

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

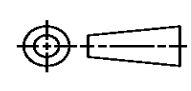
REVISIONS

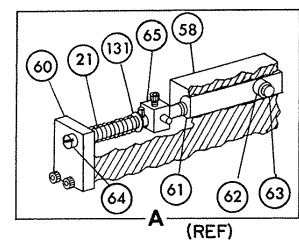
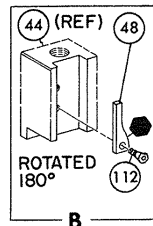
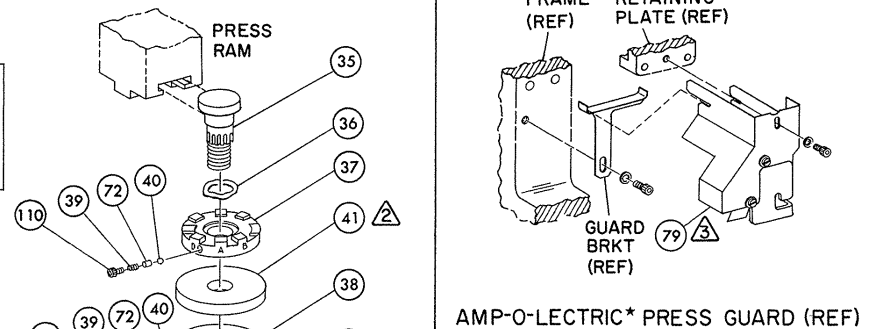
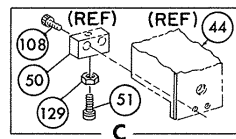
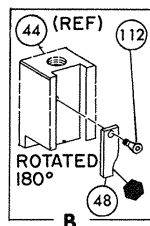
P	LTR	DESCRIPTION	DATE	DWN	APVD
	L1	ECR-14-003327	11MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266192-1

FOR REPLACEMENT PARTS FOR APPLICATOR 466508-1
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466508-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME MINIATURE QUICK CHANGE APPLICATOR END FEED			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 466508-1	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV L1

PRE-FEED
1 1/8" STROKEPOST-FEED
1 5/8" STROKE

AMP-O-LECTRIC* PRESS GUARD (REF)

NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

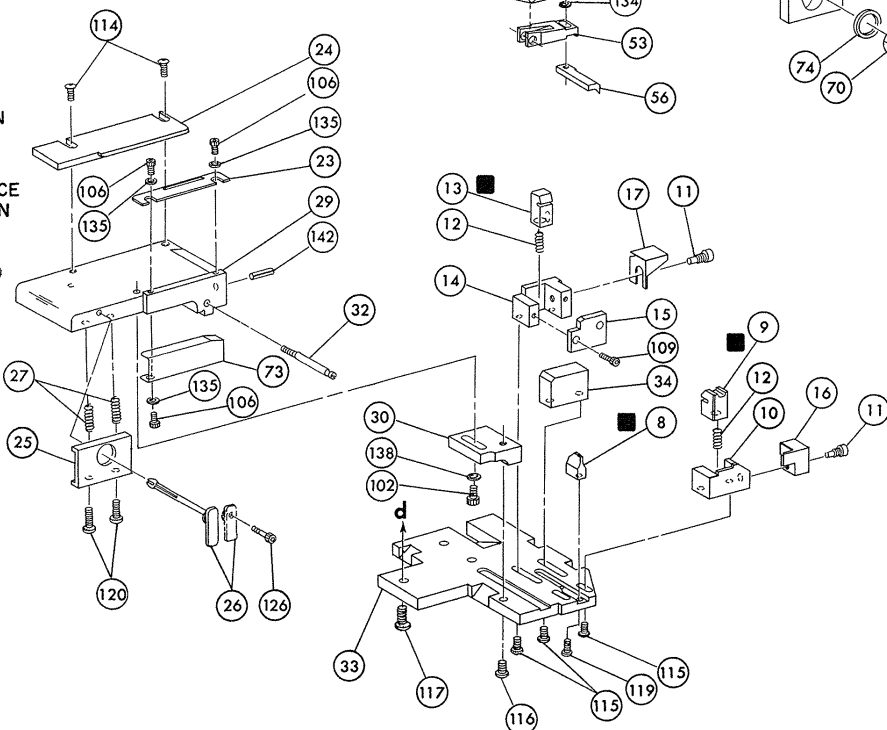
4- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

KEY:

RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

LUBRICATE DAILY USING NO. 20 MACHINE OIL.

GREASE LIGHTLY



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	458537-2	PAWL, FEED	56
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	55
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	54
—	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	51
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	50
3	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	721002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690501-4	CAM POST FEED 1 5/8 STROKE	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133	—	—	—	47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	—	—	—	46
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
—	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
—	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
—	—	—	127	1	690223-1	DISC, SPACER	41
—	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	1	23241-6	BALL, STEEL	40
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	125	1	690170-1	SPRING, COMPRESSION	39
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	124	1	22480-5	DISC, INSULATION	38
2	5-21006-6	SCR, SET SKT (10-32 X .75) DRAG	123	1	690141-7	DISC, WIRE	37
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	122	1	22480-5	WASHER, SPRING	36
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	121	1	690212-1	POST, RAM	35
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	120	—	—	SUPPORT, TERMINAL	34
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	119	REF.	455675-1	PLATE, BASE	33
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	118	1	690432-3	SCREW, ADJUSTMENT	32
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	117	—	—	—	31
1	1-21002-7	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
—	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	115	1	455671-1	PLATE, STRIP GUIDE	29
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) REAR SHEAR PLATE	113	2	1-22284-0	SPRING, DRAG	27
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	112	1	690546-1	LEVER, DRAG RELEASE	26
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	111	1	240792-1	DRAG, STOCK	25
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	110	1	4-690440-9	GUIDE STRIP (REAR)	24
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	108	—	—	—	22
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	107	REF.	4-22284-9	SPRING, FEED RETURN	21
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	106	—	—	—	20
REF.	455749-1	GUARD, WINDOW	105	1	690472-2	STRIPPER	19
REF.	1-465184-0	LUBRICATOR ASSY	104	—	—	HOLDER, TERMINAL	18
—	—	OIL, LUBRICATING	103	—	—	GUARD, CHIP (REAR)	17
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	102	1	691667-1	GUARD, CHIP (FRONT)	16
1	461264-1	PLATE, ID	101	—	—	PLATE, SHEAR (REAR)	15
REF.	458109-1	WASHER, SPECIAL	100	—	—	HOLDER, SHEAR (FRONT)	14
1	454877-3	PLATE, STRIP GUIDE COVER	99	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	690603-1	SPRING, ASSIST	98	1	4-690512-8	ANVIL	8
REF.	690517-1	SPACER	97	—	—	SPACER, DEPRESSOR (REAR)	7
—	22594-8	NUT, HEX	96	1	1-455889-4	DEPRESSOR, SHEAR (REAR)	6
—	240628-1	PLATE, ADJUSTMENT	95	—	—	DEPRESSOR, SHEAR (FRONT)	5
—	240626-1	SHAFT, PIVOT	94	—	—	SPACER, TUBULAR, INS CRIMPER	4
—	240633-1	BUSHING	93	—	—	CRIMPER, INSULATION	3
—	455680-1	LEVER, INTERMEDIATE	92	—	—	SPACER, CRIMPER	2
—	240629-1	BLOCK, PIVOT	91	1	3-456406-3	CRIMPER, WIRE	1
—	240632-2	SCREW, ADJUSTMENT FEED ROD	90	—	—	—	—
—	240659-3	PIN, CAM ROLLER	89	—	—	—	—
—	240658-1	ROLLER, CAM	88	—	—	—	—
—	454398-2	ROD, FEED	87	—	—	—	—
REF.	454178-1	GUIDE, FEED ROD	86	—	—	—	—

QTY	PART NO	DESCRIPTION	ITEM NO
1	454178-1	GUIDE, FEED ROD	86
1	454398-2	ROD, FEED	87
1	240658-1	ROLLER, CAM	88
1	240659-3	PIN, CAM ROLLER	89
1	240632-2	SCREW, ADJUSTMENT FEED ROD	90
1	240629-1	BLOCK, PIVOT	91
1	240633-1	BUSHING	93
1	240626-1	SHAFT, PIVOT	94
1	240628-1	PLATE, ADJUSTMENT	95
1	22594-8	NUT, HEX	96
1	690517-1	SPACER	97
1	690603-1	SPRING, ASSIST	98
1	454877-3	PLATE, STRIP GUIDE COVER	99
1	461264-1	PLATE, ID	100
1	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	101
1	455749-1	GUARD, WINDOW	102
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	103
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	104
1	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	105
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	106
1	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	107
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	108
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	109
2	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	110
1	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117
1	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119
2	5-21006-6	SCR, SET SKT (10-32 X .75) DRAG	120
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	124
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	125
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128
1	21068-5		

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9