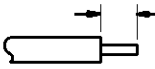
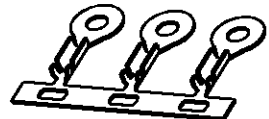
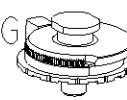
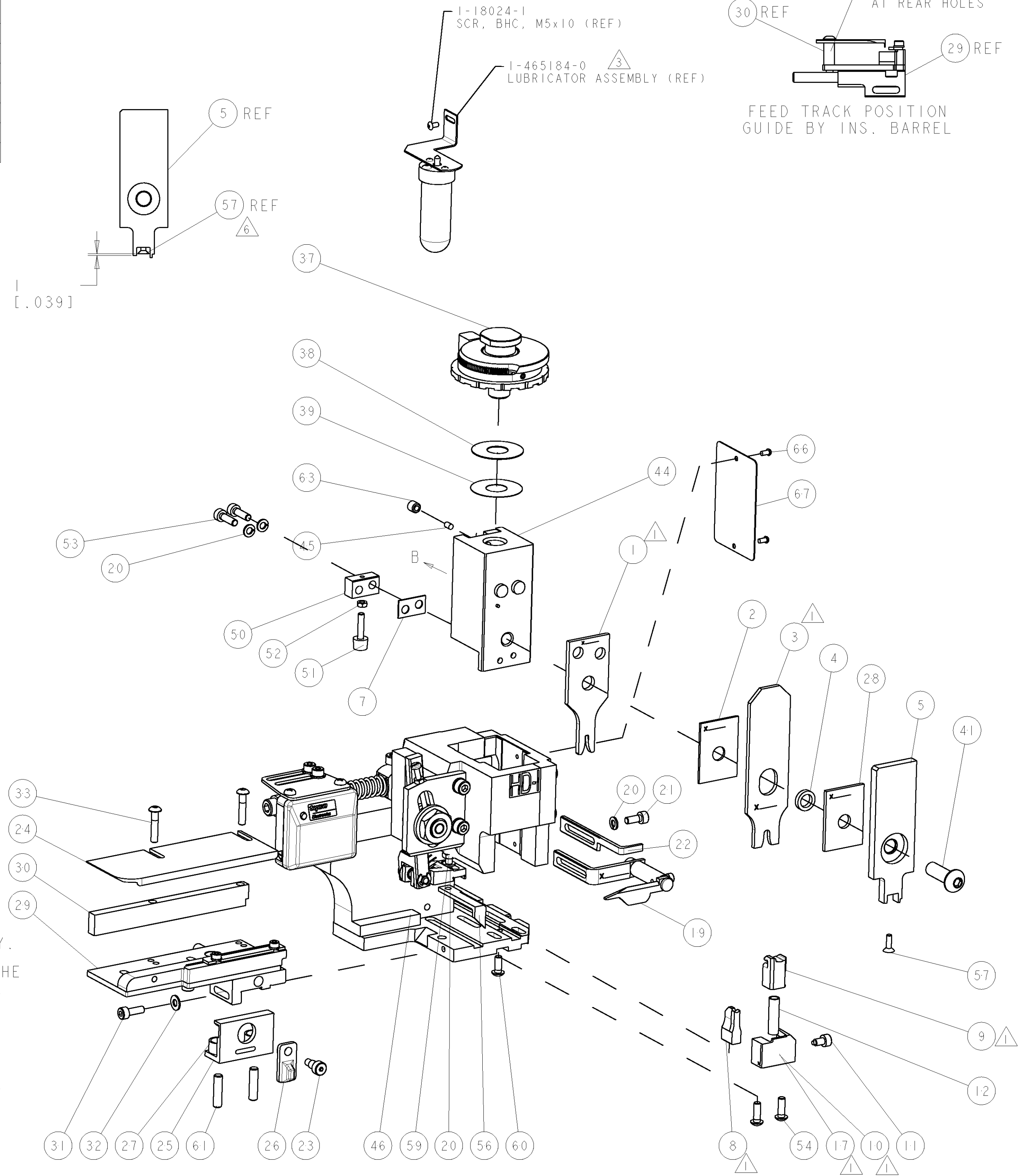


8			7		
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20			20		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528916-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528916-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528916-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528916-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528916-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528916-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528916-7	A	-	-	SPARE PARTS KIT	

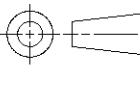
CRIMP DATA		TE TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: 1.5mm CONTACT-PIN FOR SINGLE WIRE SEAL					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [1.080 IN]	F	0.50-1.00mm ²		
INSUL	4.06 [1.160 IN]	O	3.40 MAX [1.134 IN] 		
WIRE STRIP LENGTH 4.20-4.80 [1.165-1.189 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490 		
TERMINAL APPL SPEC		114-18040 	-		FEED 12.50 [1.492 IN]
TERMINALS APPLIED 					
TERMINAL		SEAL	-	-	
1703049		828904	-	-	
-		828905	-	-	
-		-	-	-	
-		-	-	-	
WIRE SIZE 		CRIMP HEIGHT 		REF SETTING 	
1.00mm ²		1.45 ±0.05 [1.057 ±.002 IN]		A 8	
0.75mm ²		1.36 ±0.05 [1.054 ±.002 IN]		B 4	
0.50mm ²		1.27 ±0.05 [1.050 ±.002 IN]		C 2	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
- | | |
|---------|--------------------------------|
| SEAL PN | INS. DIA RANGE |
| 828904 | 1.2mm - 2.1mm [.047 - .083 IN] |
| 828905 | 2.2mm - 3.0mm [.087 - .118 IN] |
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- CUT SCREW TO LENGTH AT ASSY.
- 114-18040 TO BE USED FOR REFERENCE PURPOSES ONLY.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC	DIST	REVISIONS										
		A	66	P	LTR	DESCRIPTION						DATE	DWN	APVD
				A		SEE ECO-08-022909						15SEP2008	LJL	MC
-	-	-	-	-	-	-	-	-	-	-	-	73		
-	-	-	-	-	-	-	-	-	-	-	-	72		
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	-	71		
-	-	-	-	-	-	-	-	-	-	-	-	70		
-	-	-	-	-	-	-	-	-	-	-	-	69		
-	-	-	-	-	-	-	-	-	-	-	-	68		
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	-	67		
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	-	-	66		
-	-	-	-	-	-	-	-	-	-	-	-	65		
-	-	-	-	-	-	-	-	-	-	-	-	64		
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	-	63		
-	-	-	-	-	-	-	-	-	-	-	-	62		
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	-	61		
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	60		
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	-	59		
-	-	-	-	-	-	-	-	-	-	-	-	58		
-	1	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	-	-	57		
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	-	-	56		
-	-	-	-	-	-	-	-	-	-	-	-	55		
-	2	2	2	2	2	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	54		
-	2	2	2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0	-	-	53		
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	-	52		
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	-	51		
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	-	-	50		
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	49		
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	-	-	48		
-	1	-	1	1	-	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	-	-	47		
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	-	46		
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	-	-	45		
-	1	1	1	1	1	1	1	1338660-1	RAM	-	-	44		
-	-	-	-	-	-	-	-	-	-	-	-	43		
-	-	-	-	-	-	-	-	-	-	-	-	42		
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	41		
-	-	-	-	-	-	-	-	-	-	-	-	40		
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	-	39		
-	1	1	1	1	1	1	1	469367-9	SHIM	-	-	38		
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	-	-	37		
-	-	-	-	-	-	-	-	-	-	-	-	36		
-	-	-	-	-	-	-	-	-	-	-	-	35		
-	-	-	-	-	-	-	-	-	-	-	-	34		
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	33		
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	-	32		
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	31		
-	1	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	-	-	30		
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	-	-	29		
-	1	1	1	1	1	1	1	1-455888-9	SPACER, CRIMPER	-	-	28		
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	-	27		
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	-	26		
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	-	25		
-	1	1	1	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	-	-	24		
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	23		
-	-	-	1	1	-	1	-	690472-2	STRIPPER	-	-	22		
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	-	21		
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	-	20		
-	-	1	-	-	1	-	-	1424364-1	STRIPPER/ WIRE STOP ASSY	-	-	19		
-	-	-	-	-	-	-	-	-	-	-	-	18		
-	1	-	-	1	-	-	-	1338684-2	SHEAR HOLDER, FRONT	-	-	17		
-	-	-	-	-	-	-	-	-	-	-	-	16		
-	-	-	-	-	-	-	-	-	-	-	-	15		
-	-	-	-	-	-	-	-	-	-	-	-	14		
-	-	-	-	-	-	-	-	-	-	-	-	13		
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	-	12		
-	1	1	1	1	1	1	1	356885-5	STOP, SHEAR	-	-	11		
-	-	1	1	-	1	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	-	-	10		
-	1	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	-	-	9		
1	2	2	2	1	1	1	1	1338693-9	ANVIL, COMBINATION .080	-	-	8		
-	1	1	1	1	1	1	1	3-240641-8	SPACER	-	-	7		
-	-	-	-	-	-	-	-	-	-	-	-	6		
-	1	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR	-	-	5		
-	1	1	1	1	1	1	1	3-238011-3	BLOCK, CRIMPER SPACER	-	-	4		
1	2	2	2	1	1	1	1	8-683454-9	CRIMPER, INSULATION O	-	-	3		
-	1	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	-	-	2		
1	2	2	2	1	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	-	-	1		
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO					
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								DWN	30 JUNE 2008					
								CHK	M.BETTIS					
								APVD	30 JUNE 2008					
								CHK	M.CLIFFORD					
								PRODUCT SPEC						
								APPLICATION SPEC						
								See Table						
								WEIGHT						
CUSTOMER DRAWING														
								SCALE	3:5	SHEET	1	OF	1	
								REV	A					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME		FINE ADJUST SIDE FEED HDI APPLICATOR						
mm [IN]		0 PLC ± 1 PLC ± 5 PLC ± 4 PLC ± ANGLES ±		MATERIAL		FINISH		SIZE						
								CAGE CODE						
								DRAWING NO						
								RESTRICTED TO						
								A 00779 ©=1528916						

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