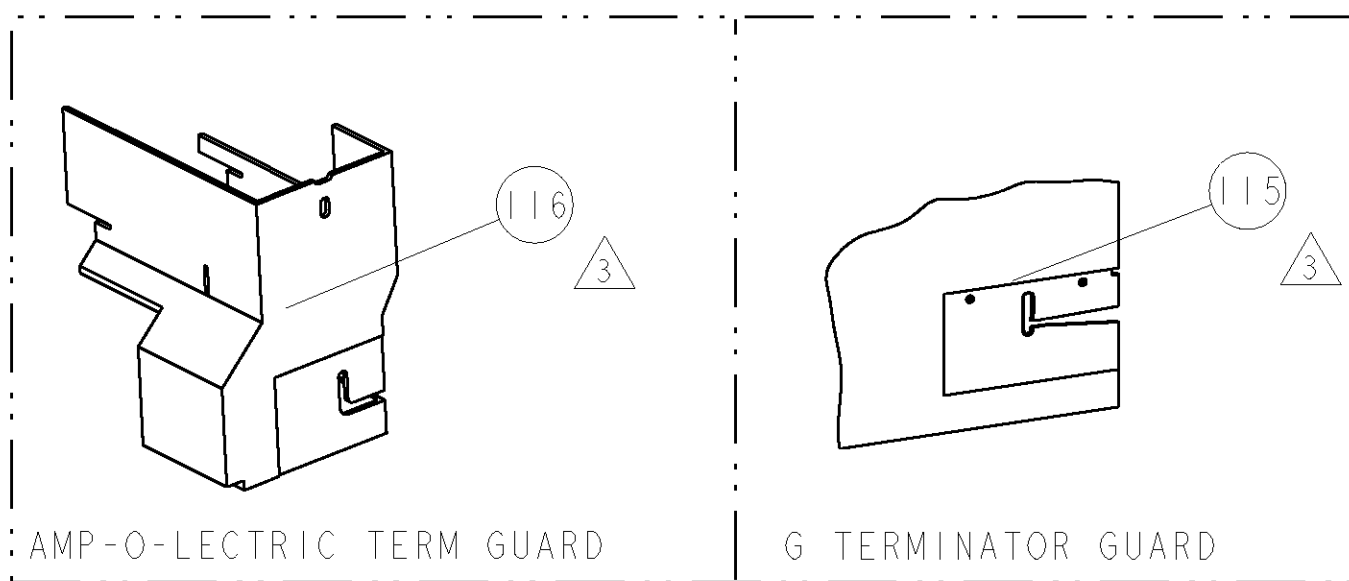


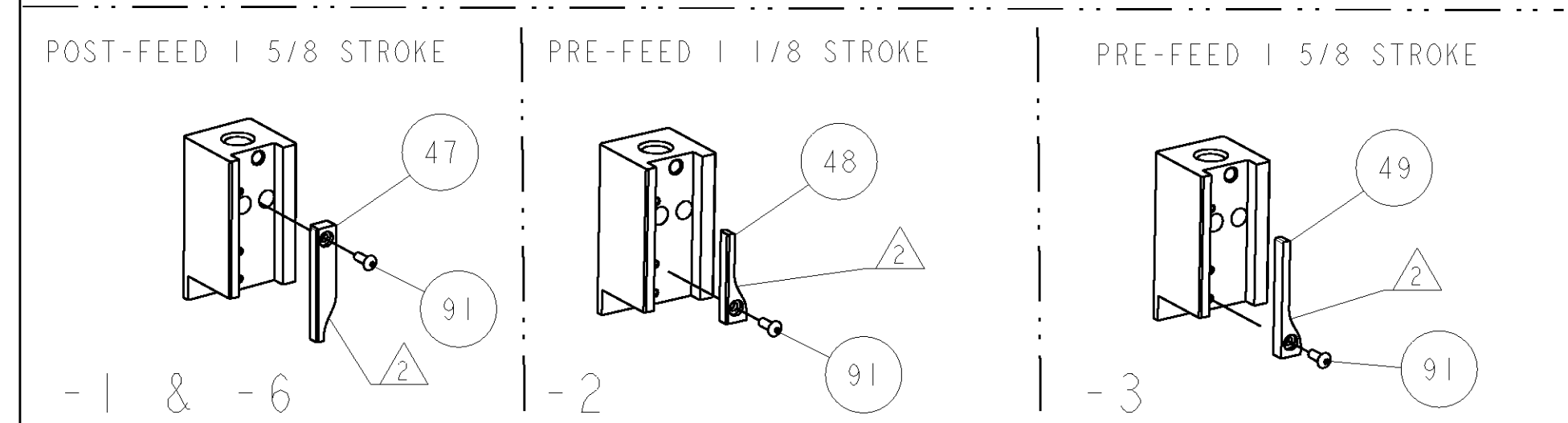
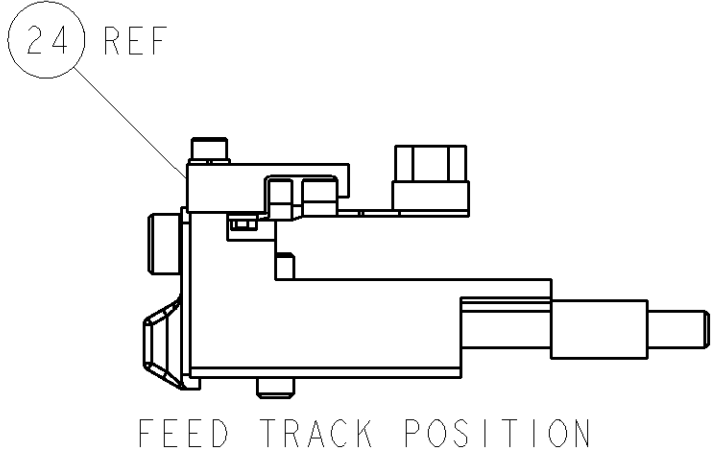
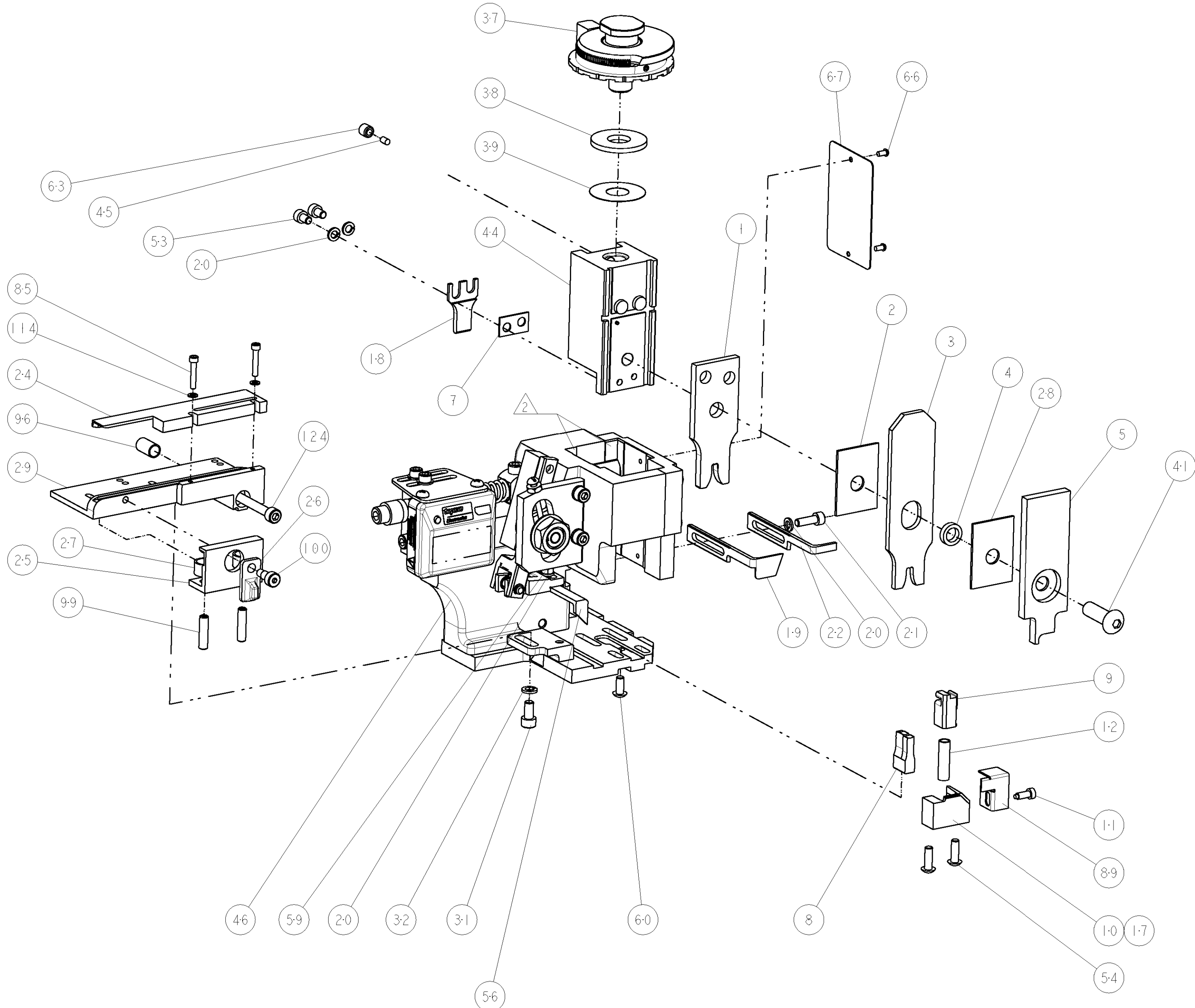
8			7					
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION			20		
(C) COPYRIGHT 20			BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855108-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855108-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855108-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855108-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855108-7		A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ TOOLING IS DESIGNED TO BEND THE TERMINAL DOWN 30 DEGREES.



TERMINAL NAME: BENT TERMINAL (30 DEG)					
TYCO PN	MANUF PN	GROTE & HARTTMAN TERM - AMP CRIMP SPECS			
1949098	25360-212-179				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.67±0.05mm[.105±.002]		2.5mm2	A8
-	-	2.59±0.05mm[.102±.002]		14AWG or 2.0mm2	B2
-	-	2.46±0.05mm[.097±.002]		1.5mm2	C3
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.148 [3.76mm]	F	1.50-2.50mm2
-	-	INSUL	.174 [4.42mm]	F	Ø2.79 MAX
WIRE STRIP LENGTH		TERM APPL SPEC	FEED		SET UP GAGE
5.26-5.64mm		NONE	19.00mm		408-8040 & 408-8490
				458637-1	

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	124
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	100
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	96
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	2	-	1-21000-6	SCR, SKT HD CAP 4-40 X .625	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	53
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-2	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-8	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-3	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1633087-8	PLATE, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	679651-5	FRONT STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	..	2-1338987-3	STRIPPER	19
-	1	1	1	1	-	4-690518-0	HOLD DOWN, TERMINAL	18
△	1	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	1	1	1	1	-	3-454276-2	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	8-1633116-1	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-240641-9	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	1633471-5	CRIMPER, INSULATION F	3
△	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
△	1	1	1	1	-	6-1633305-5	CRIMPER, WIRE PREMIUM	1
-	77	-6	-3	-2	-1	U/M	PART NO	ITEM NO

THIS IS THE ONLY DRAWING TO BE USED FOR THE CONSTRUCTION OF THIS ORGANIZATION. NO OTHER DRAWING SHOULD BE CONSIDERED FOR THE LATEST REVISED.		DWN J. M. HERR	24AUG2006	tyco <i>Electronics</i> Tyco Electronics Harrisburg, PA 17105-3608		
		CHK G. BAILEY	24AUG2006			NAME
		APVD T. BENCHOFF	24AUG2006			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		
		9. PLC ±.01		FINE ADJUST SIDE FEED		
		1. PLC ±0.01		HDM APPLICATOR		
		10. PLC ±0.01		-		
		11. PLC ±0.01				
12. PLC ±0.01		12. PLC ±0.01		APPLICATION SPEC		
13. PLC ±0.01		13. PLC ±0.01		SIZE CASE CODE DRAWING NO		
14. PLC ±0.01		14. PLC ±0.01		RESTRICTED TO		
15. PLC ±0.01		15. PLC ±0.01				
16. PLC ±0.01		16. PLC ±0.01				
17. PLC ±0.01		17. PLC ±0.01				
18. PLC ±0.01		18. PLC ±0.01				
19. PLC ±0.01		19. PLC ±0.01				
20. PLC ±0.01		20. PLC ±0.01				
21. PLC ±0.01		21. PLC ±0.01				
22. PLC ±0.01		22. PLC ±0.01				
23. PLC ±0.01		23. PLC ±0.01				
24. PLC ±0.01		24. PLC ±0.01				
25. PLC ±0.01		25. PLC ±0.01				
26. PLC ±0.01		26. PLC ±0.01				
27. PLC ±0.01		27. PLC ±0.01				
28. PLC ±0.01		28. PLC ±0.01				
29. PLC ±0.01		29. PLC ±0.01				
30. PLC ±0.01		30. PLC ±0.01				
31. PLC ±0.01		31. PLC ±0.01				
32. PLC ±0.01		32. PLC ±0.01				
33. PLC ±0.01		33. PLC ±0.01				
34. PLC ±0.01		34. PLC ±0.01				
35. PLC ±0.01		35. PLC ±0.01				
36. PLC ±0.01		36. PLC ±0.01				
37. PLC ±0.01		37. PLC ±0.01				
38. PLC ±0.01		38. PLC ±0.01				
39. PLC ±0.01		39. PLC ±0.01				
40. PLC ±0.01		40. PLC ±0.01				
41. PLC ±0.01		41. PLC ±0.01				
42. PLC ±0.01		42. PLC ±0.01				
43. PLC ±0.01		43. PLC ±0.01				
44. PLC ±0.01		44. PLC ±0.01				
45. PLC ±0.01		45. PLC ±0.01				
46. PLC ±0.01		46. PLC ±0.01				
47. PLC ±0.01		47. PLC ±0.01				
48. PLC ±0.01		48. PLC ±0.01				
49. PLC ±0.01		49. PLC ±0.01				
50. PLC ±0.01		50. PLC ±0.01				
51. PLC ±0.01		51. PLC ±0.01				
52. PLC ±0.01		52. PLC ±0.01				
53. PLC ±0.01		53. PLC ±0.01				
54. PLC ±0.01		54. PLC ±0.01				
55. PLC ±0.01		55. PLC ±0.01				
56. PLC ±0.01		56. PLC ±0.01				
57. PLC ±0.01		57. PLC ±0.01				
58. PLC ±0.01		58. PLC ±0.01				
59. PLC ±0.01		59. PLC ±0.01				
60. PLC ±0.01		60. PLC ±0.01				
61. PLC ±0.01		61. PLC ±0.01				
62. PLC ±0.01		62. PLC ±0.01				
63. PLC ±0.01		63. PLC ±0.01				
64. PLC ±0.01		64. PLC ±0.01				
65. PLC ±0.01		65. PLC ±0.01				
66. PLC ±0.01		66. PLC ±0.01				
67. PLC ±0.01		67. PLC ±0.01				
68. PLC ±0.01		68. PLC ±0.01				
69. PLC ±0.01		69. PLC ±0.01				
70. PLC ±0.01		70. PLC ±0.01				
71. PLC ±0.01		71. PLC ±0.01				
72. PLC ±0.01		72. PLC ±0.01				
73. PLC ±0.01		73. PLC ±0.01				
74. PLC ±0.01		74. PLC ±0.01				
75. PLC ±0.01		75. PLC ±0.01				
76. PLC ±0.01		76. PLC ±0.01				
77. PLC ±0.01		77. PLC ±0.01				
78. PLC ±0.01		78. PLC ±0.01				
79. PLC ±0.01		79. PLC ±0.01				
80. PLC ±0.01		80. PLC ±0.01				
81. PLC ±0.01		81. PLC ±0.01				
82. PLC ±0.01		82. PLC ±0.01				
83. PLC ±0.01		83. PLC ±0.01				
84. PLC ±0.01		84. PLC ±0.01				
85. PLC ±0.01		85. PLC ±0.01				
86. PLC ±0.01		86. PLC ±0.01				
87. PLC ±0.01		87. PLC ±0.01				
88. PLC ±0.01		88. PLC ±0.01				
89. PLC ±0.01		89. PLC ±0.01				
90. PLC ±0.01		90. PLC ±0.01				
91. PLC ±0.01		91. PLC ±0.01				
92. PLC ±0.01		92. PLC ±0.01				
93. PLC ±0.01		93. PLC ±0.01				
94. PLC ±0.01		94. PLC ±0.01				
95. PLC ±0.01		95. PLC ±0.01				
96. PLC ±0.01		96. PLC ±0.01				
97. PLC ±0.01		97. PLC ±0.01				
98. PLC ±0.01		98. PLC ±0.01				
99. PLC ±0.01		99. PLC ±0.01				
100. PLC ±0.01		100. PLC ±0.01				
101. PLC ±0.01		101. PLC ±0.01				
102. PLC ±0.01		102. PLC ±0.01				
103. PLC ±0.01		103. PLC ±0.01				
104. PLC ±0.01		104. PLC ±0.01				
105. PLC ±0.01		105. PLC ±0.01				
106. PLC ±0.01		106. PLC ±0.01				
107. PLC ±0.01		107. PLC ±0.01				
108. PLC ±0.01		108. PLC ±0.01				
109. PLC ±0.01		109. PLC ±0.01				
110. PLC ±0.01		110. PLC ±0.01				
111. PLC ±0.01		111. PLC ±0.01				
112. PLC ±0.01		112. PLC ±0.01				
113. PLC ±0.01		113. PLC ±0.01				
114. PLC ±0.01		114. PLC ±0.01				
115. PLC ±0.01		115. PLC ±0.01				
116. PLC ±0.01		116. PLC ±0.01				
117. PLC ±0.01		117. PLC ±0.01				
118. PLC ±0.01		118. PLC ±0.01				
119. PLC ±0.01		119. PLC ±0.01				
120. PLC ±0.01		120. PLC ±0.01				
121. PLC ±0.01		121. PLC ±0.01				
122. PLC ±0.01		122. PLC ±0.01				
123. PLC ±0.01		123. PLC ±0.01				
124. PLC ±0.01		124. PLC ±0.01				
125. PLC ±0.01		125. PLC ±0.01				
126. PLC ±0.01		126. PLC ±0.01				
127. PLC ±0.01		127. PLC ±0.01				
128. PLC ±0.01		128. PLC ±0.01				
129. PLC ±0.01		129. PLC ±0.01				
130. PLC ±0.01		130. PLC ±0.01				
131. PLC ±0.01		131. PLC ±0.01				
132. PLC ±0.01		132. PLC ±0.01				
133. PLC ±0.01		133. PLC ±0.01				
134. PLC ±0.01		134. PLC ±0.01				
135. PLC ±0.01		135. PLC ±0.01				
136. PLC ±0.01		136. PLC ±0.01				
137. PLC ±0.01		137. PLC ±0.01				
138. PLC ±0.01		138. PLC ±0.01				
139. PLC ±0.01		139. PLC ±0.01				
140. PLC ±0.01		140. PLC ±0.01				
141. PLC ±0.01		141. PLC ±0.01				
142. PLC ±0.01		142. PLC ±0.01				
143. PLC ±0.01		143. PLC ±0.01				
144. PLC ±0.01		144. PLC ±0.01				
145. PLC ±0.01		145. PLC ±0.01				
146. PLC ±0.01		146. PLC ±0.01				
147. PLC ±0.01		147. PLC ±0.01				
148. PLC ±0.01		148. PLC ±0.01				
149. PLC ±0.01		149. PLC ±0.01				
150. PLC ±0.01		150. PLC ±0.01				
151. PLC ±0.01		151. PLC ±0.01				
152. PLC ±0.01		152. PLC ±0.01				
153. PLC ±0.01		153. PLC ±0.01				
154. PLC ±0.01		154. PLC ±0.01				
155. PLC ±0.01		155. PLC ±0.01				
156. PLC ±0.01		156. PLC ±0.01				
157. PLC ±0.01		157. PLC ±0.01				
158. PLC ±0.01		158. PLC ±0.01				
159. PLC ±0.01		159. PLC ±0.01				
160. PLC ±0.01		160. PLC ±0.01				
161. PLC ±0.01		161. PLC ±0.01				
162. PLC ±0.01		162. PLC ±0.01				
163. PLC ±0.01		163. PLC ±0.01				
164. PLC ±0.01		164. PLC ±0.01				
165. PLC ±0.01		165. PLC ±0.01				
166. PLC ±0.01		166. PLC ±0.01				
167. PLC ±0.01		167. PLC ±0.01				
168. PLC ±0.01		168. PLC ±0.01				
169. PLC ±0.01		169. PLC ±0.01				
170. PLC ±0.01		170. PLC ±0.01				
171. PLC ±0.01		171. PLC ±0.01				
172. PLC ±0.01		172. PLC ±0.01				
173. PLC ±0.01		173. PLC ±0.01				
174. PLC ±0.01		174. PLC ±0.01				
175. PLC ±0.01		175. PLC ±0.01				
176. PLC ±0.01		176. PLC ±0.01				
177. PLC ±0.01		177. PLC ±0.01				
178. PLC ±0.01		178. PLC ±0.01				
179. PLC ±0.01		179. PLC ±0.01				
180. PLC ±0.01		180. PLC ±0.01				
181. PLC ±0.01		181. PLC ±0.01				
182. PLC ±0.01		182. PLC ±0.01				
183. PLC ±0.01		183. PLC ±0.01				
184. PLC ±0.01		184. PLC ±0.01				
185. PLC ±0.01		185. PLC ±0.01				
186. PLC ±0.01		186. PLC ±0.01				
187. PLC ±0.01		187. PLC ±0.01				
188. PLC ±0.01		188. PLC ±0.01				
189. PLC ±0.01		189. PLC ±0.01				
190. PLC ±0.01		190. PLC ±0.01				
191. PLC ±0.01		191. PLC ±0.01				
192. PLC ±0.01		192. PLC ±0.01				
193. PLC ±0.01		193. PLC ±0.01				
194. PLC ±0.01		194. PLC ±0.01				
195. PLC ±0.01		195. PLC ±0.01				
196. PLC ±0.01		196. PLC ±0.01				
197. PLC ±0.01		197. PLC ±0.01				
198. PLC ±0.01		198. PLC ±0.01				
199. PLC ±0.01		199. PLC ±0.01				
200. PLC ±0.01		200. PLC ±0.01				
201. PLC ±0.01		201. PLC ±0.01				
202. PLC ±0.01		202. PLC ±0.01				
203. PLC ±0.01		203. PLC ±0.01				
204. PLC ±0.01		204. PLC ±0.01				
205. PLC ±0.01		205. PLC ±0.01				
206. PLC ±0.01		206. PLC ±0.01				
207. PLC ±0.01		207. PLC ±0.01				
208. PLC ±0.01		208. PLC ±0.01				
209. PLC ±0.01		209. PLC ±0.01				
210. PLC ±0.01		210. PLC ±0.01				
211. PLC ±0.01		211. PLC ±0.01				
212. PLC ±0.01		212. PLC ±0.01				
213. PLC ±0.01		213. PLC ±0.01				
214. PLC ±0.01		214. PLC ±0.01				
215. PLC ±0.01		215. PLC ±0.01				
216. PLC ±0.01		216. PLC ±0.01				
217. PLC ±0.01		217. PLC ±0.01				
218. PLC ±0.01		218. PLC ±0.01				
219. PLC ±0.01		219. PLC ±0.01				
220. PLC ±0.01		220. PLC ±0.01				
221. PLC ±0.01		221. PLC ±0.01				
222. PLC ±0.01		222. PLC ±0.01				
223. PLC ±0.01		223. PLC ±0.01				
224. PLC ±0.01		224. PLC ±0.01				
225. PLC ±0.01		225. PLC ±0.01				
226. PLC ±0.01		226. PLC ±0.01				
227. PLC ±0.01		227. PLC ±0.01				
228. PLC ±0.01		228. PLC ±0.01				
229. PLC ±0.01		229. PLC ±0.01				
230. PLC ±0.01		230. PLC ±0.01				
231. PLC ±0.01		231. PLC ±0.01				
232. PLC ±0.01		232. PLC ±0.01				
233. PLC ±0.01		233. PLC ±0.01				
234. PLC ±0.01		234. PLC ±0.01				
235. PLC ±0.01		235. PLC ±0.01				
236. PLC ±0.01		236. PLC ±0.01				
237. PLC ±0.01		237. PLC ±0.01				
238. PLC ±0.01		238. PLC ±0.01				
239. PLC ±0.01		239. PLC ±0.01				
240. PLC ±0.01		240. PLC ±0.01				
241. PLC ±0.01		241. PLC ±0.01				
242. PLC ±0.01		242. PLC ±0.01				
243. PLC ±0.01		243. PLC ±0.01				
244. PLC ±0.01		244. PLC ±0.01				
245. PLC ±0.01		245. PLC ±0.01				
246. PLC ±0.01		246. PLC ±0.01				
247. PLC ±0.01		247. PLC ±0.01				
248. PLC ±0.01		248. PLC ±0.01				
249. PLC ±0.01		249. PLC ±0.01				
250. PLC ±0.01		250. PLC ±0.01				
251. PLC ±0.01		251. PLC ±0.01				
252. PLC ±0.01		252. PLC ±0.01				
253. PLC ±0.01		253. PLC ±0.01				
254. PLC ±0.01		254. PLC ±0.01				
255. PLC ±0.01		255. PLC ±0.01				
256. PLC ±0.01		256. PLC ±0.01				
257. PLC ±0.01		257. PLC ±0.01				
258. PLC ±0.01		258. PLC ±0.01				
259. PLC ±0.01		259. PLC ±0.01				
260. PLC ±0.01		260. PLC ±0.01				
261. PLC ±0.01		261. PLC ±0.01				
262. PLC ±0.01		262. PLC ±0.01				
263. PLC ±0.01		263. PLC ±0.01				
264. PLC ±0.01		264. PLC ±0.01				
265. PLC ±0.01		265. PLC ±0.01				
266. PLC ±0.01		266. PLC ±0.01				
267. PLC ±0.01		267. PLC ±0.01				
268. PLC ±0.01		268. PLC ±0.01				
269. PLC ±0.01		269. PLC ±0.				

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9