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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002791	25FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151564-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528232
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528232

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL	
		PRODUCT SPEC		SIZE A3	
		APPLICATION SPEC		CAGE CODE	
MATERIAL		WEIGHT		DRAWING NO C- 1528232	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE		SHEET 1 OF 2 REV C1	

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LAYOUT L1528232

SET UP GAGE 458637-3

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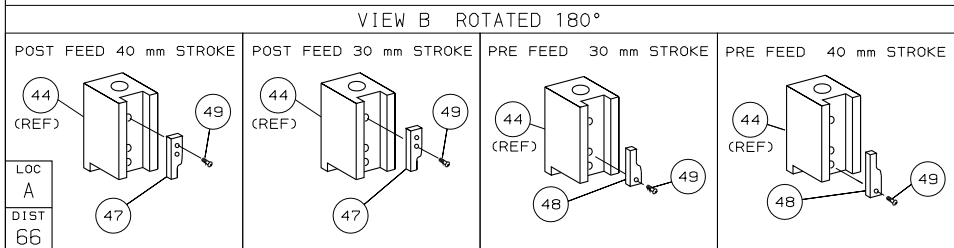
AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528232-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528232-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528232-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528232-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528232-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528232-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528232-7	A	-	-	-	SPARE PARTS KIT

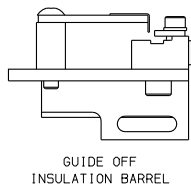
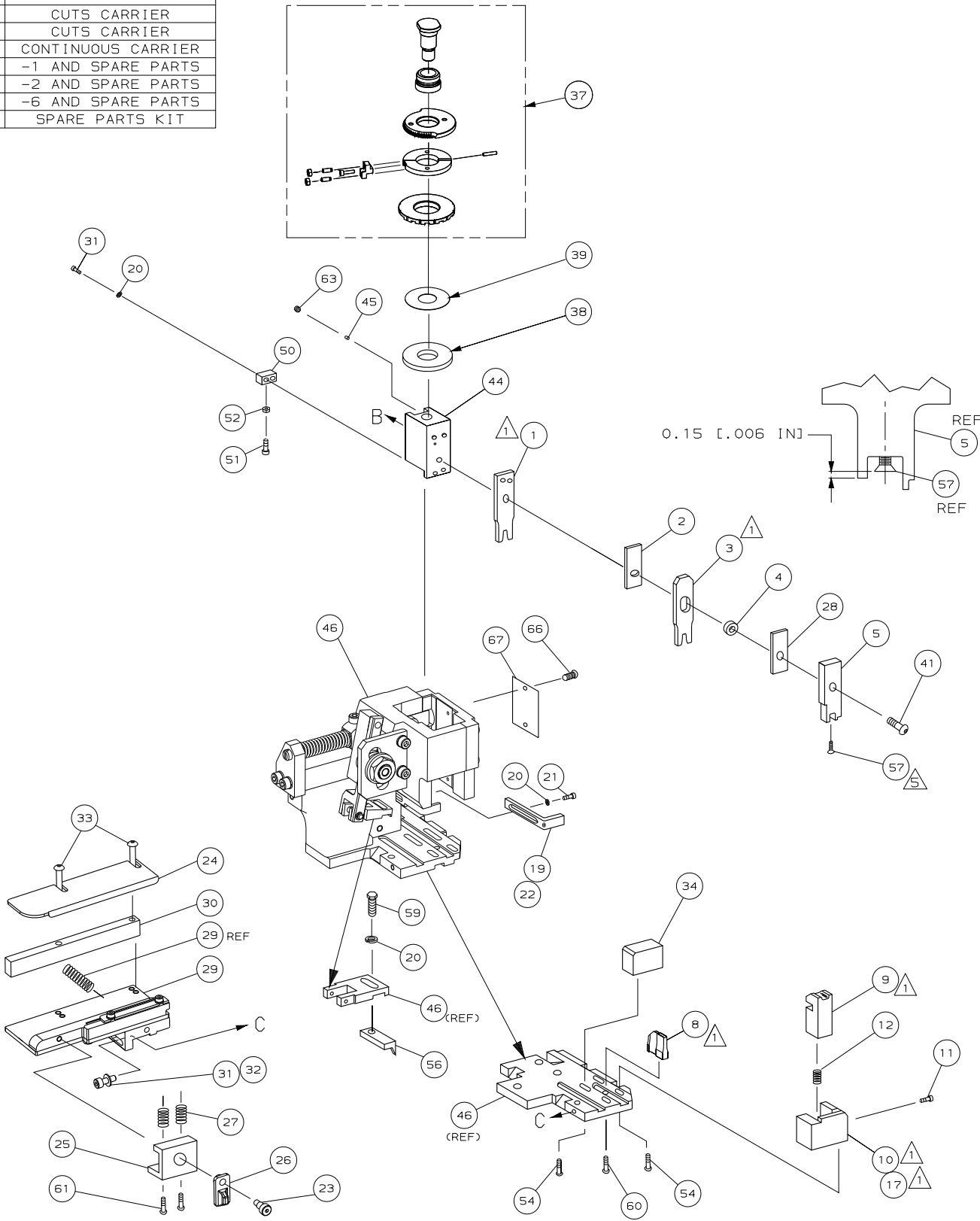
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS						
TERMINAL NAME: AMP MCP2.8K FLAT TYPE RECEPTACLE						
CRIMP	SIZE	TYPE	RANGE			
WIRE	1.40 [0.055 IN]	F	0.2mm ² - 0.35mm ²			
INSUL	3.94 [0.155 IN]	0	3.40 MAX [0.134 IN MAX]			
WIRE STRIP LENGTH		APPL INSTRUCTION				
3.40-4.00 [0.134-.157 IN]		408-8322 & 408-8490				
TERMINAL	-	-	FEED			
APPL SPEC	114-18387	-	12.00 [0.472 IN]			
TERMINALS APPLIED						
TERMINAL	SEAL	-	-	-		
1241392	963294-1	-	-	-		
-	-	-	-	-		
-	-	-	-	-		
-	-	-	-	-		
-	-	-	-	-		
-	-	-	-	-		
-	-	-	-	-		
WIRE SIZE	CRIMP HEIGHT	REF SETTING				
mm ² AWG	*					
0.35mm ²	1.03 ±0.03 [0.041 ±0.001 IN]	B 4				
0.25mm ²	0.98 ±0.03 [0.039 ±0.001 IN]	B 7				
0.22mm ²	0.96 ±0.03 [0.038 ±0.001 IN]	B 9				
0.20mm ²	0.96 ±0.03 [0.038 ±0.001 IN]	B 9				
-	-	-				
-	-	-				
-	-	-				
-	-	-				
-	-	-				
-	-	-				
-	-	-				
-	-	-				
-	-	-				

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL P/N 963294-1 INS. RANGE 1.2-2.1 [0.047-.083 IN]. (TERMINAL INSULATION RANGE IS 1.1-1.5 [0.043-.059 IN].)
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



DIMENSIONS: mm [INCHES]		DO NOT SCALE PRINT.		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
1 PLC DEC ±-		2 PLC DEC ±-		3 PLC DEC ±-	
ANGLES ±-		SURF TEXTURE:		REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX	
C ECR-05-018139		RK DEC05		A SEE ECN 015A-0563-03	
B 0150-1379-03		BH DEC03		LJL SEP03	
A		REVISION RECORD		APP DATE	
P F LTR		QTY REQD PER ASSY		PARTS LIST	
C		DO NOT SCALE PRINT.		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
B		1 PLC DEC ±-		2 PLC DEC ±-	
A		ANGLES ±-		SURF TEXTURE:	
P F LTR		REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX		NAME	
C		RK DEC05		A SEE ECN 015A-0563-03	
B		BH DEC03		LJL SEP03	
A		REVISION RECORD		APP DATE	
P F LTR		QTY REQD PER ASSY		PARTS LIST	
C		DO NOT SCALE PRINT.		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
B		1 PLC DEC ±-		2 PLC DEC ±-	
A		ANGLES ±-		SURF TEXTURE:	
P F LTR		REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX		NAME	
C		RK DEC05		A SEE ECN 015A-0563-03	
B		BH DEC03		LJL SEP03	
A		REVISION RECORD		APP DATE	
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B		BH DEC03		LJL SEP03	

Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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