
PART NUMBER	REV	FIRST USED	TERMINALS APPLIED
1385724-1	D	AOM / CLS	521471 1969133
1385724-2	A	K UNIT	521597
1385724-3	D	G UNIT	521599
1385724-4	D	KOMAX	521601

1. RECOMMENDED SPARE PARTS.
2. ITEMS NOT SHOWN ON ASSEMBLY.
3. TOLERANCE ON CUT LENGTH TO BE ± 1.3 .
4. USED ON THE CLS I AND II MACHINES ONLY.
REMOVE THE TWO MOUNTING SCREWS SECURING THE PRODUCT DEREELEER AND PLACE THE PRODUCT GUIDE (ITEM 111) ON TOP OF THE MOUNTING BRACKET. REASSEMBLE AND RETIGHTEN THE TWO MOUNTING SCREWS.
5. SPRING LOADED TONKER (P/N 354853-1) MUST BE USED WHEN RUNNING THE APPLICATOR ON A LEADMAKER.
6. AIR VALVE CONVERSION KIT, PN 1633069-2 FOR KOMAX MACHINE.
7. GRIND BOTTOM OF ITEM 46 IF IT PROTRUDES BELOW BOTTOM OF ITEM 95.
8. CUT TO LENGTH AT ASSEMBLY
9. SHIM AS REQUIRED TO ALIGN THE POD WITH THE POD INSERTER.
10. SHIM MAY BE REQUIRED BETWEEN STRIP GUIDE PLATE (ITEM 53) AND REAR STRIP GUIDE (ITEM 95) TO CENTER THE TERMINAL OVER THE ANVIL.

CRIMPING DATA					
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH		
A	.061	#14	.195—.240		
B	.055	(2)#18			
C	.052	#16			
D	.047	#18			
CRIMP	SIZE	TYPE	FEED	TERM	SPEC
WIRE	.110	F	.580	114-2124	
INSUL	.210	0			
INSUL RANGE	WIRE RANGE		APPLICATOR INSTRUCTION SHEET		
.110—.150	18—14		AI 8099		
(2).110MAX	(2)18		AI 8102		

KOMAX SET-UP INSTRUCTIONS FOR APPLICATOR 1385724-4

- * MUST USE SPRING LOADED TONKER (P/N 1-509538-7).
- * TRIGGER POINT WHEN PRESS IS MOVING UP MUST BE SET AT 1.38".
- * PROCESS SPEED MUST BE SET TO 90%.
- * ACTUATION SPEED FOR FEED CYLINDER MUST BE SET AT 350 MILLISECONDS.
- * OPTIMATION MUST BE UNCHECKED.
- * SET REFERENCE PRESS HEIGHT SETTING TO 17 ON THE PRESS SCALE.
- * WHEN SETTING TRANSFER HEIGHT, WIRE MUST BE LEVEL TO THE BOTTOM OF THE WIRE BARREL AT BOTTOM DEAD CENTER.
- * WIRE MUST BE BIASED AWAY FROM THE LONG INSULATION LEG OR STRANDING MAY OCCUR.
- * IF LONG INSULATION LEG IS CATCHING POD DURING INSERTION, SPRING LOADED TONK IS SET TOO HIGH.
- * FEED PAWL MUST BE SET UP AS CLOSE AS POSSIBLE TO THE SKATE DRAG.

LOC A
DIST 66

	D	ECR-12-010612		6-2012	MY	GB	
P	LTR	REVISION RECORD		DATE	DWN	APVD	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	
INCHES	0 PLC	$\pm .$
	1 PLC	$\pm .$
	2 PLC	$\pm .$
	3 PLC	$\pm .$
	4 PLC	$\pm .$
ANGLES $\pm$	-	
SURFACE TEXTURE		

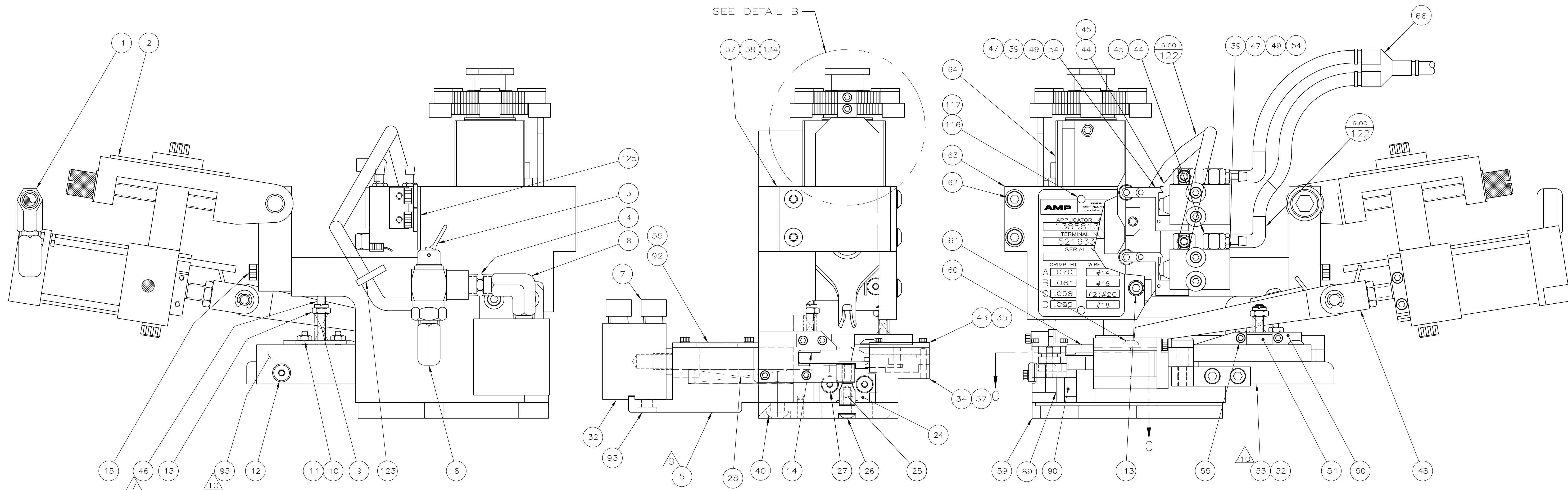
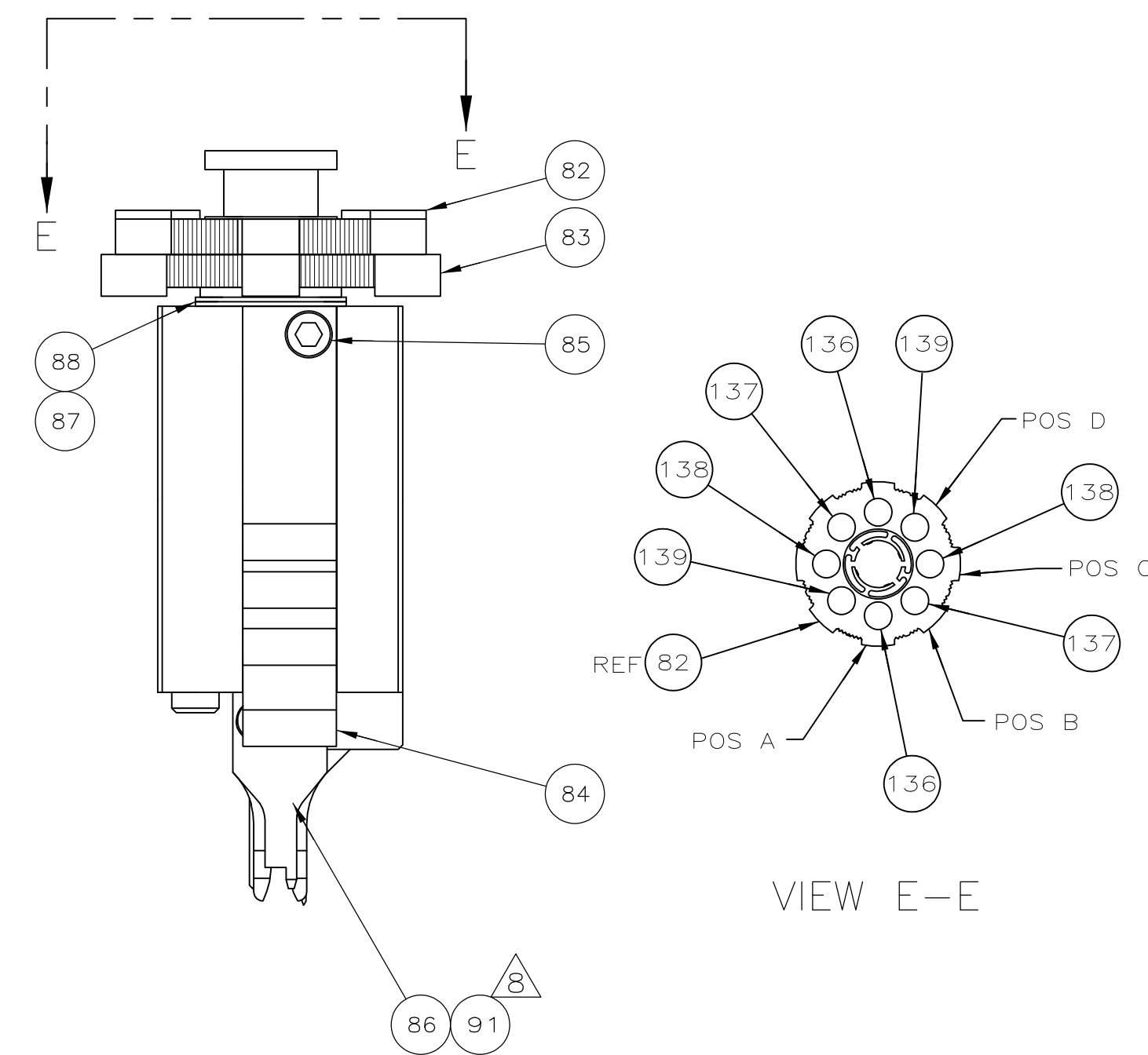
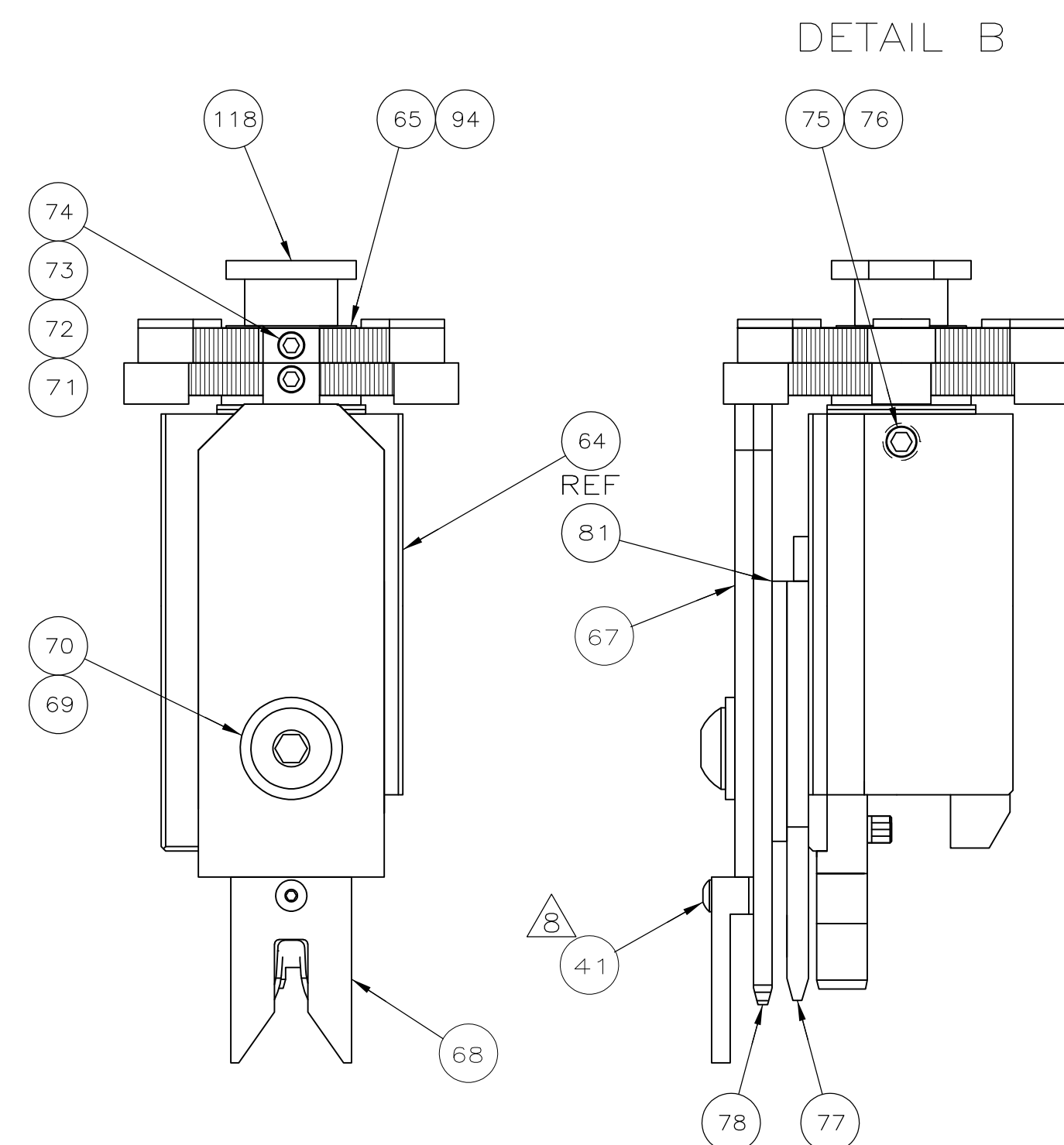
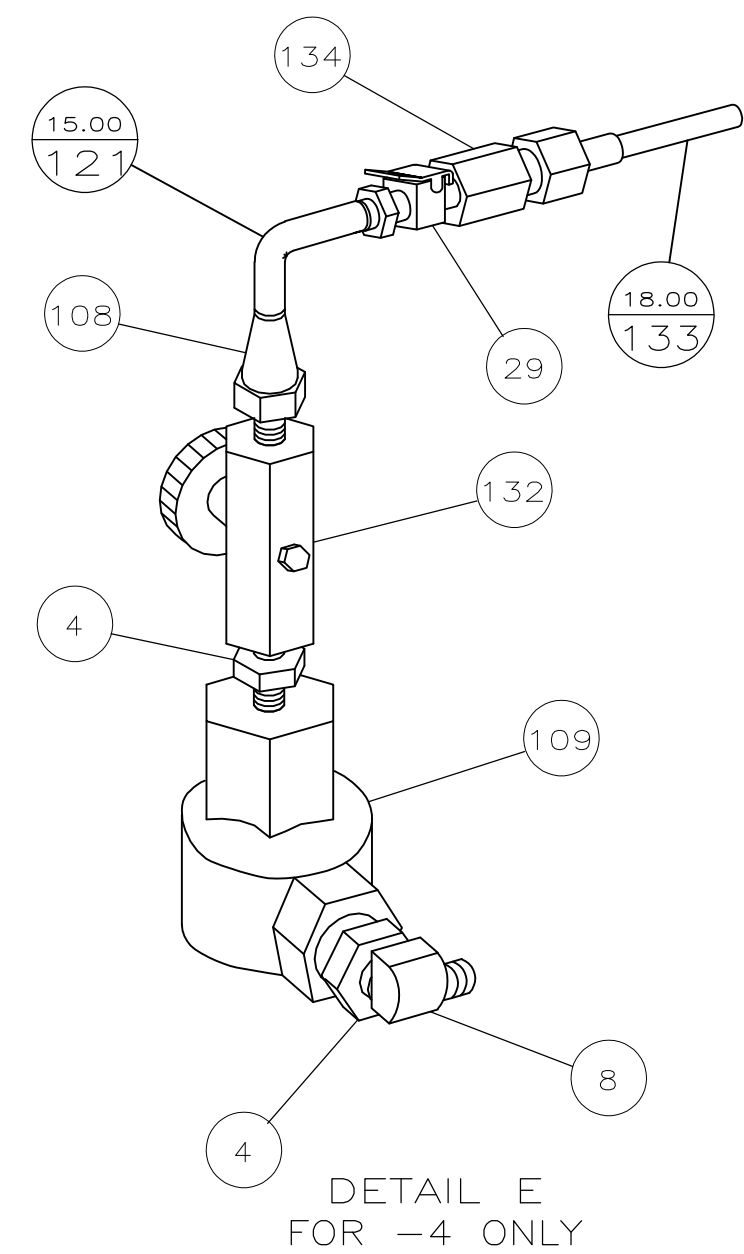
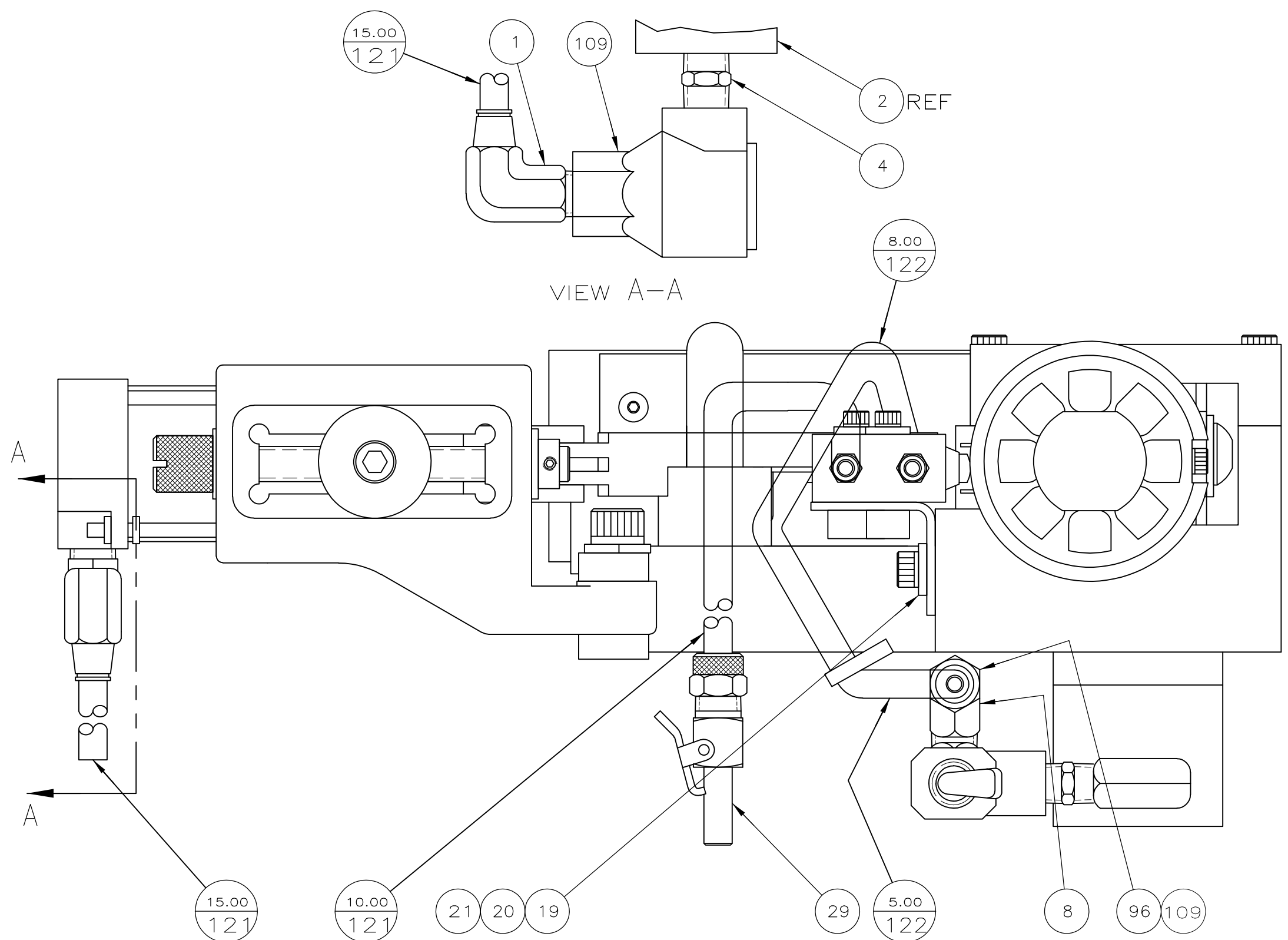
DWN	2/11/04	MATERIAL	HEAT TREAT		
K. STAKEM		-	-		
CHK	2/11/04	 TE Connectivity			
C.ERISMAN					
APRD	2/11/04				
T. ELBIN					
NAME					
ULTRA POD FLAG APPLICATOR					
SCALE	SIZE	DRAWING NO	SHEET	REV	
1:1	A1	1385724	1	OF 3	D

DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)
THIS DRAWING IS A CONTROLLED DOCUMENT.

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LOC
A
DIST
66

3308-8 (3/11)

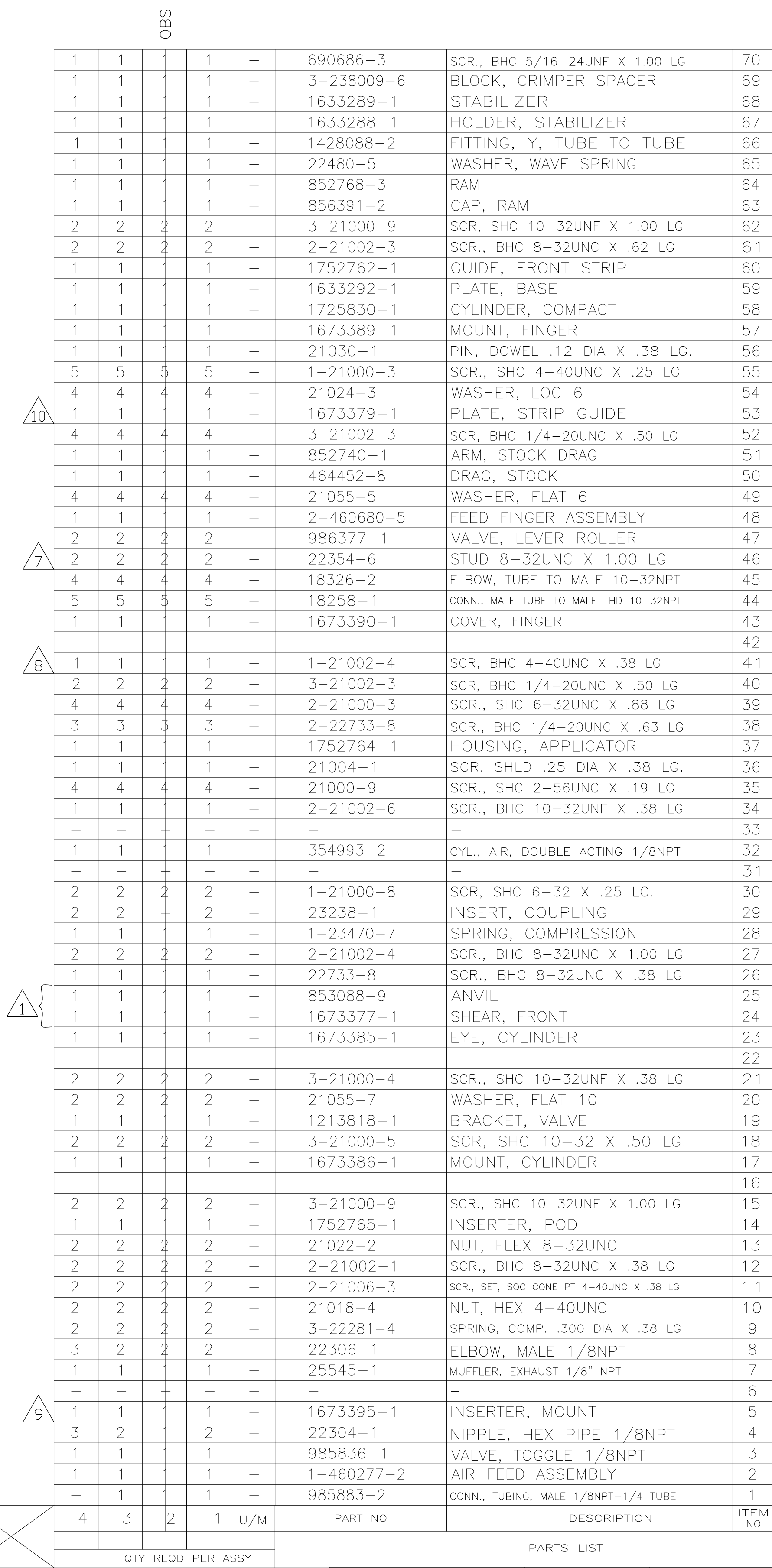
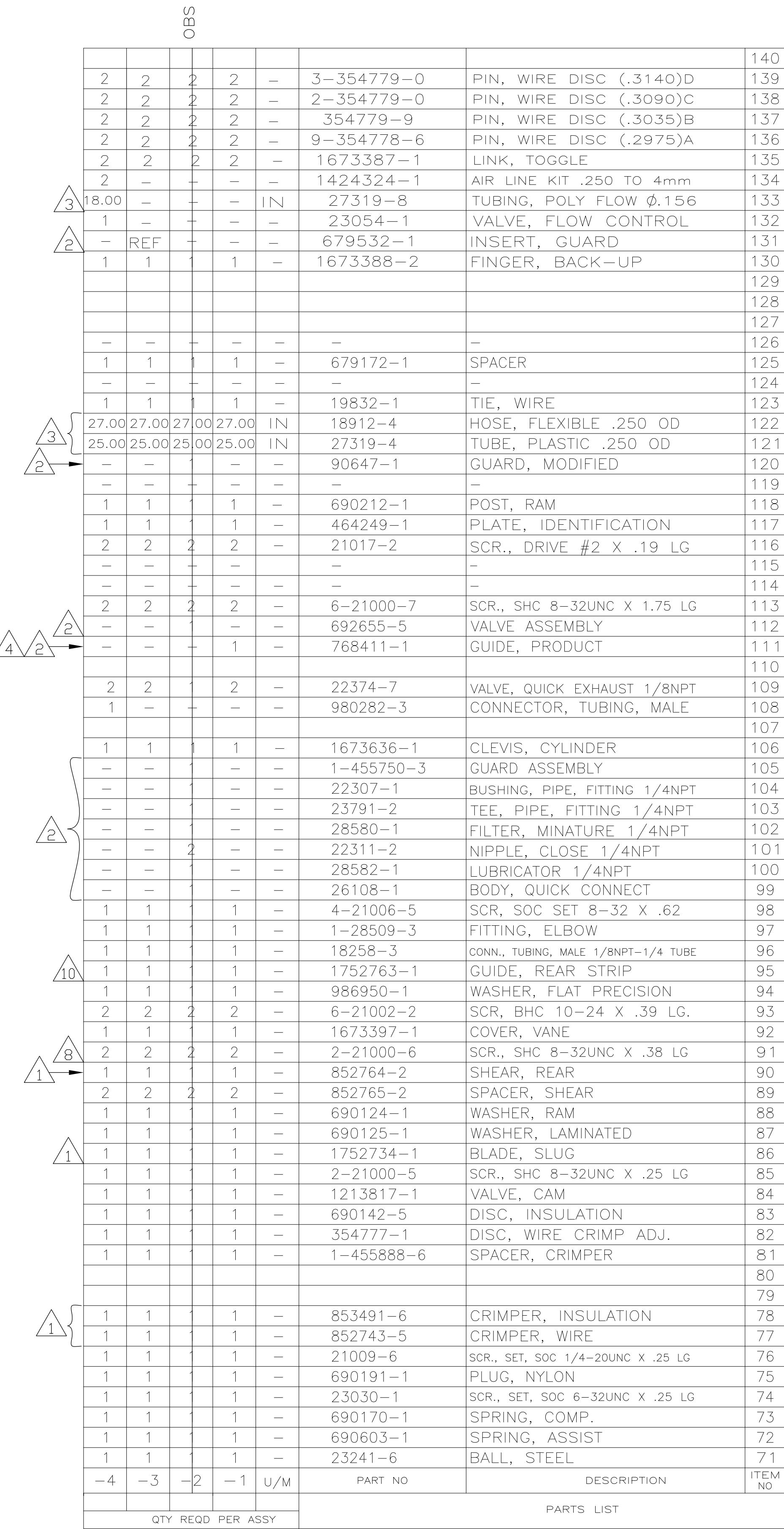


REVISION RECORD		DATE	OWN	APVD
P	LTR			
- SEE SHEET 1		-	-	-

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
INCHES		0.000	±.000
		0.001	±.001
		0.002	±.002
		0.003	±.003
		0.004	±.004
		0.005	±.005
		0.006	±.006
		0.007	±.007
		0.008	±.008
		0.009	±.009
		0.010	±.010
		0.012	±.012
		0.015	±.015
		0.020	±.020
		0.025	±.025
		0.030	±.030
		0.035	±.035
		0.040	±.040
		0.045	±.045
		0.050	±.050
		0.055	±.055
		0.060	±.060
		0.065	±.065
		0.070	±.070
		0.075	±.075
		0.080	±.080
		0.085	±.085
		0.090	±.090
		0.095	±.095
		0.100	±.100
		0.105	±.105
		0.110	±.110
		0.115	±.115
		0.120	±.120
		0.125	±.125
		0.130	±.130
		0.135	±.135
		0.140	±.140
		0.145	±.145
		0.150	±.150
		0.155	±.155
		0.160	±.160
		0.165	±.165
		0.170	±.170
		0.175	±.175
		0.180	±.180
		0.185	±.185
		0.190	±.190
		0.195	±.195
		0.200	±.200
		0.205	±.205
		0.210	±.210
		0.215	±.215
		0.220	±.220
		0.225	±.225
		0.230	±.230
		0.235	±.235
		0.240	±.240
		0.245	±.245
		0.250	±.250
		0.255	±.255
		0.260	±.260
		0.265	±.265
		0.270	±.270
		0.275	±.275
		0.280	±.280
		0.285	±.285
		0.290	±.290
		0.295	±.295
		0.300	±.300
		0.305	±.305
		0.310	±.310
		0.315	±.315
		0.320	±.320
		0.325	±.325
		0.330	±.330
		0.335	±.335
		0.340	±.340
		0.345	±.345
		0.350	±.350
		0.355	±.355
		0.360	±.360
		0.365	±.365
		0.370	±.370
		0.375	±.375
		0.380	±.380
		0.385	±.385
		0.390	±.390
		0.395	±.395
		0.400	±.400
		0.405	±.405
		0.410	±.410
		0.415	±.415
		0.420	±.420
		0.425	±.425
		0.430	±.430
		0.435	±.435
		0.440	±.440
		0.445	±.445
		0.450	±.450
		0.455	±.455
		0.460	±.460
		0.465	±.465
		0.470	±.470
		0.475	±.475
		0.480	±.480
		0.485	±.485
		0.490	±.490
		0.495	±.495
		0.500	±.500
		0.505	±.505
		0.510	±.510
		0.515	±.515
		0.520	±.520
		0.525	±.525
		0.530	±.530
		0.535	±.535
		0.540	±.540
		0.545	±.545
		0.550	±.550
		0.555	±.555
		0.560	±.560
		0.565	±.565
		0.570	±.570
		0.575	±.575
		0.580	±.580
		0.585	±.585
		0.590	±.590
		0.595	±.595
		0.600	±.600
		0.605	±.605
		0.610	±.610
		0.615	±.615
		0.620	±.620
		0.625	±.625
		0.630	±.630
		0.635	±.635
		0.640	±.640
		0.645	±.645
		0.650	±.650
		0.655	±.655
		0.660	±.660
		0.665	±.665
		0.670	±.670
		0.675	±.675
		0.680	±.680
		0.685	±.685
		0.690	±.690
		0.695	±.695
		0.700	±.700
		0.705	±.705
		0.710	±.710
		0.715	±.715
		0.720	±.720
		0.725	±.725
		0.730	±.730
		0.735	±.735
		0.740	±.740
		0.745	±.745
		0.750	±.750
		0.755	±.755
		0.760	±.760
		0.765	±.765
		0.770	±.770
		0.775	±.775
		0.780	±.780
		0.785	±.785
		0.790	±.790
		0.795	±.795
		0.800	±.800
		0.805	±.805
		0.810	±.810
		0.815	±.815
		0.820	±.820
		0.825	±.825
		0.830	±.830
		0.835	±.835
		0.840	±.840
		0.845	±.845
		0.850	±.850
		0.855	±.855
		0.860	±.860
		0.865	±.865
		0.870	±.870
		0.875	±.875
		0.880	±.880
		0.885	±.885
		0.890	±.890
		0.895	±.895
		0.900	±.900
		0.905	±.905
		0.910	±.910
		0.915	±.915
		0.920	±.920
		0.925	±.925
		0.930	±.930
		0.935	±.935
		0.940	±.940
		0.945	±.945
		0.950	±.950
		0.955	±.955
		0.960	±.960
		0.965	±.965
		0.970	±.970
		0.975	±.975
		0.980	±.980
		0.985	±.985
		0.990	±.990
		0.995	±.995
		1.000	±.1000

DWN:	2/11/04	MATERIAL:	HEAT TREAT:
CHK:	2/11/04		
APVD:	2/11/04		
NAME:			
ULTRA POD FLAG APPLICATOR			
SCALE:	1:1	SHEET:	2 of 3
SIZE:	A1	DRAWING NO:	1385724
REV:			D

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

[illegible]

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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