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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-003125	05MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151572-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528229
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528229

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	RAGHAVENDRA					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME				
				FINE ADJ SIDE FD HD-I APPL				
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1528229	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV B1		

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426386

SET UP GAGE
458637-3

2002

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AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528229-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528229-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528229-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528229-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528229-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528229-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528229-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: LOCKING TAB RECEPTACLE 3.3

CRIMP	SIZE	TYPE	RANGE
WIRE	2.54 [.100 IN]	F	1.50mm ² - 2.50mm ²
INSUL	3.30 [.130 IN]	0	2.10-2.90 [.083-.114 IN]

WIRE STRIP LENGTH

4.70-5.30 [.185-.209 IN]

APPL INSTRUCTION

408-8322 & 408-8490

TERMINAL

APPL SPEC

114-18042

FEED

17.50 [.689 IN]

TERMINALS APPLIED

962891	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE

mm² AWG

CRIMP HEIGHT

REF SETTING

2.50mm ²	1.87 ±0.05 [.074 ±.002 IN]	B 1
2.00mm ²	1.73 ±0.05 [.068 ±.002 IN]	C 0
1.50mm ²	1.59 ±0.05 [.063 ±.002 IN]	D 0

1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE

POST FEED 30 mm STROKE

PRE FEED 30 mm STROKE

PRE FEED 40 mm STROKE

LOC A

DIST 66

8

30-JUN-06

11:24:50

us018246

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1528229 1528229

★ WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	1	1	1528229	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
									70
									69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
									65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	64
									63
-	2	2	2	2	2	2	2-18032-5	SCR,SHD,SET (M5X20) DRAG	62
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	60
									59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
									53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
									43
									42
-	1	1	1	1	1	1	992285-2	SCR,SHC LOW HD (M8X25) RAM	41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
									38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
△	-	1	-	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
△	-	1	1	1	1	1	1-454276-9	SHEAR, FLOAT (FRONT)	9
△	1	2	2	2	1	1	1-1333206-7	ANVIL	8
									7
									6
-	1	1	1	1	1	1	3-455889-6	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-6	SPACER, BLOCK CRIMPER	4
△	1	2	2	2	1	1	5-655830-1	CRIMPER, INSULATION	3
△	-	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
△	1	2	2	2	1	1	456407-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
DIMENSIONS: mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.							DR	04AUG03	APP
TOLERANCES UNLESS OTHERWISE SPECIFIED:							CHK	04AUG03	F.BACKHURST
1 PLC DEC ±-							REL	02APR04	L.LOFTHOUSE
2 PLC DEC ±-							AMP		
3 PLC DEC ±-							AMP Incorporated		
ANGLES ±-							Harrisburg, PA 17105-3608		
SURF TEXTURE:							NAME		
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX							FINE ADJ SIDE FD HD-1 APPL		
SCALE							DWG NO	1528229	MACHINE REF
SHEET							1 of 1	REV	B
CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO		

CUSTOMER DRAWING

DRAWING NUMBER - 1528229 SHEET 2 OF 2 REV. B1

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