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LOC

DIST

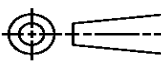
REVISIONS

| P | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|---|-----|---------------|-----------|-----|------|
|   | A1  | ECR-13-013043 | 23AUG2013 | XZ  | LZ   |
|   |     |               |           |     |      |
|   |     |               |           |     |      |
|   |     |               |           |     |      |

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151430-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911274  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1911274

|                                                                                       |  |                                        |  |                                                                                                       |  |
|---------------------------------------------------------------------------------------|--|----------------------------------------|--|-------------------------------------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN X. ZHAO                            |  |  TE Connectivity |  |
| DIMENSIONS:                                                                           |  | CHK L. ZHANG                           |  |                                                                                                       |  |
|  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APVD L. ZHANG                                                                                         |  |
|                                                                                       |  | 0 PLC ±                                |  | NAME                                                                                                  |  |
|                                                                                       |  | 1 PLC ±                                |  | PRODUCT SPEC                                                                                          |  |
| MATERIAL                                                                              |  | 2 PLC ±                                |  | APPLICATION SPEC                                                                                      |  |
|                                                                                       |  | 3 PLC ±                                |  | SIZE                                                                                                  |  |
|                                                                                       |  | 4 PLC ±                                |  | CAGE CODE                                                                                             |  |
| FINISH                                                                                |  | WEIGHT                                 |  | DRAWING NO                                                                                            |  |
|                                                                                       |  | CUSTOMER DRAWING                       |  | RESTRICTED TO                                                                                         |  |
|                                                                                       |  | SCALE                                  |  | SHEET 1 OF 2                                                                                          |  |
|                                                                                       |  | REV A1                                 |  |                                                                                                       |  |

|                                                                    |     |                          |                           |
|--------------------------------------------------------------------|-----|--------------------------|---------------------------|
| 8                                                                  |     | 7                        |                           |
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| PART<br>NUMBER                                                     | REV | DESCRIPTION              | PROGRAMMED<br>MEMORY CHIP |
| 1911274-1                                                          | A   | CUTS CARRIER             | 8-1911274-1               |
| 1911274-6                                                          | A   | CONTINUOUS CARRIER       | 8-1911274-6               |
| 7-1911274-1                                                        | A   | -1 AND SPARE PARTS       | 9-1911274-1               |
| 7-1911274-6                                                        | A   | -6 AND SPARE PARTS       | 9-1911274-6               |
| 7-1911274-7                                                        | A   | SPARE PARTS KIT          | -                         |

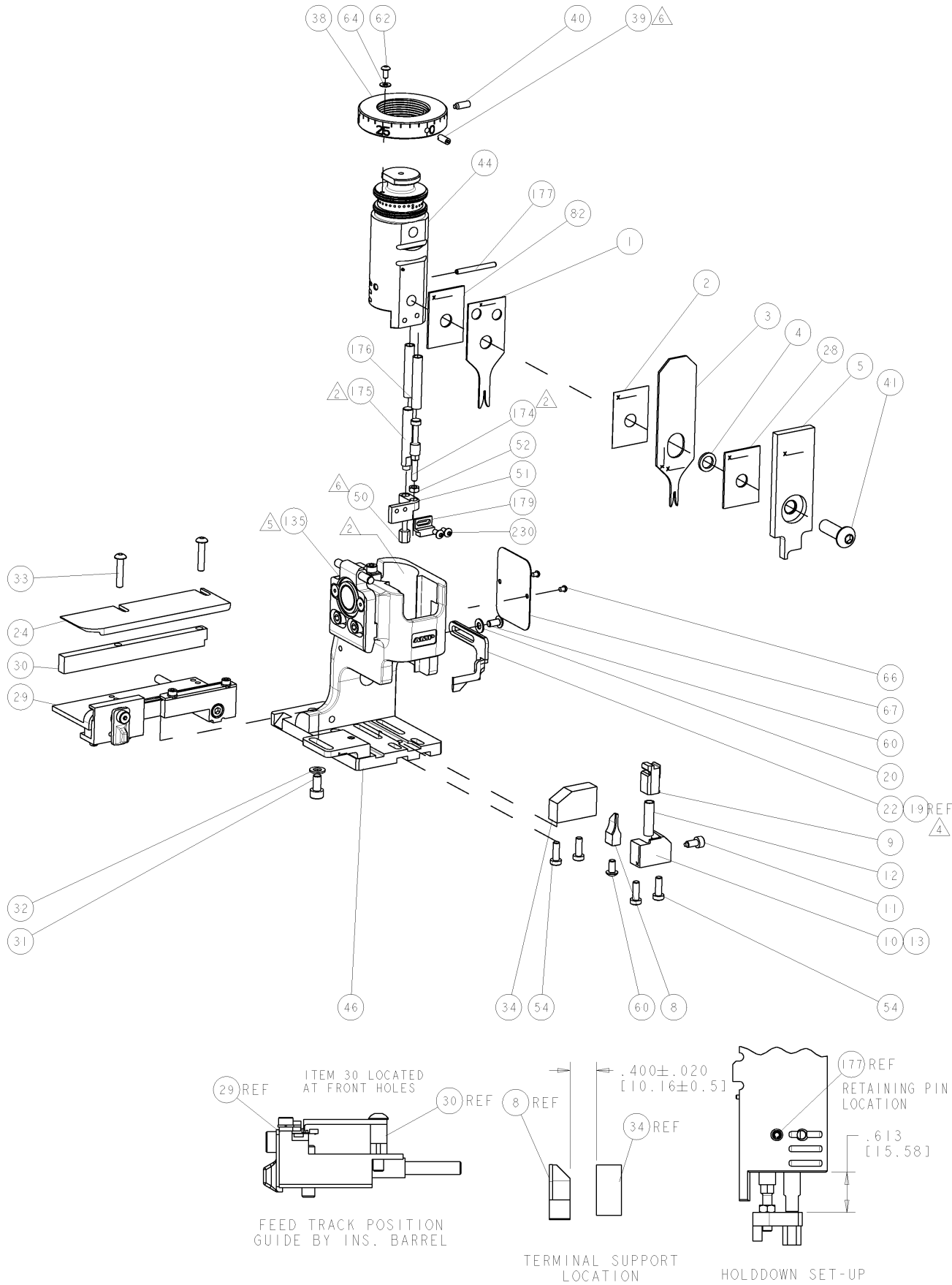
|                             |               |      |
|-----------------------------|---------------|------|
| APPLICATOR DATA             |               |      |
| CRIMP                       | SIZE          | TYPE |
| WIRE                        | .99mm [.039]  | F    |
| INSUL                       | 1.40mm [.055] | O    |
| APPL INSTRUCTIONS 408-10135 |               |      |

|                                                        |                                                                                   |                                                                                   |                                                         |
|--------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------|
| TERMINAL DATA: MOLEX TERMINAL                          |                                                                                   | TYCO ELECTRONICS CRIMP SPEC                                                       |                                                         |
| TERMINAL NAME: CRIMP TERMINAL, MILLI-GRID, 2.0mm MOLEX |                                                                                   |                                                                                   |                                                         |
| WIRE STRIP LENGTH<br>1.2-1.8 mm [.051-.071 IN]         |                                                                                   |  | INSULATION DIAMETER RANGE<br>0.78-1.39mm [.031-.055 IN] |
| TERMINAL<br>APPL SPEC                                  |  | MOLEX                                                                             | -                                                       |
|                                                        |                                                                                   | -                                                                                 | -                                                       |

|                   |                |             |                |
|-------------------|----------------|-------------|----------------|
| TERMINALS APPLIED |                |             |                |
| TE TERMINAL       | MOLEX TERMINAL | TE TERMINAL | MOLEX TERMINAL |
| 994698-1          | 50394-8052     | 994698-2    | 50394-8051     |
| 621528-1          | 50394-8051     | 1642396-1   | 50394-8051     |
| 1642397-1         | 50212-8000     | -           | -              |

|           |                        |
|-----------|------------------------|
| WIRE SIZE | CRIMP HEIGHT mm [INCH] |
| 24AWG     | .64±.05 [.025±.002]    |
| 26AWG     | .61±.05 [.024±.002]    |
| 28AWG     | .58±.05 [.023±.002]    |
| 30AWG     | .56±.05 [.022±.002]    |

- ⚠ RECOMMENDED SPARE PARTS.
- ⚠ GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⚠ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- ⚠ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- ⚠ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



|   |     |     |     |     |             |                                     |     |
|---|-----|-----|-----|-----|-------------|-------------------------------------|-----|
| - | 2   | 2   | 2   | 2   | 1655785-9   | SCR, BTN SKT HD CAP (M3 X 6)        | 230 |
| - | 1   | 1   | 1   | 1   | 1-1976053-0 | LOCATER BLOCK, TERMINAL             | 179 |
| - | 1   | 1   | 1   | 1   | 1-9931111-6 | PIN, SLOTTED SPRING 3.0 X 30.0      | 177 |
| - | 2   | 2   | 2   | 2   | 3-22280-7   | SPRING, COMPRESSION                 | 176 |
| - | 1   | 1   | 1   | 1   | 1752353-1   | GUIDE PIN, HOLDDOWN                 | 175 |
| - | 1   | 1   | 1   | 1   | 1901680-1   | GUIDE PIN, HOLDDOWN                 | 174 |
| - | REF | REF | REF | REF | SEE TABLE   | MEMORY CHIP, PROGRAMMED             | 135 |
| - | 1   | 1   | 1   | 1   | 1-455888-0  | SPACER, CRIMPER                     | 82  |
| - | 1   | 1   | 1   | 1   | 1633565-1   | DOCUMENTATION PACKAGE SIII          | 71  |
| - | 1   | 1   | 1   | 1   | 1901048-1   | TAG, IDENTIFICATION                 | 67  |
| - | 2   | 2   | 2   | 2   | 21017-1     | SCREW, DRIVE                        | 66  |
| - | 1   | 1   | 1   | 1   | 18028-1     | WASHER, FLAT, REG M3                | 64  |
| - | 1   | 1   | 1   | 1   | 1655785-9   | SCR, BTN SKT HD CAP (M3 X 6)        | 62  |
| - | 2   | 2   | 2   | 2   | 1655785-1   | SCR, BTN SKT HD CAP (M4 X 8)        | 60  |
| - | 4   | 4   | 4   | 4   | 1655783-3   | SCR, CAP, SOC HD, LOW HEAD, M4 X 12 | 54  |
| - | 1   | 1   | 1   | 1   | 1-18030-0   | NUT, HEX, REG M3.5                  | 52  |
| - | 1   | 1   | 1   | 1   | 1901681-4   | HOLDDOWN, TERMINAL                  | 51  |
| - | 1   | 1   | 1   | 1   | 1-1752354-4 | STANDOFF, HOLD-DOWN                 | 50  |
| - | 1   | 1   | 1   | 1   | 1752300-1   | SF SYSTEM III APPLICATOR            | 46  |
| - | 1   | 1   | 1   | 1   | 1752308-1   | RAM                                 | 44  |
| - | 1   | 1   | 1   | 1   | 2-1655785-3 | SCR, BTN SKT HD CAP (M8 X 25)       | 41  |
| - | 1   | 1   | 1   | 1   | 993002-4    | SCREW, SET, SFT TIP                 | 40  |
| - | 1   | 1   | 1   | 1   | 1962043-1   | PLUNGER, BALL, METRIC               | 39  |
| - | 1   | 1   | 1   | 1   | 1752309-2   | RING, INSULATION CRIMP              | 38  |
| - | 1   | 1   | 1   | 1   | 1752356-1   | SUPPORT, TERMINAL                   | 34  |
| - | 2   | 2   | 2   | 2   | 3-1655785-3 | SCR, BTN SKT HD CAP (M4 X 20)       | 33  |
| - | 1   | 1   | 1   | 1   | 18028-3     | WASHER, FLAT, REG M5                | 32  |
| - | 1   | 1   | 1   | 1   | 5-1655316-3 | SCR, SKT HD CAP, M5 X 10.0          | 31  |
| - | 1   | 1   | 1   | 1   | 1320908-9   | SPACER, STRIP GUIDE                 | 30  |
| - | 1   | 1   | 1   | 1   | 1901087-1   | ASSEMBLY, STRIP GUIDE               | 29  |
| - | 1   | 1   | 1   | 1   | 1-455888-0  | SPACER, CRIMPER                     | 28  |
| - | 1   | 1   | 1   | 1   | 1320928-1   | PLATE, STRIP GUIDE                  | 24  |
| - | 1   | 1   | 1   | 1   | 1976045-3   | STRIPPER                            | 22  |
| - | 1   | 1   | 1   | 1   | 18028-2     | WASHER, FLAT, REG M4                | 20  |
| - | REF | REF | REF | REF | 1752311-6   | STRIPPER                            | 19  |
| - | 1   | -   | -   | -   | 1338684-1   | SHEAR HOLDER, FRONT                 | 13  |
| - | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12  |
| - | 1   | 1   | 1   | 1   | 356885-4    | STOP, SHEAR                         | 11  |
| - | -   | -   | -   | -   | 1320921-1   | SHEAR HOLDER, FRONT, CUT            | 10  |
| - | 1   | 1   | 1   | 1   | 454276-1    | FLOATING SHEAR, FRONT               | 9   |
| - | 1   | 2   | 2   | 1   | 7-1633139-3 | ANVIL, COMBINATION                  | 8   |
| - | 1   | 1   | 1   | 1   | 1-455889-4  | DEPRESSOR, SHEAR                    | 5   |
| - | 1   | 1   | 1   | 1   | 2-238011-3  | BLOCK, CRIMPER SPACER               | 4   |
| - | 1   | 2   | 2   | 1   | 5-683453-2  | CRIMPER, INSULATION PREMIUM         | 3   |
| - | 1   | 1   | 1   | 1   | 455888-1    | SPACER, CRIMPER                     | 2   |
| - | 1   | 2   | 2   | 1   | 5-1490019-0 | CRIMPER, WIRE PREMIUM               | 1   |

|                         |  |                                        |  |                  |  |               |  |                |  |                                      |  |
|-------------------------|--|----------------------------------------|--|------------------|--|---------------|--|----------------|--|--------------------------------------|--|
| DIMENSIONS: INCHES [mm] |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | DWN 26NOV2008    |  | CHK 26NOV2008 |  | APPR 26NOV2008 |  | NAME SIDE FEED SYSTEM III APPLICATOR |  |
| 10 PLC ±                |  | 2 PLC ±                                |  | 3 PLC ±          |  | 4 PLC ±       |  | 5 PLC ±        |  | 6 PLC ±                              |  |
| MATERIAL                |  | FINISH                                 |  | APPLICATION SPEC |  | SIZE          |  | CAGE CODE      |  | DRAWING NO                           |  |
| -                       |  | -                                      |  | SEE TABLE        |  | A1            |  | 00779          |  | C=1911274                            |  |
| CUSTOMER DRAWING        |  | SCALE 3:5                              |  | SHEET 1 OF 1     |  | REV A         |  | RESTRICTED TO  |  | -                                    |  |

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

## Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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