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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	J1	ECR-14-003074	01MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151107-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528099
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528099

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL	
		PRODUCT SPEC		SIZE A3	
		APPLICATION SPEC		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO C- 1528099	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE		SHEET 1 OF 2 REV J1	

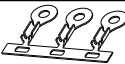
THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT L2476
SET UP GAGE 458637-3

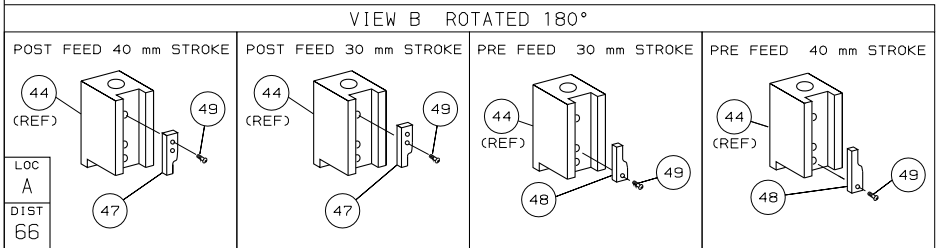
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DRAWING MADE IN THIRD ANGLE PROJECTION

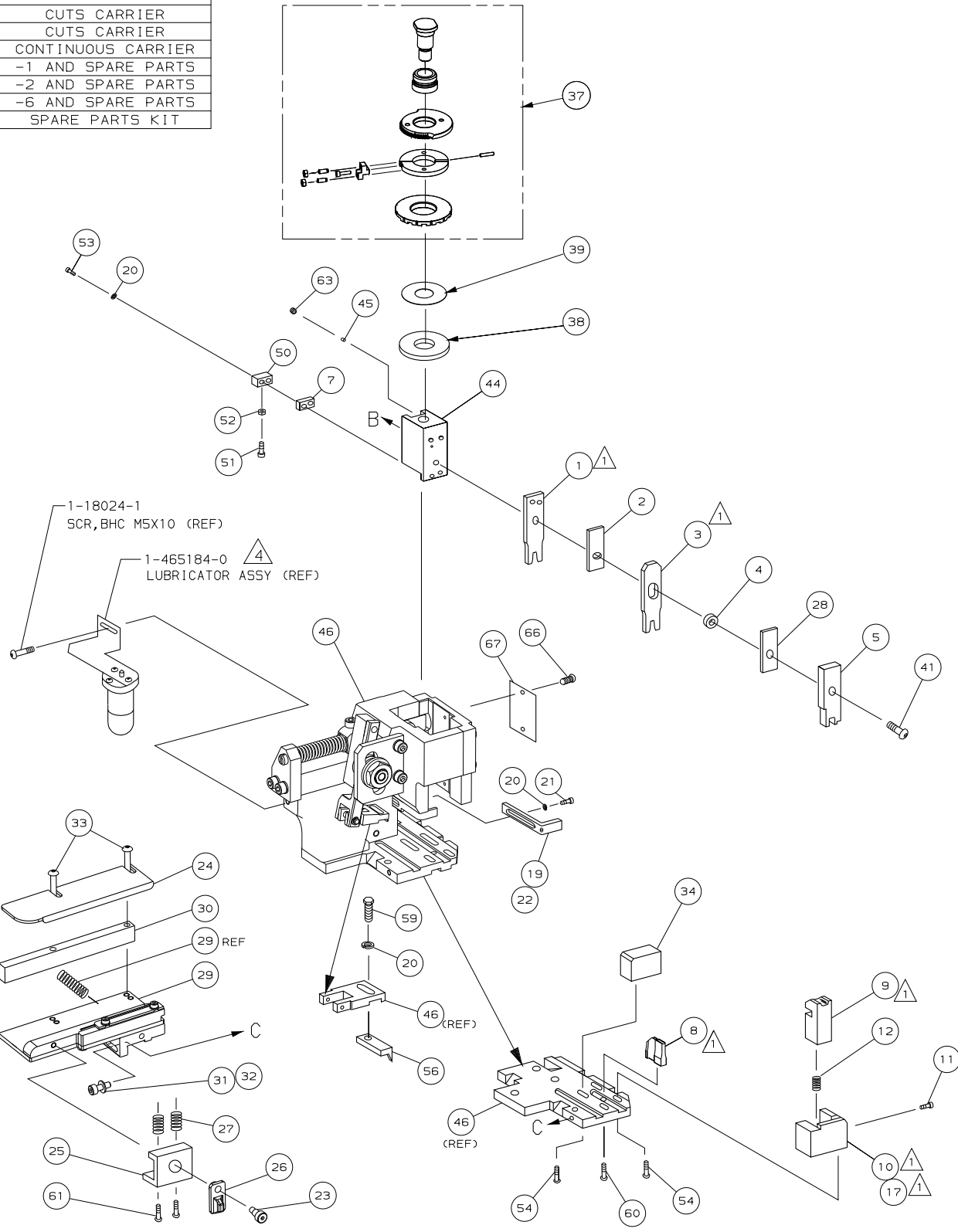
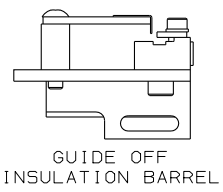
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528099-1	J	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528099-2	J	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528099-6	J	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528099-1	J	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528099-2	J	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528099-6	J	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528099-7	D	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 250 SERIES, POSITIVE LOCK RECEPTACLE				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.80 [.110 IN]	F	1.25-2.5mm ²	
INSUL	3.55 [.140 IN]	OV	2.1-3.1 [.083-.122 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
5.7-6.3 [.224-.248 IN]			408-8322 & 408-8490 	
TERMINAL		-		FEED
APPL SPEC 114-18365		-		26.42 [.1040 IN]
TERMINALS APPLIED 				
927854	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		REF SETTING 
mm ² AWG		*		
2.5mm ²		2.04 ±0.05 [.080 ±.002 IN]		B2
1.0mm2 + 1.50mm2		2.04 ±0.05 [.080 ±.002 IN]		B2
2.15mm ² (14 AWG)		1.94 ±0.05 [.076 ±.002 IN]		B8
2mm ²		1.90 ±0.05 [.075 ±.002 IN]		C0
1.5mm ²		1.76 ±0.05 [.069 ±.002 IN]		D4
0.5mm ² + 0.75mm2		1.69 ±0.05 [.066 ±.002 IN]		E2
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.



* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	1	1	1528099	PRINT, APPLICATOR LOG SHEET	73			
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72			
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-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67			
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66			
									65			
									64			
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63			
									62			
-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20) DRAG	61			
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60			
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59			
									58			
									57			
-	1	1	1	1	1	1	1333240-1	PAWL, FEED	56			
									55			
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4X12) SHEAR HOLDER	54			
-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4X16) TERM HLD DWN	53			
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52			
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51			
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50			
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49			
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48			
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47			
-	1	1	1	1	1	1	1320999-4	APPLICATOR BASIC SUBASSY	46			
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45			
-	1	1	1	1	1	1	1338660-1	RAM	44			
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									42			
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41			
									40			
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39			
-	1	1	1	1	1	1	469367-2	SPACER, FINE ADJUST	38			
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37			
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									35			
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34			
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33			
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32			
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31			
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30			
-	1	1	1	1	1	1	1633073-7	STRIP GUIDE PLATE ASSY	29			
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28			
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27			
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26			
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25			
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24			
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23			
-	1	-	1	1	-	1	690472-2	STRIPPER	22			
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21			
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20			
-	-	1	-	-	1	-	690472-1	STRIPPER	19			
									18			
	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17			
									16			
									15			
									14			
									13			
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12			
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11			
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10			
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9			
1	2	2	2	1	1	1	1338696-1	ANVIL	8			
-	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7			
									6			
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5			
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4			
1	2	2	2	1	1	1	3-854830-3	CRIMPER, INSULATION	3			
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2			
1	2	2	2	1	1	1	3-456408-0	CRIMPER, WIRE	1			
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO			
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			A		
QTY REQD PER ASSY							PARTS LIST					
DIMENSIONS: mm (INCHES)							MATL	HT TR	FIN			
DO NOT SCALE PRINT.							-	-	-			
TOLERANCES UNLESS OTHERWISE SPECIFIED:												
1 PLC DEC ±0.5 (.02 IN)							DR	22APR02	APP	22APR02		
							L.LOFHOUSE	L.LOFHOUSE	L.LOFHOUSE			
2 PLC DEC ±-							CHK	-	REL	03MAY02		
3 PLC DEC ±-												
ANGLES ±-							NAME	FINE ADJ SIDE FD HD-I APPL			MACHINE REF	
SURF TEXTURE: ✓											HD-I APPL	
RK	OCT06	REMOVE BURRS, BREAK					SCALE	D	DWG	1528099	SHEET	REV
APP	DATE	SHARP EDGES R0.38 MAX							NO		1 of 1	J
CASE CODE 00779							CUSTOMER AND ASSEMBLY DRAWING			RESTRICTED TO		
										-		

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<http://moschip.ru/get-element>

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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