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LOC

DIST

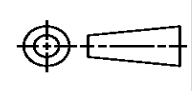
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-16-009824	28JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151286-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528481
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528481

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	GOPALAKRISHNA HV							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		FINE ADJ SIDE FD HD-I APPL				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1528481			
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	SHEET	1	OF	2	REV	B1

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1528481

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528481-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528481-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528481-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528481-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528481-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528481-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528481-7	A	-	-	-	SPARE PARTS KIT

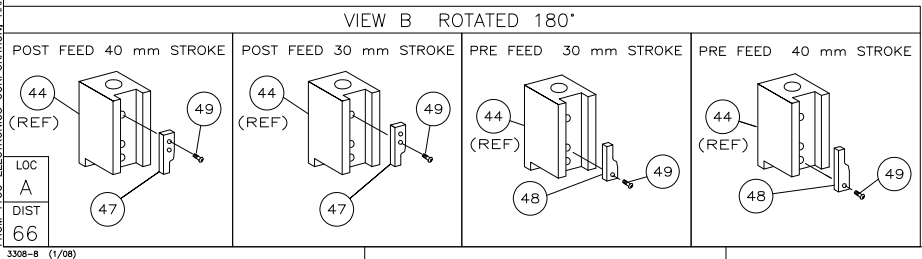
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: PIN & SOCKET U-M-L					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [.055 IN]	F	30-22 AWG		
INSUL	2.29 [.090 IN]	F	1.00-1.90 [.040-.075 IN]		
WIRE STRIP LENGTH			APPL INSTRUCTION		
3.96-4.75 [.156-.187 IN]			408-8322 & 408-8490		
TERMINAL	-	-		FEED 	
APPL SPEC	114-1012	-		9.05 [.356 IN]	

TERMINALS APPLIED				
350078	-	-	-	-
350079	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING *
22 AWG	0.94 ±0.05 [.037 ±.002 IN]	B 3
24 AWG	0.89 ±0.05 [.035 ±.002 IN]	B 7
26 AWG	0.84 ±0.05 [.033 ±.002 IN]	C 1
28 AWG	0.81 ±0.05 [.032 ±.002 IN]	C 3
30 AWG	0.79 ±0.05 [.031 ±.002 IN]	C 5
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

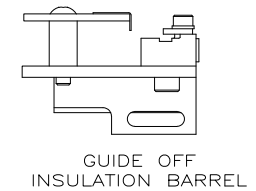
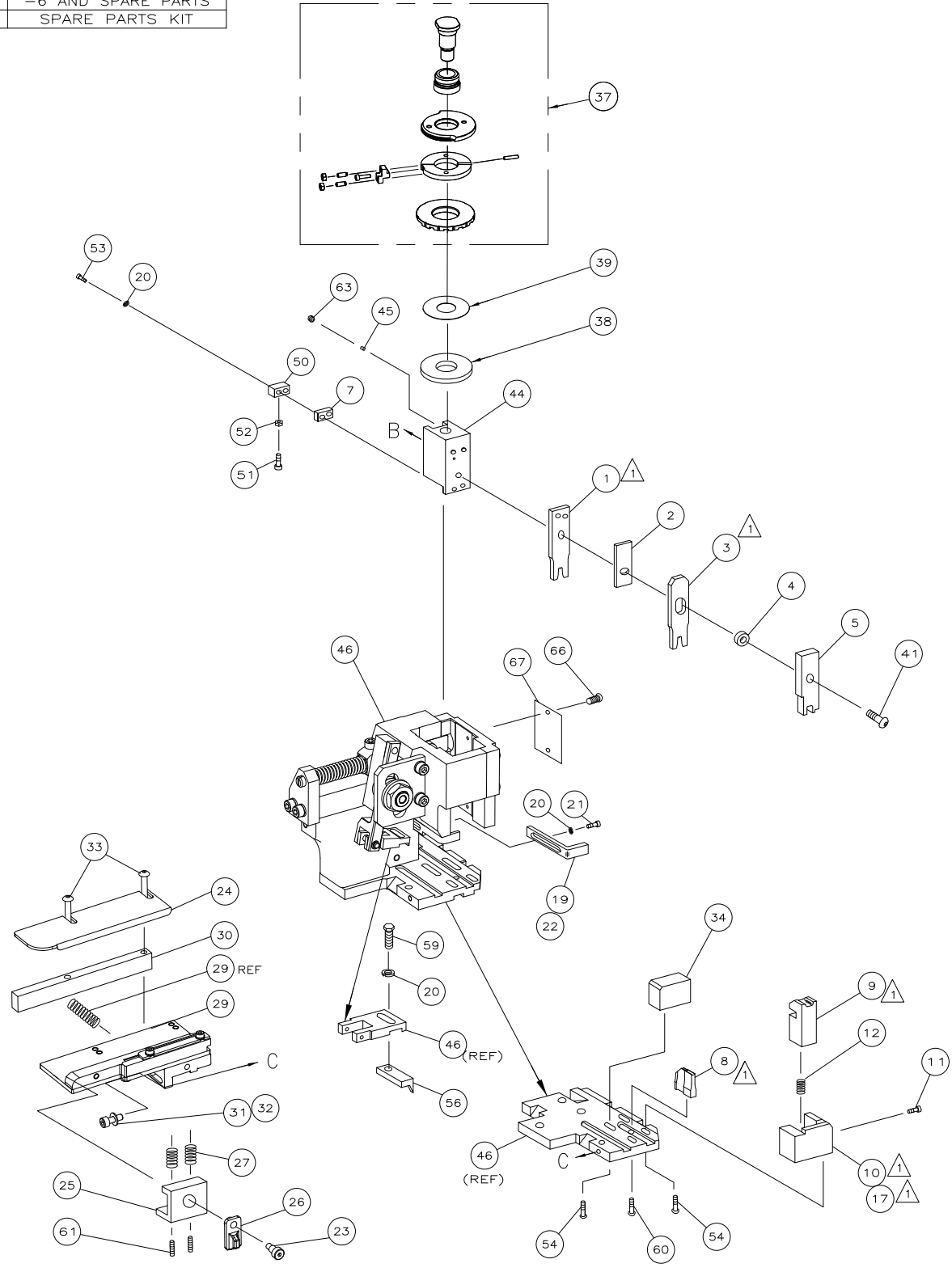
SET UP GAGE 458637-3	LAYOUT L1426168
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-  1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  4. FEED REQUIRES ADJUSTMENT WHEN CHANGING FROM ONE TERMINAL TO ANOTHER.



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	1	1	1528481	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
									70
									69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
									62
-	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-7	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
									28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
1	-	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
									17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1	1	1	1	1	1	1	462006-4	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1-1333201-5	ANVIL	8
-	1	1	1	1	1	1	240641-3	SPACER, DEPRESSOR (REAR)	7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	6-456134-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456402-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.001 1 PLC ±.002 2 PLC ±.003 3 PLC ±.005 4 PLC ±.010	
B ECR-10-016633		8-2010 MY TE	
P LTR		REVISION RECORD	
DATE		DWN	
APVD		SURFACE TEXTURE	
SCALE		SIZE	
A1		1528481	
DRAWING NO		1 of 1	
REV		B	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

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