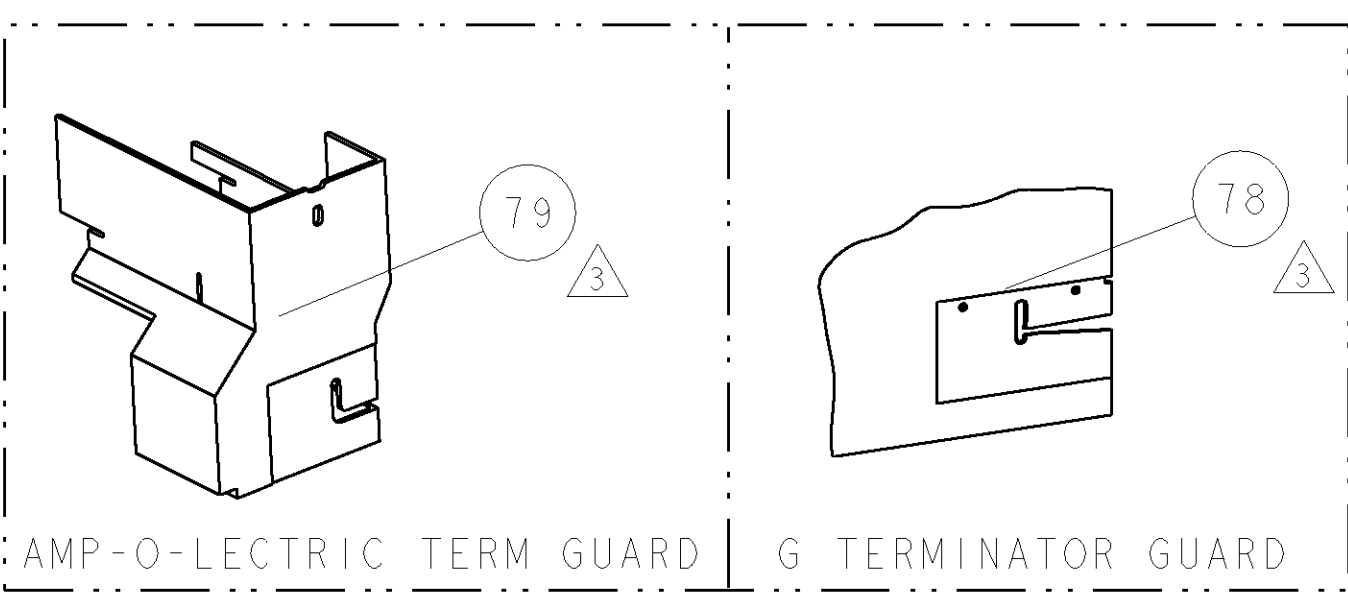
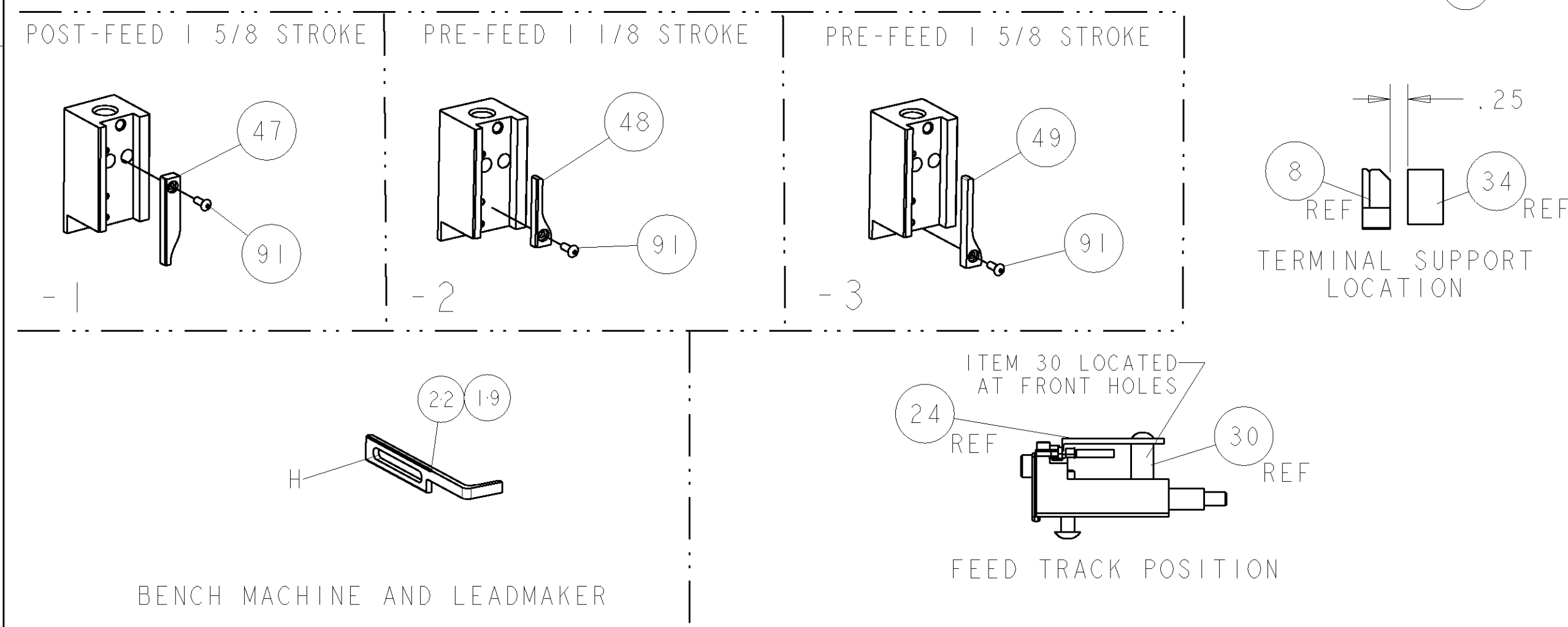
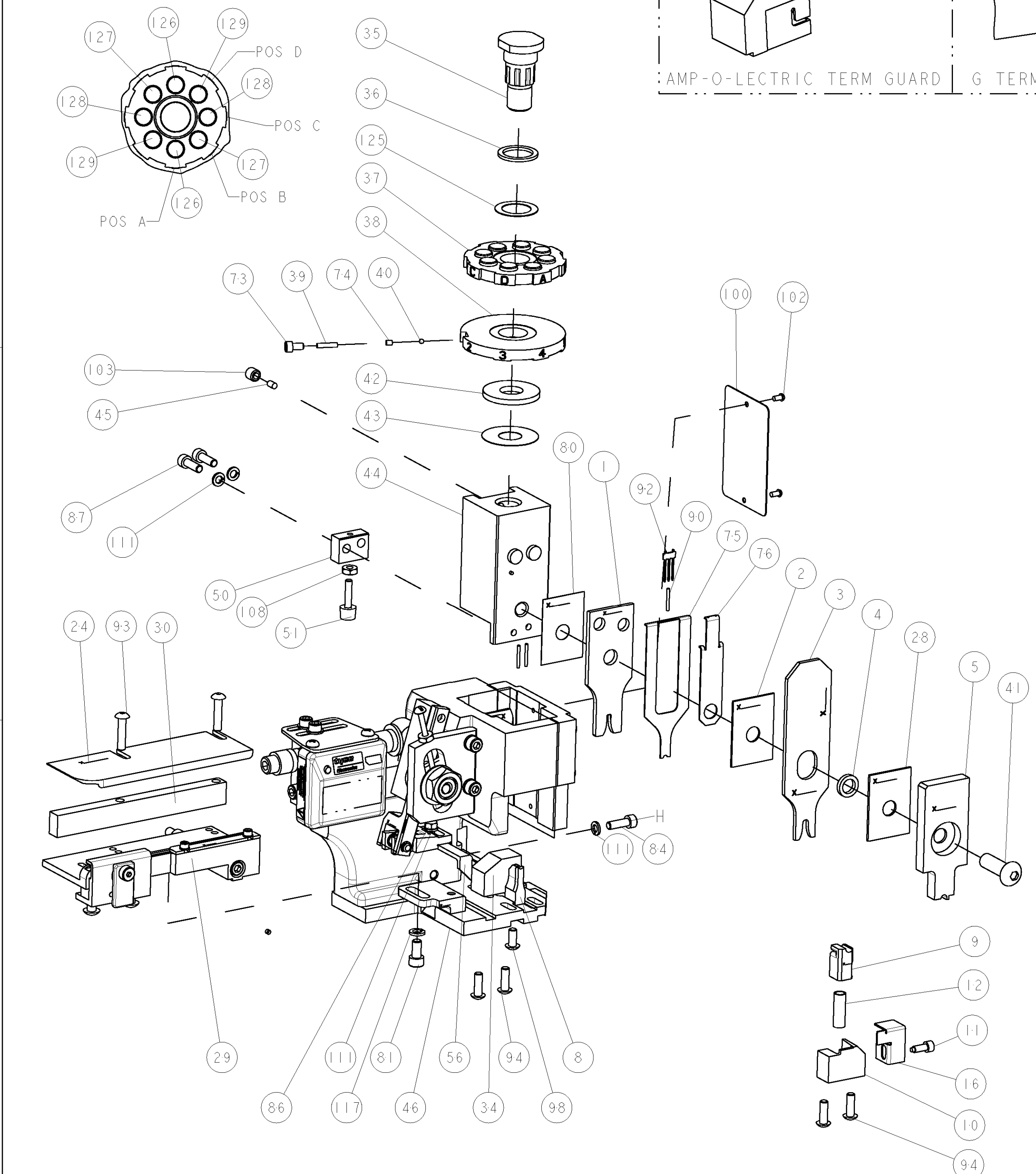


|                              |     |               |                                                       |           |  |
|------------------------------|-----|---------------|-------------------------------------------------------|-----------|--|
| 8                            |     |               | 7                                                     |           |  |
| THIS DRAWING IS UNPUBLISHED. |     |               | RELEASED FOR PUBLICATION                              |           |  |
| 20                           |     |               | 20                                                    |           |  |
| (C) COPYRIGHT 20             |     |               | BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. |           |  |
| PART<br>NUMBER               | REV | FIRST<br>USED | POWER UNIT                                            | FEED TYPE |  |
| 1852084-1                    | A   | 122500-1      | LEADMAKER                                             | POST FEED |  |
| 1852084-2                    | A   | 565435-5      | BENCH MODEL K                                         | PRE FEED  |  |
| 1852084-3                    | A   | 354500-1      | BENCH MODEL G                                         | PRE FEED  |  |



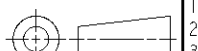
- 1 RECOMMENDED SPARE PARTS  
2 GREASE LIGHTLY  
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

|    |     |    |     |            |                                      |         |
|----|-----|----|-----|------------|--------------------------------------|---------|
| 2  | 2   | 2  | -   | 3-354779-0 | PIN, WIRE DISC, .3140                | 129     |
| 2  | 2   | 2  | -   | 2-354779-2 | PIN, WIRE DISC, .3100                | 128     |
| 2  | 2   | 2  | -   | 354779-7   | PIN, WIRE DISC, .3025                | 127     |
| 2  | 2   | 2  | -   | 8-354778-1 | PIN, WIRE DISC, .2900                | 126     |
| 1  | 1   | 1  | -   | 986950-1   | WASHER, FLAT PRECISION               | 125     |
| 1  | 1   | 1  | -   | 217238-1   | GENERAL INSTRUCTION PKG              | 124     |
| 1  | 1   | 1  | -   | 4088040    | SF APPL INST 408-8040                | 123     |
| -  | -   | -  | -   | -          | -                                    | 122     |
| -  | -   | -  | -   | -          | -                                    | 121     |
| -  | -   | -  | -   | -          | -                                    | 120     |
| -  | -   | -  | -   | -          | -                                    | 119     |
| -  | -   | -  | -   | -          | -                                    | 118     |
| 1  | 1   | 1  | -   | 21024-5    | WASHER, SPRG LOCK, REG NO 10         | 117     |
| -  | -   | -  | -   | -          | -                                    | 116     |
| -  | -   | -  | -   | -          | -                                    | 115     |
| -  | -   | -  | -   | -          | -                                    | 114     |
| -  | -   | -  | -   | -          | -                                    | 113     |
| -  | -   | -  | -   | -          | -                                    | 112     |
| 4  | 4   | 4  | -   | 21024-4    | WASHER, SPRG LOCK, REG NO 8          | 111     |
| -  | -   | -  | -   | -          | -                                    | 110     |
| -  | -   | -  | -   | -          | -                                    | 109     |
| 1  | 1   | 1  | -   | 21018-5    | NUT, HEX, REG 6-32                   | 108     |
| -  | -   | -  | -   | -          | -                                    | 107     |
| -  | -   | -  | -   | -          | -                                    | 106     |
| -  | -   | -  | -   | -          | -                                    | 105     |
| -  | -   | -  | -   | -          | -                                    | 104     |
| 1  | 1   | 1  | -   | 21009-2    | SCR, SET, SELF LOCKING 1/4-20 X .250 | 103     |
| 2  | 2   | 2  | -   | 21017-2    | SCREW, DRIVE                         | 102     |
| -  | -   | -  | -   | -          | -                                    | 101     |
| 1  | 1   | 1  | -   | 461264-1   | PLATE, IDENTIFICATION                | 100     |
| -  | -   | -  | -   | -          | -                                    | 99      |
| 1  | 1   | 1  | -   | 22733-8    | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 98      |
| -  | -   | -  | -   | -          | -                                    | 97      |
| -  | -   | -  | -   | -          | -                                    | 96      |
| -  | -   | -  | -   | -          | -                                    | 95      |
| 4  | 4   | 4  | -   | 2-21002-2  | SCR, BTN SKT HD CAP 8-32 X .500      | 94      |
| 2  | 2   | 2  | -   | 2-21002-4  | SCR, BTN SKT HD CAP 8-32 X .750      | 93      |
| 1  | 1   | 1  | -   | 1424350-1  | HOLDER, PIN                          | 92      |
| 1  | 1   | 1  | -   | 1-21002-7  | SCR, BTN SKT HD CAP 6-32 X .375      | 91      |
| 3  | 3   | 3  | -   | 1-23147-4  | SPRING, COMPRESSION                  | 90      |
| -  | -   | -  | -   | -          | -                                    | 89      |
| -  | -   | -  | -   | -          | -                                    | 88      |
| -  | -   | -  | -   | -          | -                                    | 87      |
| 2  | 2   | 2  | -   | 2-21000-7  | SCR, SKT HD CAP 8-32 X .500          | 86      |
| 1  | 1   | 1  | -   | 2-22603-0  | SCR, HEX HD CAP 8-32 X .312          | 85      |
| -  | -   | -  | -   | -          | -                                    | 84      |
| 1  | 1   | 1  | -   | 2-21000-7  | SCR, SKT HD CAP 8-32 X .500          | 83      |
| -  | -   | -  | -   | -          | -                                    | 82      |
| -  | -   | -  | -   | -          | -                                    | 81      |
| 1  | 1   | 1  | -   | 3-21000-4  | SCR, SKT HD CAP 10-32 X .375         | 80      |
| 1  | 1   | 1  | -   | 455888-1   | SPACER, CRIMPER                      | 79      |
| -  | REF | -  | -   | 455749-1   | GUARD WINDOW                         | 78      |
| -  | REF | -  | -   | 679532-1   | INSERT, GUARD                        | 77      |
| -  | -   | -  | -   | -          | -                                    | 76      |
| 1  | 1   | 1  | -   | 1490524-1  | DEPRESSOR, SPACER                    | 75      |
| 1  | 1   | 1  | -   | 1490525-3  | DEPRESSOR, WIRE                      | 74      |
| 1  | 1   | 1  | -   | 690603-1   | SPRING ASSIST AMP-O-MATOR APPLICATOR | 73      |
| -3 | -2  | -1 | U/M | PART NO    | DESCRIPTION                          | ITEM NO |

|                         |                |                                     |                        |             |             |
|-------------------------|----------------|-------------------------------------|------------------------|-------------|-------------|
| TERMINAL NAME: TERMINAL |                |                                     |                        |             |             |
| TYCO PN                 | MANF PN        | ESCUBEDO TERMINAL - AMP CRIMP SPECS |                        |             |             |
| 1572744                 | 7522.01        |                                     |                        |             |             |
| -                       | -              | PAD LTR                             | CRIMP HEIGHT           | WIRE SIZE   |             |
| -                       | -              | A                                   | .072±.002[1.83±0.05mm] | 14 AWG      |             |
| -                       | -              | B                                   | .061±.002[1.55±0.05mm] | 16 AWG      |             |
| -                       | -              | C                                   | .054±.002[1.37±0.05mm] | 18 AWG      |             |
| -                       | -              | D                                   | .050±.002[1.27±0.05mm] | 20 AWG      |             |
| -                       | -              | CRIMP                               | SIZE                   | TYPE        | RANGE       |
| -                       | -              | WIRE                                | .090 [2.29mm]          | F           | 14-20 AWG   |
| -                       | -              | INSUL                               | .140 [3.56mm]          | O           | ∅.059- .130 |
| WIRE STRIP LENGTH       | TERM APPL SPEC | FEED                                | APPL INSTRUCTIONS      | SET UP GAGE |             |
| .146 - .161             | NONE           | .433                                | 408-8040               | 458637-1    |             |

|     |    |      |     |             |  |           |     |
|-----|----|------|-----|-------------|--|-----------|-----|
| LOC |    | DIST |     | REVISONS    |  |           |     |
| A   | 66 | P    | LTR | DESCRIPTION |  | DATE      | DWN |
|     |    | A    |     | RELEASED    |  | 10AUG2005 | LG  |
|     |    |      |     |             |  |           | TE  |

|   |   |   |   |            |                                       |    |
|---|---|---|---|------------|---------------------------------------|----|
| 1 | 1 | 1 | - | 23030-1    | SCR, SKT HD CAP 6-32 x .25            | 73 |
| - | - | - | - | -          | -                                     | 72 |
| - | - | - | - | -          | -                                     | 71 |
| - | - | - | - | -          | -                                     | 70 |
| - | - | - | - | -          | -                                     | 69 |
| - | - | - | - | -          | -                                     | 68 |
| - | - | - | - | -          | -                                     | 67 |
| - | - | - | - | -          | -                                     | 66 |
| - | - | - | - | -          | -                                     | 65 |
| - | - | - | - | -          | -                                     | 64 |
| - | - | - | - | -          | -                                     | 63 |
| - | - | - | - | -          | -                                     | 62 |
| - | - | - | - | -          | -                                     | 61 |
| - | - | - | - | -          | -                                     | 60 |
| - | - | - | - | -          | -                                     | 59 |
| - | - | - | - | -          | -                                     | 58 |
| - | - | - | - | -          | -                                     | 57 |
| 1 | 1 | 1 | - | 458537-2   | PAWL, FEED                            | 56 |
| - | - | - | - | -          | -                                     | 55 |
| - | - | - | - | -          | -                                     | 54 |
| - | - | - | - | -          | -                                     | 53 |
| - | - | - | - | -          | -                                     | 52 |
| 1 | 1 | 1 | - | 811242-2   | BUMPER, HOLD DOWN                     | 51 |
| 1 | 1 | 1 | - | 690753-1   | SPACER, TONKER                        | 50 |
| 1 | - | - | - | 690602-6   | CAM, PRE FEED, 1 5/8                  | 49 |
| - | 1 | - | - | 690602-5   | CAM, PRE FEED, 1 1/8                  | 48 |
| - | - | 1 | - | 690501-4   | CAM, POST FEED, 1 5/8                 | 47 |
| 1 | 1 | 1 | - | 459456-1   | APPL. BASIC SUB ASSY (SIDE WISE MQCA) | 46 |
| 1 | 1 | 1 | - | 690191-1   | PLUG,NYLON                            | 45 |
| 1 | 1 | 1 | - | 455673-1   | RAM                                   | 44 |
| 1 | 1 | 1 | - | 690125-1   | SHIM SUB-ASSY                         | 43 |
| 1 | 1 | 1 | - | 690124-1   | WASHER, RAM (.115)                    | 42 |
| 1 | 1 | 1 | - | 7-21002-9  | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41 |
| 1 | 1 | 1 | - | 23241-6    | BALL, STEEL                           | 40 |
| 1 | 1 | 1 | - | 690170-1   | SPRING, COMPRESSION                   | 39 |
| 1 | 1 | 1 | - | 690142-1   | DISC, INSULATION                      | 38 |
| 1 | 1 | 1 | - | 354777-1   | WIRE DISC, ASSEMBLY                   | 37 |
| 1 | 1 | 1 | - | 22480-5    | SPRING, COMPRESSION                   | 36 |
| 1 | 1 | 1 | - | 690212-1   | POST, RAM                             | 35 |
| 1 | 1 | 1 | - | 1-690786-4 | TERMINAL SUPPORT                      | 34 |
| - | - | - | - | -          | -                                     | 33 |
| - | - | - | - | -          | -                                     | 32 |
| - | - | - | - | -          | -                                     | 31 |
| 1 | 1 | 1 | - | 1320908-1  | SPACER, STRIP GUIDE                   | 30 |
| 1 | 1 | 1 | - | 1633091-1  | SUB-ASSEMBLY, FEEDTRACK               | 29 |
| 1 | 1 | 1 | - | 1-455888-0 | SPACER, CRIMPER                       | 28 |
| - | - | - | - | -          | -                                     | 27 |
| - | - | - | - | -          | -                                     | 26 |
| - | - | - | - | -          | -                                     | 25 |
| 1 | 1 | 1 | - | 1320928-5  | PLATE, STRIP GUIDE                    | 24 |
| - | - | - | - | -          | -                                     | 23 |
| - | - | 1 | - | 690472-2   | STRIPPER                              | 22 |
| - | - | - | - | -          | -                                     | 21 |
| - | - | - | - | -          | -                                     | 20 |
| 1 | 1 | 1 | - | 690472-9   | STRIPPER                              | 19 |
| - | - | - | - | -          | -                                     | 18 |
| - | - | - | - | -          | -                                     | 17 |
| 1 | 1 | 1 | - | 318563-1   | GUARD, FRONT CHIP                     | 16 |
| - | - | - | - | -          | -                                     | 15 |
| - | - | - | - | -          | -                                     | 14 |
| - | - | - | - | -          | -                                     | 13 |
| 1 | 1 | 1 | - | 5-22280-0  | SPRING, COMPRESSION                   | 12 |
| 1 | 1 | 1 | - | 690461-1   | STOP, SHEAR                           | 11 |
| 1 | 1 | 1 | - | 690459-1   | SHEAR HOLDER, FRONT                   | 10 |
| 1 | 1 | 1 | - | 462006-1   | FLOATING SHEAR, FRONT                 | 9  |
| 1 | 1 | 1 | - | 1633110-5  | ANVIL, COMBINATION .090               | 8  |
| - | - | - | - | -          | -                                     | 7  |
| - | - | - | - | -          | -                                     | 6  |
| 1 | 1 | 1 | - | 2-455889-0 | DEPRESSOR, SHEAR                      | 5  |
| 1 | 1 | 1 | - | 1-238011-0 | BLOCK, CRIMPER SPACER                 | 4  |
| 1 | 1 | 1 | - | 5-683454-0 | CRIMPER, INSULATION 0                 | 3  |
| 1 | 1 | 1 | - | 455888-8   | SPACER, CRIMPER                       | 2  |
| 1 | 1 | 1 | - | 4-456406-3 | CRIMPER, WIRE PREMIUM                 | 1  |

|                                                                                                                                                                                                  |  |                                                                                       |  |                                                                                                                                       |  |                          |  |            |  |                                                                                                                                     |  |         |  |                              |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------|--|------------|--|-------------------------------------------------------------------------------------------------------------------------------------|--|---------|--|------------------------------|--|
| -3                                                                                                                                                                                               |  | -2                                                                                    |  | -1                                                                                                                                    |  | U/M                      |  | PART NO    |  | DESCRIPTION                                                                                                                         |  | ITEM NO |  |                              |  |
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| DIMENSIONS:<br><br>INCHES                                                                                                                                                                        |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br><br>0 PLC ±.01<br>1 PLC ±.01<br>2 PLC ±.01<br>3 PLC ±.0001<br>4 PLC ±.0001<br>ANGLES ±.0001 |  | DWN                      |  | 20JUL2005  |  |  Tyco Electronics<br>Harrisburg, PA 17105-3608 |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  |                                                                                                                                       |  | CHK                      |  | 20JUL2005  |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  |                                                                                                                                       |  | R KNEPPER                |  |            |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  |                                                                                                                                       |  | APVD                     |  | 20JUL2005  |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  |                                                                                                                                       |  | T FLIN                   |  |            |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  | NAME                                                                                                                                  |  | SIDE FEED HDM APPLICATOR |  |            |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  | PRODUCT SPEC                                                                                                                          |  | -                        |  |            |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  | APPLICATION SPEC                                                                                                                      |  | -                        |  |            |  |                                                                                                                                     |  |         |  |                              |  |
|                                                                                                                                                                                                  |  |                                                                                       |  | SIZE                                                                                                                                  |  | CASE CODE                |  | DRAWING NO |  | RESTRICTED TO                                                                                                                       |  |         |  |                              |  |
| MATERIAL                                                                                                                                                                                         |  | FINISH                                                                                |  | WEIGHT                                                                                                                                |  | A                        |  | 00779      |  | C=1852084                                                                                                                           |  | -       |  |                              |  |
| -                                                                                                                                                                                                |  | -                                                                                     |  |                                                                                                                                       |  | CUSTOMER DRAWING         |  |            |  |                                                                                                                                     |  |         |  | SCALE 3:5 SHEET 1 OF 1 REV A |  |

## Данный компонент на территории Российской Федерации

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Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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