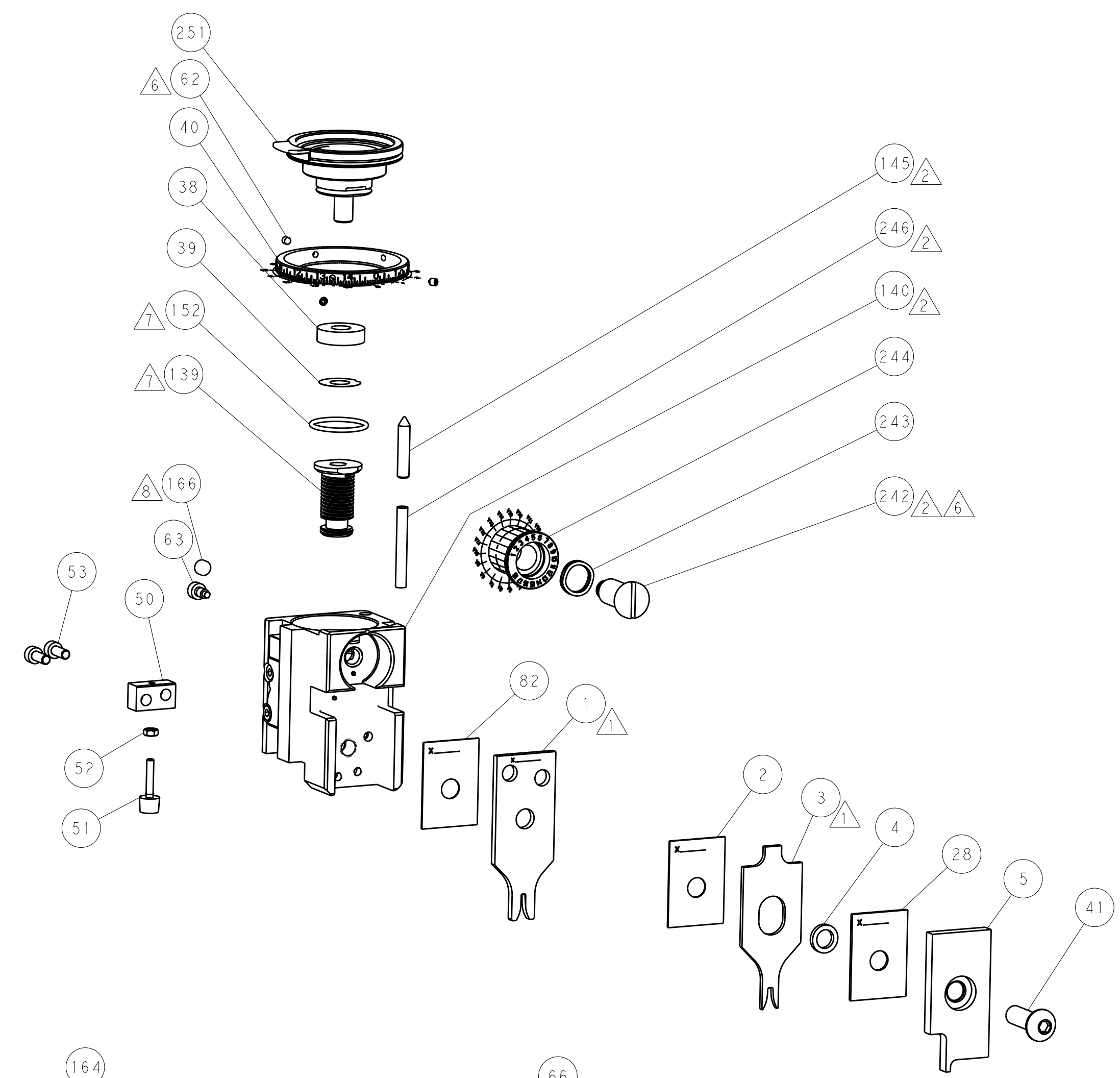
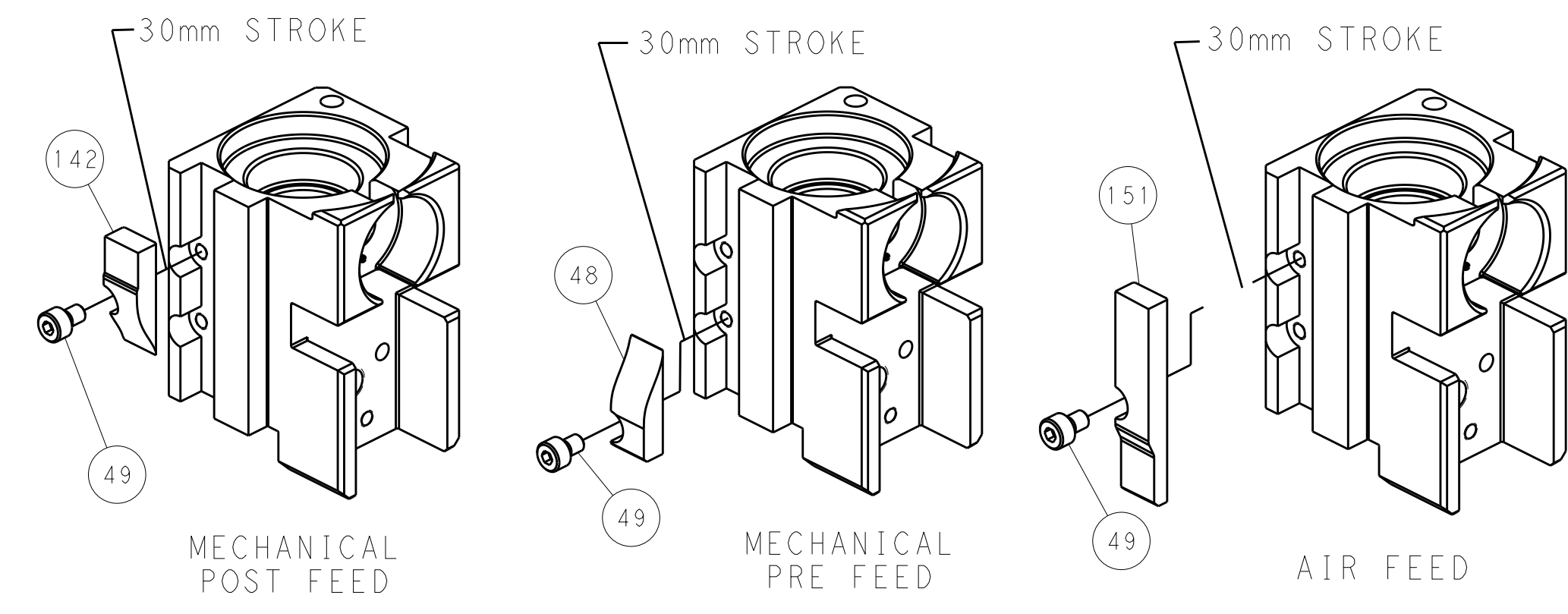
PNEUMATIC



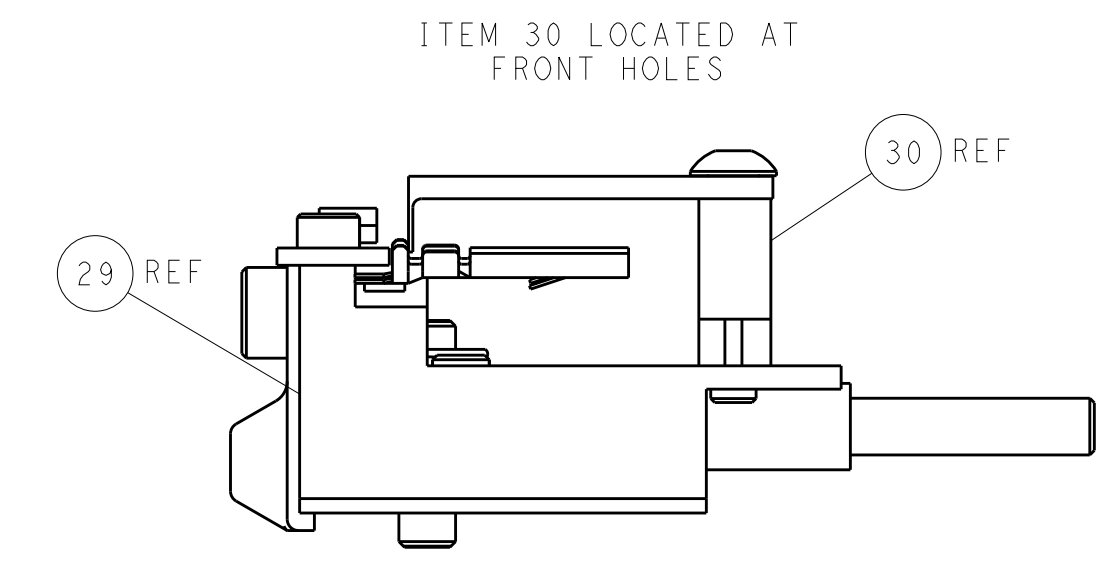
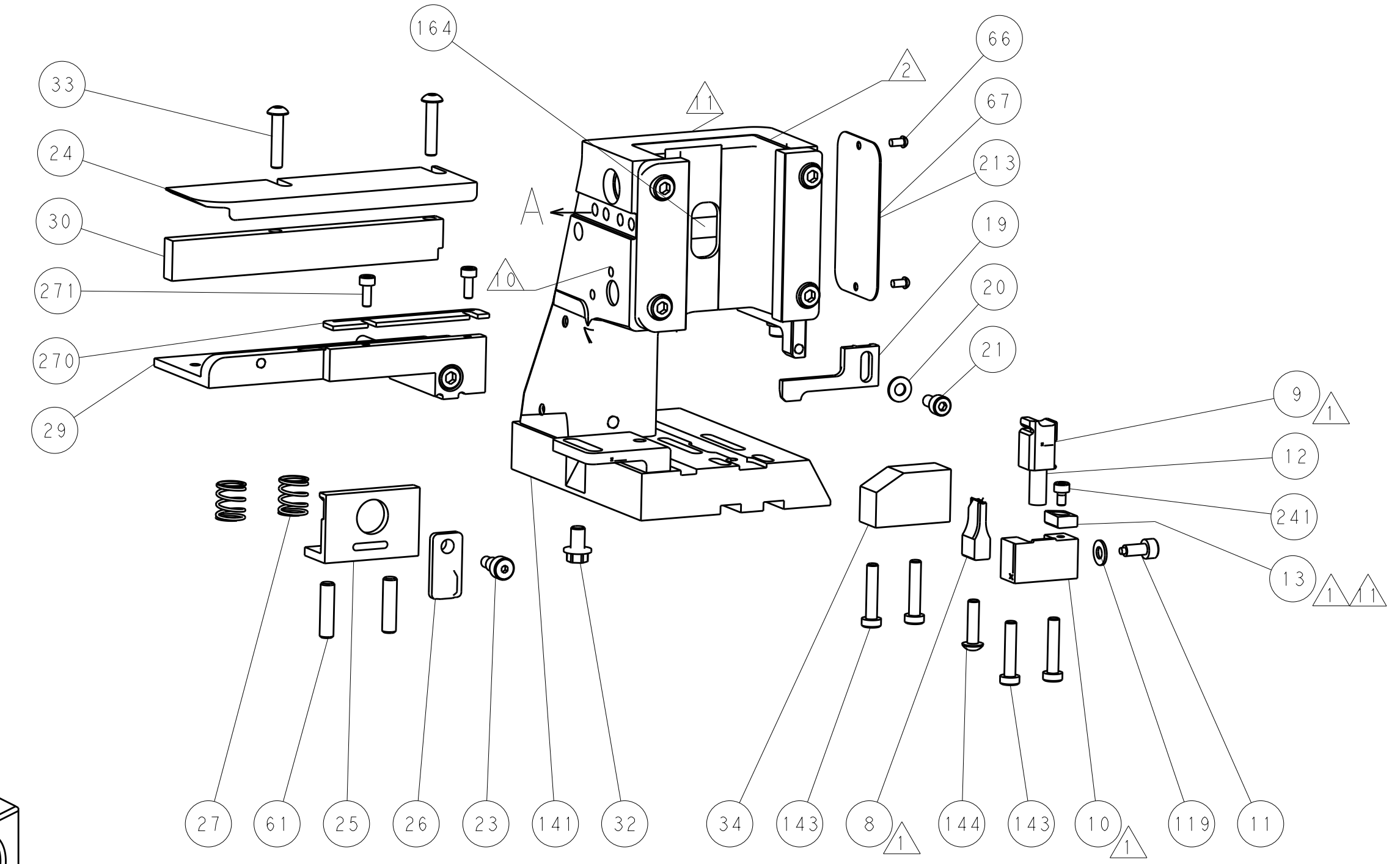
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN L. ZHANG 24AUG2011		CHK L. ZHANG 24AUG2011		NAME Ocean Side Feed Applicator	
0 PLC ±.5		1 PLC ±0.13		2 PLC ±0.013		3 PLC ±0.0001		4 PLC ±.5	
ANGLES		FINISH		PRODUCT SPEC		APPLICATION SPEC		RESTRICTED TO	
MATERIAL		WEIGHT		SIZE		CAGE CODE		DRAWING NO	
-		-		A1		00779		2151019	
Customer Accessible Production Drawing		SCALE		1:2		SHEET		4 OF 4	
								REV	
								E1	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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