

### 232 Series, 5x20 mm, Medium-Acting Fuse



#### Description

The 232 Series Fuse is a 5x20mm, medium-acting, glass body cartridge fuse. It is specifically designed to meet the requirements of Appendix 3 of DENAN Technical Requirements & Enforcement Regulations (METI).

#### Features

- Available in cartridge and axial lead format
- Approved to DENAN's Appendix 3
- RoHS compliant and lead-free

#### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

#### Agency Approvals

Agency	Agency File Number	Ampere Range
	Cartridge: NBK180509-JP1021 A/C NBK020609-JP1021 A/C	1A – 5A 6.3A – 10A
	Leaded: NBK180509-JP1021 B/D NBK020609-JP1021 B/D	1A – 5A 6.3A – 10A
	SU05001-2015	1A – 10A
	N/A	1A – 10A

#### Additional Information



Datashheet



Resources



Samples



Accessories

For recommended fuse accessories for this product series, see '[Recommended Accessories](#)' section.

#### Electrical Characteristics for Series

% of Ampere Rating	Opening Time
130%	1 hour, Minimum
160%	1 hour, Maximum
200%	2 minutes, Maximum

#### Electrical Characteristic Specifications by Item

Amp Code	Amp Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Agency Approvals		
001.	1	125/250	10 kA @ 125VAC	0.0923	1.37300	x	x	x
1.25	1.25	125/250		0.0685	4.11000	x	x	x
01.6	1.6	125/250		0.0537	6.96000	x	x	x
002.	2	125/250		0.0370	8.25000	x	x	x
02.5	2.5	125/250		0.0291	13.87500	x	x	x
003.	3	125/250		0.0226	17.19000	x	x	x
3.15	3.15	125/250		0.0215	21.9500	x	x	x
004.	4	125/250		0.0174	37.73000	x	x	x
005.	5	125/250		0.0134	56.72000	x	x	x
06.3	6.3	125/250		0.0102	151.54000	x	x	x
008.*	8	125/250	300A @ 125VAC	0.0076	182.58000	x	x	x
010.*	10	125/250		0.0059	290.66500	x	x	x

To order 125Vac rated, please add part no. suffix  
 \* Interrupting Rating for 8A & 10A is 100A@250Vac

### Temperature Re-rating Curve



Note:  
Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

### Average Time Current Curves



### Soldering Parameters - Wave Soldering



### Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

### Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C  
Heating Time: 5 seconds max.

**Note: These devices are not recommended for IR or Convection Reflow process.**

### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
232 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A

### Product Characteristics

<b>Materials</b>	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper
<b>Terminal Strength</b>	MIL-STD-202, Method 211, Test Condition A
<b>Solderability</b>	MIL-STD-202 Method 208
<b>Product Marking</b>	Cap 1: Brand log, current and voltage ratings, and agency approval Cap 2: Blank
<b>Packaging</b>	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

<b>Operating Temperature</b>	-60°C to +125°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Test Condition B: (5 cycles -65°C + 125°C)
<b>Vibration</b>	MIL-STD-202, Method 201
<b>Humidity</b>	MIL-STD-202, Method 103, Test Condition A high RH (95%) and elevated temperature (40°C) for 240 hours.
<b>Salt Spray</b>	MIL-STD-202, Method 101, Test Condition B

### Dimensions



### Part Numbering System



### Recommended Accessories

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
Holder	<a href="#">345_ISF</a>	Panel Mount Shock-Safe Fuseholder	250	10
	<a href="#">345</a>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	<a href="#">830</a>	PC Mount Shock-Safe Miniature Fuseholder		16
Block	<a href="#">520</a>	Metric OMNI-BLOK® Fuse Block		10
	<a href="#">646</a>	PC Mount Miniature Fuse Block		6.3
	<a href="#">658</a>	Surface Mount Miniature Fuse Block		10
Clip	<a href="#">520_W</a>	PC Mount Miniature Fuse Clip		6.3
	<a href="#">111</a>	PC Board Mount Fuse Clip	10	
	<a href="#">445</a>	PC Board Mount Fuse Clip	10	

- Notes:**
- Do not use in applications above rating.
  - Please refer to fuseholder data sheet for specific re-rating information.
  - Please contact factory for applications greater than the max voltage and amperage shown.

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