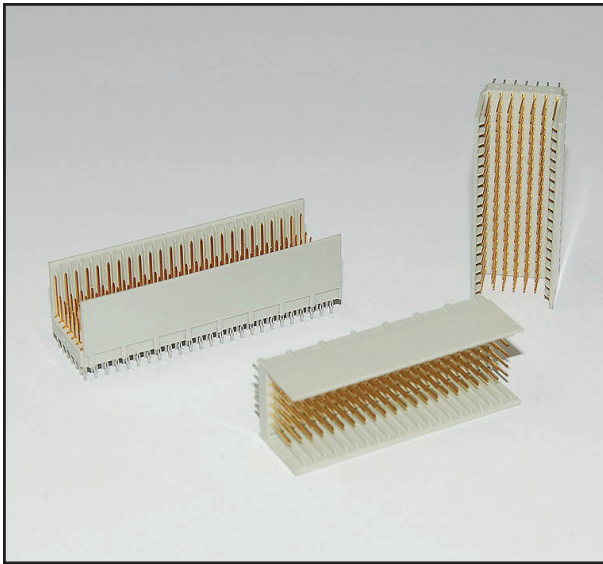


# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series



- 25 mm basic system unit
- 38, 44 and 50 mm module
- 2 mm grid spacing allows for high signal density at low cost
- “Eye of the Needle” compliant pin press-fit design helps reduce manufacturing time and cost
- Three contact mating levels for Early Mate Late Break or “Hot Swap” applications help reduce manufacturing time and cost
- Feed through termination available for midplane applications
- Additional grounding rows available for improved ground bounce and EMI immunity
- Mates with 5 row 3M™ MetPak™ HSHM, HM, and CP2 sockets
- End to end stackable with 5 row 3M™ MetPak™ HSHM, HM, and CP2 headers
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of [www.3Mconnector.com](http://www.3Mconnector.com) for compliance information (RIA E1 & C1 apply)

Date Modified: January 19, 2010

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Sheet 1 of 7

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## Physical

### Insulation:

Material: Glass Filled Polyester (PBT)  
Flammability: UL94V-0

### Contact:

Material: Copper Alloy  
Plating: See Ordering Information

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## Mechanical

Mating Force:  $\leq 0.75\text{N/PIN}$   
Withdrawl Force:  $\geq 0.15\text{N/PIN}$   
Mating and Un-mating Operations: 50

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## Electrical

Electrical Load: 1.0 A at +70°C  
Contact Resistance:  $\leq 20\text{ m}\Omega$   
Insulation Resistance:  $\geq 10,000\text{ M}\Omega$   
Test Voltage: 750 VAC<sub>RMS</sub>

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## Environmental

Temperature Ratings: -55°C to +125°C

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## PCB Data

Recommended PCB Plated Through Hole:  $\Theta 0.6\pm 0.05\text{ mm}$   
Drill Hole Diameter:  $\Theta 0.7\pm 0.02\text{ mm}$   
Hole platings: Cu 25~50  $\mu\text{m}$ , Sn or SnPb < 10  $\mu\text{m}$   
PCB thickness: 2.4-5.6 mm for 3.7 mm tails, 1.4-5.6 mm for 2.3 mm tails  
Press-In Force:  $\leq 204\text{N/pin}$  on nominal hole diameter  
Retention Force:  $\geq 13.5\text{N/pin}$  on nominal hole diameter

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**3M**

Electronic Solutions Division  
Interconnect Solutions  
<http://www.3Mconnector.com>

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For technical, sales or ordering information call  
**800-225-5373**

# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series

Signal Contact Quantity	Dimension A	Dimension B	Dimension C
95	38.00	38.30	36.00
110	44.00	44.30	42.00
125	50.00	50.30	48.00



mm [Inch]			
Tolerance Unless Noted			
	0.	.0	.00
mm	1	0.3	0.13

[ ] Dimensions for Reference only



Recommended PCB Layout

## Ordering Information

### CP2-HBXXX-XXX-XXXX

Number of Signal Contacts  
095, 110, 125

Grounding Options:  
G= with ground pins  
Blank= without ground pins

Loading Configurations and EMLB Patterns  
(see diagrams on following pages)

Primary Tail Length  
1= 3.7 mm  
2= 2.3 mm  
4= 15.8 mm

#### Plating Options

TG30= 30~40 μ" Gold Contact Area  
100~200 μ" Bright Tin-Lead  
50~80 μ" Nickel Underplate  
(RIA E2 & C2 apply)

FJ= 10~20 μ" Gold Contact Area  
100~200 μ" Matte Tin  
50~80 μ" Nickel Underplate  
(RIA E1 & C1 apply)

KR= 30~40 μ" Gold Contact Area  
100~200 μ" Matte Tin  
50~80 μ" Nickel Underplate  
(RIA E1 & C1 apply)

KV =30~40 u" Two Gold Contact Areas  
50~80 u" Nickel Underplate  
(RIA E2 & C2 apply)

- This diagram serves only for Part Number descriptive definitions.
- For standard product configuration please see following pages.

PLEASE CONTACT YOUR LOCAL SALES REPRESENTATIVE FOR CUSTOMER SPECIFIC PRODUCT CONFIGURATIONS.

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Sheet 2 of 7

# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series

CP2-HB095-E1-TG30																			Connector Type B19
F																			
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Z																			
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

CP2-HB095-GE1-TG30																			Connector Type B19
F	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Z	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

CP2-HB095-A1-TG30																			Connector Type B19
F																			
E	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
D	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
C	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
A	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
Z																			
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

CP2-HB095-GA1-TG30																			Connector Type B19
F	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
E	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
D	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
C	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
A	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
Z	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

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Sheet 3 of 7

# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series

CP2-HB095-GA4-KV																			Connector Type B19
F	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T
E	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
D	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
C	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
B	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
A	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
Z	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

Signal Contact Configuration Worksheet																			Connector Type B19
F																			
E																			
D																			
C																			
B																			
A																			
Z																			
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

CP2-HB110-E1-TG30																						Connector Type B22
F																						
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Z																						
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

CP2-HB110-GE1-TG30																						Connector Type B22
F	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Z	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series

## CP2-HB110-GE1-TG30

Connector Type B22

F	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Z	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

## CP2-HB110-GA1-TG30

Connector Type B22

F	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
E	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B
D	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B
C	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B
B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B
A	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B
Z	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

## CP2-HB110-GA4-KV

Connector Type B22

F	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T
E	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
D	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
C	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
B	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
A	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
Z	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

## Signal Contact Configuration Worksheet

Connector Type B22

F																						
E																						
D																						
C																						
B																						
A																						
Z																						
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

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# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series

**CP2-HB125-E1-TG30** **Connector Type B25**

F																									
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Z																									
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

**CP2-HB125-GE1-TG30** **Connector Type B25**

F	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
E	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
D	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
C	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	
Z	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

**CP2-HB125-A1-TG30** **Connector Type B25**

F																									
E	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
D	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
C	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
A	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
Z																									
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

**CP2-HB125-GA1-TG30** **Connector Type B25**

F	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
E	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
D	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
C	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
A	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	
Z	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	C	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

# 3M™ MetPak™ CP2 Press-Fit Header

2 mm Type B, 95, 110 and 125 Signal Contacts

CP2 Series

**CP2-HB125-GA4-KV**

**Connector Type B25**

F	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	
E	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
D	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
C	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
B	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
A	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
Z	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	T	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	

**CP2-HB125-A2-KR**

**Connector Type B25**

F																									
E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
D	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
C	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
B	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
A	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
Z																									
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

**CP2-HB125-GA2-KR**

**Connector Type B25**

F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
D	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
C	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
B	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
A	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E	E
Z	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

**Signal Contact Configuration Worksheet**

**Connector Type B25**

F																									
E																									
D																									
C																									
B																									
A																									
Z																									
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

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**3M Electronics Solutions Division**

6801 River Place Blvd.  
Austin, TX 78726-9000  
U.S.A.  
1-800-225-5373  
[www.3Mconnector.com](http://www.3Mconnector.com)

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### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

moschip.ru\_6

moschip.ru\_9