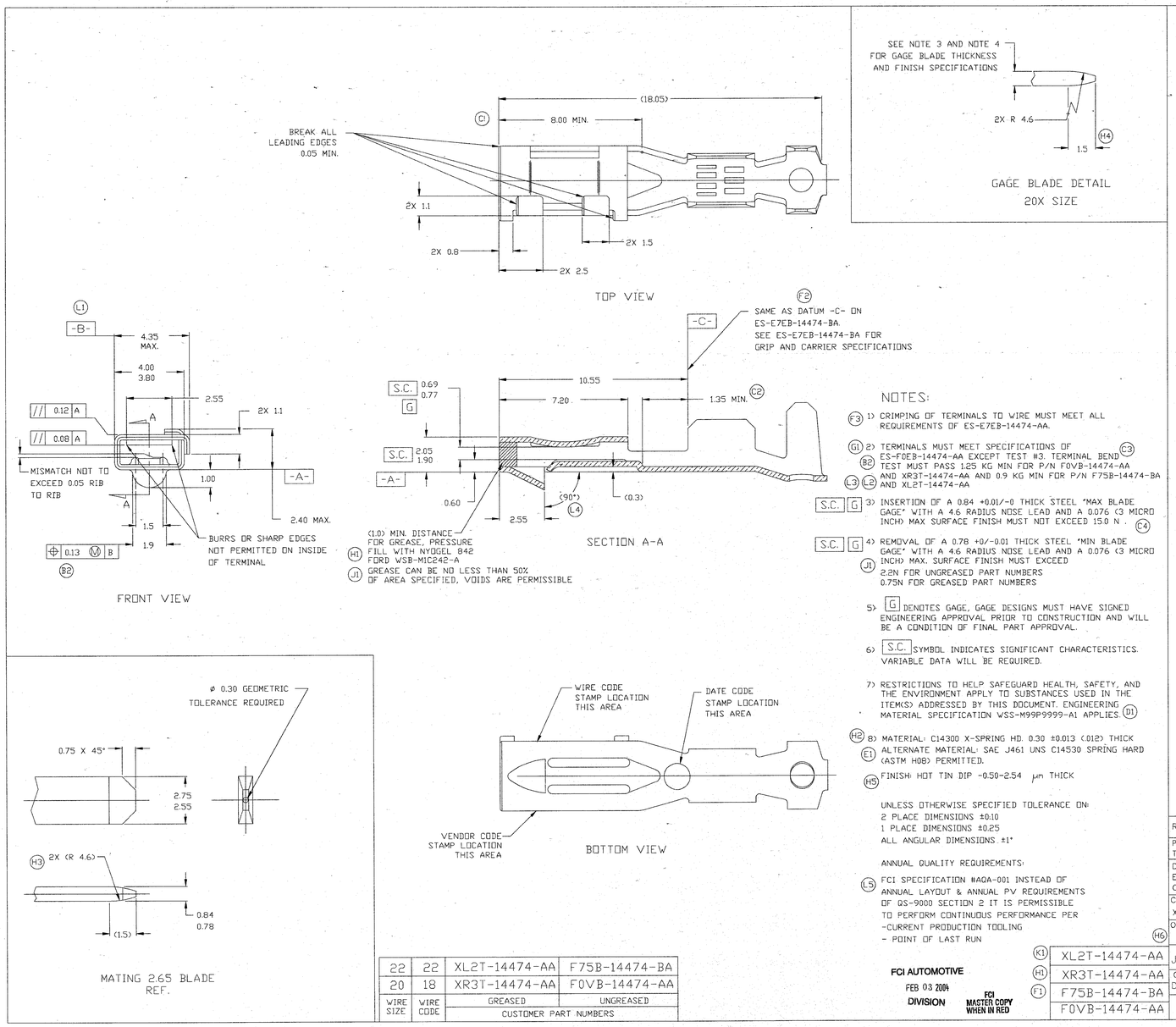
DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
11JL03	R	01	-	-		15450826 - WAS SEPARATED DRAWING AND 15451717 - RELEASED	243412	HH	HH	JCH
27FE04	R	02	-	-		ALL PARTS - DWG UPDATED TO LATEST PRINT	252474	JFC	JFC	VC
11JN13		03	-	-		ALL PARTS - UPDATED FORMAT DRAWING, NOTES AND CHART	422902	CGD	JAA	RLG
13JN13	R	04	-	-		ALL PARTS - ADDED "GREASE OPTION" HEADER CALLOUT ON CHART	422943	CGD	JAA	RLG



NOTES:

1) CRIMPING OF TERMINALS TO WIRE MUST MEET ALL REQUIREMENTS OF ES-E7EB-14474-AA.

2) TERMINALS MUST MEET SPECIFICATIONS OF ES-F0EB-14474-AA EXCEPT TEST #3. TERMINAL BEND TEST MUST PASS 1.25 KG MIN FOR P/N F0VB-14474-AA AND XR3T-14474-AA AND 0.9 KG MIN FOR P/N F75B-14474-BA AND XL2T-14474-AA

3) INSERTION OF A 0.84 +0.01/-0 THICK STEEL "MAX BLADE GAGE" WITH A 4.6 RADIUS NOSE LEAD AND A 0.076 (3 MICRO INCH) MAX SURFACE FINISH MUST NOT EXCEED 15.0 N.

4) REMOVAL OF A 0.78 +0/-0.01 THICK STEEL "MIN BLADE GAGE" WITH A 4.6 RADIUS NOSE LEAD AND A 0.076 (3 MICRO INCH) MAX. SURFACE FINISH MUST EXCEED 2.2N FOR UNGREASED PART NUMBERS 0.75N FOR GREASED PART NUMBERS

5) G DENOTES GAGE, GAGE DESIGNS MUST HAVE SIGNED ENGINEERING APPROVAL PRIOR TO CONSTRUCTION AND WILL BE A CONDITION OF FINAL PART APPROVAL.

6) S.C. SYMBOL INDICATES SIGNIFICANT CHARACTERISTICS. VARIABLE DATA WILL BE REQUIRED.

7) RESTRICTIONS TO HELP SAFEGUARD HEALTH, SAFETY, AND THE ENVIRONMENT APPLY TO SUBSTANCES USED IN THE ITEM(S) ADDRESSED BY THIS DOCUMENT. ENGINEERING MATERIAL SPECIFICATION WSS-M99P9999-A1 APPLIES.

8) MATERIAL: C14300 X-SPRING HD. 0.30 ±0.013 (.012) THICK
ALTERNATE MATERIAL: SAE J461 UNS C14530 SPRING HARD (ASTM H08) PERMITTED.

FINISH: HOT TIN DIP -0.50-2.54 µm THICK

UNLESS OTHERWISE SPECIFIED TOLERANCE ON:
2 PLACE DIMENSIONS ±0.10
1 PLACE DIMENSIONS ±0.25
ALL ANGULAR DIMENSIONS ±1°

ANNUAL QUALITY REQUIREMENTS:

FCI SPECIFICATION #AQA-001 INSTEAD OF ANNUAL LAYOUT & ANNUAL PV REQUIREMENTS OF QS-9000 SECTION 2 IT IS PERMISSIBLE TO PERFORM CONTINUOUS PERFORMANCE PER
-CURRENT PRODUCTION TOOLING
- POINT OF LAST RUN

WIRE SIZE	WIRE CODE	GREASED	UNGREASED
		CUSTOMER PART NUMBERS	
22	22	XL2T-14474-AA	F75B-14474-BA
20	18	XR3T-14474-AA	F0VB-14474-AA

FCI AUTOMOTIVE DIVISION
FEB 03 2004
FCI MASTER COPY WHEN IN RED

XL2T-14474-AA	
XR3T-14474-AA	
F75B-14474-BA	
F0VB-14474-AA	

LTRS	REVISIONS
ORIGINATOR / CHECKER / ENGR APP / MATL APP	
A	REDRAWN ON CAD FROM 87-018-26D REFER TO ECN FOR SPECIFIC UPDATES 890103 CAD:Y
B	ADDED POSITION TOLERANCE BLOCK 890630 CAD:Y
B2	ADDED TRUE POSITION TO 1.9 DIM. ADDED GAGE REQUIREMENT TO 1.00 DIM ADDED EXCEPTION TO NOTE #2 4.6 RAD WAS FULL RAD IN NOTE #3 4.6 RAD WAS FULL RAD AND 2.2 N WAS 4.0 N IN NOTE #4 ADDED GAGE BLADE DETAIL CORRECTED PART NAME IN TITLE BLOCK ADDED MATING BLADE DETAIL RD 10003349#170-SREA199289 900309 CAD:Y
C1	ADDED 8.00 MIN. DIMENSION
C2	REV DIM WAS 2.55 MIN
C3	KG DIM IN NOTE 2) WAS 1.25
C4	MAX SURFACE FINISH DIM IN NOTE 3) WAS 15.0 N NB00-E-10014505-392 (RD) 920430 CAD:Y
D1	WSS-M99P9999-A1 WAS WSS-M99P9999-A NB00-E10168042-000 (DR) 920619 CAD:Y
E1	ADDED NOTE 8) NB00-E100091775-209 (DR) 920619 CAD:Y
F1	RELEASED F75B-14474-BA COMPLETE
F2	REVISED NOTE WAS ES-E7EB-14474-AA
F3	REVISED NOTE 1) NB00-I-10248782-230 940512 CAD:Y
G1	REVISED NOTE#2 NB00-E10262829-316 950605 CAD:Y
H1	RELEASED XR3T-14474-AA FOR PRODUCTION AUTHORITY
H2	ADDED MATERIAL TYPE TO NOTE 8)
H3	2X (4.6) WAS R4.9
H4	1.5 WAS 1.52
H5	WSB-M1P9-B WAS ESB-M1P9-A
H6	DRAWING# F0VB-14474-AA WAS 86-021-13D
H7	REMOVED GAGE CALLOUTS UPDATED DRAWING WITH LATEST FORD BORDER ARCHIVED DATE: NB00-E-10936178-001 ( ) 990217 CAD:Y
J1	ADDED GREASE NOTES NB00-E-10936178-002 ( ) 990330 CAD:Y
	J.FEENY / D.TATMAN / 990331
K1	RELEASED XL2T-14474-AA FOR PRODUCTION AUTHORITY NB00-E-10968606-002 ( ) 990727 ARCHIVED DATE: CAD:Y
	J.FEENY / D.TATMAN
L1	UPDATED DATUM "B" LOCATION
L2	CHANGED TAB ANGLE TO REF
L3	ADDED GREASED P/NS TO TERMINAL BEND EXCEPTION
L4	UPDATED FINISHED CALLOUT TO INCLUDE TIN THICKNESS
L5	ADDED ANNUAL QUALITY REQUIREMENTS NOTE NB00-E-11248304-923 ( ) 040122 ARCHIVED DATE: CAD:Y
	G. LEECE / T. ANGER

REFERENCE: FRAMATOME CONNECTORS INTERLOCK
FOR INFORMATION CONTACT: FRAMATOME CONNECTORS INTERLOCK

PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-M99P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.

DRAFTED IN ACCORDANCE WITH FAO ENGINEERING DRAFTING STANDARD CURRENT AT INITIAL RELEASE — 3 RD ANGLE PROJ — DIMENSIONS IN MILLIMETERS

CAD TYPE	CAD LOC.	CAD FILE		
X-OTHER	N/A	C14021-FORD		EM IS MASTER
OPER. NO.	UNIT	DRAWING	F0VB-14474-AA	

DESIGN	DETAIL	TITLE		SHT 1 OF 1
J.FEENY	D.TATMAN	TERMINAL WIRE SNAP ON FEMALE		L5
CHECKED D.TATMAN	SAFETY			
SCALE 10:1	DATE 2/22/89	DIVISION / PLANT		

DRW SIZE A1/D

Loc. F303 ECN# 6310

TOOL#D428

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. DIFFERENCE BETWEEN BOTH WINGS TO BE 0.3 MM MAX.

PART NO	REV	PART NO	REV	N/P	MAT'L SPEC	GREASE OPTION
F0VB-14474-AA	L5	15451717	01	AC	M6694710	-
XR3T-14474-AA	L5	15450826	01	AD	M6694710	NYOGEL 842

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FORD

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DECIMAL: ANGULAR ±2°
TWO PLACE: SEE DRAWING
THREE PLACE: SEE DRAWING

A ——— LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.
CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING
STYLE
VOLUME (CM³) / DISTR CODE

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ALL DIMENSIONS ARE IN MILLIMETERS
REFERENCE

THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	HERNANDEZ H.	11JL03
APVD2	HERNANDEZ H.	11JL03
APVD3	CHAVEZ JUAN C.	11JL03
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI TERM F 2.6

DRAWING NUMBER: 15475236

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	NONE	1 OF 1	1 OF 1	R	04	-

Sheet: 1/1 Size: A0 Name: 15475236-CL001-S01 Date: 13-Jun-13 Time: 15:36

Общество с ограниченной ответственностью «МосЧип» ИНН 7719860671 / КПП 771901001
Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

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http://moschip.ru/get-element

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:
moschip.ru
moschip.ru_4
moschip.ru_6
moschip.ru_9