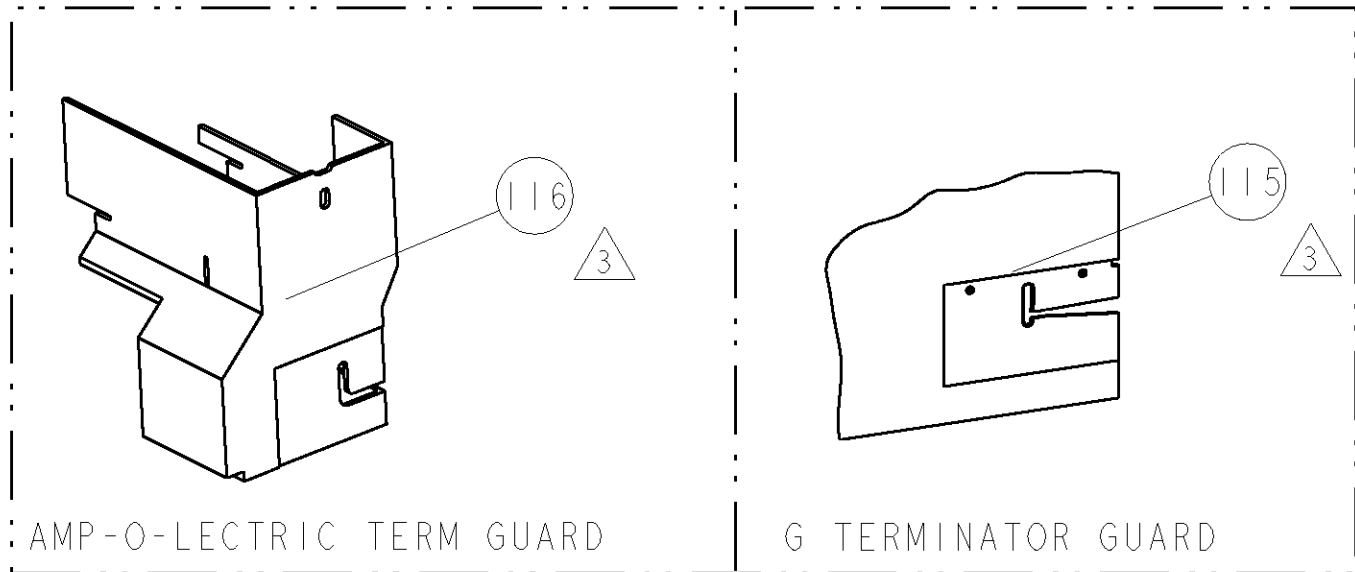
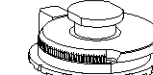


|                                                       |  |     |            |                          |           |                    |  |
|-------------------------------------------------------|--|-----|------------|--------------------------|-----------|--------------------|--|
| 8                                                     |  |     |            | 7                        |           |                    |  |
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| PART NUMBER                                           |  | REV | FIRST USED | POWER UNIT               | FEED TYPE | DESCRIPTION        |  |
| 1855254-1                                             |  | A   | 122500-1   | LEADMAKER                | POST FEED | CUTS CARRIER       |  |
| 1855254-2                                             |  | A   | 565435-5   | BENCH MODEL K            | PRE FEED  | CUTS CARRIER       |  |
| 1855254-3                                             |  | A   | 354500-1   | BENCH MODEL G            | PRE FEED  | CUTS CARRIER       |  |
| 1855254-6                                             |  | A   | 122500-1   | LEADMAKER                | POST FEED | CONTINUOUS CARRIER |  |
| 7-1855254-7                                           |  | A   | -          | -                        | -         | SPARE PARTS        |  |

- 1 RECOMMENDED SPARE PARTS  
2 GREASE LIGHTLY  
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE  
4 GRIND AT ASSEMBLY.

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



|                               |                |                                         |                        |                                  |              |                                                                                    |
|-------------------------------|----------------|-----------------------------------------|------------------------|----------------------------------|--------------|------------------------------------------------------------------------------------|
| TERMINAL NAME: FEMALE         |                |                                         |                        |                                  |              |  |
| TYCO PN                       | CHRISTINANA PN | CHRISTINANA TERMINAL - TYCO CRIMP SPECS |                        |                                  |              |                                                                                    |
| 1949331                       | 1302157        |                                         |                        |                                  |              |                                                                                    |
| -                             | -              |                                         | CRIMP HEIGHT           |                                  | WIRE SIZE    | REF SETTING                                                                        |
| -                             | -              |                                         | .061±.002[1.55±0.05mm] |                                  | (2)20 AWG    | C0                                                                                 |
| -                             | -              |                                         | .058±.002[1.47±0.05mm] |                                  | 18AWG        | C6                                                                                 |
| -                             | -              |                                         | .053±.002[1.35±0.05mm] |                                  | 20AWG        | D6                                                                                 |
| -                             | -              |                                         | -                      |                                  | -            | -                                                                                  |
| -                             | -              | CRIMP                                   | SIZE                   | TYPE                             | RANGE        |                                                                                    |
| -                             | -              |                                         |                        |                                  |              |                                                                                    |
| -                             | -              | WIRE                                    | .090 [2.29mm]          | F                                | 20-(2)20 AWG |                                                                                    |
| -                             | -              | INSUL                                   | .120 [3.05mm]          | F                                | Ø.093 MAX    |                                                                                    |
| WIRE STRIP LENGTH .165 - .180 |                | TERM APPL SPEC NONE                     | FEED .533              | APPLICATOR INSTRUCTIONS 408-8040 |              | SET UP GAGE 458637-1                                                               |

|     |  |      |  |          |     |             |           |
|-----|--|------|--|----------|-----|-------------|-----------|
| LOC |  | DIST |  | REVISONS |     |             |           |
| A   |  | 66   |  | P        | LTR | DESCRIPTION | DATE      |
|     |  |      |  | A        |     | RELEASED    | 05APR2007 |
|     |  |      |  |          |     |             | RK        |
|     |  |      |  |          |     |             | TE        |

|   |   |     |     |   |    |             |                                       |     |
|---|---|-----|-----|---|----|-------------|---------------------------------------|-----|
| - | 1 | 1   | 1   | 1 | -  | 1-22281-8   | SPRING, COMPRESSION                   | 121 |
| - | - | -   | REF | - | .. | 455749-1    | GUARD WINDOW                          | 116 |
| - | - | REF | -   | - | .. | 679532-1    | INSERT, GUARD                         | 115 |
| - | 1 | 1   | 1   | 1 | -  | 2-189124-4  | GUIDE, FRONT STRIP                    | 96  |
| - | 2 | 2   | 2   | 2 | -  | 1-21000-5   | SCR, SKT HD CAP 4-40 X .500           | 95  |
| - | 1 | 1   | 1   | 1 | -  | 4-21028-0   | PIN, SLOTTED SPRING .094 X .750       | 94  |
| - | 1 | 1   | 1   | 1 | -  | 690432-3    | ADJUSTMENT SCREW                      | 93  |
| - | 1 | 1   | 1   | 1 | -  | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 91  |
| - | 1 | 1   | 1   | 1 | -  | 691668-1    | GUARD, REAR CHIP                      | 90  |
| - | 1 | 1   | 1   | 1 | -  | 455888-1    | SPACER, CRIMPER                       | 82  |
| - | 1 | 1   | 1   | 1 | -  | 240641-3    | SPACER                                | 81  |
| - | 1 | 1   | 1   | 1 | -  | 4088040     | SF APPL INST 408-8040                 | 72  |
| - | 1 | 1   | 1   | 1 | -  | 217238-1    | GENERAL INSTRUCTION PKG               | 71  |
| - | 4 | 4   | 4   | 4 | -  | 21024-2     | WASHER, SPRG LOCK, REG NO 4           | 68  |
| - | 1 | 1   | 1   | 1 | -  | 461264-5    | PLATE, IDENTIFICATION                 | 67  |
| - | 2 | 2   | 2   | 2 | -  | 21017-2     | SCREW, DRIVE                          | 66  |
| - | 1 | 1   | 1   | 1 | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63  |
| - | 2 | 2   | 2   | 2 | -  | 5-21006-6   | SCR, SET, CUP POINT 10-32 X .750      | 61  |
| - | 1 | 1   | 1   | 1 | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60  |
| - | 1 | 1   | 1   | 1 | -  | 2-22603-0   | SCREW, MACH, HEX HD, 8-32 x .312      | 59  |
| - | 1 | 1   | 1   | 1 | -  | 3-694433-9  | FEED PAWL                             | 56  |
| - | 2 | 2   | 2   | 2 | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 54  |
| - | 2 | 2   | 2   | 2 | -  | 2-21000-9   | SCR, SKT HD CAP 8-32 X .750           | 53  |
| - | 1 | 1   | 1   | 1 | -  | 21018-5     | NUT, HEX, REG 6-32                    | 52  |
| - | 1 | 1   | 1   | 1 | -  | 811242-2    | BUMPER, HOLD DOWN                     | 51  |
| - | 1 | 1   | 1   | 1 | -  | 690753-1    | SPACER, TONKER                        | 50  |
| - | - | -   | -   | - | .. | 690602-6    | CAM, PRE FEED, 1 5/8                  | 49  |
| - | - | -   | -   | - | .. | 690602-5    | CAM, PRE FEED, 1 1/8                  | 48  |
| - | 1 | -   | -   | - | -  | 690501-4    | CAM, POST FEED, 1 5/8                 | 47  |
| - | 1 | 1   | 1   | 1 | -  | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MQCA) | 46  |
| - | 1 | 1   | 1   | 1 | -  | 690191-1    | PLUG,NYLON                            | 45  |
| - | 1 | 1   | 1   | 1 | -  | 455673-1    | RAM, SIDE FEED                        | 44  |
| - | 1 | 1   | 1   | 1 | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41  |
| - | 1 | 1   | 1   | 1 | -  | 690125-1    | SHIM SUB-ASSY                         | 39  |
| - | 1 | 1   | 1   | 1 | -  | 1-469367-0  | SHIM                                  | 38  |
| - | 1 | 1   | 1   | 1 | -  | 879103-2    | FINE ADJUST HEAD ASSEMBLY             | 37  |
| - | 2 | 2   | 2   | 2 | -  | 1-21000-3   | SCR, SKT HD CAP 4-40 X .250           | 33  |
| - | 1 | 1   | 1   | 1 | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 32  |
| - | 1 | 1   | 1   | 1 | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 31  |
| - | 1 | 1   | 1   | 1 | -  | 3-844048-3  | PLATE, REAR STRIP GUIDE               | 29  |
| - | 2 | 2   | 2   | 2 | -  | 1-22284-0   | SPRING, COMPRESSION                   | 27  |
| - | 1 | 1   | 1   | 1 | -  | 356835-1    | LEVER, DRAG RELEASE                   | 26  |
| - | 1 | 1   | 1   | 1 | -  | 240792-1    | DRAG, TERMINAL                        | 25  |
| - | 1 | 1   | 1   | 1 | -  | 1-690438-0  | FRONT STRIP GUIDE                     | 24  |
| - | 1 | 1   | 1   | 1 | -  | 22353-8     | SCR, SHLD, SLOT HD, 3/16 DIA          | 23  |
| - | 1 | -   | -   | - | -  | 690472-2    | STRIPPER                              | 22  |
| - | 1 | 1   | 1   | 1 | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 21  |
| - | 4 | 4   | 4   | 4 | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 20  |
| - | - | -   | -   | - | -  | 691353-1    | STRIPPER                              | 19  |
| - | 2 | 2   | 2   | 2 | -  | 1-21000-8   | SCR, SKT HD CAP 6-32 X .250           | 16  |
| - | 1 | 1   | 1   | 1 | -  | 690464-3    | SHEAR PLATE, REAR                     | 15  |
| - | 1 | 1   | 1   | 1 | -  | 690462-1    | SHEAR HOLDER, REAR                    | 14  |
| - | 1 | 1   | 1   | 1 | -  | 690463-2    | FLOATING SHEAR, REAR                  | 13  |
| - | 1 | 1   | 1   | 1 | -  | 3-22280-3   | SPRING, COMPRESSION                   | 12  |
| - | 1 | 1   | 1   | 1 | -  | 690461-1    | STOP, SHEAR                           | 11  |
| 1 | 1 | 1   | 1   | 1 | -  | 1-1633110-8 | ANVIL, COMBINATION .090               | 8   |
| - | 1 | 1   | 1   | 1 | -  | 690468-2    | DEPRESSOR SHEAR, REAR                 | 6   |
| - | 1 | 1   | 1   | 1 | -  | 1-238009-2  | BLOCK, FL CRIMPER SPACER              | 4   |
| 1 | 1 | 1   | 1   | 1 | -  | 7-456134-3  | CRIMPER, INSULATION F PREMIUM         | 3   |
| - | 1 | 1   | 1   | 1 | -  | 2-455888-7  | SPACER, CRIMPER                       | 2   |
| 1 | 1 | 1   | 1   | 1 | -  | 1-456406-8  | CRIMPER, WIRE PREMIUM                 | 1   |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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