

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

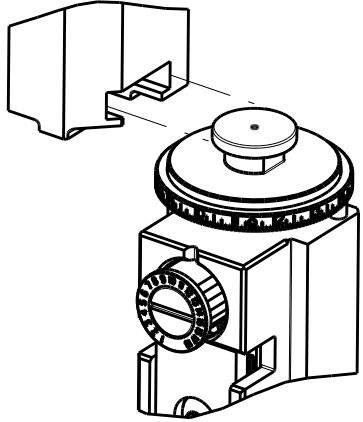
RELEASED FOR PUBLICATION

20

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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2150040-2

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

PNEUMATIC

CONVERT TO

SERVO LATCH PLATE
SMART APPLICATOR

PART NUMBERS REQUIRED

2119951-1
2161326-1

2150040-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2150040-6

A

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2150040-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2150040-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.56 mm [.140]	F

APPLICATOR INSTRUCTIONS

408-10390

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: 250 POSITIVE REC EX MK-2

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
5.50-6.50 mm [.217-.256 IN]	Ø1.50-3.10 mm [.059-.122 IN]

TERMINAL APPLICATION SPECIFICATION

114-5119

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
18 AWG OR 0.75mm2	1.61+/-0.05 [.063+/- .002]	5.3
20 AWG OR 0.50mm2	1.47+/-0.05 [.058+/- .002]	6.8
22 AWG OR 0.30mm2	1.41+/-0.05 [.056+/- .002]	7.5

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150040-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150040-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150040-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

CUT TO LENGTH AT ASSEMBLY.

APPLICATOR STYLE CONVERSION CHART

-	-	-	-	-	-	-
2119951-1	1803052-1	8-2150040-5	-	-	-	2168400-7 (QUANTITY 2)
2161326-1	-	8-2150040-4	-	-	-	-
-	-	-	-	-	-	-
PNEUMATIC FEED	2119950-1	2031314-1	-	2119641-1	-	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

WIRE CRIMP HEIGHT REFERENCE SETTING

18 AWG OR 0.75mm2	1.61+/-0.05 [.063+/- .002]	5.3
20 AWG OR 0.50mm2	1.47+/-0.05 [.058+/- .002]	6.8
22 AWG OR 0.30mm2	1.41+/-0.05 [.056+/- .002]	7.5

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE
2119599-2

LOC
A

DIST
66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	21FEB2014	KH	UG

-

1

-

1

1

2119798-1

DETENT PIN

247

-

1

-

1

1

1-22279-3

SPRING, COMPRESSION

246

-

-

1

-

-

2119759-1

RAM, AMP STYLE, END FEED, NON-ADJUST

245

-

1

1

1

1

2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

-

2

2

-

2168400-7

SHCS, LOW HEAD, RoHS, M5 X 10

240

-

-

-

-

1

2063440-1

AIR FEED MODULE

238

-

-

1

1

-

2119740-2

TAG, IDENTIFICATION

213

-

-

1

1

-

1803052-1

FEED FINGER ASSEMBLY,EF

183

-

1

1

1

1

1-1752354-1

STANDOFF,HOLD-DOWN

180

-

1

1

1

1

6-993111-6

PIN, SLOTTED SPRING 3.0 X 14.0

177

-

1

1

1

1

8-22280-7

SPRING, COMPRESSION

176

-

1

1

1

1

1752353-2

GUIDE PIN,HOLDDOWN

175

-

1

1

1

1

1901680-2

GUIDE PIN,HOLDDOWN

174

-

-

-

-

2

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

-

1

240638-1

SPRING, FEED FINGER

163

-

-

-

-

1

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

REF

REF

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

1

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

455888-7

SPACER, CRIMPER

82

-

1

1

1

1

2119791-5

DEPRESSOR, WIRE

73

-

1

1

1

1

2119956-2

DOCUMENTATION PACKAGE

71

-

2

2

2

2

2-18032-2

SCR, SET, FLT POINT M3 X 10.0

70

-

1

1

1

1

2119943-1

WASHER, SPACER

69

-

1

-

-

1

2119740-1

TAG, IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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1

1

1

1

1901681-1

HOLDDOWN, TERMINAL

65

-

2

2

2

2

2168400-8

SHCS, LOW HEAD, RoHS, M4 X 16

64

-

1

-

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

-

3

3

992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

-

1

1

1

1

2079383-4

SCR, BHSC, RoHS (M4 X 8)

60

-

3

3

3

3

2168400-4

SHCS, LOW HEAD, RoHS, M4 X 8

57

-

2

2

2

2

2168083-8

SCR, SKT HD CAP, RoHS, M4 X 16

56

-

2

2

2

2

5018030-2

NUT, HEX, REG, RoHS, M4

55

-

2

2

2

2

5018030-1

NUT, HEX, REG, RoHS, M3

54

-

2

2

2

2

986965-8

NUT, LOCK, HEX, TORQUE (M4)

53

-

1

1

1

1

1-5018030-0

NUT, HEX, REG, RoHS, M3.5

52

-

-

-

-

1

2031314-1

FEED FINGER SUBASSEMBLY

51

-

-

-

-

1

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

1

1

1

1

2119655-5

APPLICATOR BASIC ASSEMBLY, EF

46

-

1

-

1

1

2119369-1

RAM,AMP STYLE, END FEED

44

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

-

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

-

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

1-2119644-2

RAM WASHER, PRECISION

38

-

1

1

1

1

2119085-1

FA HEAD, ATLANTIC STYLE

37

-

1

-

1

1

2119092-1

BOLT, ADJUSTMENT

35

-

7

7

7

7

1-18028-2

WASHER, FLAT, REG M4

33

-

2

2

2

2

2168083-9

SCR, SKT HD CAP, RoHS, M4 X 20

31

-

2

2

2

2

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

29

-

1

1

1

1

240639-1

STRIPPER (MACHINING)

27

-

2

2

2

2

1320906-1

STUD, THREADED

25

-

1

1

1

1

2-1752371-7

PLATE, STRIP GUIDE

24

-

1

1

1

1

240825-1

PLATE, STRIP HOLD DOWN

23

-

2

2

2

2

2-22281-3

SPRING, COMPRESSION

22

-

1

1

1

1

1752373-4

DRAG

20

-

2

2

2

2

1901259-3

GUIDE, LOWER STRIP

18

-

4

4

4

4

1-2079383-1

SCR, BHSC, RoHS (M6 X 12)

17

-

1

1

1

1

2-240641-9

SPACER

16

-

1

1

1

1

1752360-1

SPACER,HOLD-DOWN

13

-

1

1

1

1

240833-1

PLATE, REAR SHEAR

11

-

-

-

-

-

-

-

10

-

1

1

1

1

690482-4

PLATE, FRONT SHEAR

9

1

1

1

1

1

1333216-4

ANVIL, COMBINATION

8

-

1

1

1

1

1-2217206-0

BLADE, SLUG

7

-

1

1

1

1

5-240641-2

SPACER

5

-

1

1

1

1

238009-1

BLOCK, FL CRIMPER SPACER

4

1

1

1

1

1

2-1633961-3

CRIMPER, INSULATION F PREMIUM

3

-

1

1

1

1

455888-3

SPACER, CRIMPER

2

1

1

1

1

1

1-456405-5

CRIMPER, WIRE PREMIUM

1

-

77

-

7

-

6

-

5

-

2

PART NO

DESCRIPTION

ITEM NO

11 JAN 2012

R. HUANG

11 JAN 2012

S. XI

11 JAN 2012

I. CRUZ

TE Connectivity
Harrisburg, PA 17105-3608

Ocean End Feed
Applicator

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

00779

©=2150040

-

Customer Accessible Production Drawing

SCALE

1:1

SHEET

1

OF

4

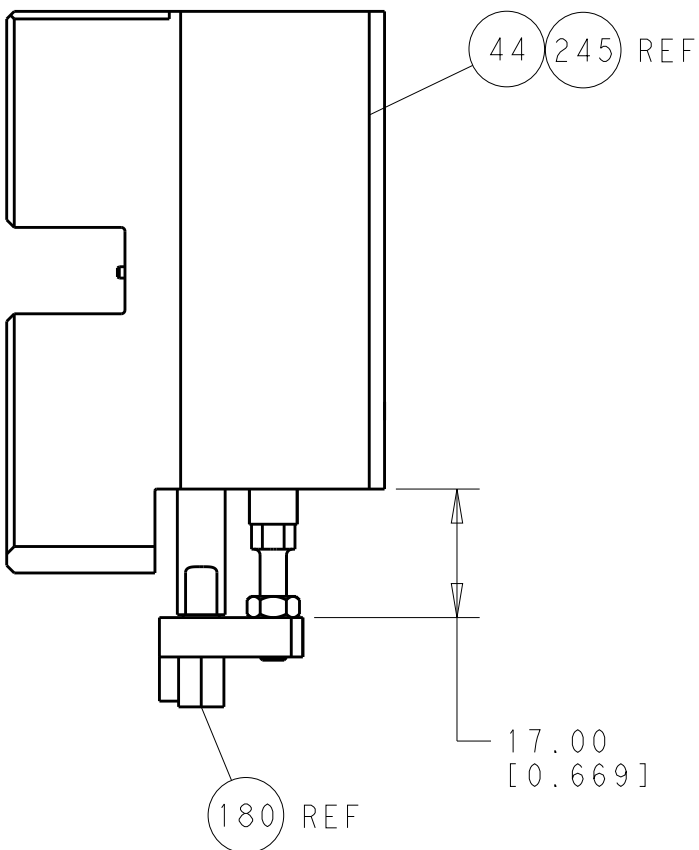
REV

A

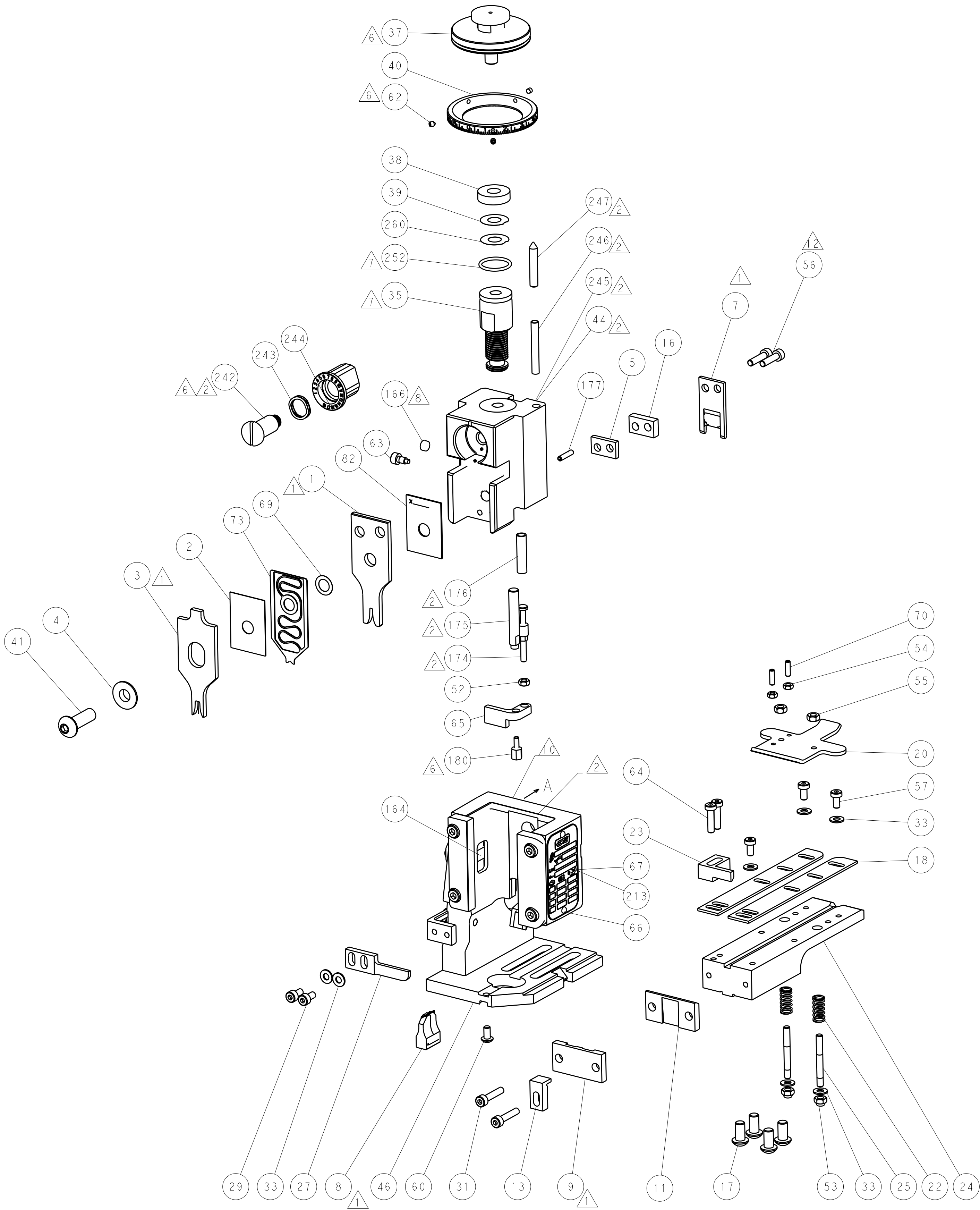
8005 REV 31MAR2000

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

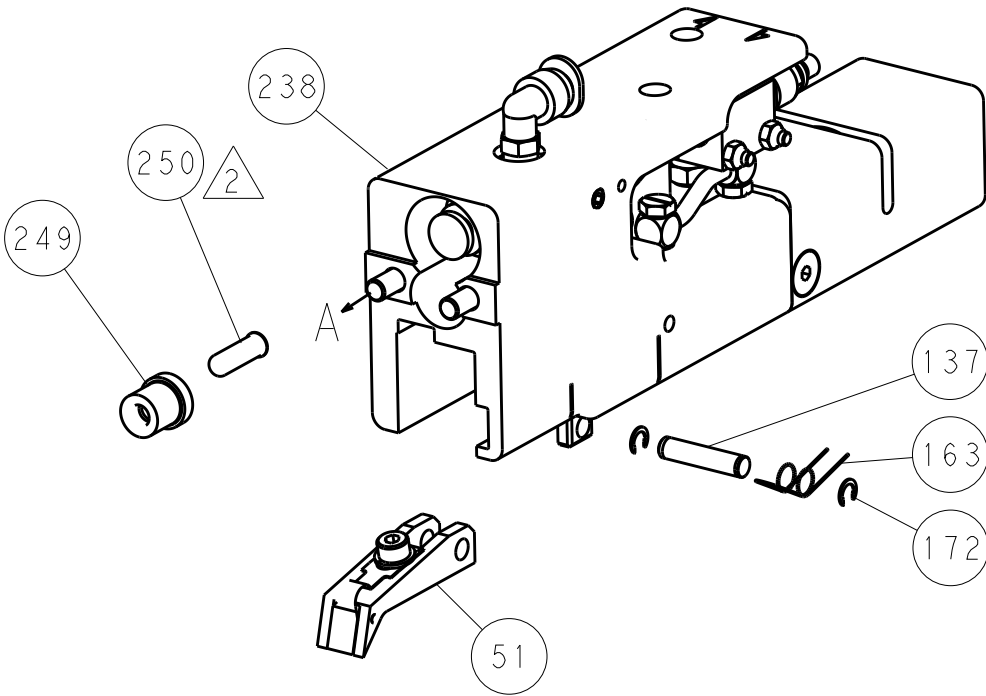


HOLDDOWN SET-UP

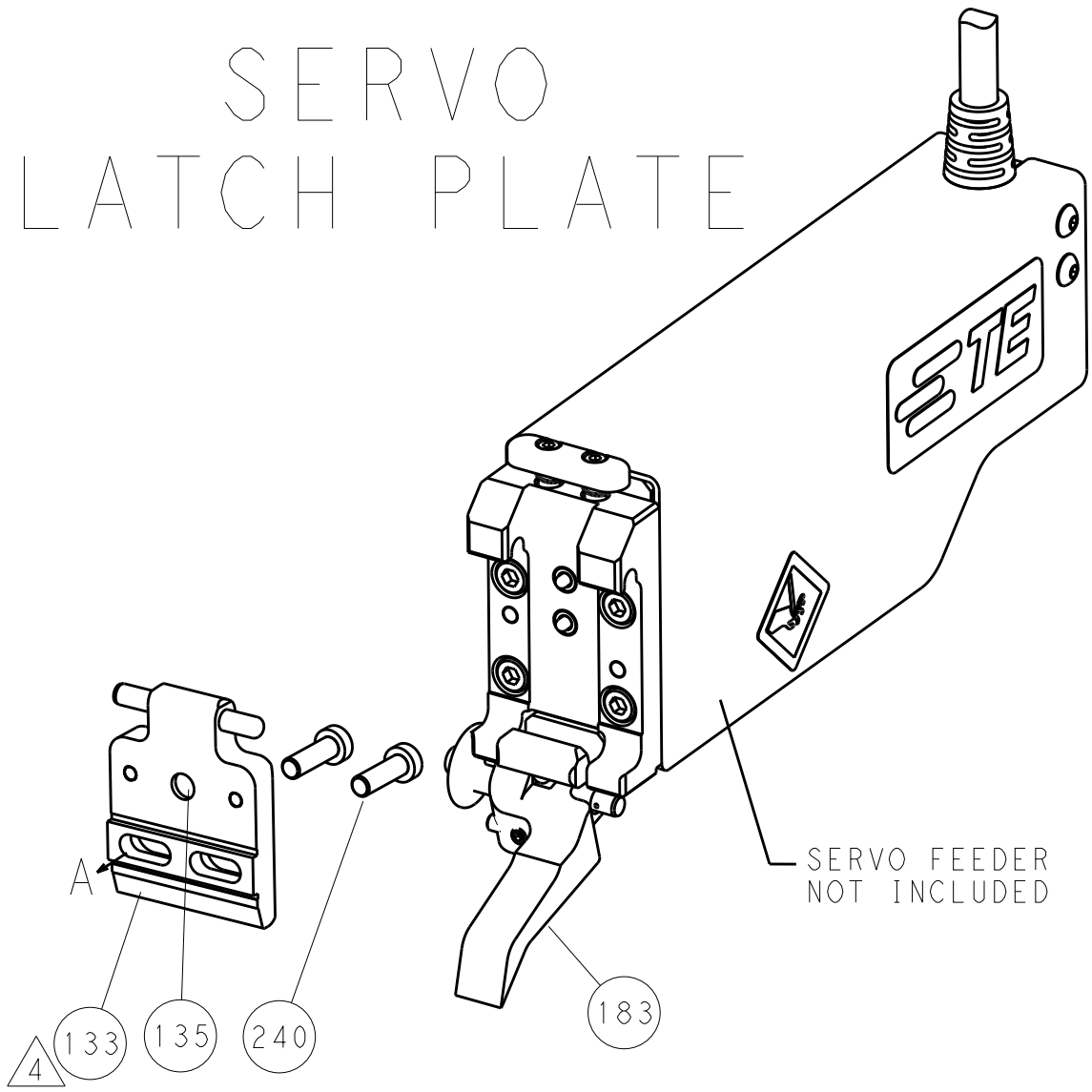


FEED TYPE

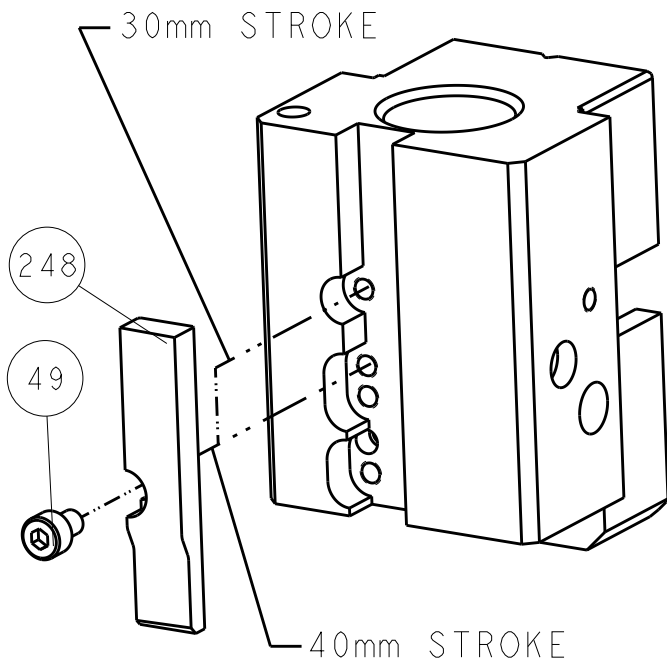
PNEUMATIC



SERVO LATCH PLATE



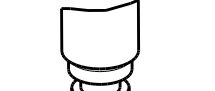
CAM POSITIONS



AIR FEED

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE.				OWN				TE Connectivity			
DIMENSIONS:				CHK				Harrisburg, PA 17105-3608			
mm				S.XI				NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD				Ocean End Feed Applicator			
0 PLC ±.5				PRODUCT SPEC				SIZE			
1 PLC ±0.5				APPLICATION SPEC				CAGE CODE			
2 PLC ±0.13				WEIGHT				DRAWING NO			
3 PLC ±0.013				Customer Accessible Production Drawing				00779			
4 PLC ±0.0001				SCALE				2150040			
ANGLES FINISH				SHEET				2 OF 4			
MATERIAL				REV				A			

	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150040-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	-
					SERVO LATCH PLATE	2119951-1	1803052-1	8-2150040-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150040-4	-	-	-
	2-2150040-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	2031314-1	-	2119641-2	-	2063440-1
2-2150040-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	
7-2150040-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.56 mm [1.40]	F
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL				TE CRIMP SPECIFICATION
TERMINAL NAME: 250 POSITIVE REC EX MK-2				
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE	
5.50-6.50 mm [1.217-.256 IN]			Ø1.50-3.10 mm [1.059-.122 IN]	
TERMINAL APPLICATION SPECIFICATION		114-5119	-	-
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL	
175020-1	179973-1	179973-6		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
18 AWG OR 0.75mm2		1.61+/-0.05 [1.063+/-0.002]		5.3
20 AWG OR 0.50mm2		1.47+/-0.05 [1.058+/-0.002]		6.8
22 AWG OR 0.30mm2		1.41+/-0.05 [1.056+/-0.002]		7.5



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150040-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150040-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- CUT TO LENGTH AT ASSEMBLY.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77-27-25-22	PART NO				DESCRIPTION	ITEM NO

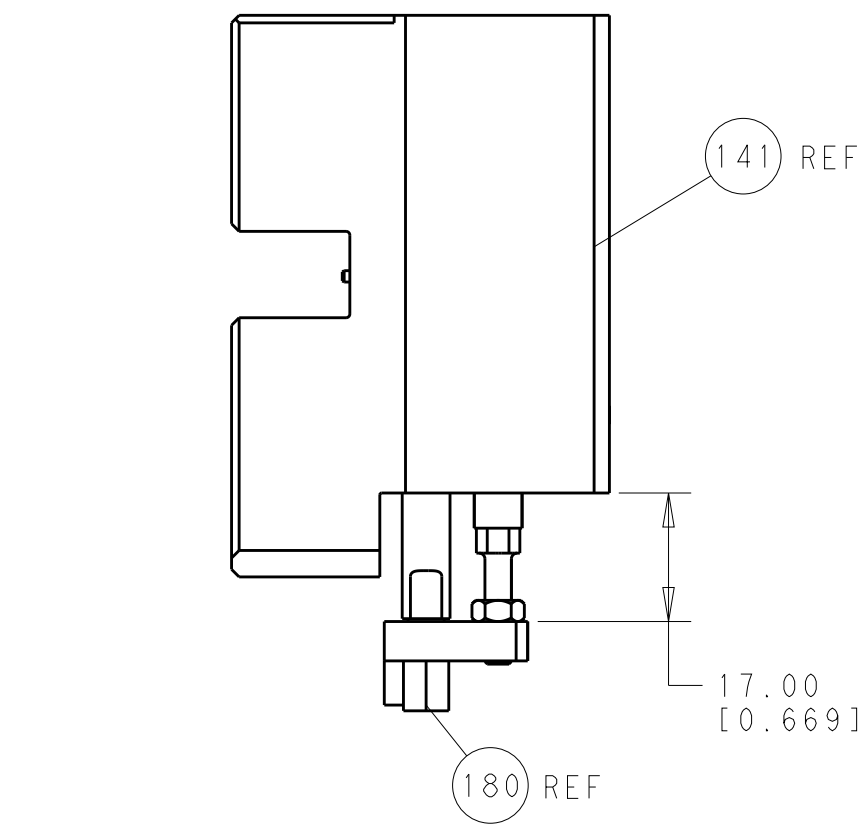
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

2			1						
SET UP GAUGE 2119599-2		LOC A	DIST 66	REVISIONS					
				P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

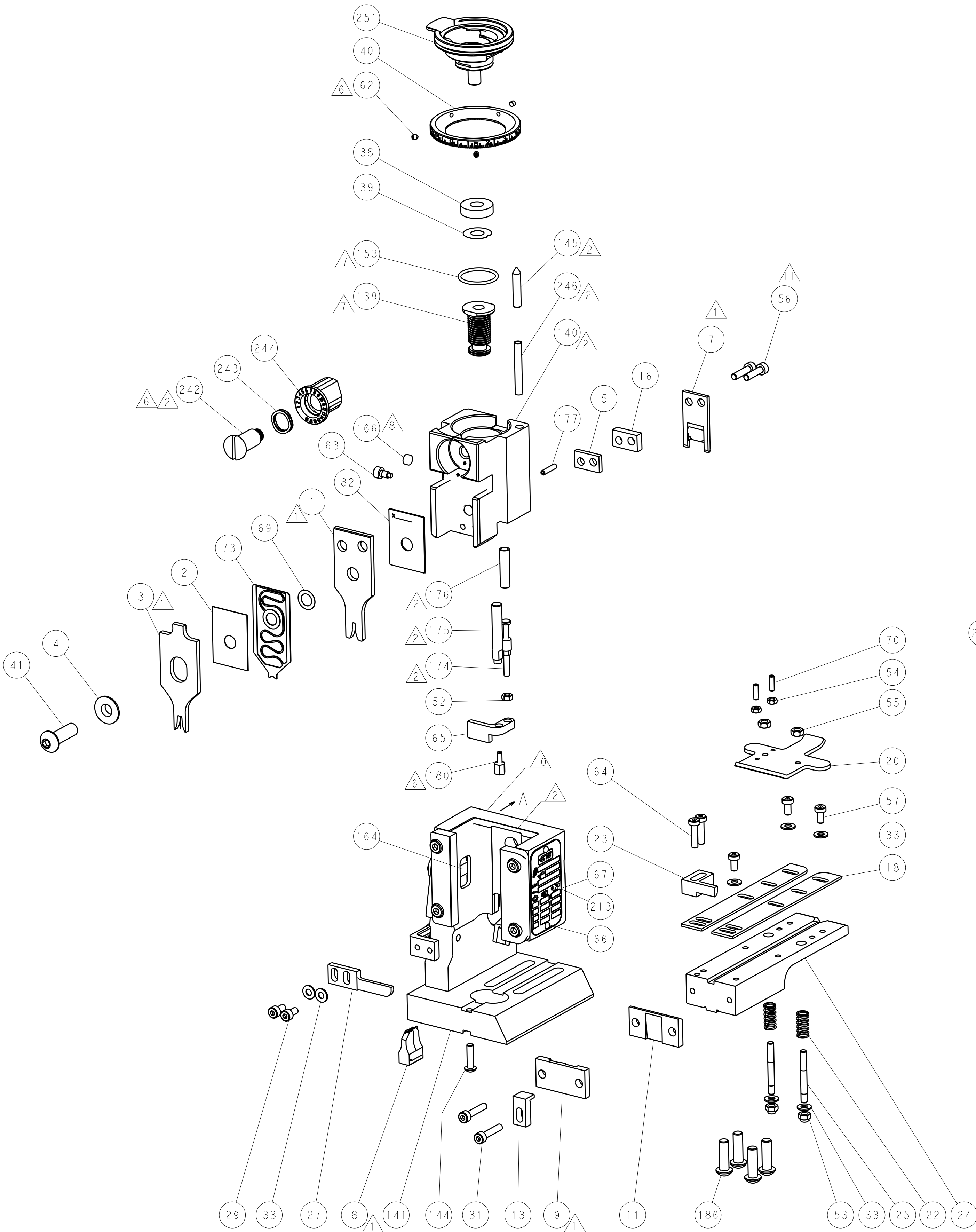
	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
	-	-	-	1	2063440-1	AIR FEED MODULE	238
	-	-	1	-	2119740-2	TAG,IDENTIFICATION	213
	-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
	-	-	1	-	1803052-1	FEED FINGER ASSEMBLY,EF	183
6	-	1	1	1	1-1752354-1	STANDOFF,HOLD-DOWN	180
	-	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
	-	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
	-	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
	-	-	-	1	2119641-2	FEED CAM, AIR FEED	152
	-	1	1	1	2119798-2	DETENT PIN	145
	-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
	-	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
	-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	455888-7	SPACER, CRIMPER	82
	-	1	1	1	2119791-5	DEPRESSOR, WIRE	73
	-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
	-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
	-	1	1	1	2119943-1	WASHER, SPACER	69
	-	1	-	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1901681-1	HOLDDOWN, TERMINAL	65
	-	2	2	2	2168400-8	SHCS, LOW HEAD, RoHS, M4 X 16	64
	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
6	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	3	3	3	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
1	-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	56
	-	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
	-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	-	-	1	2031314-1	FEED FINGER SUBASSEMBLY	51
	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
	-	7	7	7	1-18028-2	WASHER, FLAT, REG M4	33
	-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
	-	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
	-	1	1	1	240639-1	STRIPPER (MACHINING)	27
	-	2	2	2	1320906-1	STUD, THREADED	25
	-	1	1	1	2-1752371-7	PLATE, STRIP GUIDE	24
	-	1	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
	-	2	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	1	1	1	1752373-4	DRAG	20
	-	2	2	2	1901259-3	GUIDE, LOWER STRIP	18
	-	1	1	1	2-240641-9	SPACER	16
	-	1	1	1	1752360-1	SPACER,HOLD-DOWN	13
1	-	1	1	1	240833-1	PLATE, REAR SHEAR	11
	-	-	-	-	-	-	10
1	-	1	1	1	690482-4	PLATE, FRONT SHEAR	9
1	1	1	1	1	1333216-4	ANVIL, COMBINATION	8
1	-	1	1	1	1-2217206-0	BLADE, SLUG	7
	-	1	1	1	5-240641-2	SPACER	5
	-	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	2-1633961-3	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1-456405-5	CRIMPER, WIRE PREMIUM	1
	-77-27-25-22	PART NO				DESCRIPTION	ITEM NO

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean End Feed Applicator	
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		PRODUCT SPEC		SIZE	
MATERIAL -		FINISH -		APPLICATION SPEC		CAGE CODE	
				WEIGHT -		DRAWING NO	
				Customer Accessible Production Drawing		RESTRICTED TO	
				SCALE		REV	
				1:1		A	
				3		4	
				2150040			

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				-		SEE SHEET 1	-



HOLDDOWN SET-UP



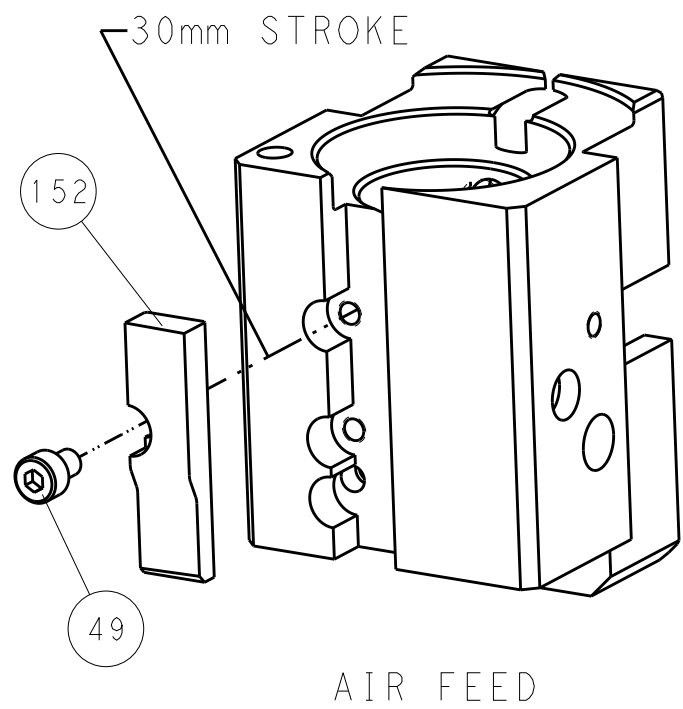
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

FEED TYPE

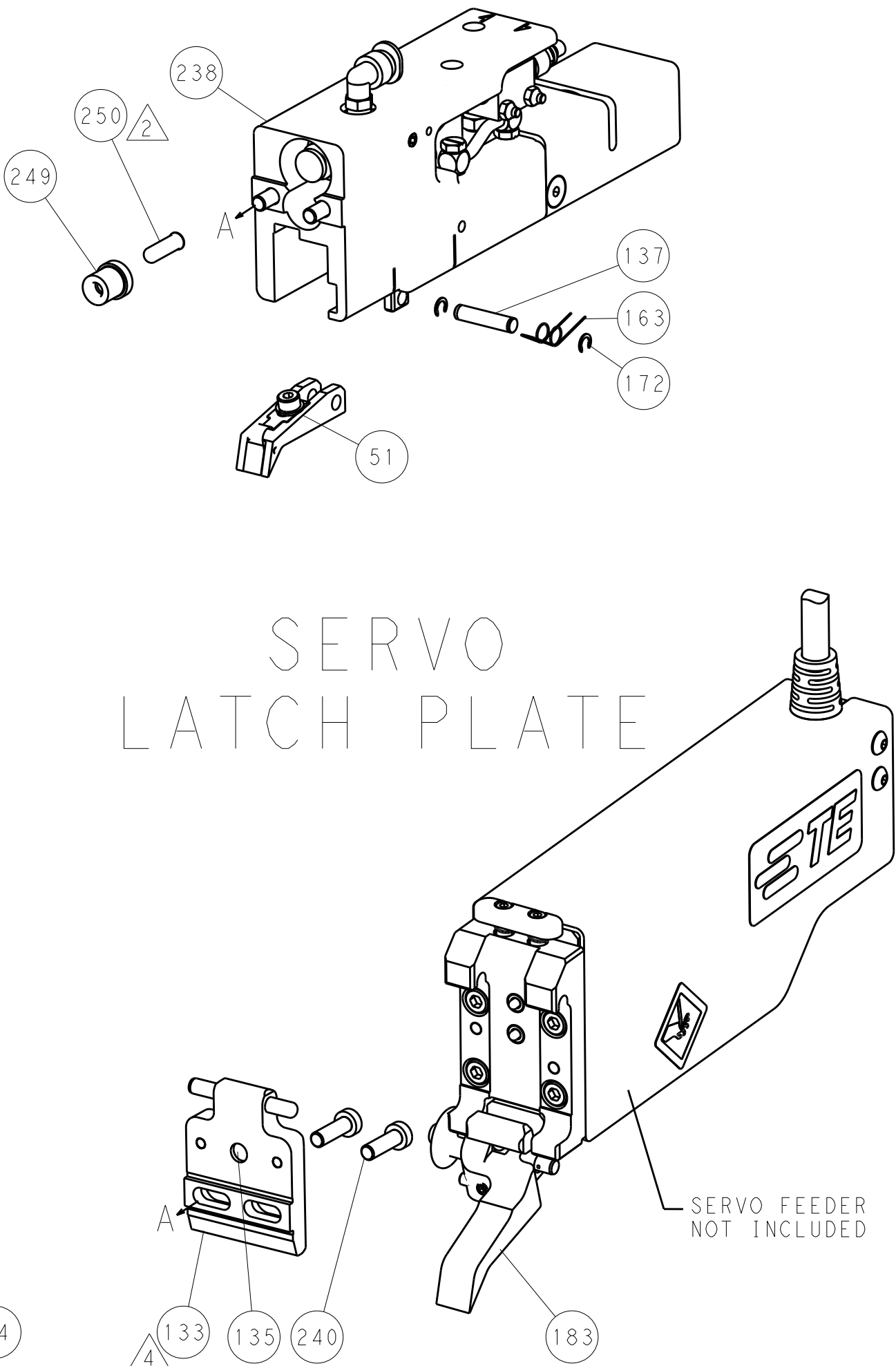
PNEUMATIC

SERVO
LATCH PLATE

CAM POSITION



AIR FEED



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				CHK S. XI	11JAN2012		
				APVD J. CRUZ	11JAN2012	NAME Ocean End Feed Applicator	
				PRODUCT SPEC		SIZE A1	
				APPLICATION SPEC		CAGE CODE 00779	
				WEIGHT		DRAWING NO C=2150040	
				Customer Accessible Production Drawing		RESTRICTED TO -	
				SCALE 1:1		SHEET 4	
						REV A	

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