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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

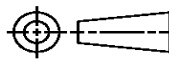
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

1426175 1426175

/home/us024474/tecmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426175-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426175-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426175-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426175-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426175-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426175-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426175-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: POSITIVE LOCK RECEPTACLE

CRIMP	SIZE	TYPE	RANGE
WIRE	4.06 [.160 IN]	F	4.0mm ² - 6.0mm ²
INSUL	5.33 [.210 IN]	F	3.40-5.00 [.134-.197 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
4.80-5.60 [.189-.220 IN]		408-8322	

TERMINAL	114-20036 (A)	-	FEED
APPL SPEC	114-20029 (B)	-	26.42 [1.040 IN]

TERMINALS APPLIED

790319 A	-	-	-	-
281829 B	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

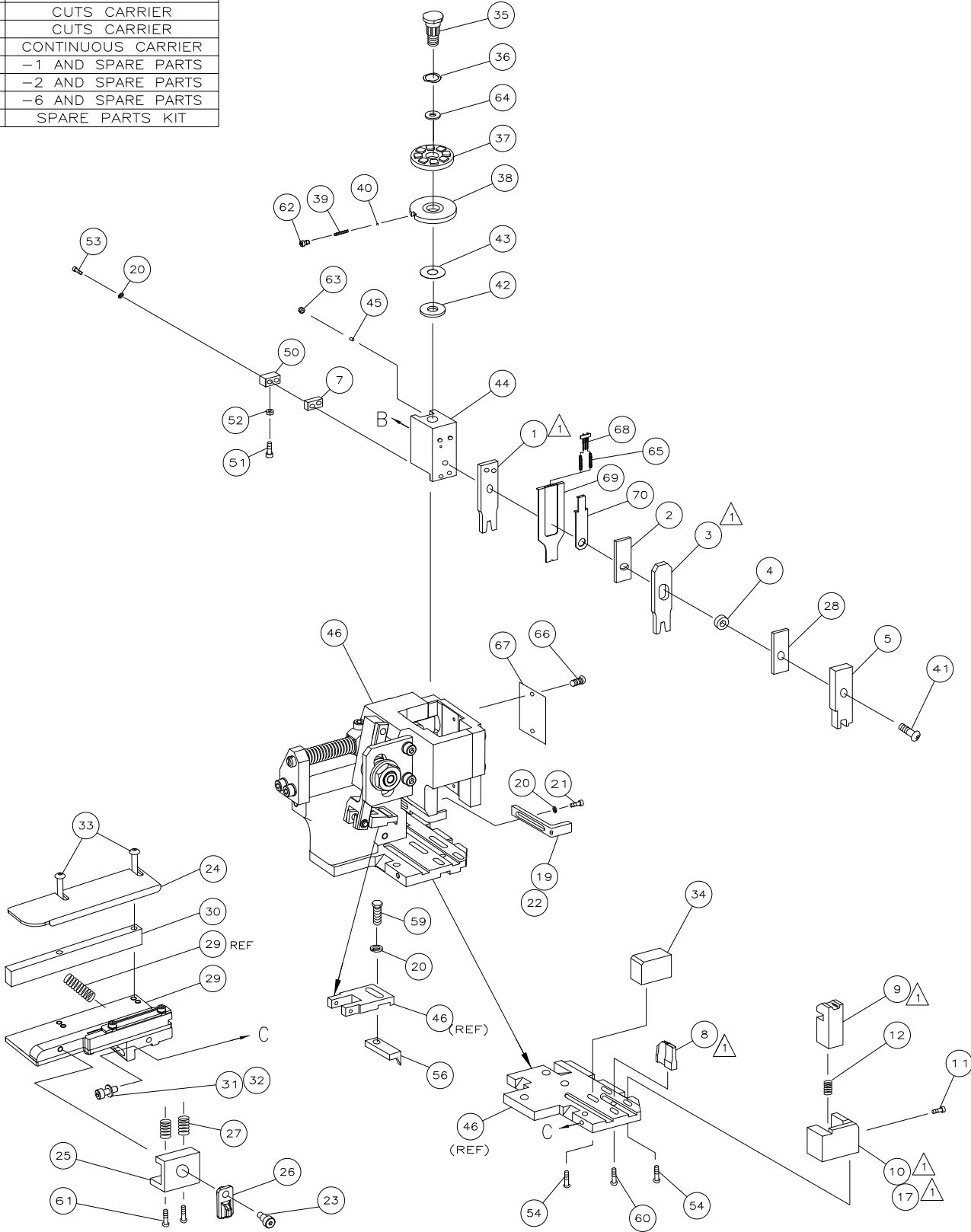
WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
6.0mm ²	2.62 ±0.05 [.103 ±.002 IN]	3-354778-5 [.2670]
10 AWG	2.44 ±0.05 [.096 ±.002 IN]	4-354778-9 [.2740]
5.0mm ²	2.36 ±0.05 [.093 ±.002 IN]	5-354778-7 [.2780]
4.0mm ²	2.16 ±0.05 [.085 ±.002 IN]	7-354778-2 [.2855]

-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE



-	1	1	1	1	1	1	1426175	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
-	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR (WIRE DP)	71
-	1	1	1	1	1	1	1490525-2	WIRE DEPRESSOR	70
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	69
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	68
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	67
-	2	2	2	2	2	2	1-23147-4	SPRING, COMPRESSION	66
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	65
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	64
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	63
-	2	2	2	2	2	2	2-18032-5	SCR, SET (M5X20) DRAG	62
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	60
-	-	-	-	-	-	-	-	-	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1333240-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	9-18023-6	SCR, SHC (M4x14) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-7	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333211-1	ANVIL	8
-	1	1	1	1	1	1	4-240641-2	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	6-683453-5	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
-	1	2	2	2	1	1	456414-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY

PARTS LIST

DIMENSIONS: mm [INCHES]		DO NOT SCALE PRINT.		TOLERANCES UNLESS SPECIFIED:	
G	ECR-10-016896	KH	AUG13	1	PLC DEC ±0.5 [.02 IN]
F	0150-0777-03	RK	JUL03	2	PLC DEC ±-
E	0150-0411-03	RK	APR03	3	PLC DEC ±-
D	ECN 0150-0368-02	TE	3-02	ANGLES ±-	
C	0150-0254-02	CE	MAR02	SURF TEXTURE: ✓	
B	ECN 0150-0970-01	TE	10-01	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX	
A	SEE ECN 015A-0503-01	LJL	JUN01		
P/F	LTR	REVISION	RECORD	APP	DATE

DR	13MAR01	APP	13MAR01	HT TR	-	FIN	-
LLOFHOUSE	F.BACKHURST	REL	19JUN01	LLOFHOUSE			
CHK							
NAME				SIDE FEED HD-I APPLICATOR			
SCALE				D			
DWG NO				1426175			
SHEET				1 of 1			
REV				G			

CUSTOMER AND ASSEMBLY DRAWING

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LAYOUT L1426175

SET UP GAGE 458637-3

2000

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AMP 1756 REV 3-92

1426175

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1426175

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9