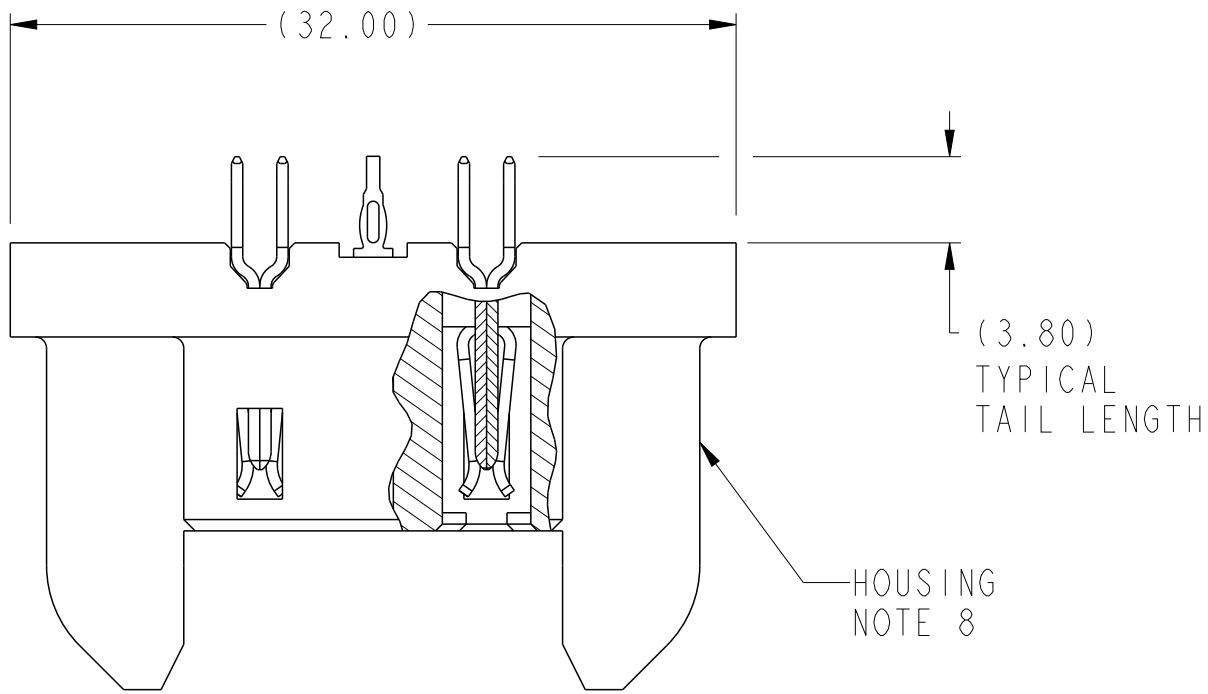
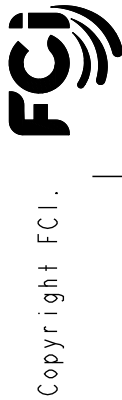
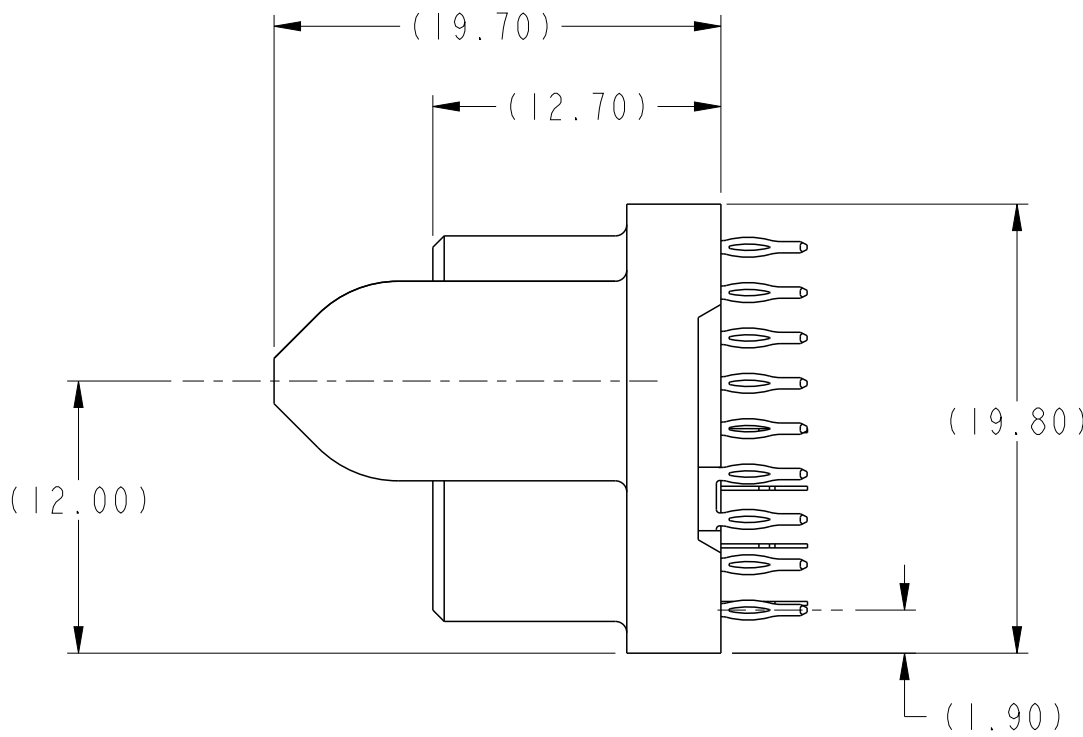
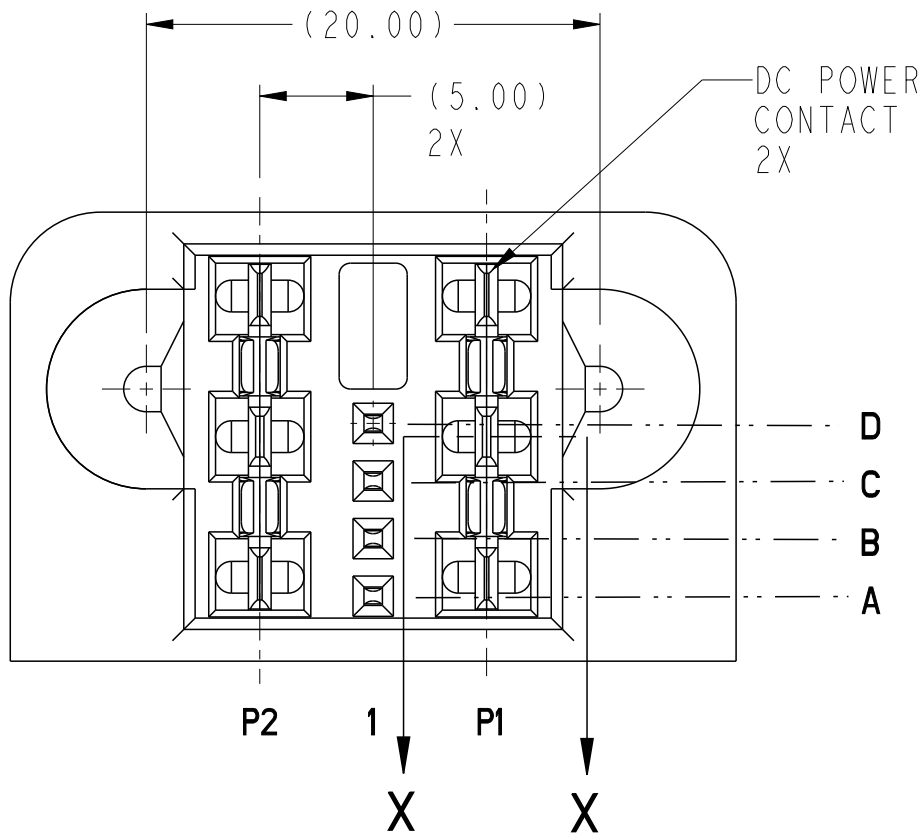
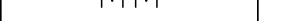
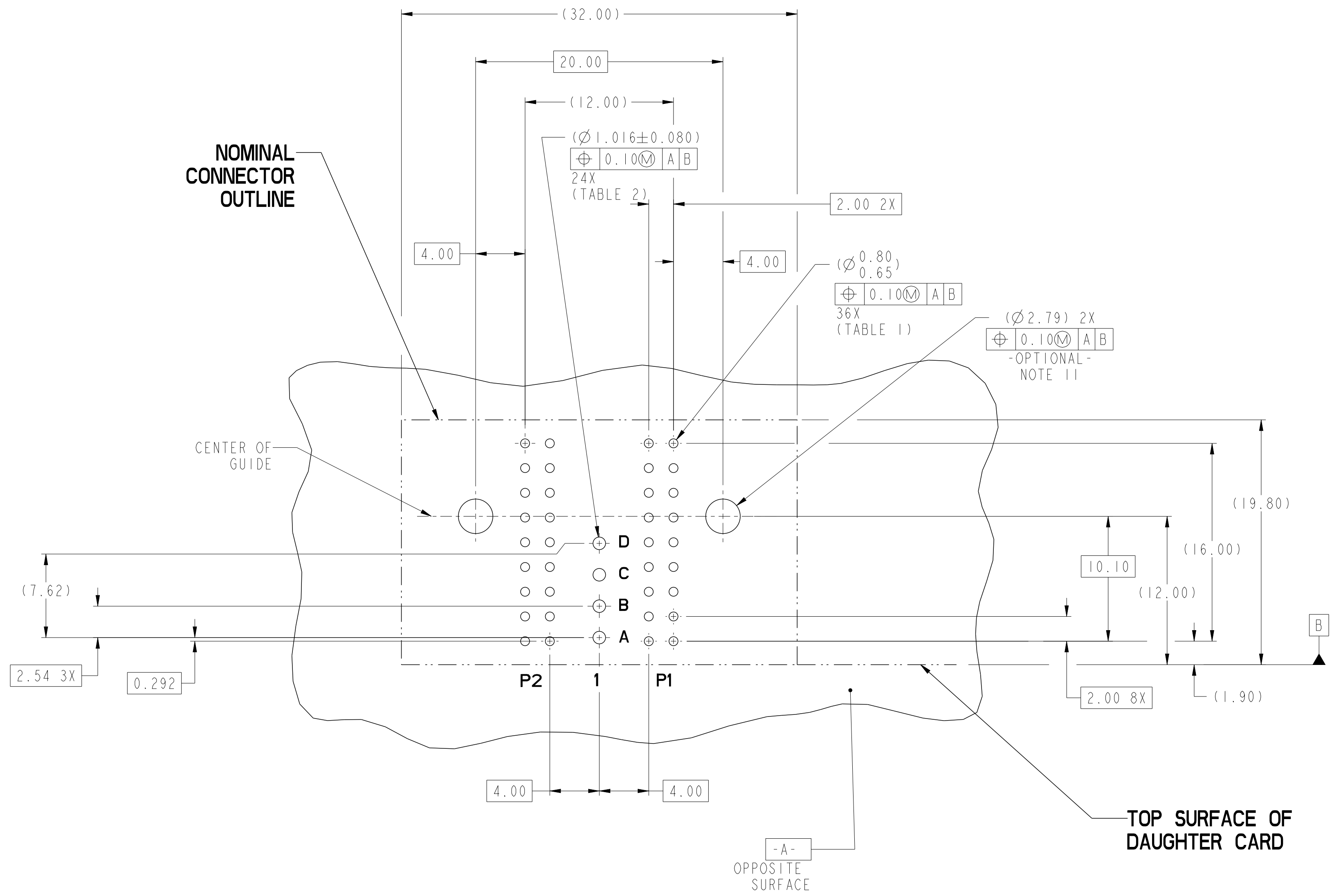




SECTION X-X



spec ref		*	dr		DuWa	2010/04/28	projection		MM		size	A2	scale	3:1								
tolerance std		-	eng		Helen Zhang	2012/07/23					ecn no		-									
ASME Y14.5		TOLERANCES UNLESS OTHERWISE SPECIFIED		chr		-																
		appr		Pei-Ming Zheng	2012/07/23	product family									HCI		rel level		Released			
surface		✓	linear		0.X		±0.5				title		VERT RECPT ASSY IP-4S-IP		dwg no		10108306		rev		A	
				0.XX		±0.25																
ASME Y14.5				0.XXX		±0.10																
		angular		0°		±2°		www.fci.com		cat. no.		-		Product - Customer Drw		sheet 1 of 4						



RECOMMENDED PCB LAYOUT
COMPONENT SIDE
NOTE 6

spec ref	*	dr	DuWa	2010/04/28	projection	MM	size	A2	scale	3:1
tolerance std	-	eng	Helen Zhang	2012/07/23		MM	ecn no	-	rel level	Released
ASME Y14.5	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	-	-						
surface	linear	appr	Pei-Ming Zheng	2012/07/23						
ASME Y14.5	angular	0°	±2°	±0.5	±0.25	±0.10	cat. no.	-	Product - Customer Drw	sheet 2 of 4
FCI		VERT RECPT ASSY IP-4S-IP		10108306		A				
www.fci.com		PDS: Rev :A		STATUS:Released		Printed: Jul 23, 2012				

A

A

	TOP LAYER DESCRIPTION	TABLE 1 (HCI POWER) PLATED THROUGH-HOLE REQUIREMENTS							
		DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	NICKEL THICKNESS	GOLD THICKNESS	TIN THICKNESS	SILVER THICKNESS	FINISHED HOLE DIAMETER
B	TIN-LEAD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	0.005 - 0.015	--	--	--	--	0.65 - 0.80
	IMMERSION TIN	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	0.9 - 1.5um	--	0.70 - 0.80
	IMMERSION SILVER	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	0.15 - 0.65um	0.70 - 0.80
	COPPER (SEE NOTE 9)	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	--	--	--	--	0.70 - 0.80
	GOLD	0.81-0.86 (0.85 DRILL)	0.025 - 0.050	--	0.003 - 0.007	FLASH UP TO 0.0002	--	--	0.69 - 0.80

B

B

C

C

TOP LAYER DESCRIPTION	TABLE 2 (HPC SIGNALS) PLATED THROUGH-HOLE REQUIREMENTS			
	DRILLED HOLE DIAMETER	COPPER THICKNESS	TIN-LEAD THICKNESS	FINISHED HOLE DIAMETER
TIN-LEAD	1.125-1.175 ($\varnothing .0453 \pm .0010$)	0.025-0.050	0.005-0.015	0.94 - 1.10 ($\varnothing .040 \pm .003$)

D

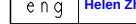
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E

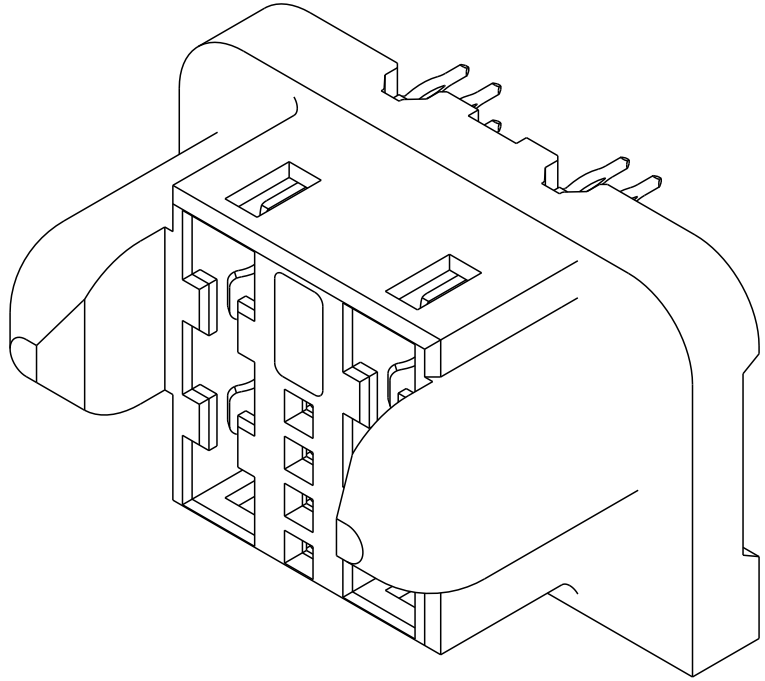
E

F

F

spec ref		*		dr DuWe		2010/0428		projection		MM		size A2		scale 3:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng Helen Zhang		2012/07/23						ecn no -		rel level	
- ASME Y14.5				chr -		-									
				appr Pei-Ming Zheng		2012/07/23									
								product family		HCI				Released	
surface 		linear		0.X		±0.5				title VERT RECPT ASSY IP-4S-IP HCI POWER CONNECTOR		dwg no 10108306		rev A	
		0.XX		±0.25											
		0.XXX		±0.10											
ASME Y14.5		angular 0°		±2°		www.fci.com		cat. no.		-		Product - Customer Drw		sheet 3 of 4	



1	2	3	4	5	6	7	8																																																																
PART NUMBER	M2.5 SCREW NOTE 11	TAIL PLATING	TAIL TYPE																																																																				
10108306-001	OPTIONAL	SnPb	PRESS-FIT																																																																				
10108306-001LF	OPTIONAL	Sn	PRESS-FIT																																																																				
NOTES: 1. CONNECTOR MATERIALS: HOUSING: HIGH TEMPERATURE THERMOPLASTIC, BLACK UL 94V-0 COMPLIANT CONTACTS: HIGH PERFORMANCE COPPER ALLOY 2. CONTACT FINISH (ref GS-12-380 SECTION 5.2) 3. PRODUCT SPECIFICATION: GS-12-380. (IN PROGRESS) 4. APPLICATION SPECIFICATION: GS-20-070. (IN PROGRESS) 5. MINIMUM NOMINAL PCB THICKNESS: 1.6mm 6. PACKAGING MEETS FCI SPECIFICATION GS-14-1073. 7. HOUSING COMPONENT WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 60 SECONDS IN A CONVECTION, INFRA-RED, OR VAPOR PHASE REFLOW OVEN. 8. COPPER PLATING THICKNESS IN CENTER OF VIA-HOLE CAN BE NO MORE THAN 0.003 LESS THAN OTHER AREAS. 9. ALL HOLE SIZES ARE FINISHED HOLE SIZES. 10. RECOMMENDED RETENTION TO PCB: Ø0.110[2.79] THRU HOLE (UNPLATED) FOR M2.5 SELF THREADING SCREW, MAX HEAD Ø0.177[4.50]. RECOMMENDED SCREW LENGTH 0.276[7.00] + PCB THICKNESS. RECOMMENDED SCREW SEATING TO PCB TORQUE: 2-5 lbf-in (2300-5760 gf-cm).  <table><tr><td>spec ref</td><td>*</td><td>dr</td><td>DuWa</td><td>2010/04/28</td><td>projection</td><td>MM</td><td>size</td><td>A2</td><td>scale</td><td>3:1</td></tr><tr><td>tolerance std</td><td>-</td><td>eng</td><td>Helen Zhang</td><td>2012/07/23</td><td rowspan="3"></td><td rowspan="3"></td><td rowspan="3">ecn no</td><td rowspan="3">-</td><td rowspan="3">rel level</td><td rowspan="3">Released</td></tr><tr><td>ASME Y14.5</td><td>TOLERANCES UNLESS OTHERWISE SPECIFIED</td><td>chr</td><td>-</td></tr><tr><td></td><td></td><td>appr</td><td>Pei-Ming Zheng</td><td>2012/07/23</td></tr><tr><td>surface</td><td>✓</td><td>linear</td><td>0.X</td><td>±0.5</td><td rowspan="3"></td><td rowspan="3">title</td><td rowspan="3">VERT RECPT ASSY IP-4S-IP</td><td rowspan="3">cat. no.</td><td rowspan="3">-</td><td rowspan="3">Product - Customer Drw</td><td rowspan="3">sheet 4 of 4</td></tr><tr><td></td><td></td><td></td><td>0.XX</td><td>±0.25</td></tr><tr><td></td><td></td><td></td><td>0.XXX</td><td>±0.10</td></tr><tr><td>ASME Y14.5</td><td>angular</td><td>0°</td><td>±2°</td><td>www.fci.com</td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table> PDS: Rev :A STATUS:Released Printed: Jul 23, 2012								spec ref	*	dr	DuWa	2010/04/28	projection	MM	size	A2	scale	3:1	tolerance std	-	eng	Helen Zhang	2012/07/23			ecn no	-	rel level	Released	ASME Y14.5	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	-			appr	Pei-Ming Zheng	2012/07/23	surface	✓	linear	0.X	±0.5		title	VERT RECPT ASSY IP-4S-IP	cat. no.	-	Product - Customer Drw	sheet 4 of 4				0.XX	±0.25				0.XXX	±0.10	ASME Y14.5	angular	0°	±2°	www.fci.com						
spec ref	*	dr	DuWa	2010/04/28	projection	MM	size	A2	scale	3:1																																																													
tolerance std	-	eng	Helen Zhang	2012/07/23			ecn no	-	rel level	Released																																																													
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