# E6F-A

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# **Rugged Rotary Encoder**

• Absolute model.

- External diameter of 60 mm.
- Resolution of up to 1,024 (10-bit).
- IP65 oil-proof protection.

• Strong shaft.

Radial: 120 N, Thrust: 50 N





Be sure to read Safety Precautions on page 5.

# **Ordering Information**

### Encoders [Refer to Dimensions on page 6.]

Power supply voltage	Output configuration	Output code	Resolution (divisions)	Connection method	Model
	- NPN open collector	BCD	360	Pre-wired Model	E6F-AB3C 360P/R 2M *2
5 to 12 VDC				Pre-wired Connector Model (2 m)	E6F-AB3C-C 360P/R 2M *2
12 to 24 VDC				Pre-wired Model	E6F-AB5C 360P/R 2M
				Pre-wired Connector Model (2 m)	E6F-AB5C-C 360P/R 2M
	PNP open collector			Pre-wired Model	E6F-AB5B 360P/R 2M
	NPN open collector	Gray code	256, 360, 720	Pre-wired Connector Model (2 m)	E6F-AG5C-C (resolution) 2M *1 Example: E6F-AG5C-C 256P/R 2M
			256, 360, 720, 1,024	Pre-wired Model	E6F-AG5C (resolution) 2M Example: E6F-AG5C 256P/R 2M
	PNP open collector				E6F-AG5B (resolution) 2M Example: E6F-AG5B 256P/R 2M

<sup>\*1.</sup> The E6F-AG5C-C is designed for connection to Cam Positioners (H8PS).

### **Accessories (Order Separately)**

[Dimensions: Refer to Accessories for coupling dimensions and to page 6 for the dimensions of other accessories.]

Model	Remarks				
E69-C10B	Provided with E6F Pre-wired Models.				
E69-C610B	Different end diameter				
E69-C10M	Metal construction				
E69-2	Provided with the product. (Three brackets in a set.)				
E69-DF5	5 m				
E69-DF10	10 m	Models are also available with 15-m and 98-m cab			
E69-DF20	20 m				
	E69-C10B E69-C610B E69-C10M E69-2 E69-DF5 E69-DF10	E69-C10B         Provided w           E69-C610B         Different e           E69-C10M         Metal cons           E69-2         Provided w           E69-DF5         5 m           E69-DF10         10 m			

Refer to Accessories for details.

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<sup>\*2.</sup> Models are also available with 5-m and 10-m cables.

# **Ratings and Specifications**

Item	Model	E6F- AB3C-C	E6F- AB3C	E6F- AB5C-C	E6F- AB5C	E6F- AB5B	E6F- AG5C-C	E6F- AG5C	E6F- AG5B	
Power supply voltage		5 VDC –5% to 12 VDC +10%, ripple (p-p): 5% max.								
Current co	nsumption*1	60 mA max.		1						
Resolution (pulses/rot		360					256, 360, 720	256, 360, 720	0, 1024	
Output cod	le	BCD					Gray code			
Output con	nfiguration	NPN open-collector output				PNP open- collector output	NPN open-collector output PNP open collector output			
Output capacity		Sink current:	ge: 30 VDC ma 35 mA max. age: 0.4 V max		ent of 35 mA)	Source current: 35 mA max. Residual voltage: 0.4 V max. (at source current of 35 mA)	Applied voltage: 30 VDC max. Sink current: 35 mA max. Residual voltage: 0.4 V max. (at sink current of 35 mA)		Source current: 35 mA max. Residual voltage: 0.4 V max. (at source current of 35 mA)	
Maximum r frequency*		10 kHz					20 kHz			
Logic		Negative logic (high = 0, low = 1)				Positive logic (high = 1, low = 0)			Positive logic (high = 1, low = 0)	
Direction of rotation		Output code incremented by CW (as viewed from the end of the shaft)								
Rise and fall times of output		1 μs max. (E6F-AB3C, A $\square$ 5C: Load voltage: 5 V, Load resistance: 1 k $\Omega$ , Output cable: 2 m max.; E6F-A $\square$ 5B: Power supply voltage: 12 V, Load resistance: 1 k $\Omega$ , Output cable: 2 m max.)								
Starting torque		9.8 mN·m max. at room temperature, 14.7 mN·m max. at low temperature								
Moment of inertia		1.5 × 10 <sup>-6</sup> kg·m² max.								
Shaft	Radial	120 N								
loading	Thrust	50 N								
Maximum permissible speed		5000 r/min								
Ambient te range	mperature	Operating: -10 to 70°C (with no icing), Storage: -25 to 80°C (with no icing)								
Ambient humidity range		Operating: 35% to 85% (with no condensation), Storage: 35% to 95% (with no condensation)								
Insulation		20 MΩ min. (at 500 VDC) between current-carrying parts and case								
Dielectric s	strength	500 VAC, 50/60 Hz for 1 min between current-carrying parts and case								
Vibration re	esistance	10 to 500 Hz, 1.5-mm double amplitude for 11 min 3 times each in X, Y, and Z directions								
Shock resistance		Destruction: 1,000 m/s <sup>2</sup> 3 times each in X, Y, and Z directions								
Degree of protection		IEC 60529 IP65, in-house standards: oilproof								
Connection method		Connector Models (Standard cable length: 2 m)	Pre-wired Models (Standard cable length: 2 m)	Connector Models (Standard cable length: 2 m)	Pre-wired Modard cable le	ngth: 2 m)	Connector Models (Standard cable length: 2 m)	Pre-wired Models (Standard cable length: 2 m)		
Material		Case: Zinc alloy, Main unit: Aluminum, Shaft: SUS420J2, Mounting Bracket: Galvanized iron								
Weight (pa	cked state)	Approx. 500 (	g							
Accessorie	es	Servo Mounting Bracket, Coupling (provided with Pre-wired Models only), Hexagonal wrench (provided with Pre-wired Models only), Instruction manual								

<sup>\*1.</sup> An inrush current of approximately 9 A will flow for approximately 5 μs when the power is turned ON. \*2. The code is as follows:

Output code	Resolution	Code No.
BCD	360	0 to 359
	256	0 to 255
Gray code	360	76 to 435 (gray after 76)
Gray Code	720	152 to 871 (gray after 152)
	1024	0 to 1023

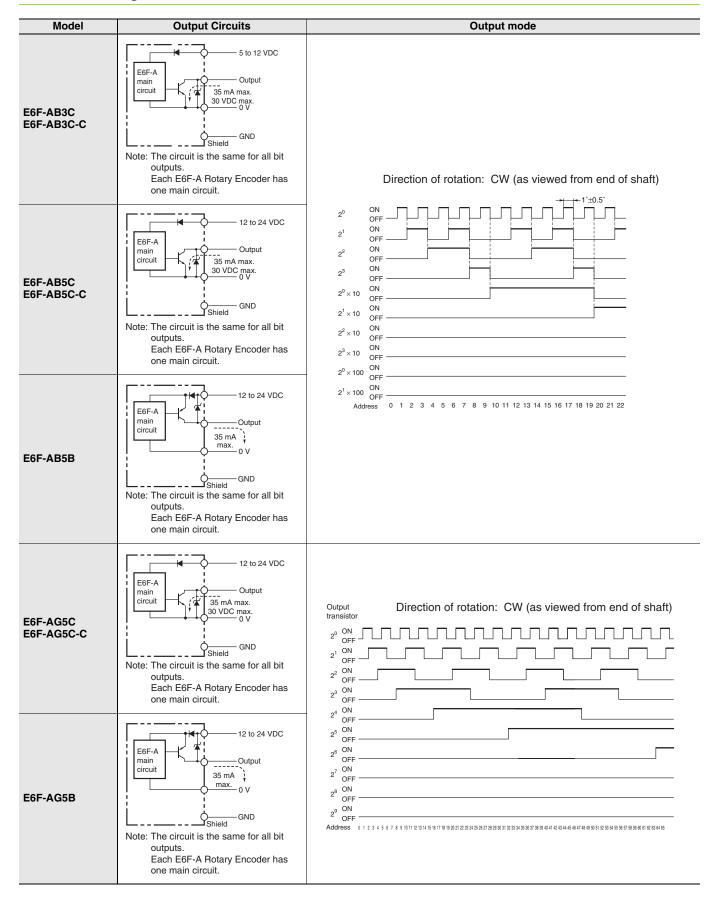
<sup>\*3.</sup> The maximum electrical response speed is determined by the resolution and maximum response frequency as follows:

Maximum response frequency × 60 Maximum electrical response speed (rpm) = -

Resolution

<sup>\*</sup> This means that the Rotary Encoder will not operate electrically if its speed exceeds the maximum electrical response speed.

# I/O Circuit Diagrams



# **Connection Specifications**

#### **Connector Models\***

Model	E6F-AB3C-C/ -AB5C-C	E6F-AG5C-C				
•	Output signal	Output signal				
Pin No.	10-bit (360)	8-bit (256)	9-bit (360)	10-bit (720)		
1	20	Connected in-	Not connected	<b>2</b> <sup>9</sup>		
2	21	ternally	28	28		
3	2 <sup>2</sup>	2 <sup>5</sup>	2 <sup>5</sup>	2 <sup>5</sup>		
4	2 <sup>3</sup>	2 <sup>1</sup>	21	21		
5	2°×10	20	20	20		
6	21 × 10	2 <sup>7</sup>	27	27		
7	$2^{2} \times 10$	2 <sup>4</sup>	24	24		
8	2 <sup>3</sup> × 10	<b>2</b> <sup>2</sup>	2 <sup>2</sup>	<b>2</b> <sup>2</sup>		
9	2° × 100	<b>2</b> <sup>3</sup>	23	<b>2</b> <sup>3</sup>		
10	2 <sup>1</sup> × 100	2 <sup>6</sup>	2 <sup>6</sup>	2 <sup>6</sup>		
11	Shield (ground)					
12	-AB3C-C: 5 to 12 VDC, -AB5C- C: 12 to 24 VDC					
13	0 V (common) 0 V (common)					

<sup>\*</sup> Connector: RP13A-12PD-13SC (Hirose Electric Co., Ltd.) Note: Normally connect GND to 0 V or to an external ground.

#### **Pre-wired Model**

Model	E6F-AB3C/ -AB5C/-AB5B	E6F-AG5C/-AG5B				
	Output signal	Output signal				
Wire color	10-bit (360)	8-bit (256)	9-bit (360)	10-bit (720,1024)		
Brown	20	20	20	20		
Orange	21	2 <sup>1</sup>	21	2 <sup>1</sup>		
Yellow	2 <sup>2</sup>	2 <sup>2</sup>	22	2 <sup>2</sup>		
Green	2 <sup>3</sup>	2 <sup>3</sup>	<b>2</b> <sup>3</sup>	2 <sup>3</sup>		
Blue	2° × 10	2 <sup>4</sup>	24	24		
Purple	$2^1 \times 10$	2 <sup>5</sup>	2 <sup>5</sup>	2 <sup>5</sup>		
Gray	$2^{2} \times 10$	2 <sup>6</sup>	2 <sup>6</sup>	2 <sup>6</sup>		
White	2 <sup>3</sup> × 10	27	27	27		
Pink	2° × 100	Not connected	28	2 <sup>8</sup>		
Light blue	21 × 100	Not connected	Not connected	2 <sup>9</sup>		
	Shield (ground)	Shield (ground)				
Red	-AB3C: 5 to 12 VDC, -AB5C: 12 to 24 VDC	12 to 24 VDC				
Black	0 V (common)	0 V (common)				

# **Connection Example**

# **H8PS Cam Positioner Connection**



## **Ordering Information**

Model
H8PS-8A
H8PS-8AP
H8PS-8AF
H8PS-8AFP
H8PS-16A
H8PS-16AP
H8PS-16AF
H8PS-16AFP
H8PS-32A
H8PS-32AP
H8PS-32AF
H8PS-32AFP

#### **Specifications**

Rated voltage	24 VDC		
Cam precision	0.5° (for 720 resolution), 1° (for 256/360 resolution)		
8-point output type: 8 cam outputs, 1 RUN output, 1 pulse output 16-point output type: 16 cam outputs, 1 RUN output, 1 pulse output 32-point output, 1 RUN output, 1 pulse output 32-cam outputs, 1 RUN output, 1 pulse output			
Encoder response RUN mode, test mode: 256/360 resolution1,600 r/min max. (1,200 r/min advance compensation is set for four cams or more) vance compensation is set for four cams or more)			
Additional functions	Origin compensation (zeroing) Rotation direction switching Angle display switching Teaching Pulse output Angle/number of rotations display switching Puncture* Angle advance Number of rotations alarm output Setting with support software (order separately)*		

Note: For 16-point and 32-point output types only

# **Safety Precautions**

# Refer to Warranty and Limitations of Liability.



This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



#### **Precautions for Correct Use**

Do not use the Encoder under ambient conditions that exceed the ratings.

#### Adjustment

#### **Reading the Output Code**

Read the code after the LSB (output  $2^{\rm o}$ ) of the code changes for the E6F-AB3C and E6F-AB3C-C.

#### Wiring

Spurious pulses may be generated when power is turned ON and OFF. Wait at least 0.1 s after turning ON the power to the Encoder before using the connected device, and stop using the connected device at least 0.1 s before turning OFF the power to the Encoder. Also, turn ON the power to the load only after turning ON the power to the Encoder.

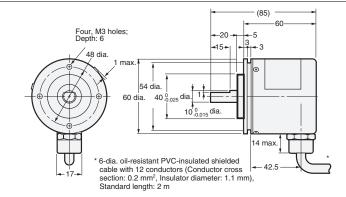
5

# **Encoder**





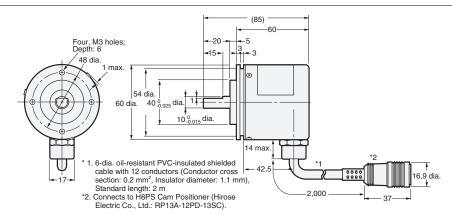
The E69-C10B Coupling is provided.



E6F-AB3C-C E6F-AB5C-C E6F-AG5C-C



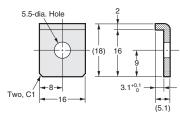
The E69-C10B Coupling is sold separately.



### **Accessories (Order Separately)**

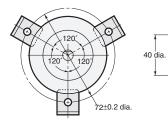
### **Servo Mounting Bracket**

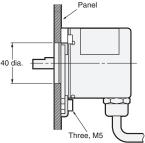
#### E69-2



Note: Provided with the product.

## Mounting Bracket Installation

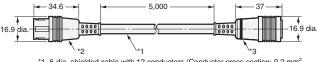




#### **Extension Cable**

#### E69-DF5





- \*1. 6-dia. shielded cable with 12 conductors (Conductor cross section: 0.2 mm², Insulator diameter: 1.1 mm), Standard length: 5 m
  \*2. Connects to connector on E6F-AB□C-C or E6F-AG5C-C.
  \*3. Connects to H8PS Cam Positioner.

- Note: 1. The E69-DF5 (5 m) is also available with the following cable lengths: 10 m, 15 m, 20 m, and 98 m.
  - Cable can be extended to 100 m when the H8PS Cam Positioner is connected.

#### Couplings

E69-C10B E69-C610B E69-C10M

Refer to Accessories for details.

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