

4

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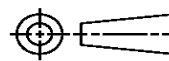
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			F1	ECR-14-002337	18FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151106-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426077
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426077

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		TE Connectivity						
		CHK	RAGHAVENDRA								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±			NAME						
					SIDE FEED HD-I APPLICATOR						
		MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO
						A3			C- 1426077		
CUSTOMER DRAWING						SCALE		SHEET 1 OF 2		REV F1	

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426077

SET UP GAGE
458637-3

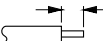
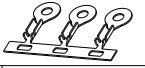
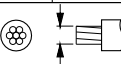
2000

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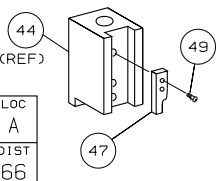
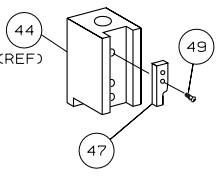
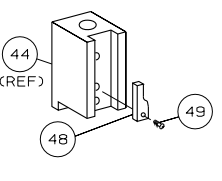
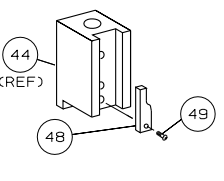
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DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426077-1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426077-2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426077-6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426077-1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426077-2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426077-6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426077-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: .070 RECEPTACLE ECONOSEAL 3 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29 [.090 IN]	F	0.75 - 2.00mm ²	
INSUL	3.68 [.145 IN]	0	1.85-2.70 [.073-.106 IN]	
WIRE STRIP LENGTH 4.00-4.50 [.157-.177 IN]			APPL INSTRUCTION 408-8322 	
TERMINAL -		-		FEED 9.80 [.386 IN]
APPL SPEC 114-3040		-		
TERMINALS APPLIED 				
TERMINAL	SEAL	-	-	-
345806	347874-1	-	-	-
344113	172888-2	-	-	-
175104-2	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT 		PIN PN & LENGTH [IN]
mm ² AWG				
2.00mm ²		1.70 ±0.05 [.067 ±.002 IN]		9-354778-3 [.2960]
1.50mm ²		1.50 ±0.05 [.059 ±.002 IN]		1-354779-1 [.3045]
1.25mm ²		1.42 ±0.05 [.056 ±.002 IN]		1-354779-7 [.3075]
1.00mm ²		1.32 ±0.05 [.052 ±.002 IN]		2-354779-6 [.3120]
0.75mm ²		1.22 ±0.05 [.048 ±.002 IN]		3-354779-5 [.3165]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

-  1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGE IS DEPENDENT ON SEAL BEING USED. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
-  5.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			
LOC A DIST 66			

AMP 1756 REV 3-92 24-AUG-06 15:32:09 b8420

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1426077

1426077

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-	1	1	1	1	1	1	1426077	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
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-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4X14) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	46
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	45
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
-	1	1	1	1	1	1	1338660-1	RAM	43
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	42
-	1	1	1	1	1	1	690124-1	WASHER, RAM	41
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	40
-	1	1	1	1	1	1	23241-1	BALL, STEEL	39
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	38
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	37
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	36
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	35
-	1	1	1	1	1	1	690212-1	POST, RAM	34
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	33
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	28
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	27
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	25
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	24
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	23
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	20
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	19
-	-	1	-	-	1	-	690472-1	STRIPPER	18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	13
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	12
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	11
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	10
-	1	2	2	2	1	1	1333205-9	ANVIL	9
-	1	1	1	1	1	1	3-240641-7	SPACER, DEPRESSOR (REAR)	8
-	-	-	-	-	-	-	-	-	7
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	6
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	5
-	1	2	2	2	1	1	318712-8	CRIMPER, INSULATION	4
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	3
-	1	2	2	2	1	1	3-456406-3	CRIMPER, WIRE	2
-	-	-	-	-	-	-	-	-	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
							QTY REQD PER ASSY		
							PARTS LIST		
							MATL	HT TR	FIN
							DR	17AUG00	APP
							M.CLIFFORD	F.BACKHURST	
							CHK	REL	L.LOFTHOUSE
							AMP Incorporated Harrisburg, PA 17105-3608		
							NAME SIDE FEED HD-I APPLICATOR		
							MACHINE REF HD-I APPL		
							SCALE	DWG NO	1426077
							SHEET 1 of 1 REV F		
							CUSTOMER AND ASSEMBLY DRAWING		
							RESTRICTED TO		

1426077

D

C

B

A

Данный компонент на территории Российской Федерации

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