

ENGINEER DRAWING[illegible]

△ RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

△ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

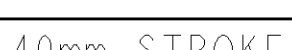
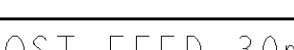
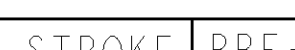
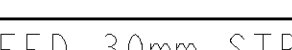
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△ CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER.

△ WIRE AND INSULATION RANGES ARE THAT OF THE TERMINAL.

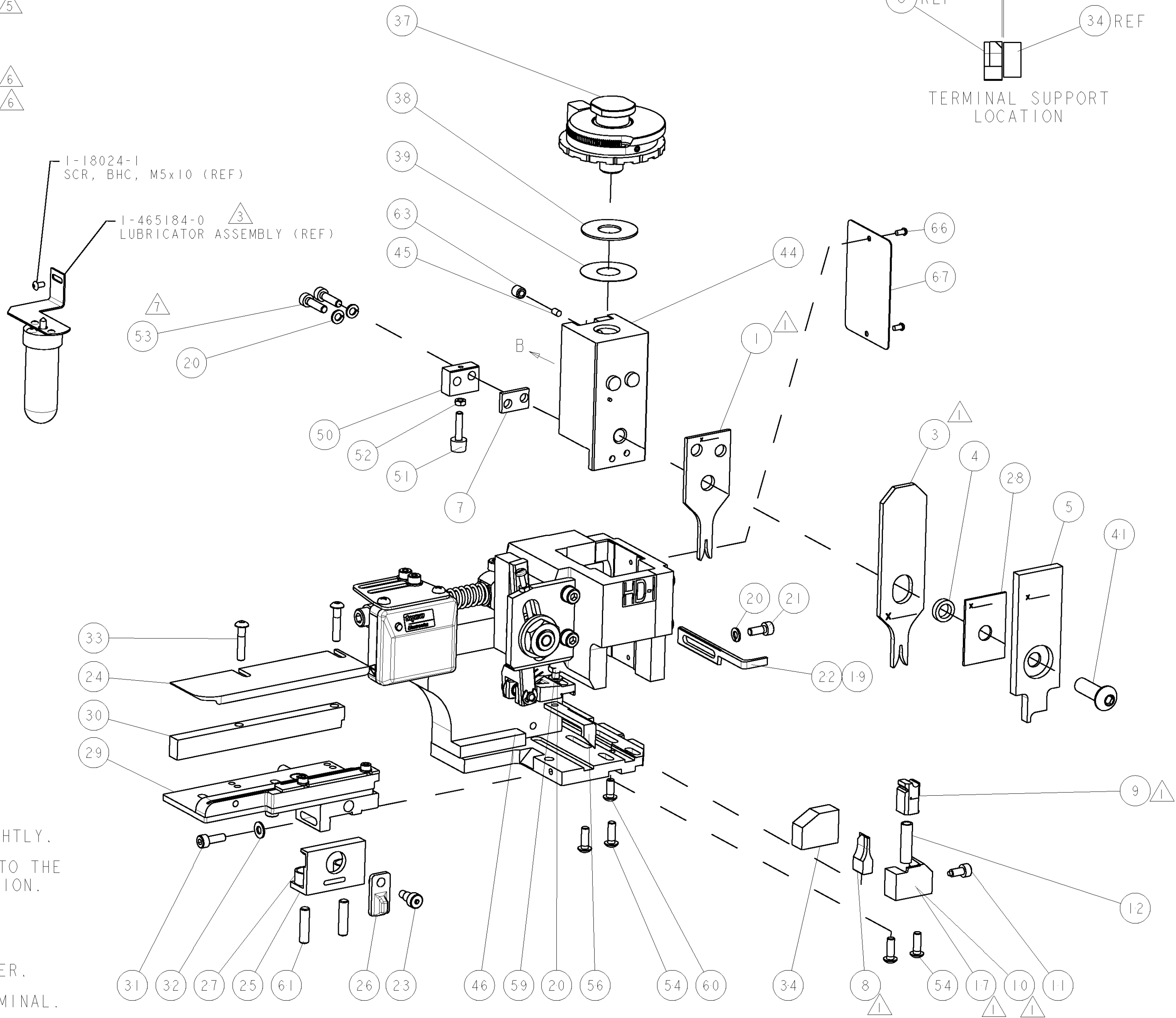
△ CUT TO LENGTH AT ASSEMBLY.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the assembly for Post-Feed 40mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Post-Feed 30mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 30mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 40mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.

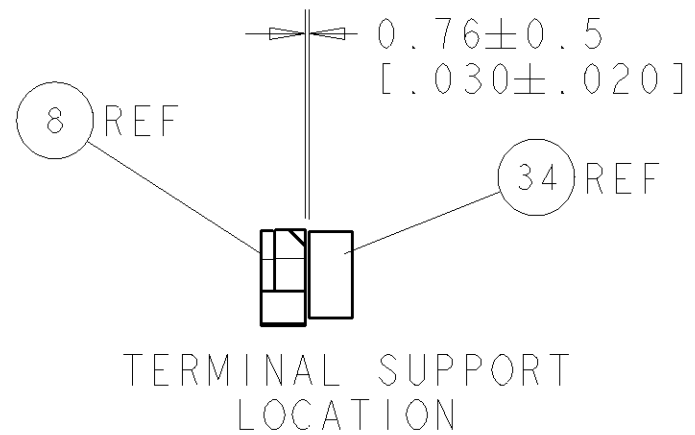
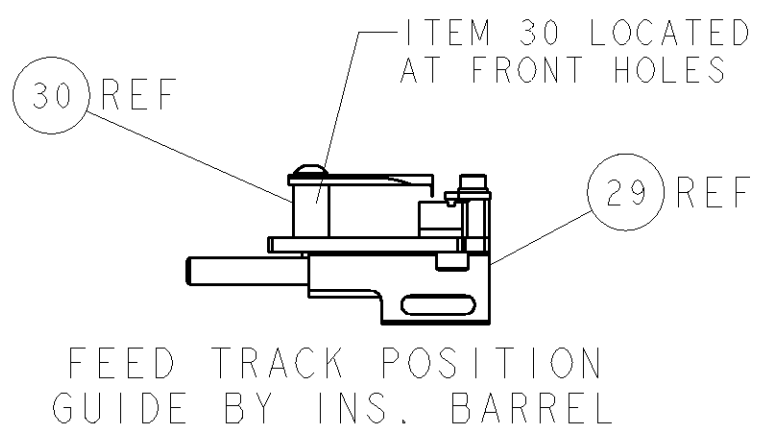
AMP 4805 REV 31MAR2000

ENGINEER DRAWING



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	



SET UP GAGE
458637-3

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	SEE ECO-07-024492	17OCT2007	L JL	MC

-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	-	66
-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	63
-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	59
-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	-	56
-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	54
-	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	-	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	-	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	-	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	-	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	-	45
-	1	1	1	1	1	1	1338660-1	RAM	-	44
-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	41
-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	39
-	1	1	1	1	1	1	469367-7	SHIM	-	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	-	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	2-1320934-5	SUPPORT, TERMINAL	-	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	31
-	1	1	1	1	1	1	1-1320908-7	SPACER, STRIP GUIDE	-	30
-	1	1	1	1	1	1	1-1633073-3	STRIP GUIDE ASSEMBLY	-	29
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	-	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	-	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	23
-	1	-	1	1	-	1	690472-2	STRIPPER	-	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	20
-	-	1	-	-	1	-	690472-1	STRIPPER	-	19
-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	-	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	-	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	10
-	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	-	9
1	2	2	2	1	1	1	6-1633138-9	ANVIL, COMBINATION	-	8
-	1	1	1	1	1	1	8-240641-6	SPACER	-	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	-	5
-	1	1	1	1	1	1	2380111-2	BLOCK, CRIMPER SPACER	-	4
1	2	2	2	1	1	1	1-1633510-5	CRIMPER, INSUL O	-	3
-	-	-	-	-	-	-	-	-	-	2
1	2	2	2	1	1	1	5-568176-2	CRIMPER, WIRE	-	1

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DIMENSIONS: mm [IN]		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		DWN LOTHOUSE		 Tyco Electronics Harrisburg, PA 17105-3608		Z5SEP2007	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		ARVD: M. CLIFFORD PRODUCT SPEC APPLICATION SPEC See Table		NAME FINE ADJUST SIDE FEED HDI APPLICATOR -		Z5SEP2007	
MATERIAL -		FINISH -		WEIGHT -		SIZE CASE CODE A 00779 C=1528836		DRAWING NO -	
CUSTOMER DRAWING				SCALE 3:5		SHEET 1		OF 1	
								REV A	

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