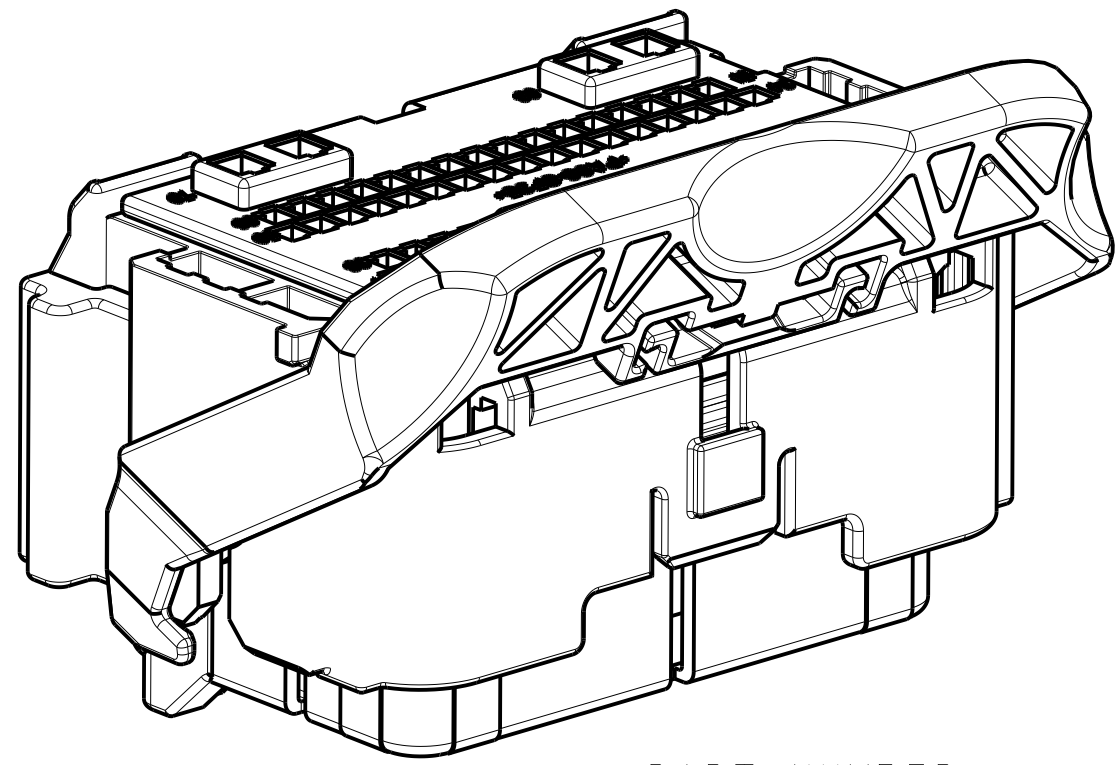
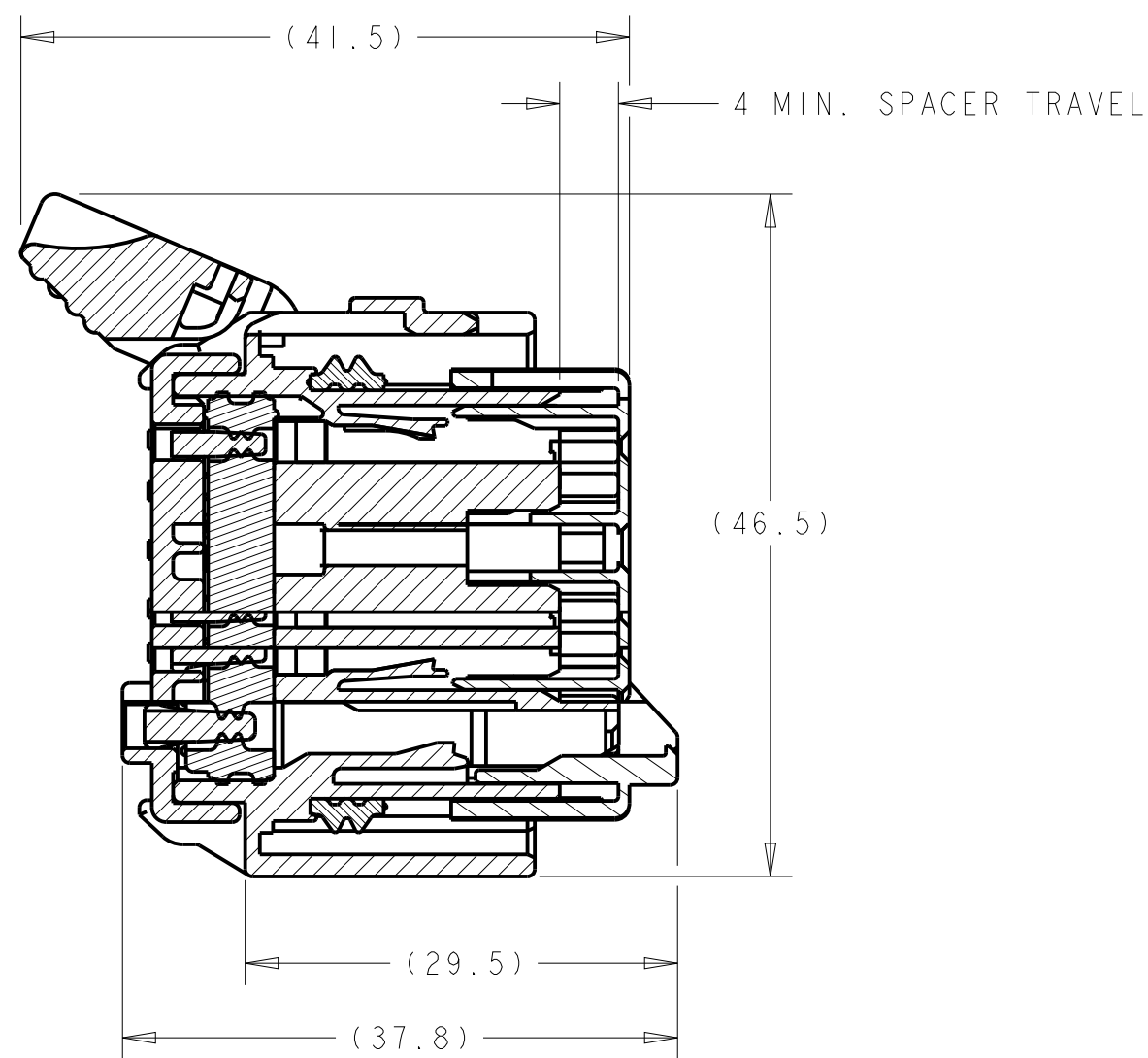
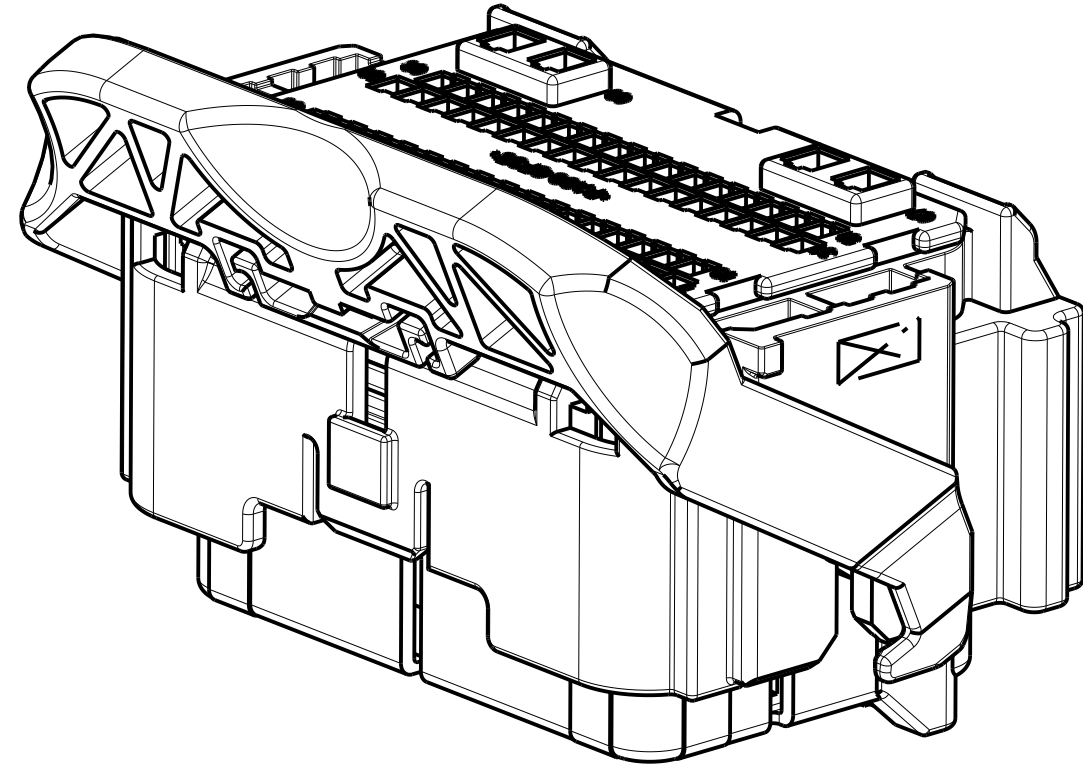
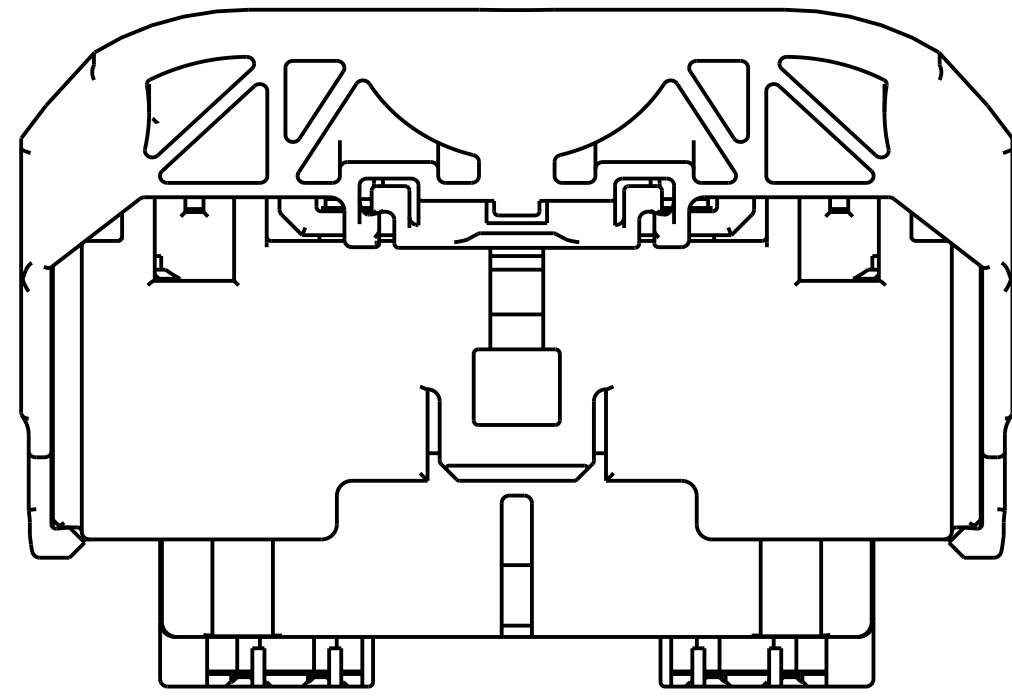
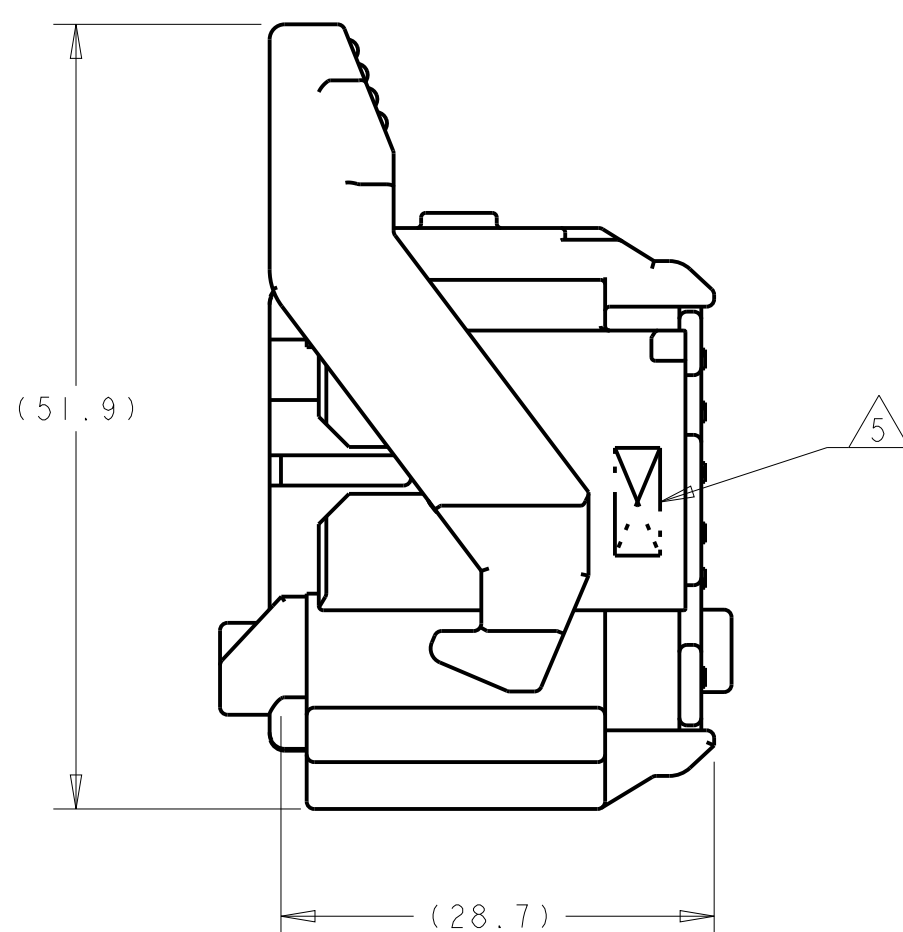
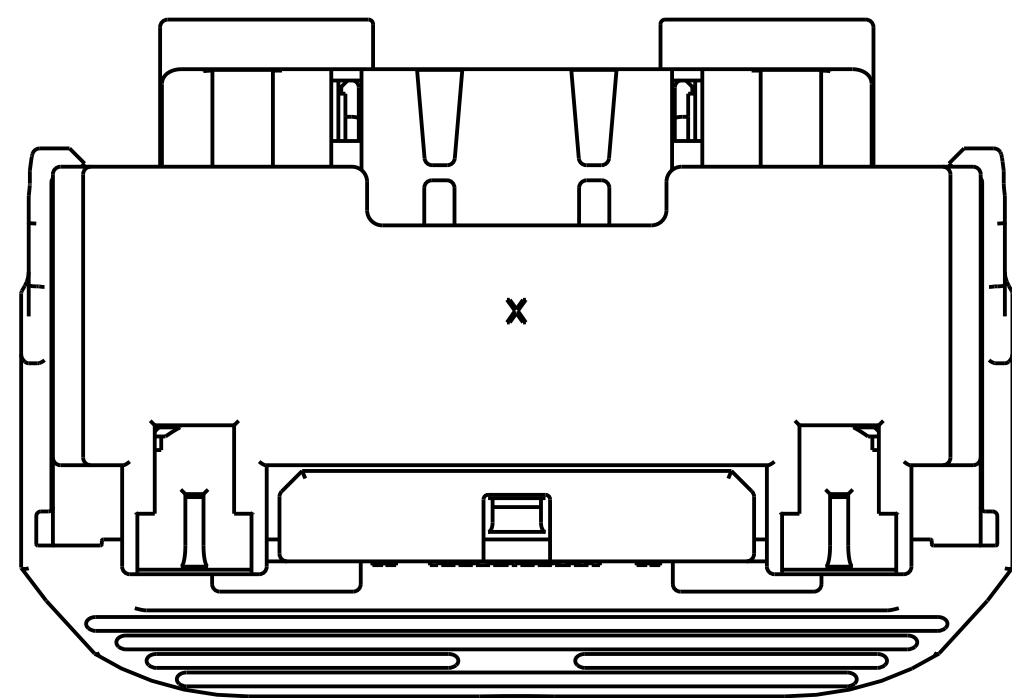
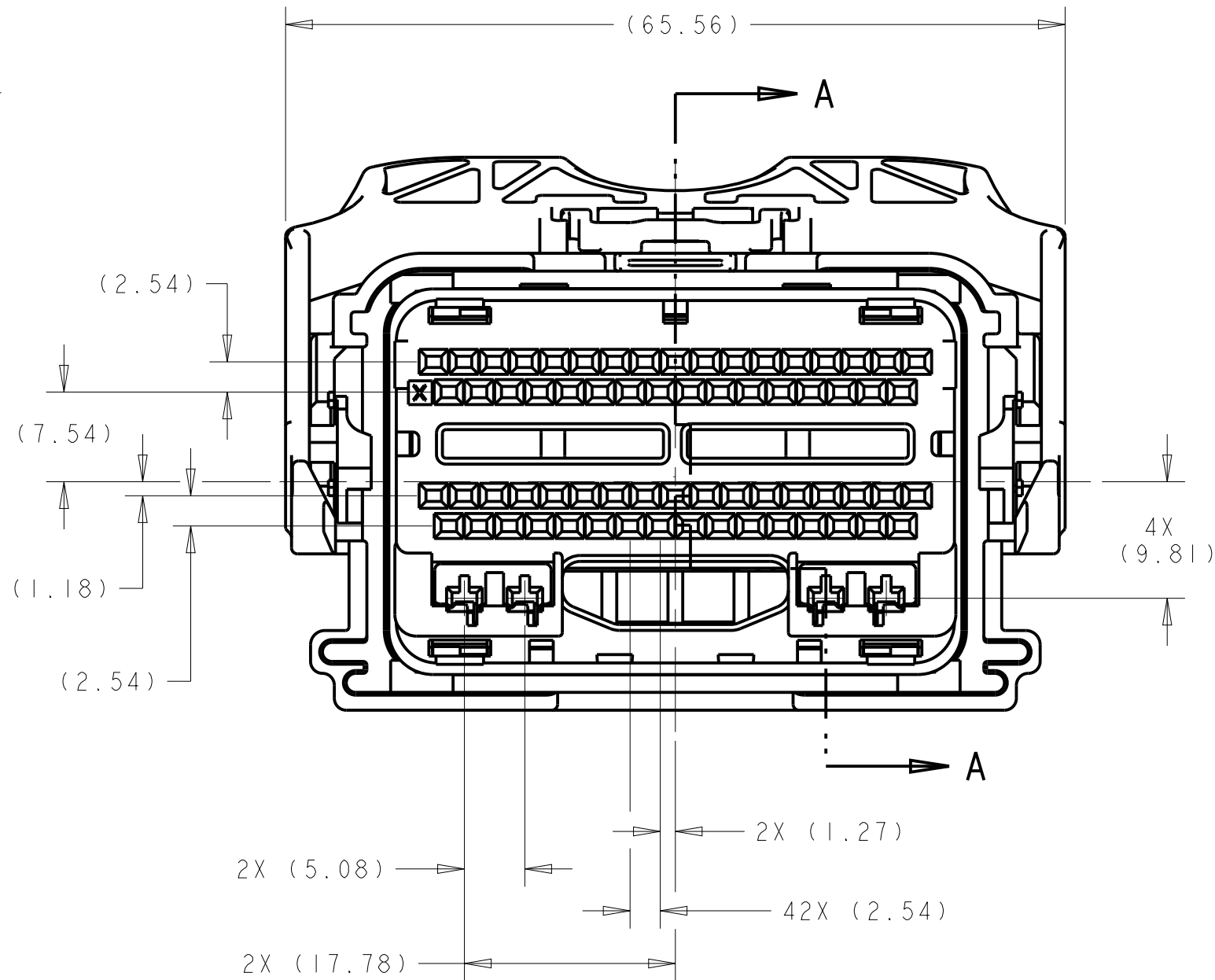




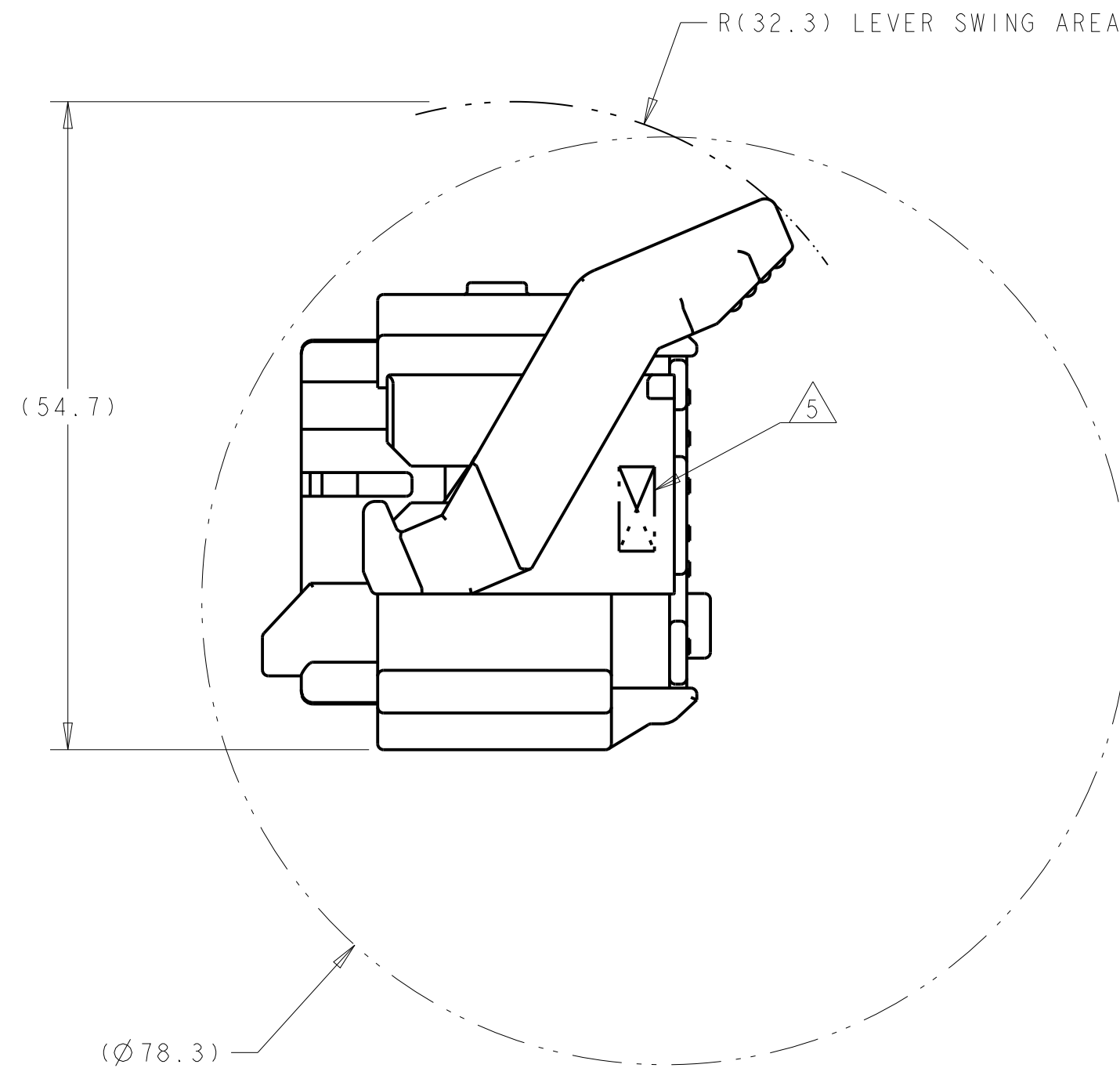
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSITION



SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION



MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSITION

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD	DCM

1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.

2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

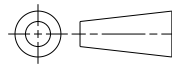
4. REFERENCE TE INSTRUCTION SHEET 408-8893.

 COMPANY LOGO.

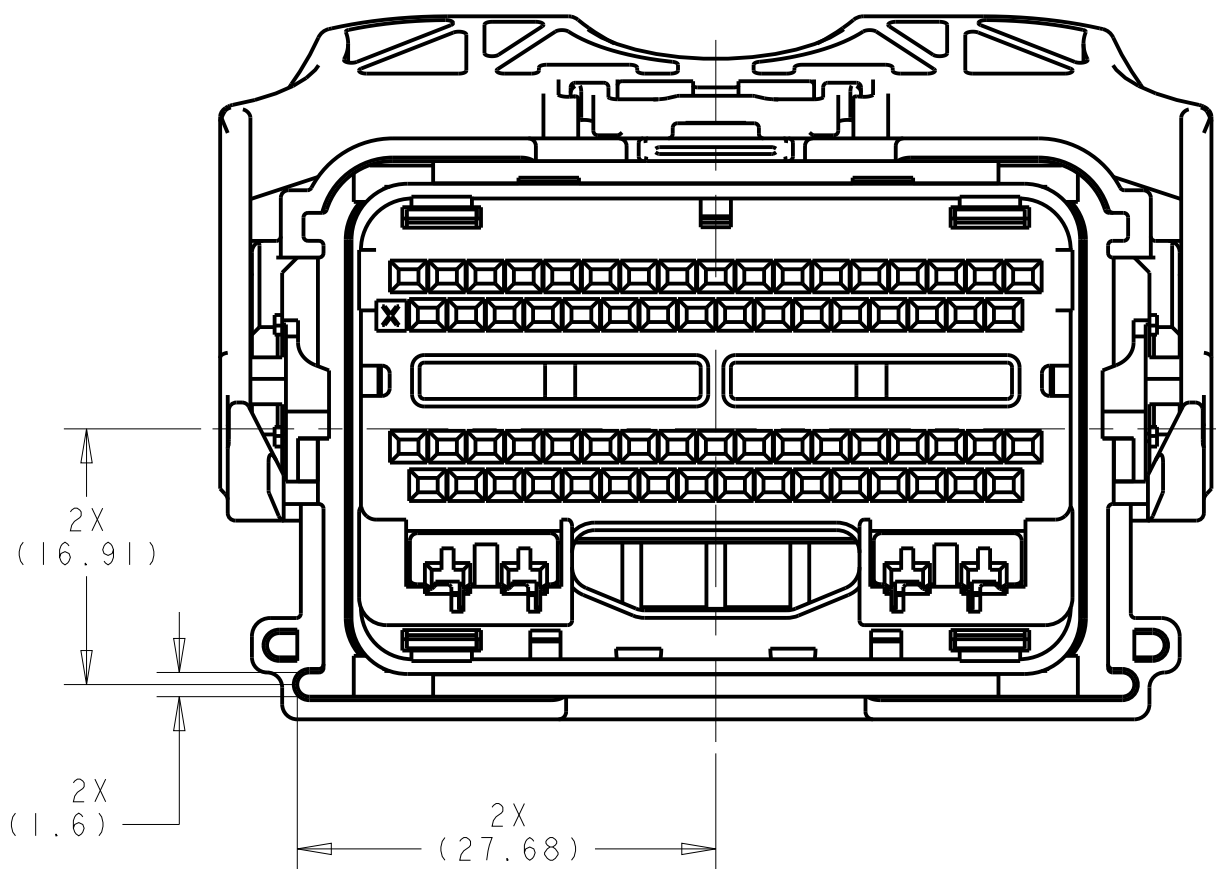
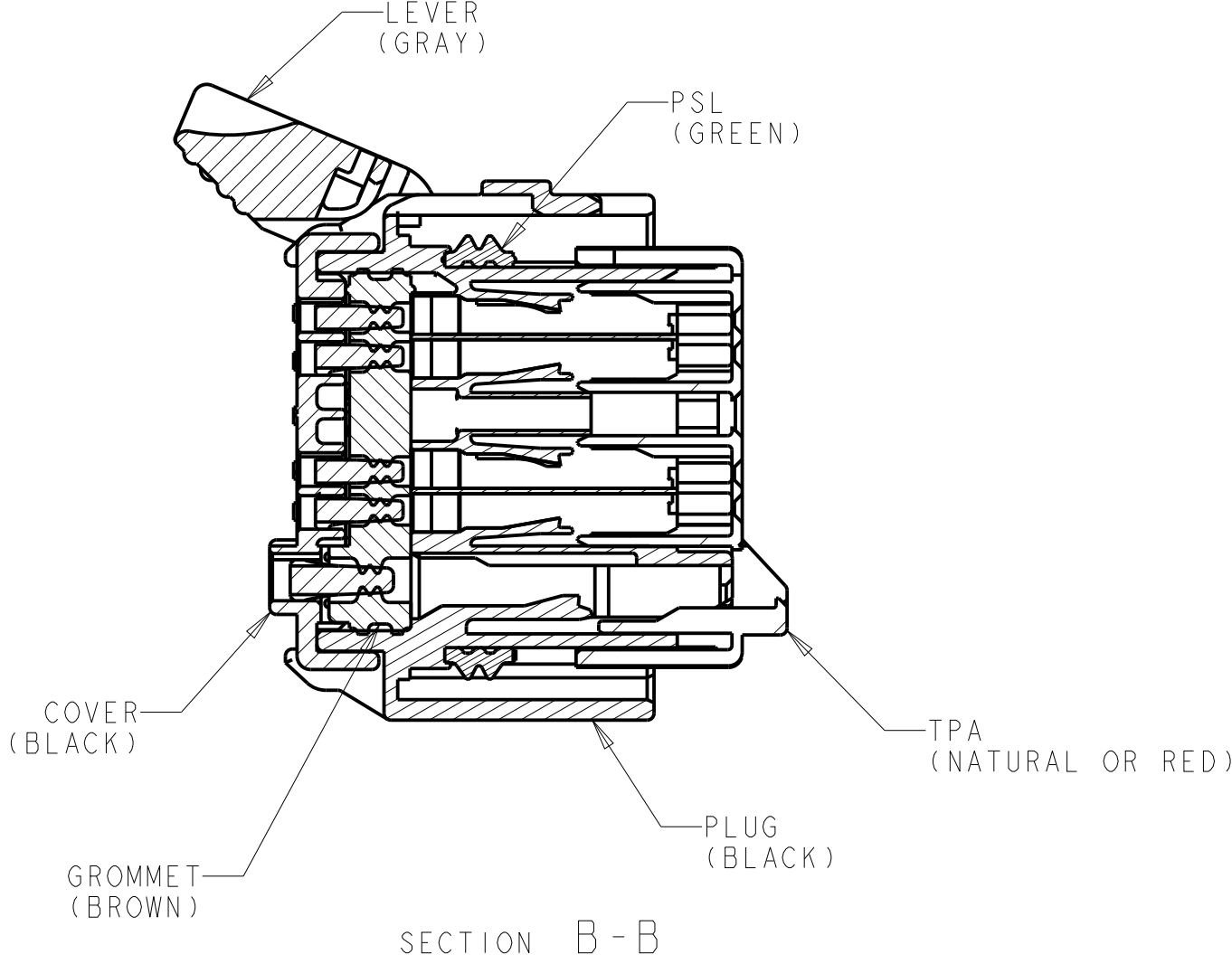
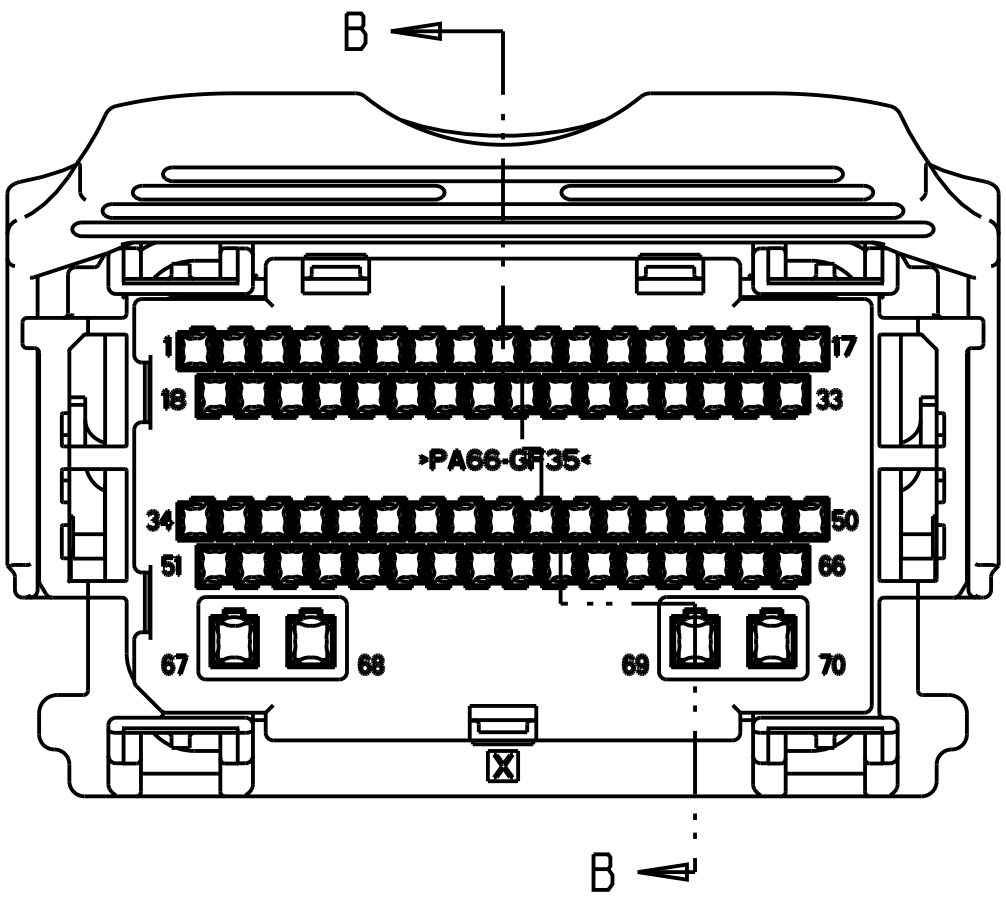
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

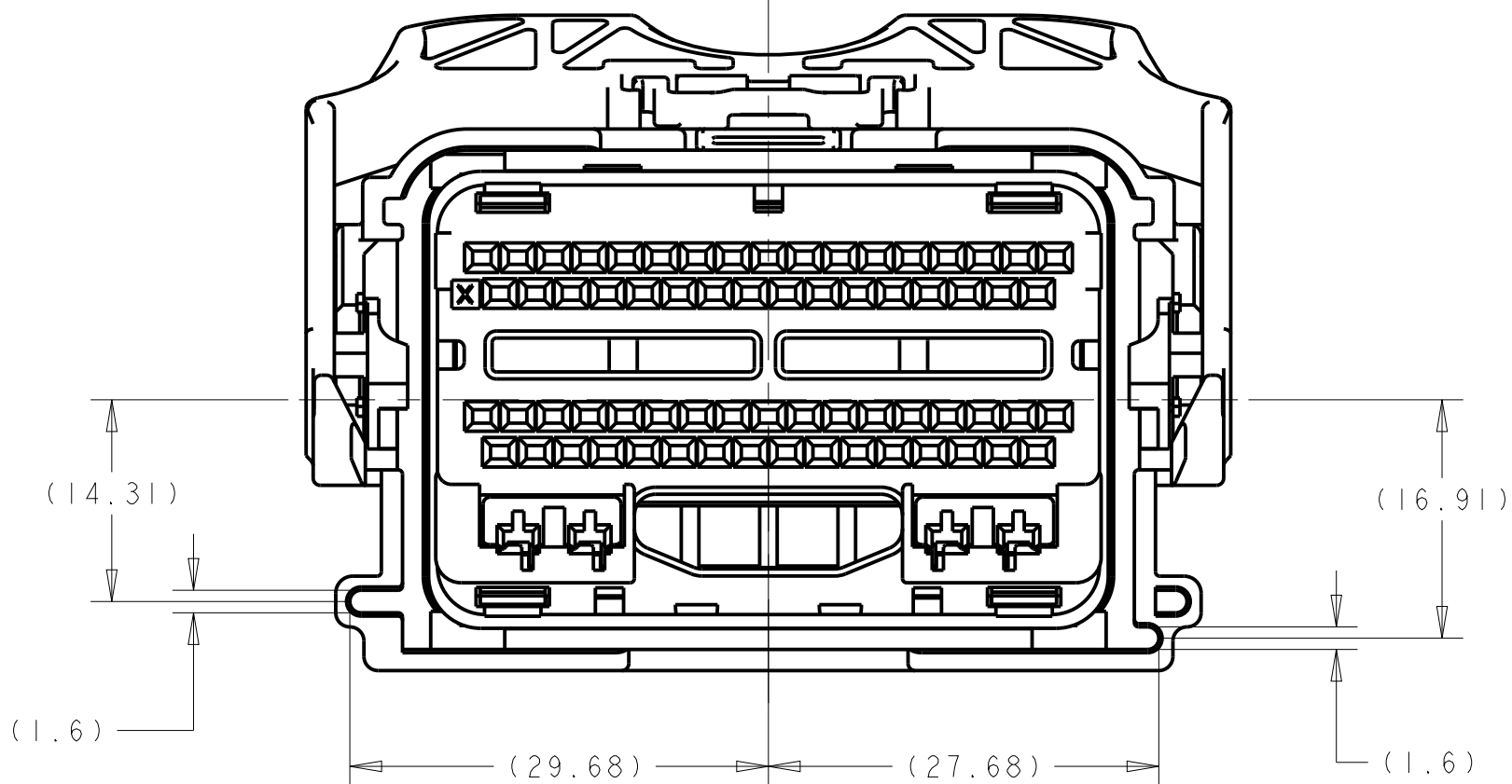
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	 TE Connectivity	
		CHK. T. VALASEK 15APR2005		
DIMENSIONS:		APVD. T. VALASEK 15APR2005	NAME	
mm			70-WAY HARNESS ASSEMBLY	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	
		0 PLC ±.3	APPLICATION SPEC	
		1 PLC ±0.10	SIZE	
		2 PLC ±.1	CAGE CODE	
		3 PLC ±.1	DRAWING NO.	
		4 PLC ±.1	RESTRICTED TO	
		ANGLES ±1°	A100779C=1438136	
MATERIAL		FINISH	WEIGHT	
-		-	-	
			CUSTOMER DRAWING	
			SCALE 2:1 SHEET 1 OF 11 REV. G47	

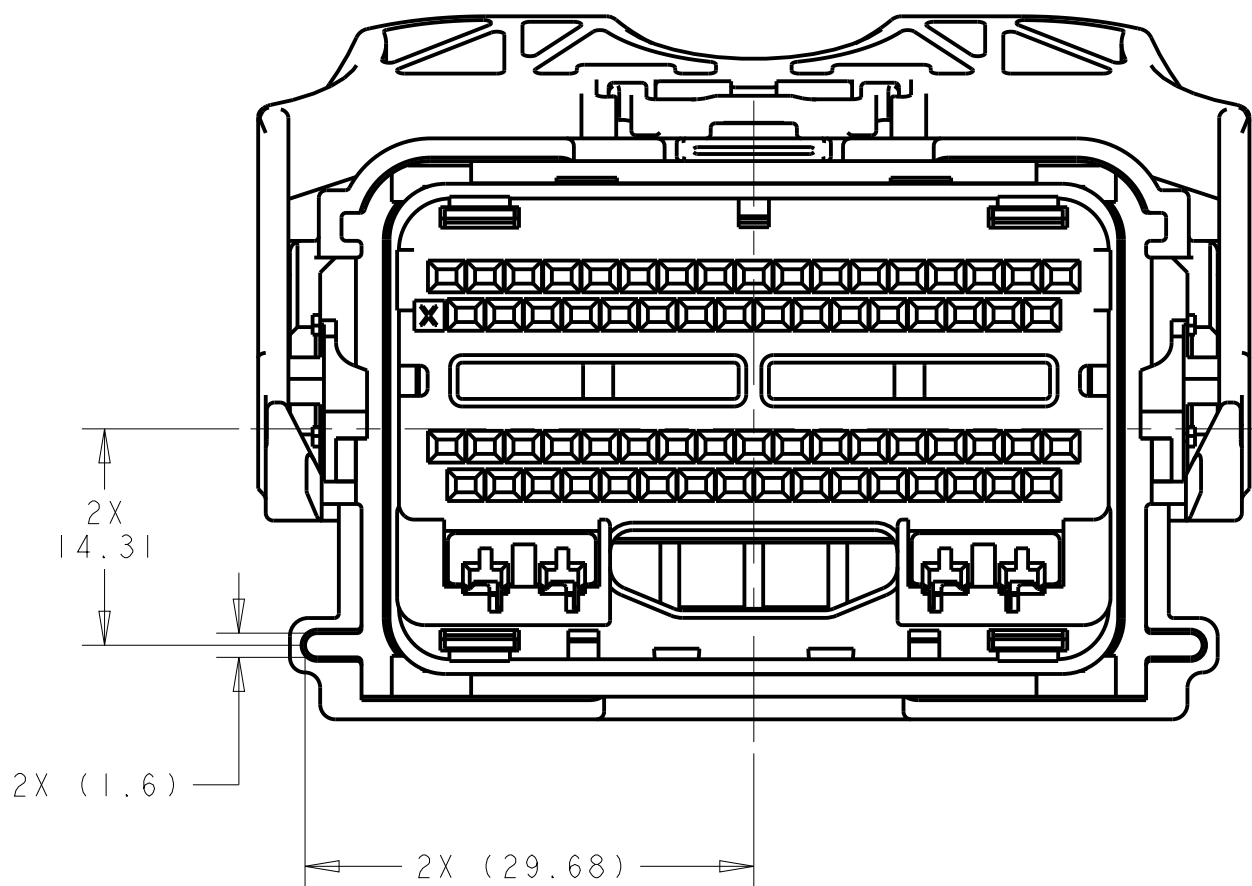
REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



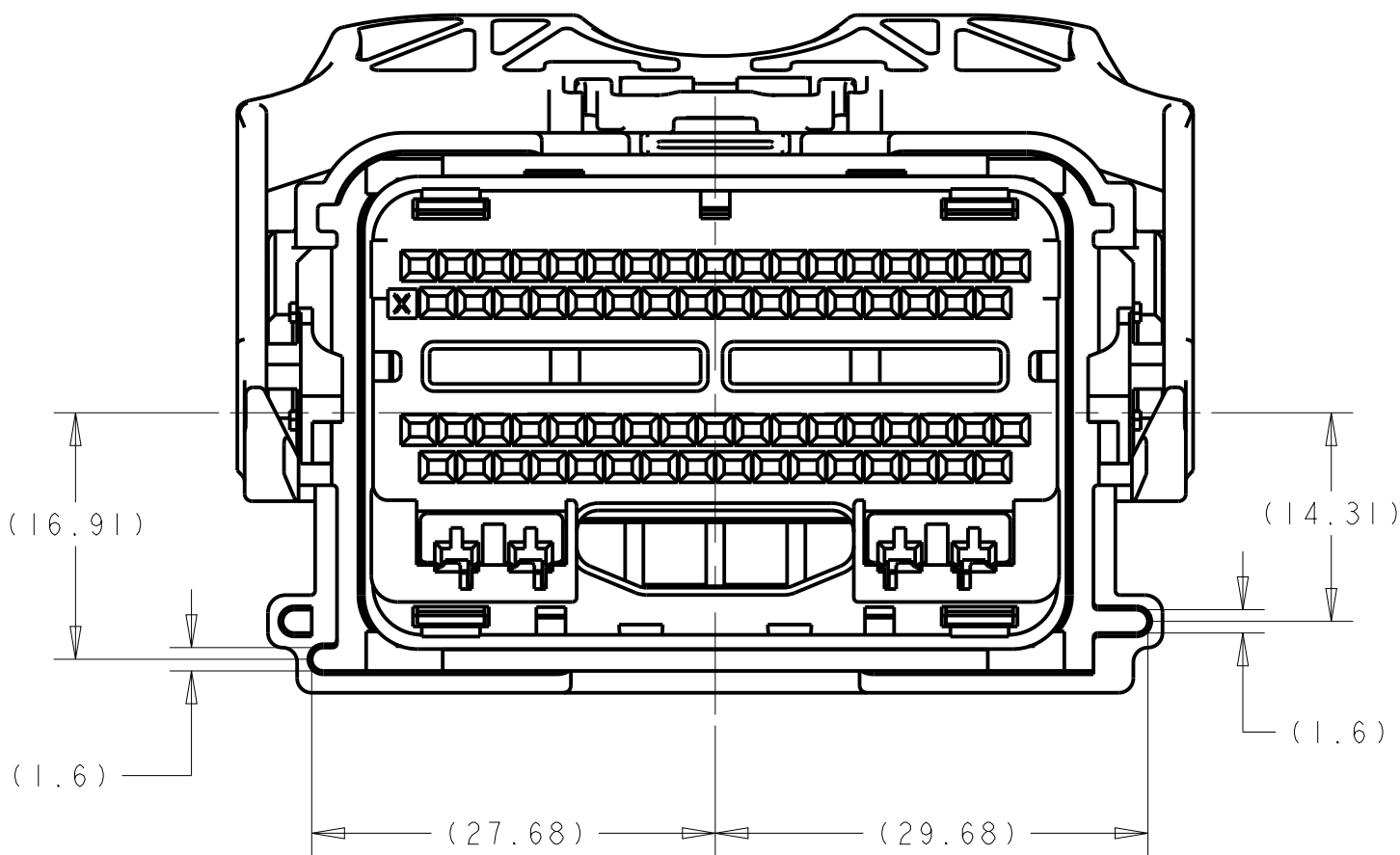
KEYING OPTION "A"



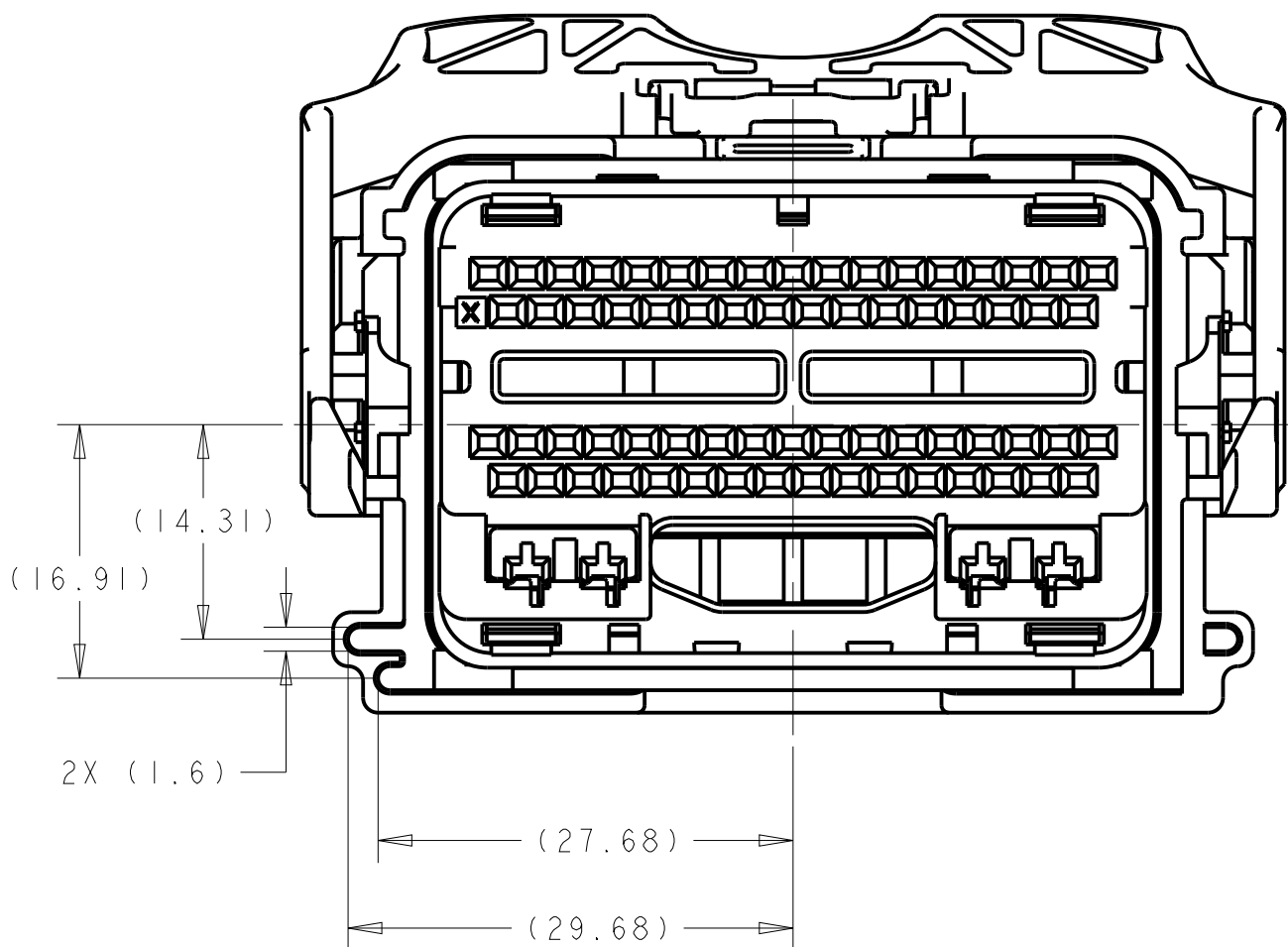
KEYING OPTION "B"



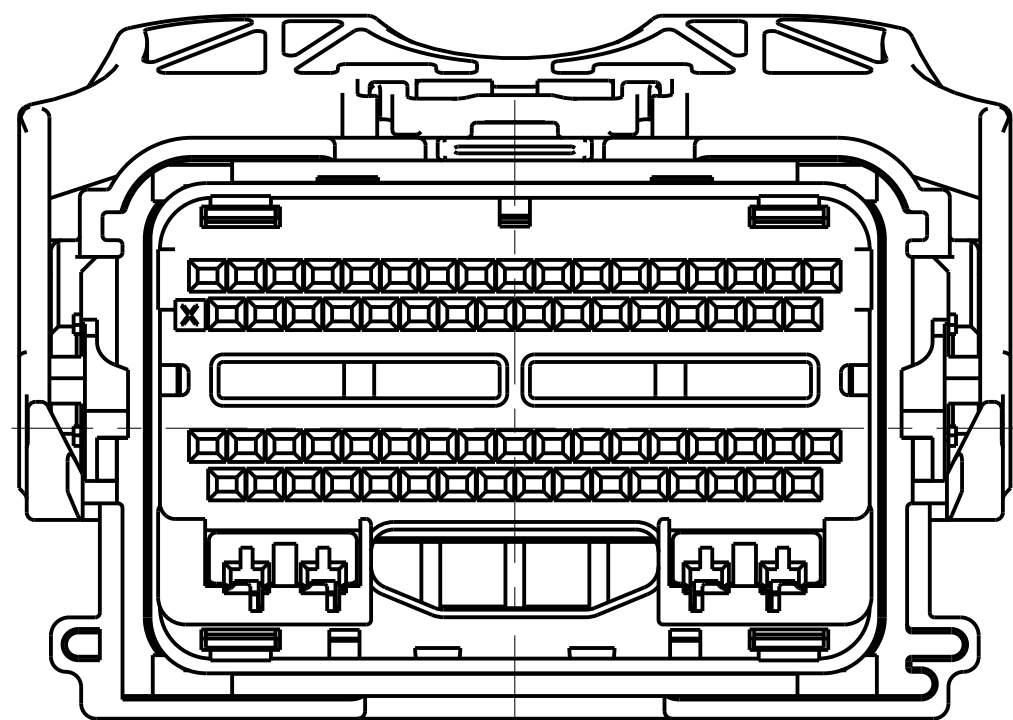
KEYING OPTION "C"



KEYING OPTION "D"



KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
MATERIAL	-	APPLICATION SPEC		SIZE	RESTRICTED TO
-	-	WEIGHT	-	A100779C=1438136	-
-	-	CUSTOMER DRAWING		SCALE	SHEET
				2:1	2 OF 11

8

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6

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1

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REVISONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

KEYING OPTION A

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P		LTR		DESCRIPTION	DATE	D&N	APVD
	-			SEE SHEET I	-	-	-

KEYING OPTION A

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 15APR2005 BY: R. VESTAL CHK: T. VALASKER APPD: T. VALASKER 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±°		NAME: 70-WAY HARNESS ASSEMBLY	
MATERIAL		FINISH		PRODUCT SPEC APPLICATION SPEC	
WEIGHT		CUSTOMER DRAWING		SIZE CASE CODE DRAWING NO A100779 C=1438136	
SCALE		SHEET		RESTRICTED TO: - SCALE: 2:1 SHEET 4 OF 11 REV: G47	

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5L3T-14A464-E* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005

15APR2005

15APR2005

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.3

±0.10

±

±

±1°

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

NAME

70-WAY HARNESS ASSEMBLY

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A100779

1438136

SCALE

2:1

SHEET

5

OF

11

REV

647



REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

KEYING OPTION D

[illegible]

8U5T-14A464-B* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG REV CHK	15APR2005 V.VESTAL 15APR2005 VALASEK	 TE Connectivity
DIMENSIONS:		APVD	15APR2005 T. VALASEK	
mm	TO DIMENSIONS UNLESS OTHERWISE SPECIFIED.	PRODUCT SPEC		70-WAY HARNESS ASSEMBLY
	0 PLC ±.0 1 PLC ±.3 2 PLC ±.0, .10 3 PLC ±.0 4 PLC ±.1 5 PLC ±.1	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT		SIZE CAGE CODE DRAWING NO A100779C-1438136
-	-	CUSTOMER DRAWING		RESTRICTED TO
-	-	SCALE		2:1
-	-	SHEET		7 OF 11
-	-	REV		647

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REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

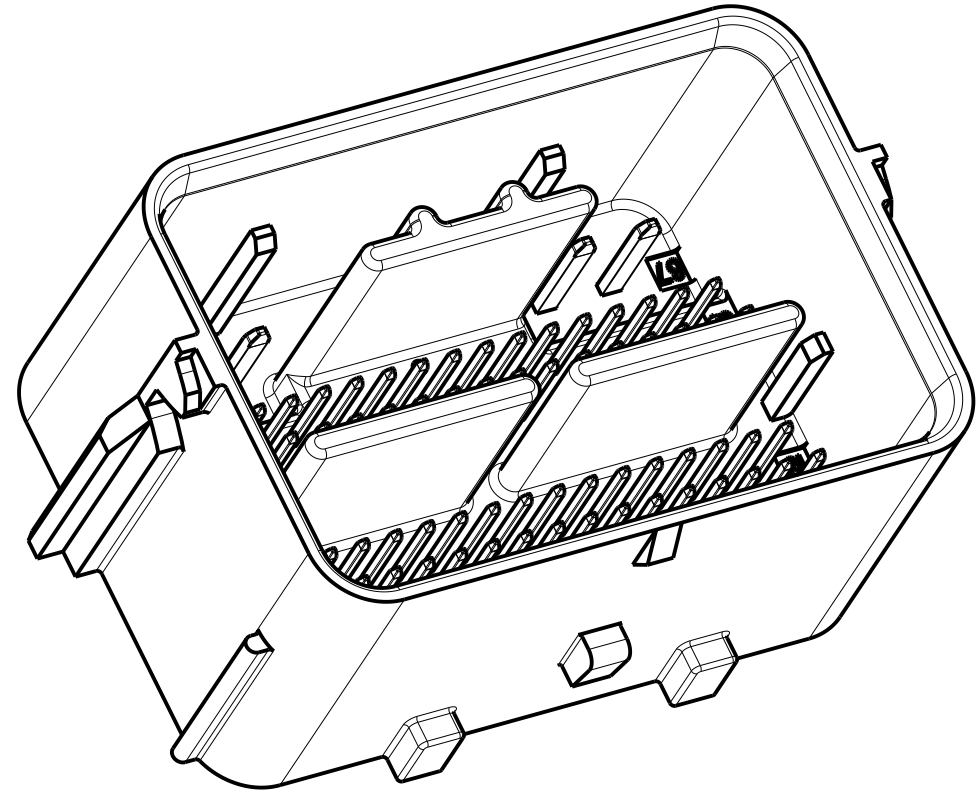
KEYING OPTION F

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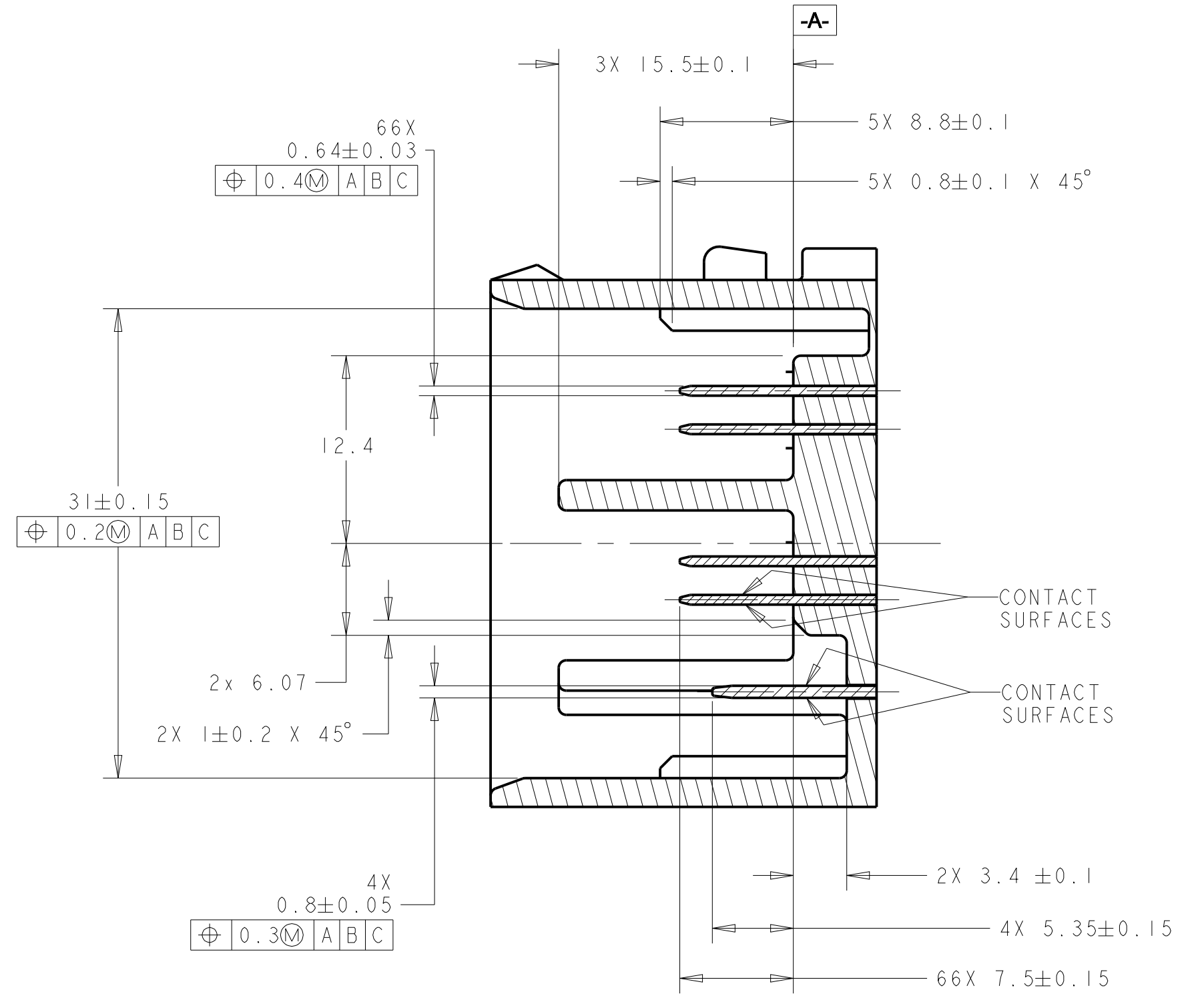
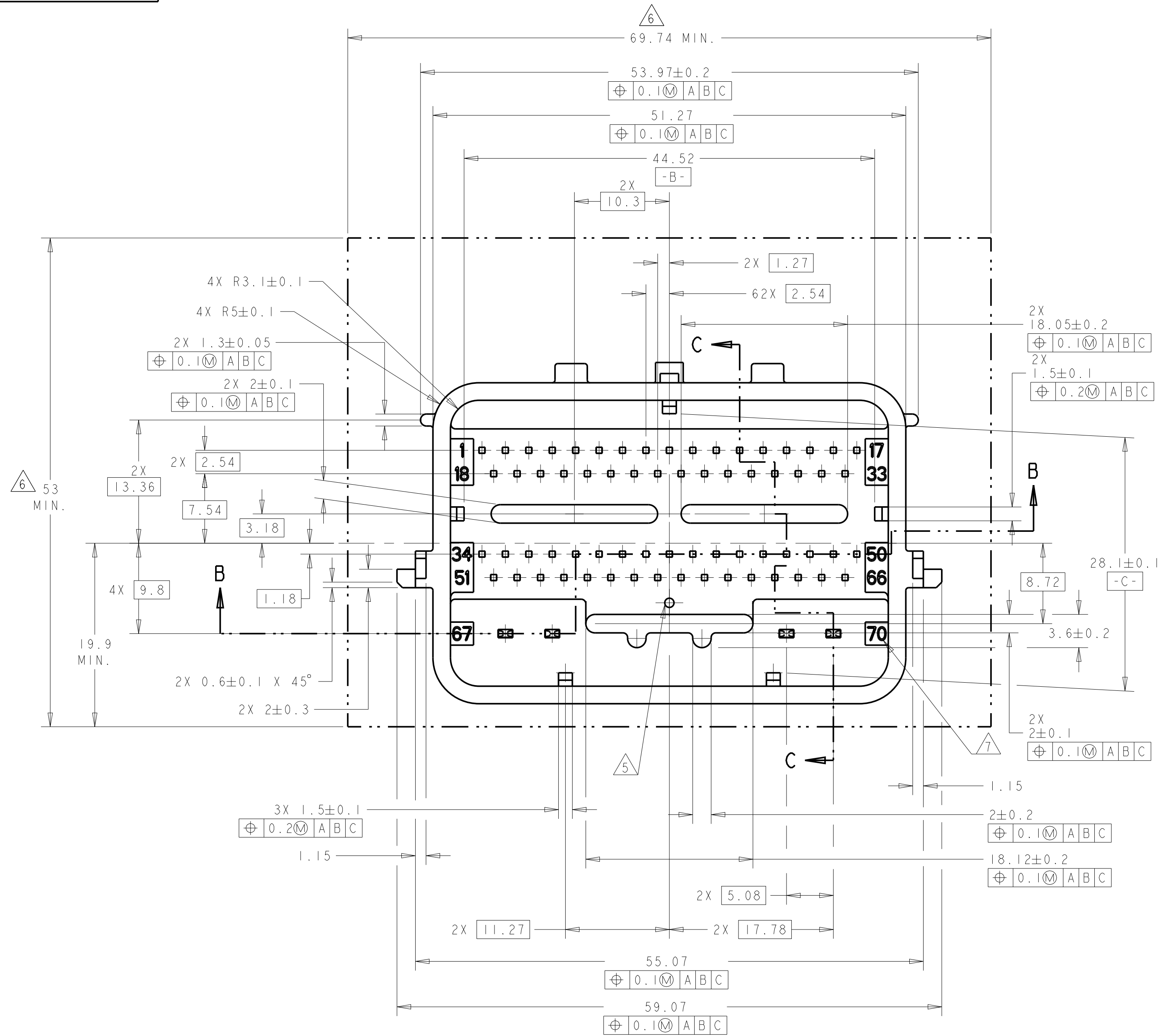
KEYING OPTION E

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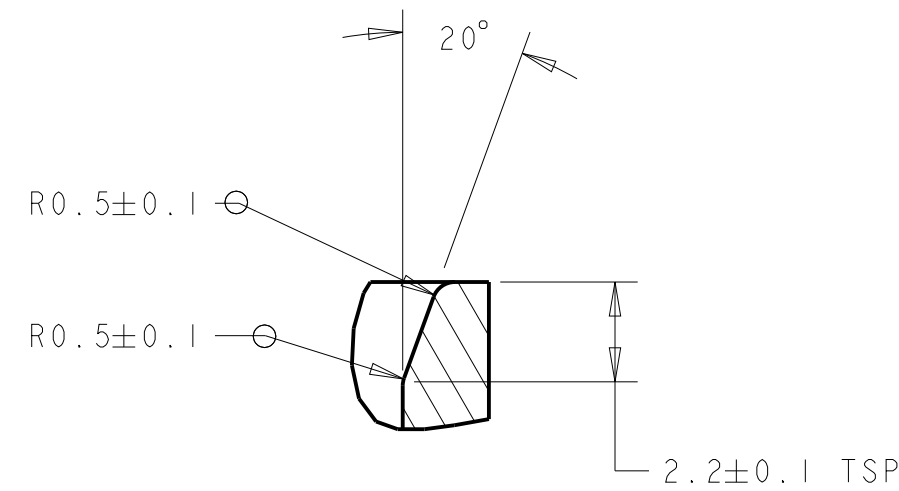
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RES. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APP'D T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 .1 PLC ±.03 .2 PLC ±.04 .3 PLC ±.05 .4 PLC ±.06 .5 PLC ±.07 .6 PLC ±.08 .7 PLC ±.09 .8 PLC ±.10 .9 PLC ±.11 1.0 PLC ±.12 1.1 PLC ±.13 1.2 PLC ±.14 1.3 PLC ±.15 1.4 PLC ±.16 1.5 PLC ±.17 1.6 PLC ±.18 1.7 PLC ±.19 1.8 PLC ±.20 1.9 PLC ±.21 2.0 PLC ±.22 2.1 PLC ±.23 2.2 PLC ±.24 2.3 PLC ±.25 2.4 PLC ±.26 2.5 PLC ±.27 2.6 PLC ±.28 2.7 PLC ±.29 2.8 PLC ±.30 2.9 PLC ±.31 3.0 PLC ±.32 3.1 PLC ±.33 3.2 PLC ±.34 3.3 PLC ±.35 3.4 PLC ±.36 3.5 PLC ±.37 3.6 PLC ±.38 3.7 PLC ±.39 3.8 PLC ±.40 3.9 PLC ±.41 4.0 PLC ±.42 4.1 PLC ±.43 4.2 PLC ±.44 4.3 PLC ±.45 4.4 PLC ±.46 4.5 PLC ±.47 4.6 PLC ±.48 4.7 PLC ±.49 4.8 PLC ±.50 4.9 PLC ±.51 5.0 PLC ±.52 5.1 PLC ±.53 5.2 PLC ±.54 5.3 PLC ±.55 5.4 PLC ±.56 5.5 PLC ±.57 5.6 PLC ±.58 5.7 PLC ±.59 5.8 PLC ±.60 5.9 PLC ±.61 6.0 PLC ±.62 6.1 PLC ±.63 6.2 PLC ±.64 6.3 PLC ±.65 6.4 PLC ±.66 6.5 PLC ±.67 6.6 PLC ±.68 6.7 PLC ±.69 6.8 PLC ±.70 6.9 PLC ±.71 7.0 PLC ±.72 7.1 PLC ±.73 7.2 PLC ±.74 7.3 PLC 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PLC ±.812 81.1 PLC ±.813 81.2 PLC ±.814 81.3 PLC ±.815 81.4 PLC ±.816 81.5 PLC ±.817 81.6 PLC ±.818 81.7 PLC ±.819 81.8 PLC ±.820 81.9 PLC ±.821 82.0 PLC ±.822 82.1 PLC ±.823 82.2 PLC ±.824 82.3 PLC ±.825 82.4 PLC ±.826 82.5 PLC ±.827 82.6 PLC ±.828 82.7 PLC ±.829 82.8 PLC ±.830 82.9 PLC ±.831 83.0 PLC ±.832 83.1 PLC ±.833 83.2 PLC ±.834 83.3 PLC ±.835 83.4 PLC ±.836 83.5 PLC ±.837 83.6 PLC ±.838 83.7 PLC ±.839 83.8 PLC ±.840 83.9 PLC ±.841 84.0 PLC ±.842 84.1 PLC ±.843 84.2 PLC ±.844 84.3 PLC ±.845 84.4 PLC ±.846 84.5 PLC ±.847 84.6 PLC ±.848 84.7 PLC ±.849 84.8 PLC ±.850 84.9 PLC ±.851 85.0 PLC ±.852 85.1 PLC ±.853 85.2 PLC ±.854 85.3 PLC ±.855 85.4 PLC ±.856 85.5 PLC ±.857 85.6 PLC ±.858 85.7 PLC ±.859 85.8 PLC ±.860 85.9 PLC ±.861 86.0 PLC ±.862 86.1 PLC ±.863 86.2 PLC ±.864 86.3 PLC ±.865 86.4 PLC ±.866 86.5 PLC ±.867 86.6 PLC ±.868 86.7 PLC ±.869 86.8 PLC ±.870 86.9 PLC ±.871 87.0 PLC ±.872 87.1 PLC ±.873 87.2 PLC ±.874 87.3 PLC ±.875 87.4 PLC ±.876 87.5 PLC ±.877 87.6 PLC ±.878 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SCALE 2:1



SECTION C-C



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS

2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN
DRAWING TOLERANCE.

3 SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

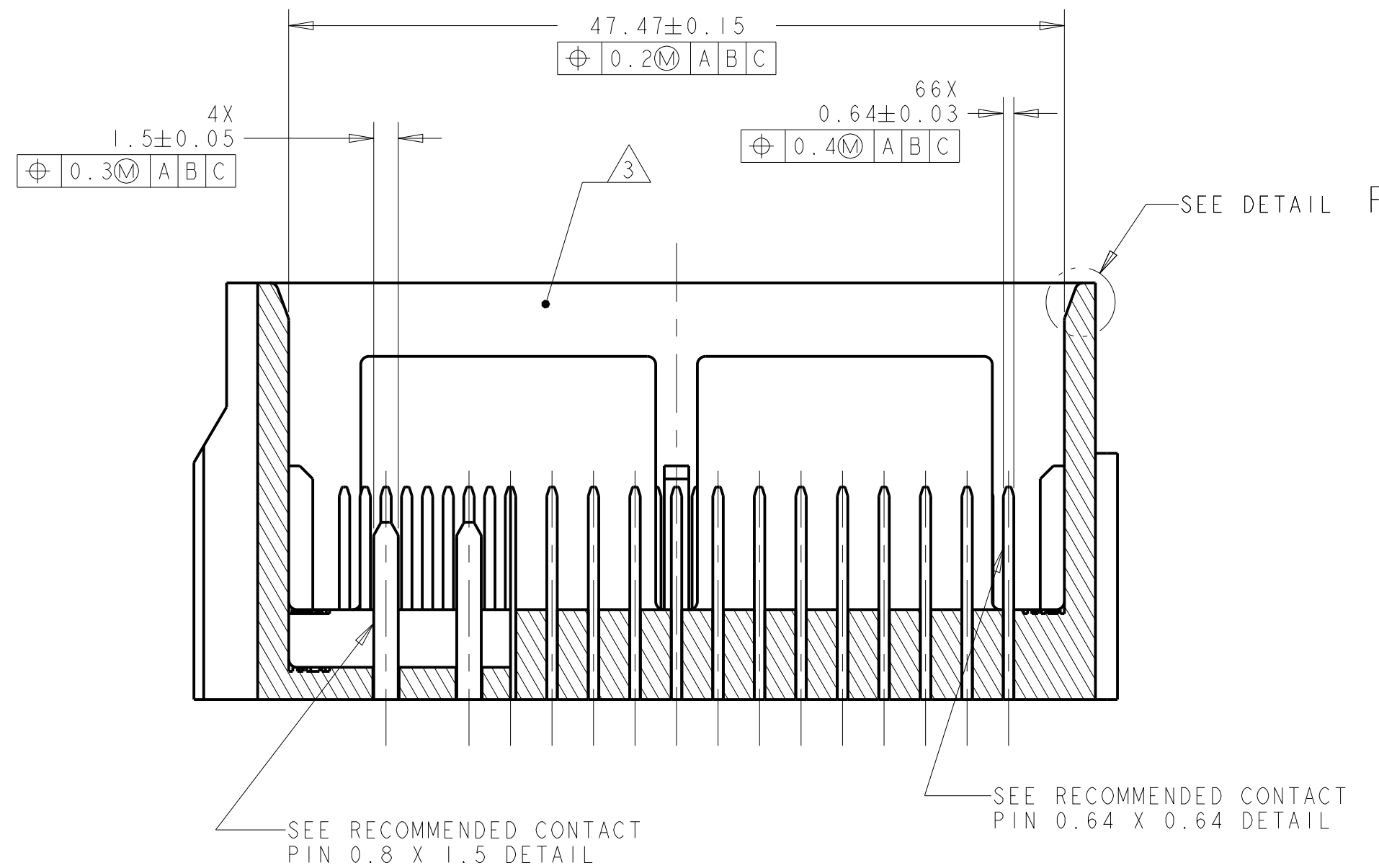
4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6 THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7 TERMINAL POSITION IDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

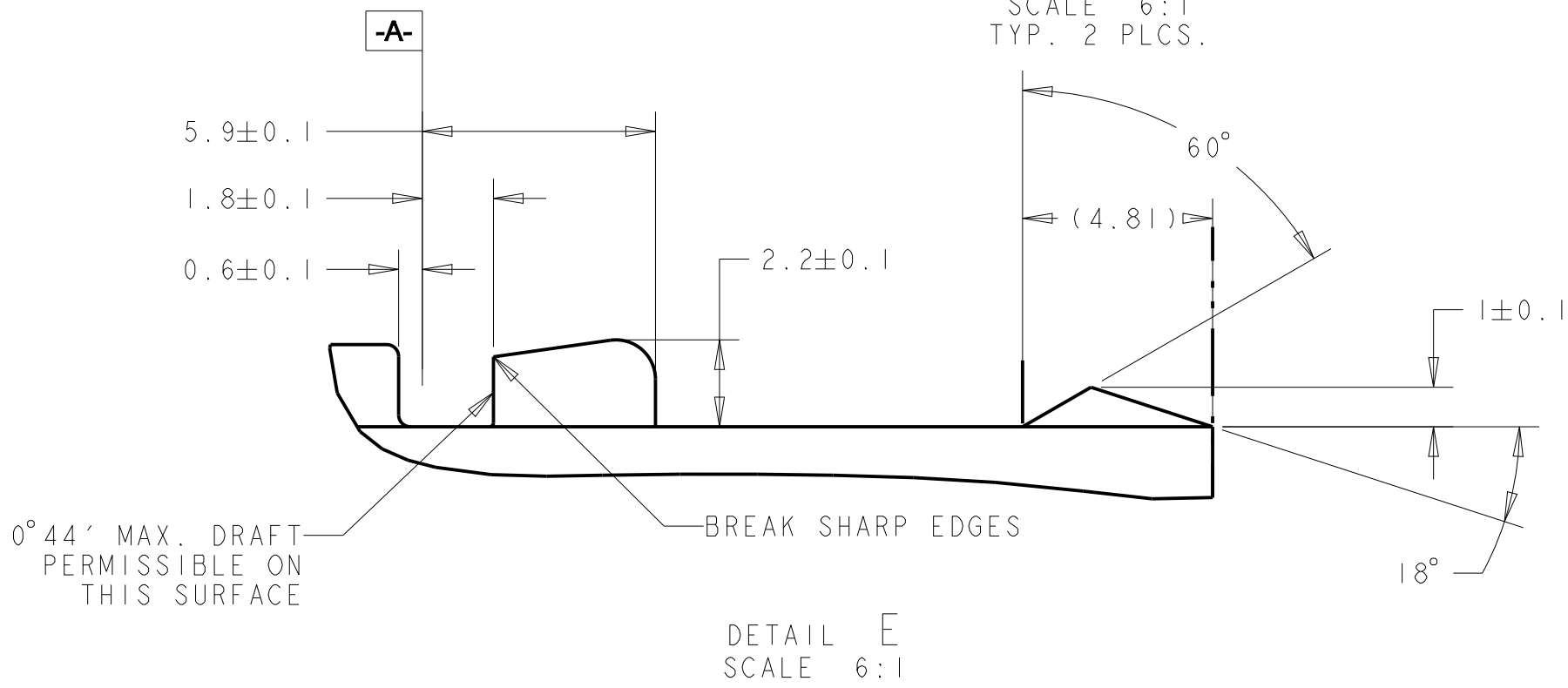
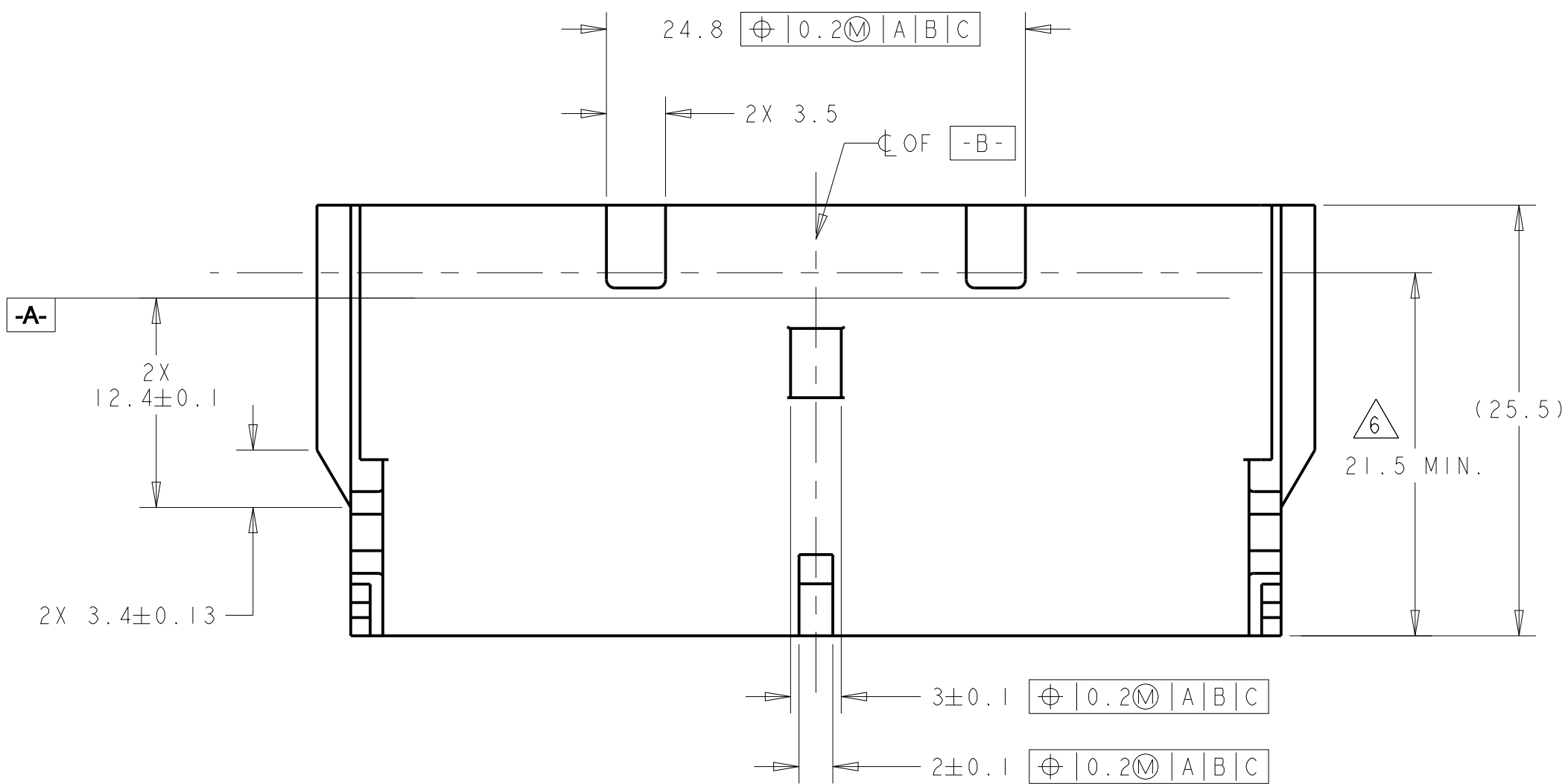
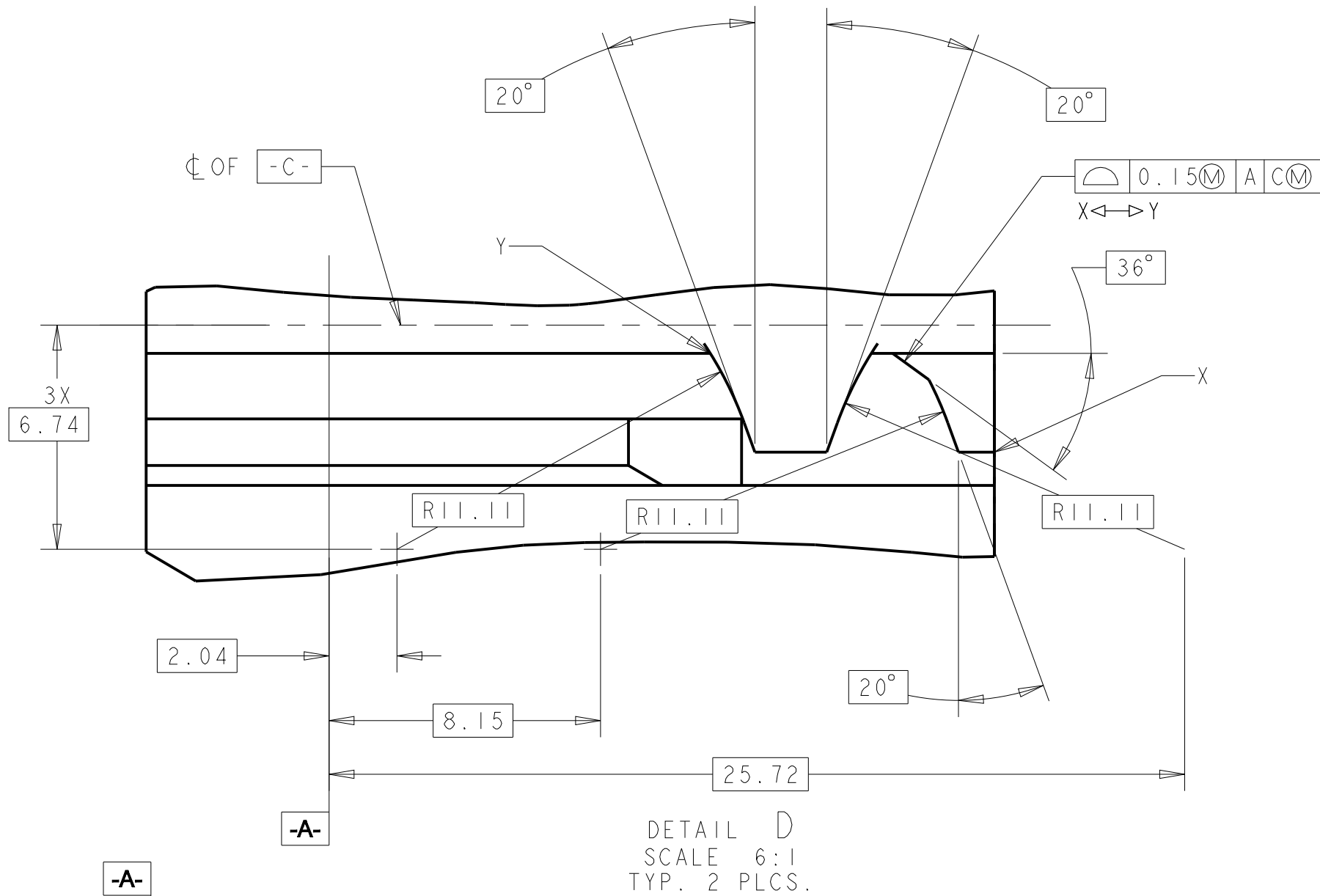
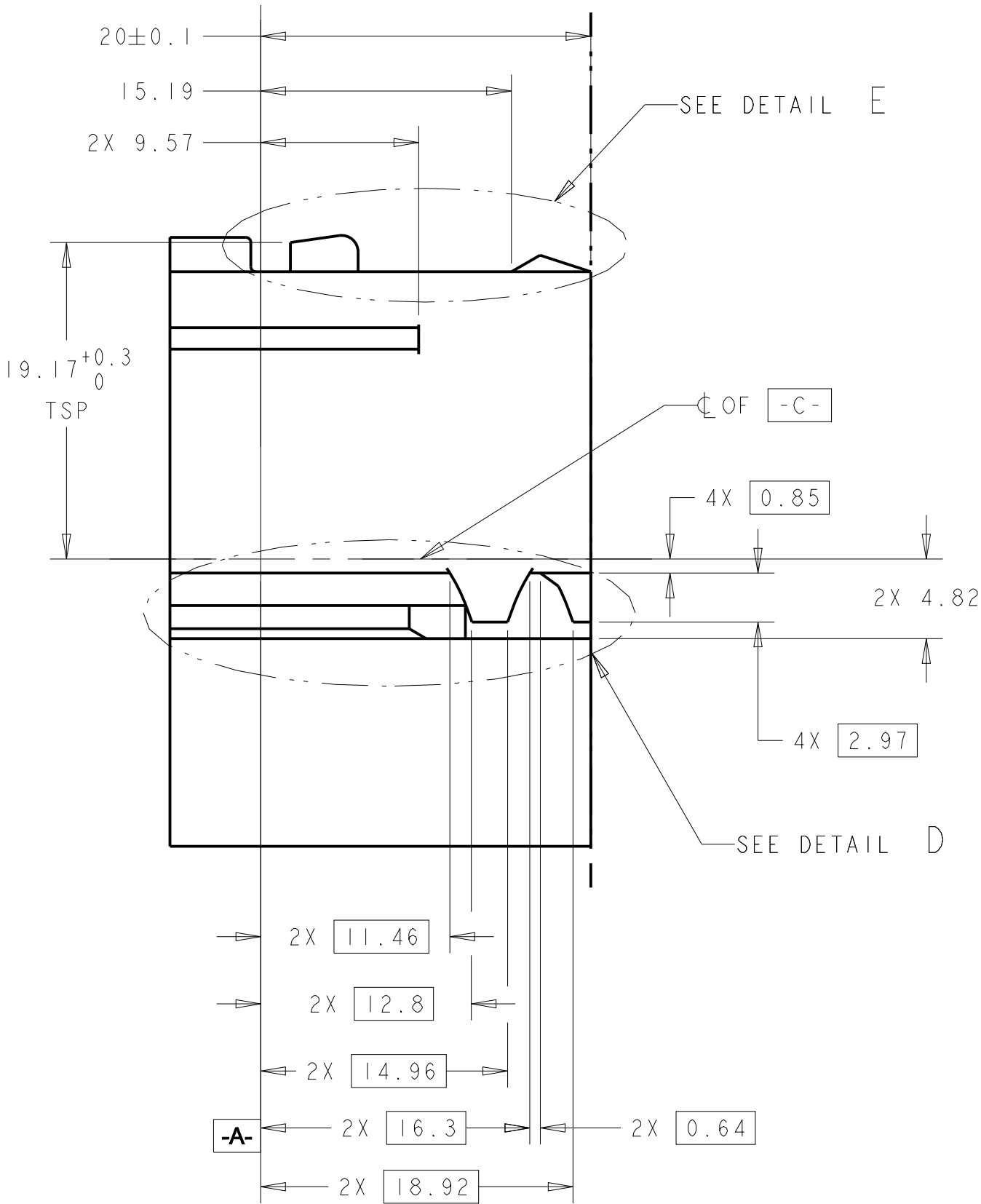
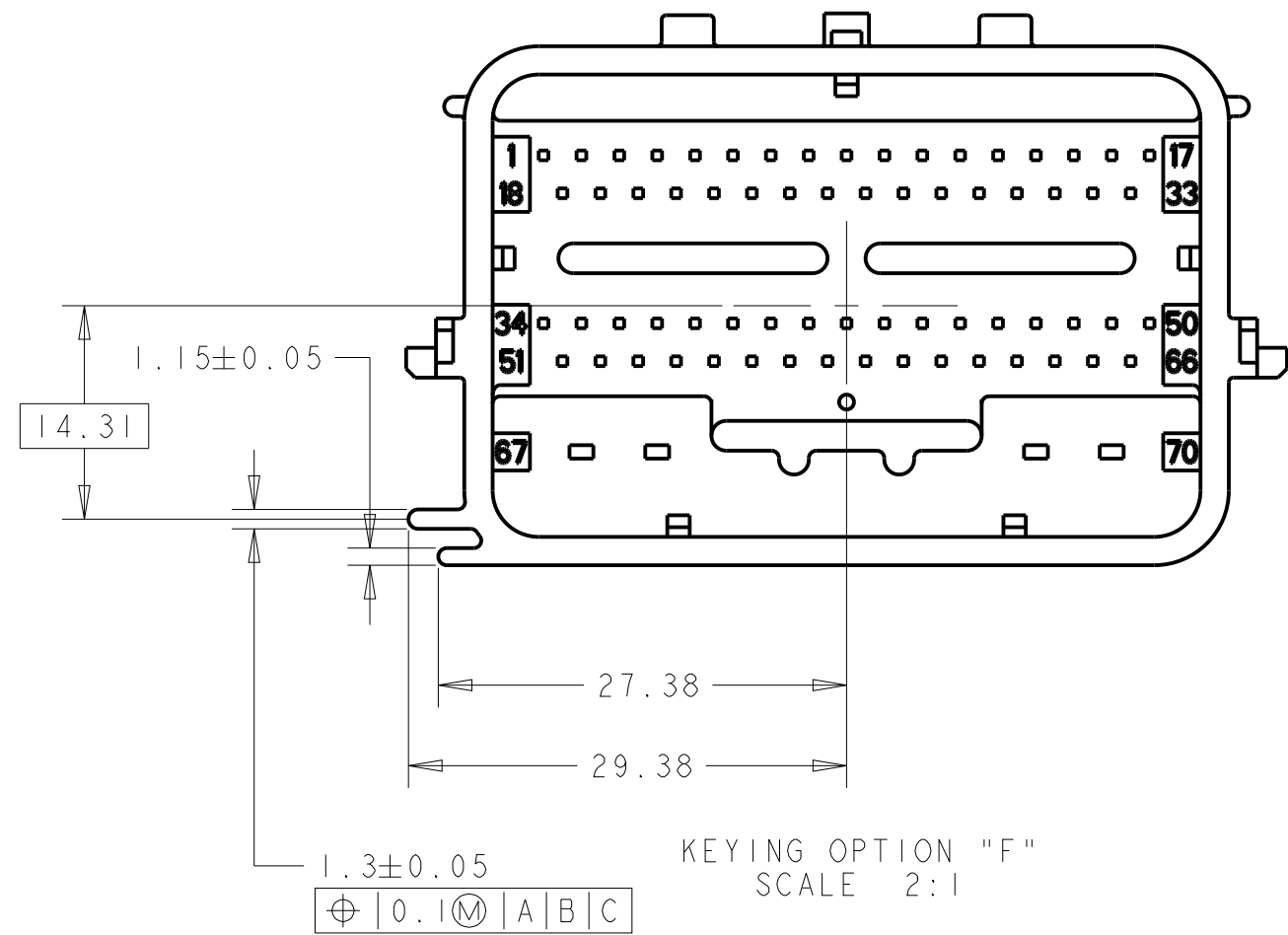
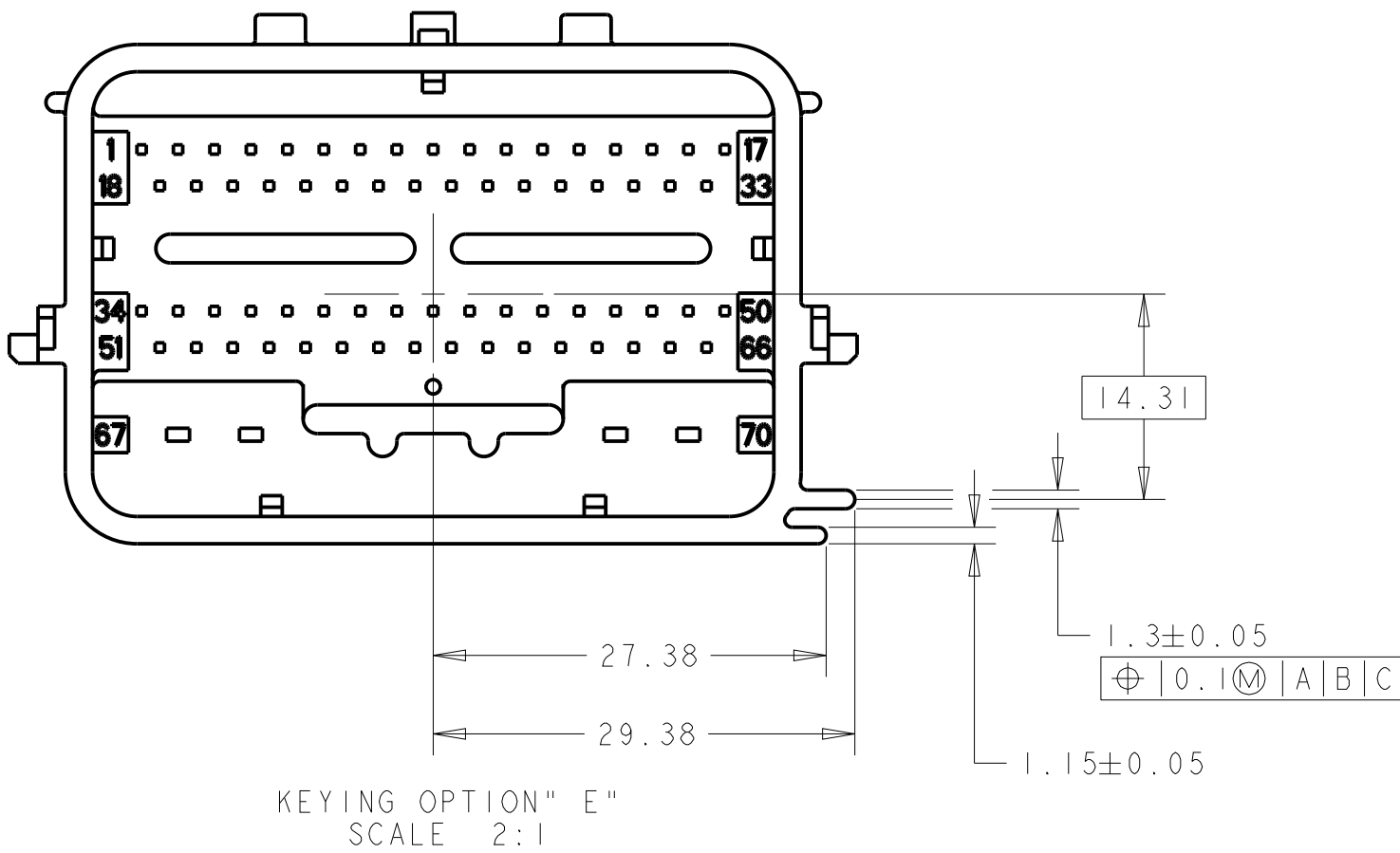
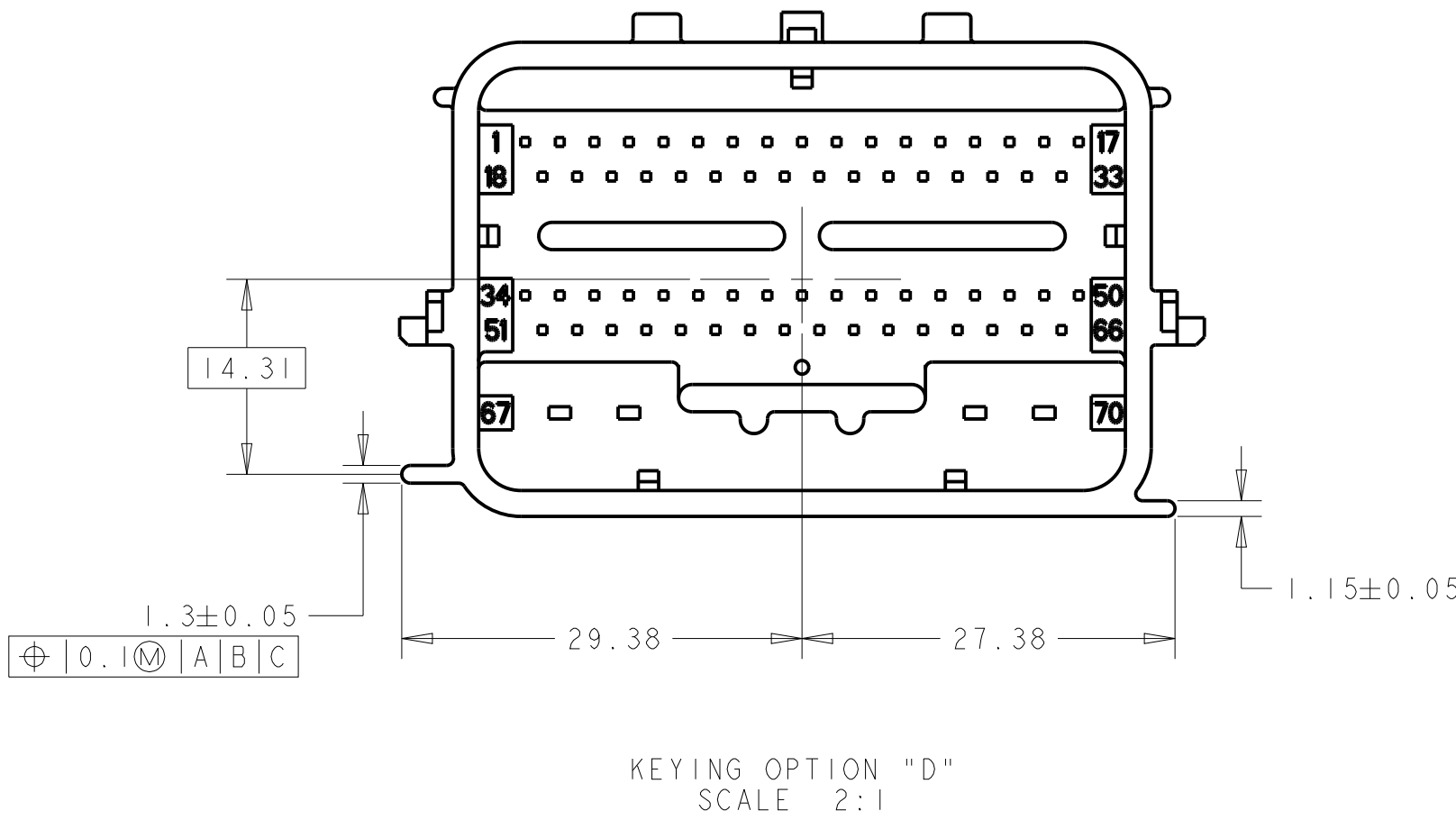
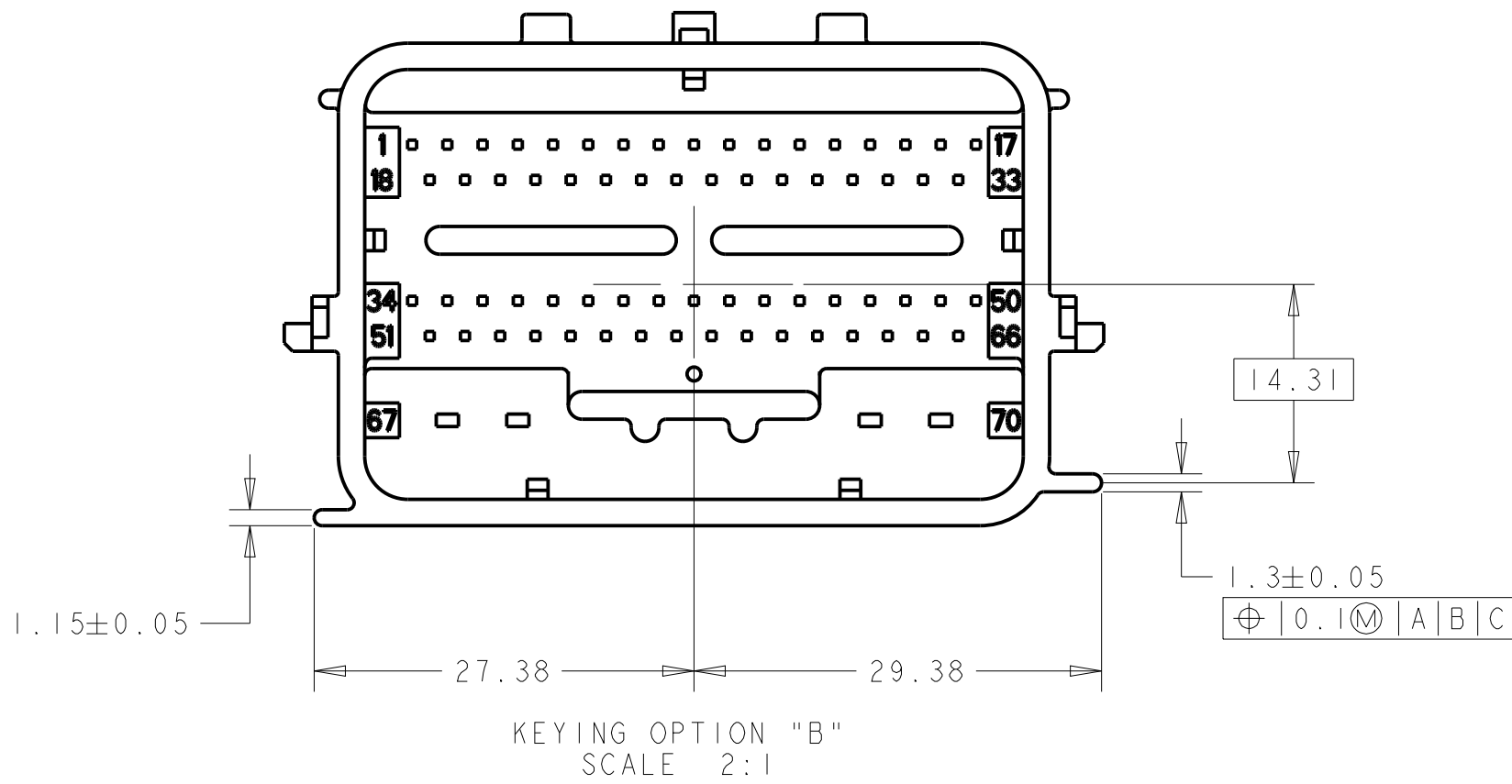
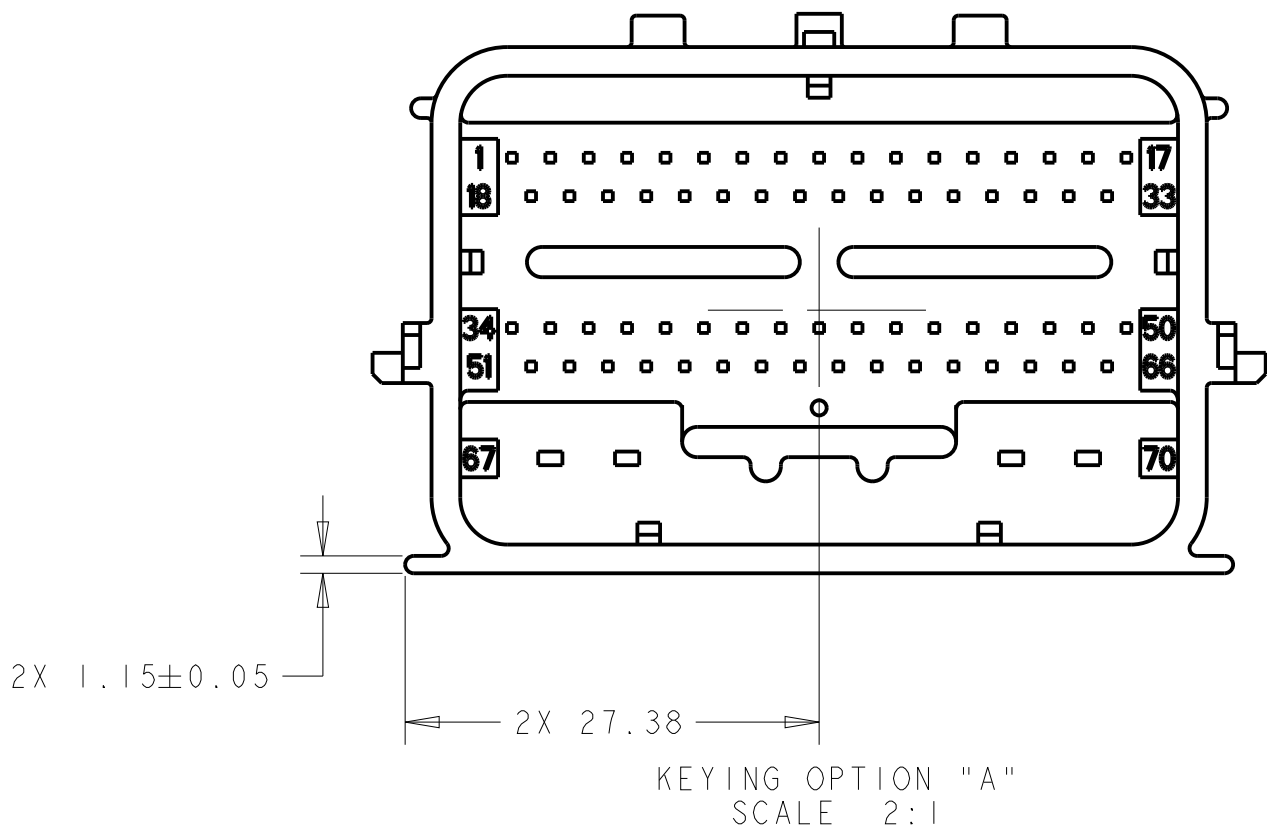


SECTION B-B

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. VALASEK	15APR2005	NAME	
mm		PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
0 PLC ±0.3		APPLICATION SPEC		SIZE	
1 PLC ±0.10		WEIGHT		CAGE CODE	
2 PLC ±0.10		CUSTOMER DRAWING		DRAWING NO	
3 PLC ±0.10		SCALE		SHEET	
4 PLC ±0.10		REV		OF	
ANGLES ±1°		SCALE		SHEET	
FINISH		SCALE		SHEET	
MATERIAL		SCALE		SHEET	
-		SCALE		SHEET	
-		SCALE		SHEET	

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
	0 PLC ±0.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT	SIZE	RESTRICTED TO
-	-	-	A100779C=1438136	-
CUSTOMER DRAWING		SCALE	SHEET	REV
		2:1	11 OF 11	647

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9